



Highway 16 W & Range Road 20
 P.O. Box 21092 Lloyd Mall
 Lloydminster, AB T9V 2S1
 780-875-2339 • Fax: 780-875-0262

Brown's Industrial Sales

PLEASE REMIT TO:

63214 Highway 892 • P.O. Box 1267
 Cold Lake, AB T9M 1P3
 780-826-2399 • Fax: 780-826-2390

Ship To: SAME AS BELOW

Invoice To: 91-041

Branch		
COLD LAKE		*REPRINT*
Date	Time	Page
12/13/16	07:32:00 (B)	01
Account No	Phone No	Inv No
INT01		W03317
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson
		102

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
R0000382	2012 CENTERLINE 31		X 2C9DS3533CC181540		
91-041	31" END DUMP	229036			

REPAIR# 1 C SPI01 CVIP-TRL3 12/07/16 12/07/16
 Commercial Vehicle Inspection - 3 Axles 3.30 HRS

COMPLAINT:

- 1) Need to check RH centre axle inner tire(low on air)
- 2) Rear axle LH slack adjuster for shims.

CORRECTION:

J.S DEC 7/16 INSPECTED UNDERNEATH UNIT.
 J.S DEC 8/16 PULLED WHEELS AND DRUMS AND MEASURED SHOES AND DRUMS. CLEANED TIRE MATING SURFACES.DID UP FAIL PAPERWORK FOR UNIT.
 J.S DEC 9/16 DID UP PASS PAPERWORK FOR UNIT AND INSTALLED NEW CVIP STICKER.

5903ACU	PLASTIC WHEEL S	RETAIL	5.03	
		2	4.19	8.38
	PLASTIC WHEEL SPACER			
		PARTS		8.38
		LABOR		412.50
50210501		REPAIR TOTAL==>		420.88

REPAIR# 2 C SPI01 TRLSER 12/07/16 12/09/16
 Montly Trailer Service 1.50 HRS

CORRECTION:

J.S DEC 9/16 SHANNON GREASED UNDERNEATH AND FRONT OF TRAILER. I GREASED THE BOX PINS AND THE TAILGATE LATCH NIPPLES. INSTALLED SERVICE STICKER.

		LABOR	62.50
50210501		REPAIR TOTAL==>	62.50

REPAIR# 3 C MAC01 N/A 12/07/16 12/07/16

CONTINUED ON PAGE 02

TERMS AND CONDITIONS

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91-041	31" END DUMP	229036		

CVIP Repairs Under body

COMPLAINT:

- 1) RH front air bag broken/loose bolts
- 2) LH rear air bag broken bolt
- 3) LH middle axle brake pot full of mud
- 4) Middle and rear axles need S-cam bushings

CORRECTION:

J.S DEC 8/16 REMOVED MIDDLE AXLE BRAKE POT AND CUT NEW ONE TO LENGTH AND INSTALLED IT. REMOVED ALL THE INNER SCAM BUSHINGS AND INSTALLED THE NEW ONES. HELPED SHANNON PUT THE NEW SCAMS IN.

J.S DEC 9/16 INSTALLED HUBS, SEALS, HUB CAP GASKETS AND ADJUSTED AXLE NUTS AND FILLED WITH 1L OF 75W-90 IN EACH HUB ADJUSTED BRAKES. JACKED UP FRAME WITH FRAME JACKS AND TOOK OFF AIR LEVELLING ROD AND BROKE BOLTS CUT A NEW ROD AND INSTALLED. TOOK LEFT REAR AIR BAG OFF AND REPLACED WITH NEW ONE AND HAD TO PUT A NEW LINE THAT GOES FROM THE RIGHT TO LEFT AIR BAG. TESTED AND NO LEAKS.

AS1033	SLACK ADJUSTER	RETAIL	119.21	
		1	99.34	99.34
AS3019	clevis gunite	RETAIL	22.96	
		1	19.13	19.13
AS80500	AIR BAG	RETAIL	145.36	
		2	121.13	242.26
CRXSS504707QPK	QP SHOE CORE		18.75	37.50
CSK1060	cam kit	RETAIL	17.20	
		2 N	14.33	28.66
EHC10	ENVIRONMENT HAN		.10	.40
E1416A	SEAL	RETAIL	1.50	
		2	1.25	2.50

CONTINUED ON PAGE 03

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R0000382	2012 CENTERLINE 31		X 2C9DS3533CC181540		
91-041	31" END DUMP	229036			
E5520	S-CAM 1-1/2",10	RETAIL	32.46		
		2	27.05	54.10	
	S-CAM 1-1/2",10SP,23-1/2", LH				
E5521	S-CAM 1-1/2",10	RETAIL	32.46		
		2	27.05	54.10	
	S-CAM 1-1/2",10SP,23-1/2", .RH				
FAR1485-4-100	1/4" AIR BRAKE	RETAIL	.46		
		2	.38	.76	
	1/4 " AIR BRAKE HOSE				
	BY THE FOOT				
R810019	LONG CLEVIS	RETAIL	18.61		
		1	15.51	15.51	
SB3030CC	30/30 BRAKE POT	RETAIL	45.60		
		1	38.00	38.00	
	STANDARD				
XSS504707QPK	QP BRAKE SHOE	RETAIL	63.54		
		3	52.95	158.85	
1460-6	FERRULE 3/8	RETAIL	.30		
		1	.25	.25	
1481-6	INSERT 3/8 SYN	RETAIL	.36		
		1	.30	.30	
1493-8C	1/2HX3/8	RETAIL	7.92		
		2	6.60	13.20	
3303009	HUB GASKET 6 BO	RETAIL	1.92		
		4	1.60	6.40	
	HUB GASKET 6 BOLT				
372-7097	WHEEL SEAL	RETAIL	37.44		
		4	31.20	124.80	
	STEMCO WHEEL SEAL				
48100267	AIR LEVELING RO	RETAIL	56.82		

CONTINUED ON PAGE 04

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R0000382	2012 CENTERLINE 31		X 2C9DS3533CC181540		
91-041	31" END DUMP	229036			
		1	47.35	47.35	
	AIR LEVELING ROD KIT				
75W90BULK	BULK 75W90	RETAIL	12.28		
		4	10.23	40.92	
			PARTS	984.33	
			LABOR	1875.00	
	50210501		REPAIR TOTAL==>	2859.33	

REPAIR# 4 C SPI01 N/A 12/07/16 12/07/16

CVIP Repairs Body

COMPLAINT:

- 1) Service glad hand rubber torn and chunking out
- 2) Licence light inop
- 3) RH fender loose
- 4) RH middle axle inner rim cracked
- 5) LH rear axle inner tire cords showing

CORRECTION:

- J.S DEC 8/16 1)REPLACED GLAD HAND RUBBER.
 2) FOUND BROKEN WIRE AND WHEN TAKING LIGHT OFF LIGHT WAS CORRODED AND BROKEN ENDS INSIDE. REPLACED LIGHT AND HOLDER. WIRED IT IN AND TESTED AND WORKS.
 3) CUT BOLTS FOR FENDER AND Installed NEW ONES
 4)TOOK TIRE OFF OF RIM THAT WAS CRACKED AND RUBBER STILL GOOD AND PUT RUBBER ON RIM THAT HAD BAD TIRE. GOT NEW TIRE TO PUT ON FROM STOCK TO REPLACED THE ONE WITH THE BAD RIM.

H41736	GLAD HAND RUBBE	RETAIL	.66		
		1	.55	.55	
RS545D	545 ALCOA VALVE	RETAIL	3.10		
		1	2.58	2.58	
233840	11R245FSTNFS820	RETAIL	606.00		

CONTINUED ON PAGE 05

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R0000382	2012 CENTERLINE 31		X 2C9DS3533CC181540		
91-041	31" END DUMP	229036			
		1	505.00	505.00	
	11R245FSTNFS82016PLY ALL POS				
43850	MOUNTING BRACKE	RETAIL	2.96		
		1	2.47	2.47	
	MOUNTING BRACKET FOR RECTANGULAR LICENSE LIGHT				
60291	CLEAR RECTANGUL	RETAIL	6.54		
		1	5.45	5.45	
	CLEAR RECTANGULAR LICENSE LAMP				
			PARTS	516.05	
			LABOR	340.00	
	50210501		REPAIR TOTAL==>	856.05	

REPAIR# 5 C KOW01 N/A 12/07/16 12/07/16

Welding repairs

COMPLAINT:

Suspension arm at frame cracked.

CORRECTION:

GRIND OUT THE CRACKS ON THE AXLE TO THE SUSPENSION BRACKETS. HEAT UP TO GET THE IMPURITIES OUT. WELD UP WITH MULTIPLE STRINGER BEADS WITH HIGHER ALLOY THAN THE BASE METAL WHICH WILL LESSEN THE CHANCE OF CRACKING AS WHAT HAPPENED IN THE FIRST PLACE.

GOUGE OUT AND REPAIR CRACKS AROUND THE FIFTH WHEEL.

	LABOR	386.25
50210501	REPAIR TOTAL==>	386.25

***** WORK ORDER TOTALS *****

INTERNAL CUSTOMER

CONTINUED ON PAGE 06

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R0000382	2012 CENTERLINE 31		X 2C9DS3533CC181540		
91-041	31" END DUMP	229036			
			PARTS	1508.76	
			LABOR	3076.25	
			SHOP SUPPLIES	50.00	
			INTERNAL TOTAL	4635.01	

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