



**Brown's Industrial Sales**

Highway 16 W & Range Road 20  
 P.O. Box 21092 Lloyd Mall  
 Lloydminster, AB T9V 2S1  
 780-875-2339 • Fax: 780-875-0262

**PLEASE REMIT TO:**  
 63214 Highway 892 • P.O. Box 1267  
 Cold Lake, AB T9M 1P3  
 780-826-2399 • Fax: 780-826-2390

Ship To: Same as Below

Invoice To: 91-047

Branch		
COLD LAKE		*REPRINT*
Date	Time	Page
11/02/23	18:05:15 (B)	01
Account No	Phone No	Inv No
INT01		W11600
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson
		102

**SERVICE INVOICE**

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
000795	91-047 Midland 16		X 2MFB2R5C25R003340		
91-047	MIDLAND	56888			

SEGMENT# 1 C KOW01 N/A 10/18/23 10/18/23

Rear Bumper/Light box

COMPLAINT:

The rear bumper/light box is rotten, replace

CORRECTION:

R.K. OCT 20/23 REMOVE THE OLD BEND CRUMPLED BUMPER. CLEAN UP ALL THE AREAS WHERE THE NEW ONE WILL BE WELDED ON. SPLICE 2 FORK POCKETS TOGETHER AND MAKE UP INSERTS FOR THE TAILLIGHTS AND MARKER LIGHTS. MAKE UP A SIDE PLATE FOR THE ABS LIGHT ALSO. WELD ON 5/16 BOLTS TO THE INSIDE SECTION FOR JUNCTION BOX AND CABLE CLAMPS. WELD ON MUD FLAP BRACKETS AND A LICENSE PLATE HANGER. MAKE SURE ALL HOLES ARE PRE DRILLED FOR ELECTRICAL COMPONENTS. LINE UP ON THE TRUCK AND TACK INTO PLACE. MAKE SURE EVERYTHING IS LEVEL AND PROCEED TO WELD UP COMPLETELY.

STEEL USED FOR THE PROJECT 2 FORK POCKETS, 6 SQUARE FEET OF 11 GAUGE PLATE, 4 FEET OF 2 INCH BY 1/4 INCH ANGLE IRON.

R.K. OCT 23/23 MOUNT THE FENDERS WITH RUBBERS SQUARES BETWEEN THE FENDER (ALUMINUM) AND CARBON STEEL BRACKET,

NF166A1	66" FENDER	RETAIL	176.41	
		2 T	135.70	271.40
NRS3000	MUDFLAP REFLECT	RETAIL	30.81	
		2 T	23.70	47.40
	MUDFLAP REFLECTOR			
TDS	TIRE TAX	4 T	14.00	56.00
	TIRE DISPOSAL SURCHARGE			
11R22.5LM216	11R22.5 TRL/STR	RETAIL	384.80	
		4 T	296.00	1184.00
1509186	COCA COLA RED	RETAIL	17.68	

CONTINUED ON PAGE 02

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000795	91-047 Midland 16	X 2MFB2R5C25R003340		
91-047	MIDLAND	56888		
		2 T	12.15	24.30
1509226	RED OXIDE PAINT	RETAIL	14.38	
		1 T	10.88	10.88
2430BROWNS	BROWNS MUDFLAP	RETAIL	32.49	
		2 T	24.28	48.56
	BROWNS MUDFLAP 24X30			
		PARTS		1642.54
		LABOR		2560.00
	50210501	SEGMENT TOTAL==>		4202.54

SEGMENT# 2 C BOI01 TRLSER	10/18/23 10/19/23			
Montly Trailer Service			1.50 HRS	
<u>CORRECTION:</u>				
01/26/2023 LB GREASED UNIT, SEAN WAS DOING LIGHT WORK AND SAID ALL LIGHTS WERE GOOD. MISSING LEFT FRONT BACKING PLATE, LEFT REAR INSIDE TIRE BLOWN OUT, AND DUE FOR CVIP.				
EHC10	ENVIRONMENT HAN	RETAIL	.13	
		1 T	.10	.10
550027635	GREASE WINTER	RETAIL	9.09	
		1 T	6.18	6.18
	GADUS S2 GREASE V30KC			
	WINTER			
		PARTS		6.28
		LABOR		80.00
	50210501	SEGMENT TOTAL==>		86.28

SEGMENT# 3 C SOM01 N/A	10/18/23 10/18/23			
Light Issues				
<u>COMPLAINT:</u>				
Rewire in the rear lights with a junction box.				

CONTINUED ON PAGE 03

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91-047	MIDLAND	56888		

CORRECTION:

OCT 25TH/23 S.S REPLACED THE WIRING IN THE REAR BUMPER AND ADDED A JUNCTION BOX, RE-ROUTED THE SIDE SIGNALS TO THE FRONT JUNCTION BOX, IN-STALLED A NEW SIDE LIGHT ON THE LEFT HAND (OLD ONE NOT GIVING A TURN SIGNAL). TESTED ALL LIGHTS WORKING BUT THE A.B.S IN NOT WORKING AS IT SHOULD, FURTHER DIAG.

OCT 26TH/23 FOUND THE A.B.S. ISSUE AND RESOLVED. INSTALLED NEW PIG TAIL FOR THE LEFT HAND SIDE SIGNAL (OLD ONE WAS A LITTLE LOOSE IN THE LIGHT). TIGHTENED ALL CONNECTIONS AND SEALED THE JUNCTION BOXES, WRAPPED CABLES IN SPLIT LOOM AND ZIP TIED/ SECURED ALL WIRING. TESTED LIGHTS AND EVERYTHING IS WORKING AS IT SHOULD.

G6003	OVAL PARK/TURN	RETAIL	35.10	
		1 T	26.73	26.73
HB9000R	OVAL PARK/TURN LIGHT-AMBER	RETAIL	7.64	
	2.5 LED MARKER	2 T	5.57	11.14
HB9016R	4" LED RND RED	RETAIL	22.67	
		3 T	16.00	48.00
TEX724AM76	2 WIRE 14G CABL	RETAIL	2.44	
		11 T	1.31	14.39
	2 WIRE 14G CABLE			
	PER FOOT			
TEX734AM76	3 WIRE CABLE	RETAIL	.94	
		4 T	.67	2.68
TEX744AM76	4 WIRE	RETAIL	.98	
		5 T	.75	3.75
	PER FOOT			
TEX75422AM76	7 WIRE ULTRA FL	RETAIL	3.86	

CONTINUED ON PAGE 04

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000795	91-047 Midland 16		X 2MFB2R5C25R003340			
91-047	MIDLAND	56888				
	7 WIRE ULTRA FLEX TRAILER CABLE BY THE FOOT			5 T	2.95	14.75
T10221	JUNCTION BOX			RETAIL	18.19	
				1 T	13.46	13.46
10212-Y	AMBER ABS MRKR			RETAIL	5.58	
				1 T	4.20	4.20
	AMBER ABS MARKER					
15729	LICENSE PLATE L			RETAIL	5.69	
				1 T	4.06	4.06
	LICENSE PLATE LAMP BRACKET					
3622	7WIRE ULTRAFLEX			RETAIL	4.73	
				4 T	3.64	14.56
43690	BRACKET FOR 784			RETAIL	3.89	
				1 T	3.09	3.09
	BRACKET FOR 78433					
5141-B	3/8" SPLIT LOOM			RETAIL	.29	
				2 T	.22	.44
	PER FOOT - BULK					
5142-B	1/2" SPLIT LOOM			RETAIL	.39	
				8 T	.02	.16
	PER FOOT - BULK					
60271	CLEAR 2-1/2" LI			RETAIL	5.21	
				1 T	4.06	4.06
	CLEAR 2-1/2" LICENSE LIGHT					
66843	3 WIRE PLUG			RETAIL	5.19	
				1 T	3.97	3.97
67001	2-WIRE PIGTAIL			RETAIL	2.85	
				3 T	2.17	6.51
67050B	CONNECTOR			RETAIL	2.59	

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000795	91-047 Midland 16		X 2MFB2R5C25R003340			
91-047	MIDLAND	56888				
				1 T	1.99	1.99
67090	PIGTAIL			RETAIL	3.87	
				4 T	2.09	8.36
91400	GROMMET 2 25/32			RETAIL	2.59	
				3 T	1.99	5.97
	GROMMET 2 25/32"					
91740	4" ROUND OPEN G			RETAIL	2.67	
				4 T	1.93	7.72
	4" ROUND OPEN GROMMET					
92070	2-1/2" ROUND CL			RETAIL	1.44	
				2 T	1.11	2.22
	2-1/2" ROUND CLOSED GROMMET					
				PARTS		202.21
				LABOR		1600.00
	50210501			SEGMENT TOTAL==>		1802.21

SEGMENT# 4 C KRI01 CVIP-TRL 10/18/23 10/18/23  
 Commercial Vehicle Inspection - 2 Axles Or Less 2.82 HRS

CORRECTION:  
 TK = Completed inspection, did up paperwork and installed sticker

				LABOR		450.00
	50210501			SEGMENT TOTAL==>		450.00

SEGMENT# 5 C SOM01 N/A 10/18/23 10/18/23  
 CVIP Repairs

- COMPLAINT:
- 1) LH rear brake pot full of sand
  - 2) All tires on the rear axle need to be replaced
  - 3) S-cams and bushing worn on the rear axle

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**SERVICE INVOICE**

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000795	91-047 Midland 16	X 2MFB2R5C25R003340		
91-047	MIDLAND	56888		
4) RH rear shock leaking				
5) 5th wheel coupler needs adjusting				
6) Trailer electrical plugs need cleaning				
7) Front LH mudflap anti sail bracket broken				
8) Front RH axle wheel seal leaking				
9) Front axle and RH rear brake shoes & Drums all worn past spec				
<u>CORRECTION:</u>				
10/27/2023 LB CHANGED REAR AXLE TIRES FOR NEW ONES				
NOV 1ST/23 REPLACED THE REAR AXLE S-CAMS BOTH LEFT AND RIGHT. REPLACED THE REAR AXLE LEFT AND RIGHT AND FRONT RIGHT OIL SEALS, FILLED HUBS WITH 75W90 GEAR OIL. REPLACED THE REAR AXLE LEFT HAND BRAKE POT. REPLACED THE REAR AXLE RIGHT HAND SLACK ADJUSTER. CLEANED AND GREASED THE 5TH WHEEL HITCH AND WORKS MUCH BETTER. CLEANED BOTH FRONT AND REAR MAIN ELECTRICAL CONNECTIONS. FILLED ALL TIRES TO 110 P.S.I. ADJUSTED ALL BRAKES. TORQUED TIRES TO 500 L.B.S.				
BD16701	16.5X7 DRUM	RETAIL	145.60	
		3 T	110.52	331.56
CS3069	S CAM SEAL	RETAIL	.83	
		1 T	.64	.64
E11910	CAMSHAFT KIT	RETAIL	69.04	
		1 T	52.41	52.41
	CAM HARDWARE KIT			
E581	S CAM SHIM	RETAIL	.72	
		1 T	.55	.55
E719	S CAM SHIM	RETAIL	1.89	
		1 T	1.38	1.38
E9735	S CAM LH	RETAIL	51.74	
		1 T	39.80	39.80

CONTINUED ON PAGE 07

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91-047	MIDLAND	56888			
E9736	S CAM RH		RETAIL	53.30	
			1 T	41.00	41.00
MD1106	ANTI-SAIL MUDFL		1 T	15.16	15.16
	ANTI-SAIL MUDFLAP BRACKET				
RS545D	545 ALCOA VALVE		RETAIL	3.35	
			4 T	2.32	9.28
SB3030CC	30/30 BRAKE POT		RETAIL	67.47	
			1 T	54.41	54.41
	STANDARD				
WCH03	WHEEL CHECK TAG		RETAIL	.87	
			3 T	.74	2.22
	LUG NUT INDICATOR 33.0MM (1-5/16")				
XSS504515QK	Q BRAKE SHOE		RETAIL	84.66	
			3 T	65.12	195.36
3303009	HUB GASKET 6 BO		RETAIL	4.02	
			3 T	2.67	8.01
	HUB GASKET 6 BOLT				
372-7097	WHEEL SEAL		RETAIL	62.86	
			3 T	47.75	143.25
	STEMCO WHEEL SEAL				
40010212	SLACK ADJUSTER		RETAIL	143.33	
			1 T	110.25	110.25
	SLACK ADJUSTER BRAKE				
5903ACU	WHEEL SPACER		RETAIL	8.84	
			1 T	5.36	5.36
	PLASTIC WHEEL SPACER				
85000	SHOCK, FLEETLIN		RETAIL	59.09	
			1 T	45.45	45.45
	SHOCK, FLEETLINE 1-5/8" BORE				
			PARTS		1056.09

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	50210501			LABOR	1600.00
				SEGMENT TOTAL==>	2656.09

SEGMENT# 6 C SOM01 N/A 10/18/23 10/18/23

Tarp Issues

COMPLAINT:

Replace the trap

CORRECTION:

NOV 2ND/23 S.S REMOVED THE OLD TARP AND PULLED OUT THE BARS IN THE TRAP. INSTALLED THE BARS INTO NEW TARP AND GOT NEW TARP ON THE TRAILER. ADJUSTED THE ROLLERS AND OPENED AND CLOSED A FEW TIMES. TARP WAS CATCHING ON BENT STEEL IN THE BOX, SO I CUT THAT OFF AND GROUND FLUSH AND SMOOTH. COUPLE MORE TEST ROLLS AND CABLE WAS NOT CATCHING THE GUIDE, ADJUSTED THE PULLEY AND TESTED AGAIN AND ALL IS WORKING AS IT SHOULD.

RSKGB16	TRAILER TARP	RETAIL	744.90	
		1 T	573.00	573.00
		PARTS		573.00
		LABOR		560.00
	50210501	SEGMENT TOTAL==>		1133.00

\*\*\*\*\* WORK ORDER TOTALS \*\*\*\*\*

	INTERNAL	CUSTOMER
PARTS	3480.12	
LABOR	6850.00	
SHOP SUPPLIES	50.00	
INTERNAL TOTAL	10380.12	

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