



Brown's Industrial Sales

Highway 16 W & Range Road 20
 P.O. Box 21092 Lloyd Mall
 Lloydminster, AB T9V 2S1
 780-875-2339 • Fax: 780-875-0262

PLEASE REMIT TO:
 63214 Highway 892 • P.O. Box 1267
 Cold Lake, AB T9M 1P3
 780-826-2399 • Fax: 780-826-2390

Ship To: Same as Below

Invoice To: 22-014

Branch		
COLD LAKE		*REPRINT*
Date	Time	Page
10/16/24	07:02:41 (B)	01
Account No	Phone No	Inv No
INT01		W13311
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson
		420

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
000224	22-014 2006 KENWOR		X 1XKDPBOX46R987300		
22-014	T800B	1209691	MXS50768		
SEGMENT# 1 C BAS01 ? 09/25/24 09/25/24					
AC IN OP					
<u>COMPLAINT:</u>					
DIAGNOSE AND REPAIR FOR AC NOT WORKING					
<u>CORRECTION:</u>					
Sept 25/24 SB = Opened hood and played with some wires once i did not see any leaks and narrowed it down to the weather pack by the high pressure sensor, it was newly installed and i think the way the wires were ran it was pulling on a pin making it lose connection,					
SPF6S	END ROD 3/8		RETAIL	14.59	
			2 T	11.22	22.44
165RD4A	RED ELEC TAPE		RETAIL	2.04	
			1 T	1.57	1.57
			PARTS		24.01
			LABOR		324.80
	50210501		SEGMENT TOTAL==>		348.81

SEGMENT# 2 C BAS01 ? 09/25/24 09/25/24					
HEADLIGHT					
<u>COMPLAINT:</u>					
PASSENGERS SIDE HEAD LIGHT IS NOT WORKING					
<u>CORRECTION:</u>					
Sept 25/24 SB = Started chasing wires down since i had no power on the right side low beam, opened up harness and found several repairs, checked for power at each repair none found, kept pulling harness apart and found some other items that will also need to be address like the starter cables are shorting out in several places, and the front					

CONTINUED ON PAGE 02

TERMS AND CONDITIONS

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22-014	T800B	1209691	MXS50768	
spring bushings are wore out severely, Sept 27/24 SB = Now that battery cables are no longer shorting to the frame i can continue diag on headlight. Sept 28/24 SB = After searching for the short i was unable to find it, next step would to be to remove the harness to inspect but did not have time, spliced into the left headlight power for now,				
5143-B	3/4"	SPLIT LOOM	RETAIL	.53
			12 T	.41
	PER FOOT - BULK			4.92
82-5701	BK 2/0	BAT CABL	RETAIL	11.95
			9 T	9.19
82-5743	4/0	Battery cab	RETAIL	13.30
			12 T	10.23
82-6701	RD 2/0	BAT CABL	RETAIL	10.52
			17 T	8.09
83-8007	5/8	LOOM	RETAIL	.69
			34 T	.51
			PARTS	365.26
			LABOR	667.20
50210501			SEGMENT TOTAL==>	1032.46

SEGMENT# 3 C BAS01 ? 09/25/24 09/29/24

WASBASTO

COMPLAINT:

WASBASTO IS NOT WORKING

CORRECTION:

Sept 29/24 SB = The controller had no power, pulled apart dash to get to connection and found that when I had the dash apart last i forgot to plug in the webasto, plugged in

CONTINUED ON PAGE 03

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000224 22-014 2006 KENWOR		X 1XKDPB0X46R987300		
22-014 T800B	1209691	MXS50768		

the controller and it was locked out, hooked up computer and had a low coolant flow error, shut off coolant valves and removed the pump, cleaned the pump it was filthy, put pump back together and installed it, primed and tested pump is still not flowing, removed pump and doubled checked it was still clean, put it all back together and tired again, unit did a full cycle with no problems, while i waited for the webasto to do its thing i welded up the cracks in the fenders, once finished took the unit outside and parked it in front of its trailer, put the keys in the seacan,

	LABOR	704.00
50210501	SEGMENT TOTAL==>	704.00

SEGMENT# 4 C BAS01 N/A 09/25/24 09/27/24
 SHORTING BATTERY CABLES

COMPLAINT:

BATTERY CABLES ARE SHORTING OUT ON THE FRAME/CROSSMEMBER/EACH OTHER

CORRECTION:

Sept 27/24 SB = Removed cables on the starter, had to chip mud away and cut lots of straps, measured and cut new positive leads, cut and measured negative leads, made all cables match the previous ones length, soldered and crimped ends onto the cables, heat shrunk bare connections, wrapped all leads in loom, installed leads, tied leads up, tested to make sure none were shorting out, started unit and works great now,

	LABOR	793.60
50210501	SEGMENT TOTAL==>	793.60

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22-014 T800B	1209691	MXS50768		
SEGMENT# 5 C BAS01 N/A	09/25/24	09/28/24		

SPRING BUSHINGS

COMPLAINT:

FRONT SPRING BUSHINGS ARE WORE OUT, DRIVER SIDE ARE THE WORST.

CORRECTION:

Sept 28/24 SB = Lifted unit up with frame jacks, removed the quarter fenders on both sides to give me access to the rear shackles, started on the driver side, removed the rear shackles that were seized on and hard to get off, removed the pins out of the bushings, one fell out the other was seized, had to cut the bushing out of the one that fell out since there was no threads for the tool to grab, used puller and removed the other bushing that still had some threads, cleaned up holes, installed new bushings, old bushings were welded, spot welded the new ones in, used copperkote on the pins and installed them, installed new shackles, installed grease nips and gave pins a healthy dose of grease, move on the the front drivers side, removed straps and jacked the springs lower to get to the pin and bushing, removed seized pin, cut the welds on the bushings and pulled it through with tool, cleaned hole and pulled new bushing in, installed pin with copperkote, welded bushing in place, installed straps and grease nip, gave pin a healthy dose of grease, had to removed the Pittman arm on the drivers side to give me access, had to drill out the cotter key since the old one broke and was rusted in place, installed the Pittman arm, drivers side is now complete, cleaned up tools and moved them to the passenger side, rinse and repeat for the passenger side, installed

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000224 22-014 2006 KENWOR		X 1XKDPB0X46R987300		
22-014 T800B	1209691	MXS50768		
passenger fender but left the drivers side off to give me more room to get to the clutch linkages, cleaned up tools				
B13-1002	BUSHING	RETAIL	129.06	
		6 T	99.28	595.68
B20-6006	F AXLE SHACKLE	RETAIL	167.38	
		4 T	128.75	515.00
B65-1008	THREADED SPRING	RETAIL	141.00	
		6 T	108.46	650.76
	THREADED SPRING PIN			
HWU05613	HEX NUT	RETAIL	1.07	
		4 T	.82	3.28
			PARTS	1764.72
			LABOR	1739.20
50210501		SEGMENT TOTAL==>		3503.92

SEGMENT# 6 C BAS01 N/A 09/25/24 09/28/24

CLUTCH LINKAGES

COMPLAINT:

REPLACE WORN CLUTCH LINKAGES

CORRECTION:

Sept 29/24 SB = removed the 2 worn out linkages, installed the 2 new linkages, adjusted them as best as i could giving the clutch not adjusting properly, noticed the bushings on the arms for the clutch linkages are starting to get a fair amount of play, hoping they can survive the rest of the clutches life. installed drivers side quarter fender.

K202-2002-1	CLUTCH ROD	RETAIL	240.06	
		1 T	184.66	184.66
K202-2503-0498	CLUTCH LINKAGE	RETAIL	352.14	
		1 T	270.88	270.88

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22-014 T800B	1209691	MXS50768		
			PARTS	455.54
			LABOR	224.00
50210501			SEGMENT TOTAL==>	679.54

SEGMENT# 7 C CAL01 ? 09/25/24 09/25/24

LEAKING RAD

COMPLAINT:

DIAGNOSE AND REPAIR FOR RADIATOR IS LEAKING

CORRECTION:

OCT 08/24 C.B, DRAINED THE RAD OF COOLANT, RECOVERED THE A/C SYSTEM, REMOVED PARTS NEEDED TO REMOVE RAD, REMOVED THE RAD AND STRIPPED ALL THE PARTS OF TO SEND IT OUT FOR REPAIR, DID UP A PARTS REQUEST FOR PARTS NEEDED, CLEANED UP.

OCT 10/24 C.B, HAD TO HELP MARK REMOVE THREE SECTIONS OF THE WALL IN THE FAR BAY BECAUSE I NEED THE OVER HEAD CRANE TO GET THE RAD DRESSED AND READY TO INSTALL, REMOVED THE RAD FROM THE BOX, CLEANED UP THE CROSSMEMBER WHERE THE RAD BOLTS TOO, CLEANED THE MOUNT HOLES AND INSTALLED THE BOTTOM RAD MOUNTS. PUT PARTS BACK ON THE RAD HAD TO DO SOME REPAIRS TO THE RUBBER AROUND THE FRONT OF THE RAD, THERE'S SOME WELDING THAT NEEDS TO BE DONE.

OCT 11/24 C.B, CHANGED OVER THE REST OF THE BRACKETS FROM THE OLD RAD, WAITING ON THE PARTS TO BE WELDED.

OCT 15/24 C.B, SHOWED ROB WHAT I NEED WELDED. REINSTALLED THE RAD, CONNECTED ALL THE PARTS REMOVED, FILLED COOLANT AND RECHARGED THE A/C SYSTEM.

CA368-6	RUBBER BUSHING	RETAIL	29.72	
		4 T	25.24	100.96
K207-386-4	SHROUD SEAL	1-T	29.88	29.88-

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22-014 T800B	1209691	MXS50768		
K207-386-4	SHROUND SEAL	RETAIL	34.46	
		1 T	29.88	29.88
M200-70EP	Bush Air to Air	RETAIL	23.65	
		4 T	20.08	80.32
	BUSHING RADIATOR			
PL1015HTATR	RAD MOUNT	RETAIL	31.27	
		4 T	24.05	96.20
RADS10325TRP	RADIATOR	RETAIL	3014.27	
		1 T	2318.67	2318.67
R134A	R134A BULK	RETAIL	22.75	
		3 T	10.37	31.11
SUBLETL	LABOUR	RETAIL	410.11	
		1 T	70.00	70.00
			PARTS	2627.26
			LABOR	2568.00
			SUBLET	70.00
50210501		SEGMENT TOTAL==>		5265.26

SEGMENT# 8 C CAL01 ? 09/25/24 09/25/24

EXHAUST REPAIRS

COMPLAINT:

REPAIR FOR EXHAUST BRACKET RUBBING AGAINST FUEL TANK

CORRECTION:

OCT 08/24 C.B, CHECKED THE EXHAUST IS RUBBING ON THE FUEL TANK, THE EXHAUST CLAMPS ARE LOOSE AND THE STACK HAS SHIFTED BACK, ALSO NOTICED THE FLEX PIPE GOING TO THAT STACK IS BROKEN OFF, CUT OFF THE CLAMPS AND THE FLEX PIPE, PULLED THE STACK OUT, CUT A NEW FLEX PIPE, CLEANED UP THE PIPES, INSTALLED THE NEW FLEX PIPE AND ALL NEW CLAMPS, ADJUSTED THE STACK SO THE CLAMPS ARE NOT HITTING THE FUEL

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22-014 T800B	1209691	MXS50768		
TANK, CLEANED UP.				
J009607		STEP CLAMP 5"	RETAIL 26.49	
			2 T 20.36	40.72
MUC5R		5" CLAMP	RETAIL 9.23	
			2 T 7.62	15.24
P226143		5" FLEX PIPE	RETAIL 18.12	
			2 T 13.94	27.88
			PARTS 83.84	
			LABOR 236.80	
50210501		SEGMENT TOTAL==>		320.64

SEGMENT# 9 C CAL01 ?	09/25/24	09/25/24		
FRONT DIFF YOKE SWEATING				
<u>COMPLAINT:</u>				
DIAGNOSE AND REPAIR, IF REQUIRED, FOR FRONT DIFF YOKE IS SWEATING				
<u>CORRECTION:</u>				
CHECKED FRONT YOKE SWEATING? NO OIL AT ALL AROUND THE FRONT YOKE, THERE'S A LITTLE SWEATING BETWEEN THE DIFF AND THE DIFF HOUSING ON THE FRONT AND REAR DIFF NO OTHER SIGNS OF OIL?				
			LABOR 60.80	
50210501		SEGMENT TOTAL==>		60.80

SEGMENT#10 C SOM01 ?	09/25/24	09/25/24		
CHECK WABASTO				
<u>COMPLAINT:</u>				
CHECK WABASTO OPERATION				
<u>CORRECTION:</u>				
OCT 15TH/24 S.S CHECKED WABASTO, AIR LOCKED. CONNECTED THE				
CONTINUED ON PAGE 09				

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COMPUTER AND RAN THE COOLANT TEST, MOVED FLUID THROUGH THE HEATER FOR 3 MIN AND TRIED TO FIRE, WORKING JUST FINE. BROUGHT UNIT TO FULL TEMP AND DISCONNECTED THE COMPUTER. RAN THE UNIT WITH THE CONTROLLER ONLY AND WORKING AS IT SHOULD. CLEARED THE FAULT CODE. CHECKED FOR COOLANT LEAKS AND CHECKED FOR A/C LEAK. NON FOUND TESTED A/C AND BLOWS COLD.

50210501	LABOR	244.80
	SEGMENT TOTAL==>	244.80

***** WORK ORDER TOTALS *****

	INTERNAL	CUSTOMER
PARTS	5320.63	
LABOR	7563.20	
SUBLET	70.00	
SHOP SUPPLIES	50.00	
INTERNAL TOTAL	13003.83	

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