



Brown's Industrial Sales

Highway 16 W & Range Road 20
 P.O. Box 21092 Lloyd Mall
 Lloydminster, AB T9V 2S1
 780-875-2339 • Fax: 780-875-0262

PLEASE REMIT TO:
 63214 Highway 892 • P.O. Box 1267
 Cold Lake, AB T9M 1P3
 780-826-2399 • Fax: 780-826-2390

Ship To: Same as Below

Invoice To: 51-052

Branch		
COLD LAKE		*REPRINT*
Date	Time	Page
11/15/25	06:54:46 (B)	01
Account No	Phone No	Inv No
INT01		W15604
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson
		419

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
002916	51-052 BOBCAT T66	3897	B4SB32092		
51-052	T66				

SEGMENT# 1 C SOR01 * 08/29/25 08/29/25

LEAKING CYLINDERS

COMPLAINT:

- 1) LEFT SIDE LIFT CYLINDER IS LEAKING
- 2) RIGHT SIDE LIFT CYLINDER IS LEAKING
- 3) FRONT RIGHT CYLINDER IS LEAKING

CORRECTION:

NOV 10/25 SB = RAISED LIFT ARMS, INSTALLED LIFT ARM LOCK, REMOVED COVERS FOR HYDRAULIC LINES ON RIGHT SIDE, CRACKED LINES LOOSE, REMOVED TOP PIN, COLLAPSED CYLINDER, CRACKED GLAND NUT LOOSE, REMOVED ROD AND PISTON, REMOVED PISTON FROM ROD, RESEALED GLAND AND PISTON, INSTALLED PISTON BACK ON ROD, INSTALLED ROD BACK INTO CYLINDER, TIGHTENED GLAND, TIGHTENED LINES, PUT COVERS BACK ON, MOVE LOCK ARM TO OTHER SIDE, DID THE EXACT SAME THING ON THE OTHER SIDE, REMOVED LOCK, CYCLED CYLINDERS A FEW TIMES, CHECKED HYDRAULIC OIL LEVEL, ATTEMPTED TO REBUILD THE FRONT RIGHT CURL CYLINDER BUT WAS NOT ABLE TO GET THE GLAND NUT TO CRACK LOOSE, I SEE THERE IS ONE TILT CYLINDER BILLED TO THIS UNIT HOWEVER I DID NOT SEE IT IN THE SEA CAN, CLEANED UP AREA AND TOOLS, PARKED UNIT WHERE I GRABBED IT FROM. ORDERED CYLINDER FOR FRONT RIGHT TILT
 Front right tilt cylinder leaking again
 It was already resealed one so i ordered a new cylinder
 Blew off the working area
 Removed the cylinder
 Switched the hoses and tube
 Installed the cylinder
 when i went to put the retainer plate on i found that

CONTINUED ON PAGE 02

TERMS AND CONDITIONS

I request the above work to be done and the above materials to be supplied and installed on the following conditions.

I promise to pay the amount due upon completion of the work. I acknowledge the lien of the operator for the value of the work and materials supplied. I authorize you, your agents, or independent contractors to drive my vehicle for the purpose of inspection and repairs. I authorize you to subcontract work as necessary, including releasing the vehicle or parts thereof to third parties. I will be responsible for any and all charges that any third party warranty company fails to pay for.

X

Authorized By



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51-052	T66				
somebody didn't have the slots lined up to go on properly Removed the cylinder to grind out the slot part of the pin and grind down the retainer that was damaged. Installed the cylinder, retainer plate and bolt. hooked up the hoses and tested. All good. Topped up hydraulic oil					
124557	EP102 GREASE			RETAIL 7.97	
				1 T 6.13	6.13
7408504	TILT CYLINDER			RETAIL 1742.72	
				1 T 1340.55	1340.55
7421251	SEAL KIT			RETAIL 133.50	
				1 T 102.69	102.69
				PARTS 1449.37	
				LABOR 1191.45	
	50210501			SEGMENT TOTAL==>	2640.82

SEGMENT# 2 C BAS01 * 08/29/25 08/29/25

Track guide bent and track come off

COMPLAINT:

Tracks keep coming off on the right side.

CORRECTION:

After track come off a few times i started
 to look over things.
 I found that the track guide was bent and worn .
 Removed the top track guide
 Installed the track and tighten it up
 Tested and hasn't come off since
 NOV 9/25 SB = DROVE TO UNIT, REMOVE GREASE FROM TENSIONER,
 JACKED UP UNIT, HAD OPERATOR RUN MACHINE WHILE I BARRED

CONTINUED ON PAGE 03

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51-052	T66				
TRACK BACK ON, CHIPPED ALL THE DEBRIS FROM INSIDE OF THE TRACK, TENSIONED TRACK, REMOVED JACKS AND SENT OPERATOR ON HIS WAY, DROVE BACK TO TIN TOWN, USED:					
X1 1245557	EP102			LABOR	521.60
	50210501			SEGMENT TOTAL==>	521.60

***** WORK ORDER TOTALS *****		
	INTERNAL	CUSTOMER
PARTS	1449.37	
LABOR	1713.05	
INTERNAL TOTAL	3162.42	

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