



Highway 16 W & Range Road 20
 P.O. Box 21092 Lloyd Mall
 Lloydminster, AB T9V 2S1
 780-875-2339 • Fax: 780-875-0262

Brown's Industrial Sales

PLEASE REMIT TO:

63214 Highway 892 • P.O. Box 1267
 Cold Lake, AB T9M 1P3
 780-826-2399 • Fax: 780-826-2390

Ship To: Same as Below

Invoice To: 51-034

Branch		
COLD LAKE		*REPRINT*
Date	Time	Page
03/19/26	07:03:31 (B)	01
Account No	Phone No	Inv No
INT01		W17092
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson
		419

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
R0000146	51-034 BOBCAT S5		X ALM412079		
51-034	S570 T4	4171			

SEGMENT# 1 C BOI01 * 03/10/26 03/10/26

DRIVE BELT AND LEAKS

COMPLAINT:

AS PER EMAIL:

-Repairs needed.

Figure out if the charge pump failed. Change leaking hose on the right arm.

Washer spray connection needs replace by the front left cab support It needs a good wash so we don't leave an oil trail behind us.

Top front window release lever needs replaced.

Not sure if the rear lights are working. The tire that we sent back is bigger than the rest and it runs weird.

The return filter I believe didn't get changed because it was the wrong one.

Change the return filters holder mount.

After the pump issue is fixed run the unit and see if there is other hoses leaking.

Maybe lift up the cab and check out under there.

CORRECTION:

MAR 12/2026 L.B- REMOVED MAIN DRIVE BELT COVER AND WHAT WAS LEFT OF BELT, INSPECTED TENSIONER PULLEY WAS GOOD, INSTALLED NEW DRIVE BELT FOLLOWING PROCEDURE, TOOK UNIT OUTSIDE AND TESTED ALL FUNCTIONS, UNIT DOESN'T HAVE A BAD CHARGE PUMP.

MAR 13/2026 L.B- TIR THAT WAS SENT BACK WITH UNIT WAS ALSO THE WRON SIZE, HAD TWO MORE OF THE SAME SIZE AS THE LARGER ON THAT WAS ON THE UNIT AND THAT WAS SENT BACK WITH THE UNIT, THE ONE THAT WAS ON THE UNIT HAD A LARGE OFF SET

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SWAPPED THAT RIM FOR ON THAT WAS ON THE UNIT AND INSTALLED TIRES. TOOK UNIT OUT SIDE AND GAVE IT A BASELINE WASH, BROUGHT UNIT BACK IN AND OPENED ENGINE COMPARTMENT DOOR, WATER AND OIL WASN'T DRAINING OUT AND THERE WAS STILL LOTS OF GRIME IN ENGINE COMPARTMENT, TOOK OFF ALL ACCESS PANELS UNDERNEATH AND ON THE SIDES, AND TOOK OFF REAR FAN COVERS LOOKED LIKE THE MAIN PUMP SUPPLY COMING FROM THE COOLER AND RESERVOIR WAS OR IS LEAKING, MARKED HYDRAULIC OIL LEVEL ON SIGHT GLASS TO SEE IF IT LOSES ANT OVER THE WEEKEND. TOOK BACK OUTSIDE AND RE WASHED WITH ALL COVERS OFF, STILL LOTS OF OIL ON THE RIGHT SIDE OF THE ENGINE COMPARTMENT WILL NEED TO WASH AGAIN ON MONDAY AND THEN RAN TO FIND LEAKS. MAR 16/2026 FOUND A HOSE THAT WAS CLOSE TO BLOWING IN THE ENGINE COMPARTMENT, REMOVED AND MADE UP NEW ONE AND INSTALLED ONTO UNIT. REMOVED LEAKING BOBTACH HOSE MAD NEW ONE AND INSTALLED ONTO UNIT. REMOVED THE LEAKING TILT HOSE FROM UNIT, AND MADE A NEW ONE, INSTALLED NEW ONE ONTO UNIT, THE BOBTACH IS ALSO VERY SLOPPY AND PARTS ARE ORDERED FOR IT. ROB HAD A BOBTACH SITTING IN HIS BAY REBUILT BY JOE, TOOK THAT ONE AND GAVE ROB THE BAD ONE WITH NEW BUSHINGS SO IT CAN BE REBUILT, GOT NEW PINS FROM NIKKI AND INSTALLED REBUILT BOBTACH ONTO UNIT.

MAR 19/2026 L.B- CHANGED UPPER TILT CYLINDER PINS, CHANGED THE HYDRAULIC RETURN FILTER AND CAP, PUT PANELS BACK ON. CHANGED THE WASHER HOSE QUICK DISCONNECT ON BOTH ENDS. TOOK OUT SIDE AND GOT TYSON TO WASH OFF ALL THE OIL.

M03400-06	-6 FERRULE	RETAIL	1.94	
		2 T	1.49	2.98
M03400-08	-8 FERRULE	RETAIL	2.50	
		2 T	1.92	3.84

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M22591-08-08KR	JIC 90 FEMALE			RETAIL	7.62	
				1 T	5.86	5.86
M22711-06-06KR	-6 FJIC FITTING			RETAIL	4.16	
				2 T	3.20	6.40
M22711-08-08KR	-8 FJIC FITTING			RETAIL	5.11	
				2 T	3.93	7.86
M22711-08-10KR	JIC FEMALE FITT			RETAIL	5.07	
				1 T	3.90	3.90
ROCKMASTER/2SC-06	-6 HOSE 2 WIRE			RETAIL	4.24	
				25 T	3.26	81.50
ROCKMASTER/2SC-08	-8 HOSE 2 WIRE			RETAIL	4.58	
				3 T	3.51	10.53
SFP 121C300BK	SAFE SLEEVE 1"			RETAIL	2.51	
				28 T	1.87	52.36
0503-8-8G	#8MORBXMJIC			RETAIL	2.28	
				1 T	1.73	1.73
10H25	GREASE FITTING			RETAIL	2.07	
				2 T	1.20	2.40
124557	EP102 GREASE			RETAIL	7.97	
				1 T	6.13	6.13
54K30118	O RING			RETAIL	14.30	
				2 T	13.33	26.66
6577954	TILT PIN			RETAIL	69.31	
				2 T	39.01	78.02
6675298	COUPLER			RETAIL	30.72	
				1 T	23.47	23.47
7135590	PIVOT PIN			RETAIL	107.57	
				2 T	61.29	122.58
7148022	BUSHINGS FOR BO			RETAIL	152.97	
				2 T	128.66	257.32

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	BUSHINGS FOR BOBTACH				
7148031	pin			RETAIL 122.95	
				2 T 78.53	157.06
7165972	ADAPTER			RETAIL 33.85	
				1 T 19.78	19.78
7180827	PLUG			RETAIL 17.26	
				2 T 16.71	33.42
7180829	SNAP RING			RETAIL 3.59	
				2 T 3.28	6.56
7185309	DRIVE BELT			RETAIL 109.78	
				1 T 67.85	67.85
7216404	Weld on Bushing			RETAIL 164.98	
				2 T 142.56	285.12
7309469	SEAL KIT			RETAIL 36.42	
				1 T 21.16	21.16
7414581	HYD. FILTER			RETAIL 129.52	
				1 T 85.50	85.50
7496373	CAP CANISTER			RETAIL 93.09	
				1 T 74.14	74.14
				PARTS 1444.13	
				LABOR 3781.25	
	50210501			SEGMENT TOTAL==>	5225.38

***** WORK ORDER TOTALS *****		
	INTERNAL	CUSTOMER
PARTS	1444.13	
LABOR	3781.25	
INTERNAL TOTAL	5225.38	

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