



**Brown's Industrial Sales**

Highway 16 W & Range Road 20  
 P.O. Box 21092 Lloyd Mall  
 Lloydminster, AB T9V 2S1  
 780-875-2339 • Fax: 780-875-0262

**PLEASE REMIT TO:**  
 63214 Highway 892 • P.O. Box 1267  
 Cold Lake, AB T9M 1P3  
 780-826-2399 • Fax: 780-826-2390

Ship To: Same as Below

Invoice To: 24-004

Branch		
COLD LAKE		*REPRINT*
Date	Time	Page
07/07/23	07:01:43 (B)	01
Account No	Phone No	Inv No
INT01		W11043
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson
		102

**SERVICE INVOICE**

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
R0000122	24-004 WESTERN ST	16846	2WKPDDCJ5WK950135		
24-004	17 TON BOOM	321159			
SEGMENT# 1 C CAL01 CVIP-TRK 06/13/23 06/13/23					
Commercial Vehicle Inspection - 3 Axles Or Less 3.00 HRS					
<u>CORRECTION:</u>					
JUNE 13/23 C.B, MOVED THE UNIT INTO THE SHOP, STARTED CVIP INSPECTION.					
JUNE 14/23 C.B, FINISHED CVIP INSPECTION AND DID UP THE FAILED PAPERWORK, MADE A LIST OF REPAIRS.					
JULY 05/23 C.B, REINSPECTED THE UNIT FOR CVIP, DID UP THE PASS PAPERWORK AND INSTALLED THE STICKER.					
6000	33MM WHEEL NUT		RETAIL	3.06	
			2 T	2.20	4.40
			PARTS		4.40
			LABOR		480.00
50210501			SEGMENT TOTAL==>		484.40

SEGMENT# 2 C CAL01 N/A 06/13/23 06/13/23

CVIP & Non CVIP Repairs

COMPLAINT:

- 1) Free up clevis pins(1.5)
- 2) Both front steering axle wheel seals leaking(2.0)
- 3) LH front drive axle brake shoe has a broken clip(.2)
- 4) Both front steering axle brake springs rubbing(n/c)
- 5) 4 drive tires need to be replaced(2.0)

Non CVIP Repairs

- 1) Winch cable end needs to be repaired(2.0)
- 2) LH rear work light out(.5)

CORRECTION:

JUNE 15/23 C.B, STARTED FREEING UP CLEVIS PINS ON THE STEER

CONTINUED ON PAGE 02

**TERMS AND CONDITIONS**

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X

Authorized By



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24-004	17 TON BOOM	321159			
	AXLE.				
	JUNE 16TH/23 S.S INSTALLED NEW WHEEL AND HUB SEALS ON THE FRONT STEER AXLES. CLEANED THE OLD OIL OFF THE SPIDERS AND INSIDE OF SHOES. FILLED HUBS WITH 75W-90 OIL TO FULL LINE. CP JUNE 30/23 R&R L/H WORK LIGHT				
	JULY 04/23 C.B, REMOVED THE WINCH CABLE FROM THE DOG BONE ON THE PICKER SIDE, PULLED OUT THE CABLE WEDGE, PULLED THE CABLE THROUGH AND CUT OUT THE DAMAGED PART OF THE CABLE, WAS HAVING TROUBLE GETTING THE WEDGE BACK IN FAR ENOUGH TO START THE PIN, AND ALSO GETTING THE BLOCK TO HANG STRAIGHT, PULLED THE CABLE TIGHT, WENT TO AIR THE UNIT UP A RELEASE THE PARK BRAKES AND FOUND NOW THERE'S A LARGE AIR LEAK WITH THE BRAKES RELEASED, FOUND A DAMAGED HOSE, LOOKS LIKE IT GOT STEPPED ON, REMOVED THE HOSE, FITTINGS ARE SEIZED, MADE A NEW HOSE, INSTALLED AND RECHECKED AND IT'S GOOD NOW, HAD TO REMOVE THE LEFT FRONT DRIVE BRAKE POT BECAUSE LUKE DIDN'T DO AS HE WAS TOLD AND INSTALLED A NEW ROLLER CLIP TO KEEP THE ROLLER IN PLACE, REINSTALLED ALL THE DRUMS AND WHEELS. ADJUSTED BRAKES, HELPED TORQUE WHEELS.				
H4703	SEALBEAM		RETAIL	19.47	
			1 T	14.98	14.98
0106-4-4G	MNPTXFJIC CONN		RETAIL	2.74	
			1 T	1.93	1.93
201-6	AIR BRAKE HOSE		RETAIL	.46	
			24 T	.35	8.40
	#6 TRANSPORTATION HOSE 2250PSI BRAIDED PER FOOT				
20420-4-4	HYDRAULIC FITTI		RETAIL	12.05	
			1 T	8.41	8.41
	HYDRAULIC FITTING MALE JIC/SAE REUASEABL				

CONTINUED ON PAGE 03

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	E FITTING				
20820-8-8G		FSAE REUSABLE F	RETAIL	13.07	
			2 T	10.05	20.10
3303009		HUB GASKET 6 BO	RETAIL	2.85	
			2 T	2.20	4.40
	HUB GASKET 6 BOLT				
382-8064		STEER AXLE SEAL	RETAIL	85.41	
			2 T	65.71	131.42
	STEMCO STEER AXLE SEAL				
			PARTS		189.64
			LABOR		1070.40
	50210501		SEGMENT TOTAL==>		1260.04

SEGMENT# 3 C BOI01 N/A 06/13/23 06/13/23

Frame Cleaning

COMPLAINT:

Clean, prep and paint the frame as outlined

CORRECTION:

06/20/2023 LB REMOVED SCALE AND RUST FROM FRAME.

06/26/2023 LB PAINTED SURFACE WITH POR15 WILL DO ANOTHER COAT WHEN DRY.

06/27/2023 LB APPLIED SECOND COAT.

049-0657-4		PAINT BRUSH	RETAIL	2.47	
			1 T	1.90	1.90
245004		POR15	RETAIL	98.15	
			2 T	75.50	151.00
			PARTS		152.90
			LABOR		1600.00
	50210501		SEGMENT TOTAL==>		1752.90

CONTINUED ON PAGE 04

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***** WORK ORDER TOTALS *****		
	INTERNAL	CUSTOMER
PARTS	346.94	
LABOR	3150.40	
SHOP SUPPLIES	50.00	
INTERNAL TOTAL	3547.34	

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