



Brown's Industrial Sales

Highway 16 W & Range Road 20
 P.O. Box 21092 Lloyd Mall
 Lloydminster, AB T9V 2S1
 780-875-2339 • Fax: 780-875-0262

PLEASE REMIT TO:
 63214 Highway 892 • P.O. Box 1267
 Cold Lake, AB T9M 1P3
 780-826-2399 • Fax: 780-826-2390

Ship To: Same as Below

Invoice To: 91-047

Branch		
COLD LAKE		*REPRINT*
Date	Time	Page
08/12/20	18:01:30 (B)	01
Account No	Phone No	Inv No
INT01		W07393
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson
		102

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
000795	Midland 16 FT Side		X 2MFB2R5C25R003340		
91-047	MIDLAND	2			

SEGMENT# 1 C CAL01 N/A 07/30/20 07/30/20

Rig up Unit

COMPLAINT:

Finish rigging up the unit to work an end dump behind it

CORRECTION:

JULY 30/20 C.B, MADE UP HOSES TO FIT ON UNIT FOR HYDRAULICS, INSTALLED THE POWER CORD TO RUN THE SIDE DUMP, THE TRAILER HAS BEEN REWIRED AND IS NOT THE SAME AS THE OTHERS, GOT REMOVED THE PLUG AND FIGURED OUT THE WIRING, PUT THE PTO IN ON BIG RED AND TRIED THE TRAILER, THE PUMP STARTED SMOKING ON THE TRUCK, THE SIDE DUMP WAS WORKING RIGHT BUT THE PUMP QUIT WORKING ON THE TRUCK, MARK MOVED THE UNIT SO IT WILL FIT ALL THE WAY IN THE SHOP, NEED TO REPLACE THE PUMP SO I CAN CONTINUE ON THE TRAILER.
 JULY 31/20 C.B, GOT THE PUMP WORKING ON THE TRUCK, TESTED THE SIDE DUMP, REPLACED THE YELLOW PLUG ON THE FRONT OF THE TRAILER AND EXTENDED THE WIRING, WIRED IN THE REAR TRAILER CORD FOR THE END DUMP, TRIED TO USE THE WIRING FROM THE CONTROL BOX TO MAKE THE BELLY DUMP WORK BUT IT IS GOING TO CAUSE PROBLEMS, GOING TO WIRE IN A SIX WIRE PLUG SO THE SWITCHES ON THE DASH CAN BE USED TO RUN THE BELLY DUMP, HOLE SAWED THE HOLES IN THE FRONT AND REAR TO INSTALL THE PLUGS, RAN THE WIRING FROM THE REAR ALL THE WAY TO THE FRONT OF THE TRAILER, TIE STRAPPED IN PLACE, STARTED WIRING IN THE PLUGS, CLEANED UP.
 AUG 04/20 C.B, FINISHED WIRING IN THE SIX WIRE PLUGS, MADE A CORD FROM THE REAR OF THE TRAILER TO THE BELLY DUMP TRAILED, REMOVED THE TREE ON THE TRAILER, COULDN'T GET THE NUT OFF HAS TO ZIP CUT OFF THE TREE.

CONTINUED ON PAGE 02

TERMS AND CONDITIONS

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AUG 04/20 C.B, UNHOOKED THE LEAD TRAILER FROM THE REAR TRAILER, REMOVED THE UPPER 5TH WHEEL PLATE, HAD ROB CUT OFF THE STOPPER PLATES, REMOVED THE SLIDE, REINSTALLED THE NEW SLIDE, ROB WELDED THE STOPPERS BACK ON, REINSTALLED THE 5TH WHEEL PLATE, GREASED PINS AND PLATE, RECONNECTED ONTO THE REAR TRAILER, MOVED UNIT OUTSIDE.					
AUG 05/20 C.B, CHECKED WENT THE BRAKE IS PUSHED ON THE TRUCK IT CAUSES THE PARK LIGHTS TO COME ON, FOUND BAD CONNECTION IN THE TRAILER PLUG, CLEANED AND SPRAYED WITH ELECTRICAL GREASE, WE MOVED THE UNIT OUTSIDE AGAIN AND LOADED, MIKE DUMPED THE SIDE DUMP AND WAS SHAKING THE SIDE DUMP TO GET ALL THE SAND OUT AND THE SIDE DUMP QUIT WORKING, IT WILL GO BACK UP BUT WON'T DUMP, MOVED THE UNIT BACK INSIDE AND TRACED THE PROBLEM TO THE ELECTRIC SOLENOID ON THE HYDRAULIC BLOCK, THE IS A COMPLETE BLOCK IN EDMONTON, ORDERED THE PARTS.					
AUG 06/20 C.B, TRIED TO REMOVE THE ALLEN HEAD SCREWS HOLDING THE ELECTRIC SOLENOID TO THE HYDRAULIC CONTROL BLOCK, CLEANED THE DIRT OUT OF THE HEADS, NO LUCK THE HEADS JUST STRIPPED, HAD TO REPLACE THE COMPLETE CONTROL BLOCK AND EVEN THOSE BOLTS WHERE SEIZED, INSTALLED THE NEW BLOCK AND REINSTALLED THE ELECTRIC SOLENOID, HAD TO FIGURE OUT THE WIRING FOR THE NEW SOLENOID, TESTED WORKING OK NOW, ON THE OLD BLOCK WHEN I HAD IT ON THE BENCH TRIED DRILLING THE HEADS OFF THE ALLEN HEAD BOLTS AND REMOVING THE SOLENOID BUT IT IS STILL SEIZED, BROKE OFF THE SOLENOID AND DRILLED OUT THE BOLTS, GOT THREE BOLTS OUT HAD TO GET ROB TO REMOVE THE LAST BOLT BY WELDING ON IT, GAVE THE OLD HYDRAULIC CONTROL BLOCK TO RICK IN PART AS A GOOD USED VALVE.					
GLHC101-12		HYDRAULIC COUPL	RETAIL	34.34	

CONTINUED ON PAGE 03

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91-047	MIDLAND	2			
				1 T 28.51	28.51
	HYDRAULIC COUPLER				
H41736	GLAD HAND RUBBE		RETAIL	.59	
			1 T	.49	.49
POL11-604P	6 PIN PLUG		RETAIL	10.06	
			3 T	7.96	23.88
	PLUG 6-POLE NO CABLE (6 WIRE TRAILER PLUG)				
POL11-609P	SOCKET 6-POLE C		RETAIL	17.40	
			2 T	13.45	26.90
	SOCKET 6-POLE COVER				
0103-12-16G	MNPTXMJIC		RETAIL	2.80	
			1 T	2.33	2.33
04121-764A5-076	6 WIRE - TRAILER		30 T	.70	21.00
	6 WIRE - TRAILER PER FOOT				
319623	YELLOW COIL 15'		RETAIL	232.69	
			1 T	193.91	193.91
3300350	ELEC SOL ASSY		RETAIL	1555.20	
			1 T	1296.00	1296.00
5100S216	#16 M QC		RETAIL	33.54	
			2 T	28.40	56.80
5100S516	#16 F QC WING		RETAIL	47.94	
			1 T	41.32	41.32
550027634	GREASE SUMMER		RETAIL	4.26	
			1 T	3.77	3.77
	GADUS S4 GREASE V600AC				
	SUMMER				
82-1043	ISO 7 PIN SCKT		RETAIL	13.72	
			1 T	11.43	11.43

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91-047	MIDLAND	2			
				PARTS	1706.34
				LABOR	2398.75
	50210501			SEGMENT TOTAL==>	4105.09

SEGMENT# 2 C KOW01 N/A 07/30/20 07/30/20

Riser Issues

COMPLAINT:

Replace the Riser with a 2" taller one, this one too low.

CORRECTION:

GRIND OFF THE RISER SLIDE STOPPERS. CUT 3.750 INCHES FROM EACH SLIDE RAIL. CLEAN UP THE STOPPER TABS AND WELD BACK INTO PLACE. PAINT REPAIRED AREA.

XA7009	SLIDER BRKT - A	RETAIL	1596.00		
		1 T	1330.00		1330.00
	SLIDER BRKT - AIR - 10.09"			PARTS	1330.00
				LABOR	127.50
	50210501			SEGMENT TOTAL==>	1457.50

***** WORK ORDER TOTALS *****

	INTERNAL	CUSTOMER
PARTS	3036.34	
LABOR	2526.25	
SHOP SUPPLIES	50.00	
INTERNAL TOTAL	5612.59	

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