



Highway 16 W & Range Road 20  
 P.O. Box 21092 Lloyd Mall  
 Lloydminster, AB T9V 2S1  
 780-875-2339 • Fax: 780-875-0262

**Brown's Industrial Sales**

**PLEASE REMIT TO:**

63214 Highway 892 • P.O. Box 1267  
 Cold Lake, AB T9M 1P3  
 780-826-2399 • Fax: 780-826-2390

Ship To: Same as Below

Invoice To: 51-044 CHRISTINA LAKE

Branch		
COLD LAKE		*REPRINT*
Date	Time	Page
12/11/24	07:04:09 (B)	01
Account No	Phone No	Inv No
INT01		W12825
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson
		420

**SERVICE INVOICE**

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
002007	51-044 ST31 SERIES	385	WNCS0506JPUM01587	07/28/23	2000 SW
51-044	ST31	1850	4907402660		

SEGMENT# 1 C BAS01 N/A 07/10/24 08/13/24

SERVICE UNIT

COMPLAINT:

SERVICE UNIT

-OIL FILTER

-LUBE

CORRECTION:

Aug 13/24 SB = Started up unit and let it warm up, once warm parked it on level ground and started draining oil, changed oil filter cartridge, changed engine air filters, changed fuel filter, greased entire unit, filled with engine oil, blew out hvac filters

ED0021750010-S	OIL FILTER CART	RETAIL	38.17	
		1 T	30.95	30.95
ED0021753180-S	FUEL CARTRIDGE	1 T	64.07	64.07
EHC190	ENVIRONMENT HAN	RETAIL	2.47	
		1 T	1.90	1.90
KLHD2580	KL 0W40 PAIL	RETAIL	240.67	
		1 T	183.75	183.75
1000370137	Secondary filte	RETAIL	55.70	
		1 T	33.31	33.31
124557	EP102 GREASE	RETAIL	7.97	
		2 T	6.13	12.26
5200006730	ELEMENT-AIR CLE	RETAIL	65.55	
		1 T	39.36	39.36
			PARTS	365.60
			LABOR	419.25
50210501		SEGMENT TOTAL==>		784.85

CONTINUED ON PAGE 02

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Authorized By



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51-044	ST31	1850	4907402660		
SEGMENT# 2 C	BAS01 N/A	07/10/24	08/12/24		

REPAIRS

COMPLAINT:

REPLACE CUTTING EDGE AND HARDWARE  
 a/c recharge

CORRECTION:

Aug 12/24 SB = Drove to Christina Lake  
 Aug 13/24 SB = Changed cutting edge on the one bucket, the other bucket will need teeth,  
 Unit will need teeth and retainers, took pictures  
 Before I left site was informed that the ac was not working, hooked up gauges and it was empty pulled vacuum to check for leaks,

1000340540	HOSE AC	RETAIL	97.91	
		1 T	77.97	77.97
1000340542	HOSE AC	RETAIL	128.41	
		1 T	96.02	96.02
58HHNUT	5/8 PB NUT	RETAIL	.57	
		8 T	.56	4.48
582143PB	PB 5/8 X 2-1/4	RETAIL	1.27	
		8 T	.89	7.12
58880CFDB	BOLT FOR BOBCAT CUTTING EDGE BOBCAT 80" CUTT	RETAIL	252.99	
		1 T	192.92	192.92
	BOBCAT 80" CUTTING EDGES BLADE 10 3/4 BO LT SPACING			
		PARTS		378.51
		LABOR		1058.85
50210501		SEGMENT TOTAL==>		1437.36

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51-044	ST31	1850	4907402660		
SEGMENT# 3 C SOM01 ?		07/10/24	08/12/24		

INSTALL NEW DOOR GLASS

COMPLAINT:

DOOR GLASS WAS BROKE OUT NEEDS REPLACING.  
 WILL HAVE DOOR SHOCK HERE TODAY

CORRECTION:

Aug 30th/24 S.S Installed the old frame onto the new glass.  
 tested and latch working, wipers and sprayer are working.  
 removed broken bolt for the cylinder lock and installed a  
 new piece  
 of threaded rod.

1000340107	GLASS DOOR CABI	RETAIL	395.09	
		1 T	218.10	218.10
1000343181	SPACER PLASTIC	RETAIL	12.02	
		1 T	10.89	10.89
1000343183	GAS SPRING DOOR	RETAIL	32.45	
		1 T	24.02	24.02
		PARTS		253.01
		LABOR		1057.60
50210501		SEGMENT TOTAL==>		1310.61

SEGMENT# 4 C SOM01 ? 07/10/24 08/12/24

INSTALL NEW BUCKET TEETH

COMPLAINT:

BUCKET TEETH ARE WORN DOWN

CORRECTION:

AUG 21ST/24 S.S REMOVED OLD TEETH, INSTALLED NEW TEETH WITH  
 NEW PINS,

23FP	FLEX PIN	RETAIL	4.88	
		8 T	3.78	30.24

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51-044	ST31	1850	4907402660		
230S	SKIDSTEER TEETH		RETAIL	8.44	
			8 T	6.49	51.92
	side drift rubber mount picture in multimedia				
			PARTS	82.16	
			LABOR	68.80	
	50210501		SEGMENT TOTAL==>	150.96	

SEGMENT# 5 C SOM01 ? 07/10/24 08/12/24

AC NOT HOLDING VACUUM

COMPLAINT:

AC NOT HOLDING VACUUM TRY TO FIND LEAK AND RECHARGE SYSTEM  
 ONCE LEAK IS REPAIRED

CORRECTION:

AUG 21ST/24 S.S FOUND BOTH HOSES COMING OFF THE CONDENSER TO HAVE MULTIPLE HOLES IN THEM.  
 AUG 28TH/24 S.S REPLACED THE LINES FROM THE CONDENSER. HAD TO REMOVE THE COMPRESSOR TO CLEAN THE FITTING THREADS.  
 REINSTALLED THE COMPRESSOR AND PRESSURE TESTED AND LOOKS GOOD. CHARGED THE UNIT WITH 1.8 L.B.S OF REFRIGERANT AND ADDED .5 OZ OF OIL. TESTED AND WORKING.

EHC10	ENVIRONMENT HAN	RETAIL	.13	
		1 T	.10	.10
OMNI16	1" HOSE WRAP	RETAIL	1.38	
		2 T	1.06	2.12
	PER FOOT			
R134A	R134A BULK	RETAIL	26.87	
		2 T	10.37	20.74
511046BULK	PAG OIL BULK	RETAIL	1.87	
		1 T	1.44	1.44

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51-044	ST31	1850	4907402660		
550027634	GREASE SUMMER			RETAIL 9.18	
				1 T 7.05	7.05
	GADUS S4 GREASE V600AC SUMMER				
				PARTS 31.45	
				LABOR 1180.80	
	50210501			SEGMENT TOTAL==>	1212.25

SEGMENT# 6 C SOM01 ? 07/10/24 08/12/24

TRACKS

COMPLAINT:

TRACKS AND SPROCKETS WORE DOWN.

CORRECTION:

REMOVING TRACKS AND SPROCKETS ON BOTH SIDES, REMOVED GREASE NIPPLES AND REMOVED GREASE, INSTALLED TRACK AND SPROCKET, USED LOCK TITE ON NEW BOLTS, INSTALLED TRACK AND SPROCKET ON OTHER SIDE, PUT LOCK TITE ON BOLTS, ADJUSTED TRACK ON BOTH SIDES

1000339844	SPROCKET TRACK	RETAIL 288.45	
		2 T 213.46	426.92
1000343282	SCREW HEX SOCKE	RETAIL 1.42	
		44 T 1.05	46.20
320X86AX52	C PATTERN TRACK	RETAIL 1279.85	
		2 T 895.00	1790.00
		PARTS 2263.12	
		LABOR 403.20	
10001001	50210501	SEGMENT TOTAL==>	2666.32

SEGMENT# 7 C MAC03 ? 07/10/24 08/12/24

DRIVABILITY ISSUES

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51-044	ST31	1850	4907402660		
Segment has been billed on work order W13459 - 01					

SEGMENT# 8 C MAC03 ? 07/10/24 08/13/24

HYDRAULIC LINE LEAKING

COMPLAINT:

HYDRAULIC LINE IS LEAKING

CORRECTION:

DEC 5/24 GM NEED HYDRAULIC HOSE  
 REMOVED QUICK RELEASE HOSES AND REPLACING THEM  
 REMOVE GLASS OUT OF BROKEN DOOR FRAME, INSTALLED NEW HOSE  
 TO QUICK CONNECT FOR BUCKET

10643-4-4	FJIC X CRIMP	RETAIL	5.99	
		1	4.62	4.62
	HYDRAULIC FITTING #4 CRIMP - #4 FEMALE JIC SWIVEL 43 SERIES			
10643-6-4	FJIC X CRIMP	RETAIL	6.46	
		3	4.89	14.67
	HYDRAULIC FITTING #4 CRIMP - #6 FEMALE J IC 43 SERIES			
471TC-4	#4 HYD HOSE	RETAIL	.44	
		78	.34	26.52
	#4 HYDRAULIC HOSE 5800PSI PER INCH			
		PARTS		45.81
		LABOR		734.40
10001001	50210501	SEGMENT TOTAL==>		780.21

SEGMENT# 9 C MAC03 ? 07/10/24 08/13/24

DOOR FELL OFF UNIT AND GLASS BROKE

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COMPLAINT:

DOOR FELL OFF UNIT AND GLASS BROKE

CORRECTION:

DEC 6/24 GM REMOVED GLASS OFF GLASS/RUBBER HOLDER,  
 INSTALLED GLASS INTO IT INSTALLED FRAME ONTO GLASS AND  
 BOLTED UP PUT BACK ON TO SKID STEER AND HOOK UP ELECTRICAL  
 AND HOSE FOR WASHER FLUID AND ADJUSTED WINDSHIELD WIPER

1000340107	GLASS DOOR CABI	RETAIL	395.09	
		1 N	218.10	218.10
		PARTS		218.10
		LABOR		500.80
50210501		SEGMENT TOTAL==>		718.90

\*\*\*\*\* WORK ORDER TOTALS \*\*\*\*\*

	INTERNAL	CUSTOMER
PARTS	3637.76	
LABOR	5423.70	
SHOP SUPPLIES	50.00	
SUB TOTAL==>	9111.46	
ALBERTA GST 5%	69.75	
INTERNAL TOTAL	9181.21	

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