



**Brown's Industrial Sales**  
 Highway 16 W & Range Road 20  
 P.O. Box 21092 Lloyd Mall  
 Lloydminster, AB T9V 2S1  
 780-875-2339 • Fax: 780-875-0262

**PLEASE REMIT TO:**  
 63214 Highway 892 • P.O. Box 1267  
 Cold Lake, AB T9M 1P3  
 780-826-2399 • Fax: 780-826-2390

Ship To: Same as Below

Invoice To: 24-004

Branch		
COLD LAKE		*REPRINT*
Date	Time	Page
02/19/21	06:50:28 (B)	01
Account No	Phone No	Inv No
INT01		W07544
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson
		102

**SERVICE INVOICE**

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
R0000122	24-004 WESTERN ST		X 2WKPDDCJ5WK950135		
24-004	17 TON BOOM	325981			

SEGMENT# 1 C CAL01 N/A 09/17/20 09/17/20

Check Over the Unit

COMPLAINT:

Check over unit

Make sure the crane controls are all working

CORRECTION:

SEPT 17/20 C.B, MOVED THE UNIT UP TO THE SHOP, THE SHUT DOWN AND CHECK ENGINE LIGHTS ARE ON, TOP UP THE COOLANT, FILLED THE WINDSHIELD WASHER FLUID, CHECKED THE ENGINE OIL, POWER STEERING FLUID, HYDRAULIC FLUID, GREASED THE TRUCK, CHECKED ALL THE LIGHTS, BAD CONNECTION ON ONE ROOF LIGHT AND RIGHT SIDE BEACON, ONE WORK LIGHT IS NOT WORKING ON THE REAR LEFT SIDE OF THE HEADACHE RACK, CHECKED OVER THE PICKER, THE WIRE ROPE ON THE WINCH IS RUSTY, LUBED THE WIRE ROPE WITH WIRE ROPE LUBE AND WORKED THE WINCH IN AND OUT, GREASED ALL THE GREASE POINTS ON THE PICKER, LUBED THE TELESCOPE IN AND OUT ON THE BOOM IT WAS JUMPING ON THE WAY IN, LUBED ALL THE POINTS ON THE OUTRIGGERS, LUBED ALL THE CONTROLS, TURN WAS STICKING BAD, WE REPLACED THE RIGHT REAR OUTSIDE TIRE, CHECKED ALL THE TIRE PRESSURES, CLEANED UP.

FEB 19/21 C.B, REPLACED ALL THE BROKEN PICKER CONTROL KNOBS, PAINTED THE WHITE LETTERS ON THE ONES I DIDN'T REPLACE AND SANDED OF THE KNOBS SO THE LETTERS SHOW UP BETTER, HAD TO GLUE THE NEW KNOBS ON BECAUSE THE RODS ARE RUSTED AND A LITTLER SMALLER AT THE TIPS, SOME OF THE KNOBS WHERE IN THE WRONG PLACE, CHANGED THEM SO THEY ARE ALL IN THE RIGHT POSITION.

CRC75101	DRY GRAPHITE SP	RETAIL	14.77	
		2 T	12.28	24.56

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R0000122	24-004	WESTERN ST	X 2WKPDDCJ5WK950135	
24-004	17	TON BOOM	325981	
		DRY GRAPHITE SPRAY		
OSB76200		CHAIN/GEAR LUBE	RETAIL	7.57
			2 T	6.31
				12.62
TNDS8048		CHAIN LUBE	RETAIL	8.33
			1 T	6.72
				6.72
227811-437		50/50 COOLANT R	RETAIL	10.26
			1 T	8.79
				8.79
550027634		GREASE SUMMER	RETAIL	4.26
			3 T	3.78
				11.34
		GADUS S4 GREASE V600AC		
		SUMMER		
901033		KNOB WINCH	RETAIL	37.54
			1 T	31.28
				31.28
901034		KNOB TELESCOPE	RETAIL	37.19
			2 T	30.99
				61.98
901035		KNOB TURN	RETAIL	37.19
			2 T	30.99
				61.98
901036		KNOB LIFT	RETAIL	37.55
			2 T	31.29
				62.58
901037		KNOB OTHER SIDE	RETAIL	35.78
			1 T	29.82
				29.82
901038		KNOB THIS SIDE	RETAIL	36.37
			1 T	30.31
				30.31
901039		KNOB STABILIZER	RETAIL	38.02
			1 T	31.68
				31.68
901040		RIBBED INSERT	RETAIL	22.86
			10 T	19.05
				190.50
			PARTS	564.16
			LABOR	687.50
50210501			SEGMENT TOTAL==>	1251.66

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R0000122	24-004 WESTERN ST		X 2WKPDDCJ5WK950135		
24-004	17 TON BOOM	325981			

SEGMENT# 2 C TECH N/A 09/17/20 09/17/20

Tire Issues

COMPLAINT:

1) RH rear axle outer tire has a bad spot on the sidewall

CORRECTION:

Swapped out the tire

	LABOR	125.00
50210501	SEGMENT TOTAL==>	125.00

SEGMENT# 3 C CAL01 N/A 09/17/20 09/17/20

No Start

COMPLAINT:

1) The unit was running then quit, suspect summer fuel.  
 2) Went out to bring the unit in for CVIP is started up and then quit like no fuel

CORRECTION:

A.S Jan 26/21 - Removed fuel filters, drained and filled with new fuel. Primed system and started truck.  
 FEB 12/21 C.B, WENT OUT AND STARTED UNIT, FIRED UP NO PROBLEMS, LET IT IDLE FOR A BIT, THEN PUT IT UP TO 1000 RPM, LEFT IT TO WARM UP, UNIT QUIT AND NOW WON'T START AGAIN, CAN'T GET ANY FUEL TO THE FILTERS, WE MOVED THE UNIT INTO THE SHOP WITH THE TOW TRUCK.  
 FEB 12/21 C.B, REMOVED FUEL FILTERS, THE WATER SEPARATOR FILTER HAD ALUMINUM FILINGS IN THE FILTER AGAIN, PROBABLY LEFT OVER FROM WHEN WE CLEANED IT OUT FROM BEFORE, BOTH FILTERS HAD NO FUEL IN THEM, INSTALLED NEW FILTERS, TRIED TO PRIME THE FUEL SYSTEM, NOT PICKING UP THE FUEL FROM THE TANK, BLEW BACK IN THE TANK SOMETHING WAS RESTRICTING THE

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24-004	17 TON BOOM	325981			
LINE, TRIED TO BLEED FUEL SYSTEM AGAIN AND NOW IT IS PRIMING OK, GOT UNIT RUNNING, WARMED UP, HOOKED UP THE COMPUTER, NO CODES, HAD SOME LOGGED CODES FOR LOW COOLANT, CLEARED, PUT SOME MELT DOWN IN BOTH TANKS.					
EHC100	ENVIRONMENT HAN	2 T		1.00	2.00
FF5319	FUEL FILTER		RETAIL	15.43	
		1 T		12.40	12.40
FS1000	FUEL FILTER		RETAIL	17.68	
		1 T		14.35	14.35
				PARTS	28.75
				LABOR	437.50
50210501			SEGMENT TOTAL==>		466.25

SEGMENT# 4 C CAL01 CVIP-TRK	09/17/20 09/17/20				
Commercial Vehicle Inspection - 3 Axles Or Less				3.00 HRS	
<u>CORRECTION:</u>					
FEB 12/21 C.B, INSPECTED THE UNIT FOR CVIP, DID UP THE FAIL PAPERWORK.					
FEB 22/21 C.B, DID UP THE PASS PAPERWORK AND INSTALLED THE STICKER AFTER ALL REPAIRS COMPLETED.					
				LABOR	375.00
50210501			SEGMENT TOTAL==>		375.00

SEGMENT# 5 C CAL01 N/A	09/17/20 09/17/20				
CVIP Repairs					
<u>COMPLAINT:</u>					
1) Air leak under the cab on LH side					
2) Dash light out					
3) LH side work light inop					
4) RH side beacon dim					

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CORRECTION:

FEB 15/21 C.B, CHECKED THE DASH LIGHTS ARE NOT WORKING ON THE FUEL, COOLANT REAR DIFF GAUGES, TOOK THE DASH APART AND REMOVED THE GAUGES, THE LIGHT SOCKETS ARE MELTED ON THE GAUGES AND SOMEONE JB WELDED THE LIGHTS IN, TRIED TO REPAIR AGAIN, I CAN GET THE LIGHTS TO WORK BUT AS SOON AS I MOVE THE DASH PANEL THE LIGHTS GO BACK OUT, PRICING OUT NEW GAUGES. CHECKED THE AIR LEAK UNDER THE DASH, THERE IS A PLASTIC MANIFOLD UNDER THE CAB THAT IS LEAKING, TRIED REMOVING ALL THE PLASTIC AIRLINES AND CUTTING THEM BACK AND REINSTALLING TO SEE IF IT WOULD SEAL, O-RINGS INSIDE THE MANIFOLD ARE PROBABLY DRIED OUT, ORDERED A NEW MANIFOLD, CHECKED THE RIGHT SIDE BEACON IS DIM, REMOVED THE LENS AND CLEANED THE BRUSHES AND THE LIGHT CONTACTS, TRIED THE LIGHT AGAIN, WORKING GOOD, REINSTALLED THE LENS.

FEB 19/21 C.B, REPLACED THE AIR MANIFOLD UNDER THE CAB, RECHECKED FOR LEAKS, NOT LEAKING NOW, REPLACED ALL THE U-NUTS ON THE SIDE PANEL BRACKETS AND GOT NEW STAINLESS STEEL BOLTS, REINSTALLED THE SIDE PANEL, HAD SOME PROBLEMS WITH ONE OF THE BOLTS LINING UP, CHECKED THE PURGE VALVE LEAKS AIR AFTER THE DRYER PURGES, SEEMS TO BE SOMETHING IN THE AIR DRYER, THE DRYER LOOKS NEW? IT STOPS AFTER A MINUTE AND THE PRESSURE STAYS AT 120 PSI, GOING TO JUST LEAVE IT.

K333-230	DASH LIGHTS (KW	RETAIL	5.27	
		1 T	4.58	4.58
	DASH LIGHTS (KW)			
1177003	1/4 BOLT SS	RETAIL	.30	
		8 T	.27	2.16
5030-3427	MANIFOLD AIR	RETAIL	85.52	
		1 T	71.27	71.27

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24-004	17 TON BOOM	325981			
78013			FLAT WASHER SS	RETAIL	.08
				8 T	.07
				PARTS	78.57
				LABOR	500.00
	50210501			SEGMENT TOTAL==>	578.57

***** WORK ORDER TOTALS *****		
	INTERNAL	CUSTOMER
PARTS	671.48	
LABOR	2125.00	
SHOP SUPPLIES	50.00	
INTERNAL TOTAL	2846.48	

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