



**Brown's Industrial Sales**

Highway 16 W & Range Road 20  
 P.O. Box 21092 Lloyd Mall  
 Lloydminster, AB T9V 2S1  
 780-875-2339 • Fax: 780-875-0262

**PLEASE REMIT TO:**  
 63214 Highway 892 • P.O. Box 1267  
 Cold Lake, AB T9M 1P3  
 780-826-2399 • Fax: 780-826-2390

Ship To: SAME AS BELOW

Invoice To: 91-041

Branch		
COLD LAKE		*REPRINT*
Date	Time	Page
12/01/18	05:44:24 (B)	01
Account No	Phone No	Inv No
INT01		W05507
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson
		102

**SERVICE INVOICE**

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
R0000382	91-041 2012 CEN		X 2C9DS3533CC181540		
91-041	31" END DUMP	385664			
SEGMENT# 1	C SPI01 CVIP-TRL3	11/26/18	11/27/18		
	Commercial Vehicle Inspection - 3 Axles			3.20	HRS
	<u>CORRECTION:</u>				
	J.S NOV 27/18 INSPECTED UNIT, PULLED				
	DRUMS, SHOES, MEASURED, MADE UP LIST OF REPAIRS.				
	J.S NOV 30/18 DID UP PASS PAPERWORK FOR CVIP, AFTER REPAIRS				
	WERE COMPLETED. PUT NEW STICKER ON UNIT.				
				LABOR	400.00
	50210501			SEGMENT TOTAL==>	400.00
<hr/>					
SEGMENT# 2	C SPI01 TRLSER	11/26/18			
	Montly Trailer Service			1.50	HRS
	<u>CORRECTION:</u>				
	DM = Completed service, put on new sticker				
				LABOR	62.50
	50210501			SEGMENT TOTAL==>	62.50
<hr/>					
SEGMENT# 3	C SPI01 N/A	11/26/18	11/27/18		
	Repairs			7.50	HRS
	<u>COMPLAINT:</u>				
	1) Both sides rear axle, RH middle and front axles need				
	brake shoes and drums (2.0)				
	2) 2 tires are worn past spec(1.0)				
	3) RH middle airbag has one loose bolt and 1 broken one(1.0)				
	4) LH rear and middle dust shields top 1/2's falling off(1.0				
	)				
	5) RH front brake pot airline kinked(.5)				
	6) S-cams wore out on rear axle(2.0)				
	<u>CORRECTION:</u>				

CONTINUED ON PAGE 02

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Authorized By



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91-041	31" END DUMP	385664			
J.S/D.M NOV 28/18 REPLACED DUST SHIELDS THAT WERE FALLING OFF, REMOVED REAR AXLE HUBS, CLEANED THEM UP, INSTALLED NEW SEALS, INSTALLED HUBS, ADJUSTED AXLE NUTS, FILLED WITH OIL. HAD TO CUT BOTTOM BOLT ON AIR BAG TO GET IT REMOVED, REPLACED AIR BAG. REPAIRED KINKED AIRLINE. REPLACED REAR S CAMS, BUSHINGS. REPLACED BRAKE SHOES, DRUMS ALL R/H SIDE AND L/H REAR AXLE. REPLACED THE BAD TIRES WITH NEW TIRES, TORQUED TIRES TO 500 FT LBS, PUT TORQUE TAG ON UNIT. PUT WHEEL INDICATORS, WHIPS BACK ON UNIT.					
AS80500	AIR BAG		RETAIL	162.29	
			1 T	135.24	135.24
E526	S CAM SNAP RING		RETAIL	.60	
			4 T	.50	2.00
E5520	S-CAM 1-1/2",10		RETAIL	33.91	
			1 T	28.26	28.26
	S-CAM 1-1/2",10SP,23-1/2", LH				
E5521	S-CAM 1-1/2",10		RETAIL	34.34	
			1 T	28.62	28.62
	S-CAM 1-1/2",10SP,23-1/2", .RH				
E886	3.5" DUST SHIEL		RETAIL	16.32	
			2 T	13.60	27.20
	3.5" DUST SHIELD COVERS 3 BOLT				
OTR66824	11R24.5TRL Tire		RETAIL	322.30	
			1 T	268.58	268.58
SSCK2287	SCAM HDW KIT		RETAIL	11.99	
			1 T	9.99	9.99
TDA1229E4685	S CAM PLATES		RETAIL	3.17	
			1 T	2.64	2.64
TDS	TIRE TAX		2 T	9.00	18.00

CONTINUED ON PAGE 03

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91-041	31" END DUMP	385664			
	TIRE DISPOSAL SURCHARGE				
XSS504707QPK	QP BRAKE SHOE		RETAIL	67.93	
			4 T	56.61	226.44
01HP-4G	MNPT PLUG		RETAIL	.16	
			1 T	.13	.13
1133991456		11R24.5	RETAIL	324.74	
			1 T	270.62	270.62
1471-6B	TEE 3/8TX1/4MPT		RETAIL	4.12	
			1 T	3.43	3.43
1493-6C	3/8 X 3/8 W/SPR		RETAIL	4.80	
			1 T	4.00	4.00
3303009	HUB GASKET 6 BO		RETAIL	1.92	
			2 T	1.60	3.20
	HUB GASKET 6 BOLT				
372-7097	WHEEL SEAL		RETAIL	38.87	
			2 T	32.39	64.78
	STEMCO WHEEL SEAL				
3922X	BRAKE DRUM GUNN		RETAIL	101.94	
			4 T	84.95	339.80
	BRAKE DRUM GUNNITE				
			PARTS		1432.93
			LABOR		937.50
	50210501		SEGMENT TOTAL==>		2370.43

SEGMENT# 4 C KOW01 N/A 11/26/18 11/27/18

Welding Repairs

COMPLAINT:

- 1) RH front fender cracked
- 2) Front of box at frame rest is cracked

CORRECTION:

CONTINUED ON PAGE 04

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91-041	31" END DUMP	385664			

GRIND OUT THE CRACKS IN FRONT OF THE TRAILER BOX, WELD UP WITH 71 SUPREME. GRIND OUT THE ALUMINUM CRACKS AND BREAKS. WELD UP WITH 5356 ALLOY.

	LABOR	543.75
50210501	SEGMENT TOTAL==>	543.75

	***** WORK ORDER TOTALS *****
	INTERNAL CUSTOMER
PARTS	1432.93
LABOR	1943.75
SHOP SUPPLIES	50.00
INTERNAL TOTAL	3426.68

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