



**Brown's Industrial Sales**

Highway 16 W & Range Road 20  
 P.O. Box 21092 Lloyd Mall  
 Lloydminster, AB T9V 2S1  
 780-875-2339 • Fax: 780-875-0262

**PLEASE REMIT TO:**  
 63214 Highway 892 • P.O. Box 1267  
 Cold Lake, AB T9M 1P3  
 780-826-2399 • Fax: 780-826-2390

Ship To: Same as Below

Invoice To: 22-014

Branch		
COLD LAKE		*REPRINT*
Date	Time	Page
02/05/25	06:56:10 (B)	01
Account No	Phone No	Inv No
INT01		W14022
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson
		420

**SERVICE INVOICE**

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
000224	22-014 2006 KENWOR		X 1XKDPBOX46R987300		
22-014	T800B	1231812	MXS50768		
SEGMENT# 1 C CAL01 ? 01/23/25 01/24/25					
CVIP INPECTION					
<u>COMPLAINT:</u>					
COMPLETE CVIP INSPECTION					
<u>CORRECTION:</u>					
JAN 24/25 C.B, STARTED THE PAPER WORK.					
JAN 27/25 C.B, STARTED CVIP INSPECTION, MADE UP A LIST OF					
REPAIRS, DID UP THE FAIL PAPER WORK.					
			LABOR		753.60
10001001	50210501		SEGMENT TOTAL==>		753.60

SEGMENT# 2 C KRI01 ? 01/23/25 01/24/25  
 POWER STEERING LEAKS  
CORRECTION:  
 T.K. Feb 4/25 Disconnected the hose going to bottom of power steering pump and removed the fitting from the pump. Replaced the o ring and installed fitting and hose back on. Removed the steering shaft and removed the return line. Tried to plug up return line as per instructions and was not able to remove the seal that way. Worked with Calvin to drill and installed screws to pull out old seal. Installed new seal and dust cover. Installed steering shaft back onto unit but had to properly line up as it was wrong from the last person to install. Had Luke re clock the steering wheel after it was correctly installed. Gear box continued to leak after new seal was installed Calvin said to order a new one.  
 FEB 5/2025 LB, REMOVED OLD GEAR BOX FROM UNIT MARKED WHERE THE LINES WENT USING COLOURED ZIP TIES. CLEANED UP WHERE

CONTINUED ON PAGE 02

**TERMS AND CONDITIONS**

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000224      22-014 2006 KENWOR		X 1XKDPBOX46R987300		
22-014      T800B	1231812	MXS50768		
THE GEAR BOX SITS, FEB 06/25 C.B, HELPED TREVOR INSTALL THE NEW POWER STEERING BOX. MADE SURE THE IT WAS TOUCHING THE STOPS, WE HAD TO REMOVE AND STRAIGHT THE STEERING WHEEL, <u>ADDITIONAL DESCRIPTION:</u> REPLACE INPUT SEAL ON STEERING BOX DIAGNOSE AND REPAIR LEAKING FITTING ON POWER STEERING PUMP				
EHC50	ENVIRONMENT HAN	1 T	.50	.50
HFB70PAB	PITMAN ARM BOLT	RETAIL	8.16	
		1 T	7.75	7.75
KLCH2040	KL PSF	RETAIL	8.32	
		3 T	6.52	19.56
P550637	HYD CART 6	RETAIL	23.54	
		1 T	18.11	18.11
TAS000001	INPUT SHAFT SEA	RETAIL	56.02	
		1 T	43.09	43.09
	INPUT SHAFT SEAL KIT			
TAS65218AEXCH	STEERING BOX MA	RETAIL	703.59	
		1 T	541.22	541.22
	STEERING BOX MAIN			
			PARTS	630.23
			LABOR	860.80
10001001      50210501		SEGMENT TOTAL==>		1491.03

SEGMENT# 3 C KRI01 ?      01/23/25 01/24/25

MISC REPAIRS

CORRECTION:

JAN 29/2025 LB ALIGNED IGNITION SWITCH, CHANGED PIG TAIL  
 FOR RH AIR FILTER LIGHTS. CHANGED CENTER CAB LIGHT.  
 FEB 3/2025 LB, REINSTALLED LIGHT BOX AT REAR WITH NEW

CONTINUED ON PAGE 03

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22-014 T800B	1231812	MXS50768		

JUNCTION BOX, ADJUSTED 5TH WHEEL JAWS, REMOVED SLIDE LOCK CYLINDER AND ORDERED NEW ONE.

T.K. Feb 3/25 Aired up the unit and had Luke step on the brakes as i located service side leak. Found leak coming from the modulation valve. Disconnected air lines and electrical from valve and removed valve from unit. Got one ordered.

T.K. Feb 4/25 Bolted up new modulation valve into place. Installed fittings and airlines to valve. Hooked electrical back up.

FEB 4/2025 LB ADJUSTED TIRE PRESSURES, WENT TO TORQUE TIRES NOTICED THE CENTER AXLE BUSHINGS NEED TO BE CHANGED ORDERED PARTS.

T.K. Feb 5/25 Drained the front differential. Replaced the diff temp sensor and filled diff. Drained the rear differential. Replaced diff temp sensor and filled diff. Cleaned up area.

ADDITIONAL DESCRIPTION:

CRACKED AND LOOSE EXHAUST HEAT SHIELD RIGHT SIDE  
 REPAIR CENTER CAB LIGHT  
 RIGHT SIDE AIR FILTER LIGHTS  
 LEFT SIDE MIRROR LIGHTS  
 LEFT REAR AIR TANK DRAIN  
 ALIGN IGNITION SWITCH  
 ADJUST AIR PRESSURE IN ALL TIRES  
 TIGHTEN LEFT SIDE 1/4 FENDER  
 DIAGNOSE AIR LEAK ON REAR WHEN SERVICE BRAKES ARE APPLIED  
 ADJUST 5TH WHEEL JAWS  
 FREE UP SIEZED 5TH WHEEL SLIDE  
 DCAPS DOME METAL CAP RETAIL .20

CONTINUED ON PAGE 04

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22-014	T800B	1231812	MXS50768			
				1 T	.15	.15
FAR1485-6-100	3/8" AIR BRAKE			RETAIL	1.39	
				1 T	1.38	1.38
	3/8" AIR BRAKE HOSE BY THE FOOT					
H401046	DRAIN VALVE			RETAIL	14.33	
				1 T	12.17	12.17
J009605	3 1/2 STEP CLAM			RETAIL	9.32	
				1 T	7.17	7.17
	3 1/2 STEP CLAMP					
Q21-1002	TEMP. SENDER			RETAIL	135.04	
				2 T	133.41	266.82
X115-C	90 3/8MX3/8FPI			RETAIL	5.28	
				1 T	3.52	3.52
110-DC	3/8 FPT X 1/2MP			RETAIL	1.76	
				1 T	1.39	1.39
	1/2 X 3/8NPT HEX BUSHING					
120-BB	1/4X1/4 P ADAPT			RETAIL	1.82	
				1 T	1.39	1.39
124557	EP102 GREASE			RETAIL	7.97	
				2 T	6.13	12.26
1269122B	PIGTAIL ROLL			RETAIL	1.30	
				4 T	1.00	4.00
	PER PIGTAIL					
1462-6	3/8 UNION PUSH			RETAIL	3.90	
				1 T	3.19	3.19
1469-10D	90 5/8T X1/2MPT			RETAIL	8.19	
				1 T	6.57	6.57
1469-4A	1/4TX1/8P 90			RETAIL	2.73	
				1 T	2.04	2.04

CONTINUED ON PAGE 05

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22-014	T800B	1231812	MXS50768		
1472-6B	TEE 3/8TX1/4MPT			RETAIL 8.18	
				2 T 5.23	10.46
1474-10D	5/8TX1/2P 45			RETAIL 10.40	
				1 T 8.25	8.25
	AIR LINE ADAPTOR 1/2 MNPT TO 5/8 TUBE				
3624	7 WIRE TLR CBL			RETAIL 6.49	
				4 T 4.52	18.08
424509	1/2 X 1/2 MI BR			RETAIL 18.66	
				1 T 12.39	12.39
	1/2 X 1/2 MI BRNCH TEE BRASS FITTING				
4721950520	ABS VALVE			RETAIL 264.93	
				1 T 235.23	235.23
5000K-LED	LED MARKER LIGH			RETAIL 101.95	
				1 T 75.75	75.75
	LED MARKER LIGHT				
5003C	CLEAR LENS			RETAIL 10.43	
				1 T 8.02	8.02
60271-002	AIR BAG SUSPENS			RETAIL 625.61	
				3 T 481.24	1443.72
	AIR BAG SUSPENSION				
82-1000	JUNCTION BOX 7-			RETAIL 21.18	
				1 T 16.29	16.29
	JUNCTION BOX 7-POLE				
				PARTS 2150.24	
				LABOR 5889.60	
10001001	50210501			SEGMENT TOTAL==>	8039.84

SEGMENT# 4 C KOW01 ? 01/23/25 01/24/25  
 WELDING REPAIRS TO FENDERS  
CORRECTION:

CONTINUED ON PAGE 06

**TERMS AND CONDITIONS**

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000224 22-014 2006 KENWOR		X 1XKDPBOX46R987300		
22-014 T800B	1231812	MXS50768		
R.K. JAN 28/25 GOUGE OUT THE CRACKS ON THE RIGHT REAR FENDER BRACKET.WELD UP WITH SELECT ARC 225 AND PAINT RAW METAL BLACK.				
R.K. JAN 29/25 GRIND OUT THE CRACKS IN THE ALUMINUM FENDERS. CLEAN THOROUGHLY AND STICK WELD WITH 414 ALLOY. GET TREVOR AND LUKE TO LIFT THE PASSENGER FENDER TO MATCH THE BREAK AND TACK INTO PLACE. GOUGE OUT THE CRACK SO I CAN GET A COMPLETE PEN WELD. RUN THE ROOT FILL AND CAP WITH 225 ALLOY. BOLT DOWN THE FENDERS BUT THIS TIME I WENT TO THE INSIDE EDGE AND DRILLED ONE MORE HOLE TO SUPPORT IT FROM SHAKING TOO MUCH SO HOPEFULLY IT WILL STOP CRACKING. LOCATE THE CRACKS ON THE STAINLESS HEAT SHIELD AND WELD THEM UP USING 309L ALLOY. GOUGE OUT AND REPAIR THE CRACKS ON THE DRIVER SIDE FENDER BRACKETS AND PAINT BLACK ALSO.				
<u>ADDITIONAL DESCRIPTION:</u>				
WELD UP REAR FENDERS AND TIGHTEN LOOSE ONE				
10001001	50210501		LABOR	2078.40
			SEGMENT TOTAL==>	2078.40
<hr/>				
SEGMENT# 5 C KUL01 ?	01/23/25	01/24/25		
REPLACE BOTH WINDSHIELDS				
REPLACE BOTH WINDSHIELDS				
DW1163	D/S WINDSHIELD	RETAIL	53.27	
		1 T	40.98	40.98
DW1164	P/S WINDSHIELD	RETAIL	53.27	
		1 T	40.98	40.98
		PARTS	81.96	
		LABOR		160.00
10001001	50210501		SEGMENT TOTAL==>	81.96 160.00

CONTINUED ON PAGE 07

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22-014 T800B	1231812	MXS50768		
SEGMENT# 6 C KRI01 ?	01/23/25	01/24/25		

BRAKE REPAIRS

CORRECTION:

JAN 28/2025 LB REMOVED RIGHT FRONT HUB, REMOVED SLACK ADJUSTER, REMOVED SCAM, CLEANED UP SPIDER AND HUB, REMOVED RIGHT FRONT DRIVE HUB, CLEANED UP, REMOVED SCAM AND SCAM BUSHINGS, INSTALLED NEW BUSHINGS AND SCAM. GOT TREVOR TO INSTALL RIGHT FRONT SCAM AND BUSHINGS.

JAN 29/2025 LB, INSTALLED RIGHT FRONT DRIVE HUB, PRE OILED BEARINGS AND PRE FILLED HUB, SET PRE LOAD ON BEARINGS FOLLOWING PROCEDURE, RE INSTALLED BREAK SHOES. INSTALLED NEW HUB SEAL FOR FRONT RIGHT STEER, REINSTALLED OLD SHOES AFTER WASHING, PRE OILED BEARINGS, PRE FILLED HUB, SET PRE LOAD ON BEARINGS FOLLOWING PROCEDURE AND FILLED HUB.

FEB 3/2025 LB CHANGED LEFT CENTER AND REAR RIGHT BREAK SHOES AND DRUMS FOR NEW.

ADDITIONAL DESCRIPTION:

FREE AND LUBE ALL CLEVIS PINS  
 RIGHT REAR BRAKES  
 RIGHT REAR S CAM BUSHINGS  
 LEFT CENTER AXLE BRAKES  
 RIGHT FRONT STEER AXLE S CAM AND BUSHINGS  
 RIGHT FRONT STEER AXLE WHEEL SEAL  
 ADJUST ALL BRAKES

BD16701	16.5X7 DRUM	RETAIL	145.60	
		2 T	110.40	220.80
EHC05	ENVIRONMENT HAN	RETAIL	.07	
		36 T	.05	1.80
KLGL2080BULK	BULK 75W90	RETAIL	14.20	
		36 T	10.92	393.12

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22-014	T800B	1231812	MXS50768	
XSS504709E2K		EATON BRK SHOE	RETAIL	75.73
			2 T	65.52
				131.04
124557		EP102 GREASE	RETAIL	7.97
			2 T	6.13
				12.26
3303009		HUB GASKET 6 BO	RETAIL	4.90
			1 T	3.72
				3.72
		HUB GASKET 6 BOLT		
392-9131		WHEEL SEAL	RETAIL	79.26
			1 T	71.81
				71.81
			PARTS	834.55
			LABOR	1588.80
10001001	50210501		SEGMENT TOTAL==>	2423.35

SEGMENT# 7 C CAL01 ? 01/23/25 01/24/25

SUSPENSION BUSHINGS

CAUSE:

JAN 30/25 C.B, PRESSED OUT THE SUSPENSION BUSHINGS ON THE PRESS, TRIED A NUMBER OF THINGS TO PRESS THE NEW BUSHINGS IN WITH NO LUCK, NEED A TAPERED CONE TO PRESS THE RUBBER BUSHINGS BACK IN, PHONED AROUND TO MAC TOOLS AND OVERDRIVE TO SEE IF THEY MIGHT HAVE A TOOL, OVERDRIVE HAS ONE THEY WILL RENT US. SET UP AND INSTALLED THE BUSHINGS ON THE REAR SET OF SUSPENSION ARMS, GOES A LOT EASIER WITH THE TAPERED CONE. PRESSED IN THE BUSHINGS ON THE REAR SUSPENSION ARM BUSHINGS.

JAN 31/25 C.B, PRESSED THE SUSPENSION BUSHINGS IN THE FRONT SUSPENSION ARMS.

CORRECTION:

JAN 30/2025 LB, REMOVED REAR AXLE HANGER, REMOVED FRONT

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22-014      T800B	1231812	MXS50768		

ALIGNMENT BUSHINGS. PRESSED OUT AXLE BUSHINGS, PRESSED IN NEW BUSHINGS, REMOVED FRONT AXLE HANGER.  
 T.K. Jan 31/25 Split the front end axle hanger bearing. Used the press to push out the old bushings. Pressed in the new bushings and put the axle hanger back together. Brought back to unit and jacked up into place and lined up bolts. Tightened down hardware and made sure alignment was close.  
 JAN 31/2025 LB SEPARATED FRONT HANGER AND PRESSED OUT OLD BUSHINGS, CLEANED UP. PRESSED IN NEW BUSHINGS AND INSTALLED ONTO UNIT.  
 FEB 4/2025 LB REMOVED CENTER HANGER FOR AXLE AND PUSHED OUT BUSHINGS. CLEANED UP AS WELL  
 T.K. Feb 5/25 Pushed in the front eye bushings and worked with Luke to push in d pin bushings. Brought back over to unit and pieced the hanger back together. Installed hanger onto the unit and tightened up hardware.  
 FEB 5/2025 LB, PRESSED IN NEW CENTER HANGER BUSHINGS, MOUNTED HANGER ONTO TRUCK, TORQUED EVERY THING AS PER MANUEL.  
 FEB 06/25 C.B, ROLLED UNDER THE UNIT AND ADJUSTED THE BRAKES, NOTICED LUKE CHECKED OFF THAT THE CLEVIS PINS WERE FREED UP AND LUBED BUT THEY ARE NOT, ALSO NOTICED THAT THREE OF THE AIR BAGS ARE NOT INSTALLED PROPERLY, SHOWED LUKE AND TREVOR WHY THEY ARE NOT RIGHT, THEY LIFTED THE SUSPENSION AND MOVED THE AIR BAGS ON THE BOTTOM TO WERE THEY NEED TO GO.  
ADDITIONAL DESCRIPTION:  
 REMOVE AND REPLACE  
 SUSPENSION BUSHINGS  
 RIGHT REAR

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**TERMS AND CONDITIONS**

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 I promise to pay the amount due upon completion of the work. I acknowledge the lien of the operator for the value of the work and materials supplied. I authorize you, your agents, or independent contractors to drive my vehicle for the purpose of inspection and repairs. I authorize you to subcontract work as necessary, including releasing the vehicle or parts thereof to third parties. I will be responsible for any and all charges that any third party warranty company fails to pay for.

X

Authorized By



# Brown's Industrial Sales

Highway 16 W & Range Road 20

P.O. Box 21092 Lloyd Mall

Lloydminster, AB T9V 2S1

780-875-2339 • Fax: 780-875-0262

**PLEASE REMIT TO:**

63214 Highway 892 • P.O. Box 1267

Cold Lake, AB T9M 1P3

780-826-2399 • Fax: 780-826-2390

Ship To: Same as Below

Invoice To: 22-014

Branch COLD LAKE		
Date 02/05/25	Time 06:56:10 (B)	Page 10
Account No INT01	Phone No	Inv No W14022
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson 420

## SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
000224	22-014 2006 KENWOR		X 1XKDPBOX46R987300		
22-014	T800B	1231812	MXS50768		
	RIGHT FRONT				
	LEFT FRONT				
	KIT2637		PINION NUT	RETAIL 39.26	
				1 T 30.20	30.20
	K126580KBXW		CAM SERVICE KIT	RETAIL 76.87	
				2 T 53.24	106.48
	170-70-18X		KIT, BEARING RE	RETAIL 37.52	
				2 T 25.70	51.40
	KIT, BEARING RETAINER				
	34013107		HARDWARE KIT	RETAIL 343.24	
				6 T 264.03	1584.18
	60632-020		PIVOT BUSHING K	RETAIL 454.58	
				3 T 349.68	1049.04
	816969		NOTCH CAMSHAFT	RETAIL 241.03	
				1 T 154.60	154.60
	977883BXW		CAMSHAFT	RETAIL 249.80	
				1 T 192.15	192.15
				PARTS 3168.05	
				LABOR 9025.60	
10001001	50210501			SEGMENT TOTAL==>	12193.65

	***** WORK ORDER TOTALS *****	
	INTERNAL	CUSTOMER
PARTS	6865.03	
LABOR	20196.80	160.00
INTERNAL TOTAL	27061.83	
CUSTOMER TOTAL		160.00

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