



**Brown's Industrial Sales**

Highway 16 W & Range Road 20  
 P.O. Box 21092 Lloyd Mall  
 Lloydminster, AB T9V 2S1  
 780-875-2339 • Fax: 780-875-0262

**PLEASE REMIT TO:**  
 63214 Highway 892 • P.O. Box 1267  
 Cold Lake, AB T9M 1P3  
 780-826-2399 • Fax: 780-826-2390

Ship To: Same as Below

Invoice To: 22-014

Branch		
COLD LAKE		*REPRINT*
Date	Time	Page
05/22/24	07:01:14 (B)	01
Account No	Phone No	Inv No
INT01		W12541
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson
		102

**SERVICE INVOICE**

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
000224	22-014 2006 KENWOR	17499	1XKDPB0X46R987300		
22-014	T800B	1187762	MXS50768		

SEGMENT# 1 C BAS01 N/A      05/06/24 05/06/24

Transmission Issues

CORRECTION:

MAY 06/24 SB = STARTED UNIT AND AIRED IT UP, GOT SPOTTED ONTO THE WASH RAMP, WASHED TRANS AREA FROM UNDERNEATH, DROVE OFF OF RAMPS INTO SHOP, DRAINED OIL, WILL NEED TO REMOVED EXHAUST AND DRIVE SHAFT TO MAKE ROOM, WILL ALSO NEED TO REMOVE THE PUMP SIDE OF PTO TO MOVE IT OUT OF THE WAY. REMOVED EXHAUST AND SOME AIR LINES, TOOK PICTURES OF LINES I NEED TO PUT BACK ON, UNBOLTED A BOX AND REMOVED IT WITH A JACK, STARTED READING PROCEDURE TO INSTALL THE NEW ONE,

MAY 07/24 SB = CLEANED UP TRANS CASE AND PUT THE NEW A BOX ON THE JACK, INSTALLED NEW RACES FOR THE INSIDE BEARINGS, JACKED NEW A BOX INTO PLACE, STRUGGLED TO GET IT LINED UP BUT EVENTUALLY GOT IT, BOLTED IT TIGHT AND REMOVED THE JACK, STARTED PROCESS ON SHIMMING THE REAR BEARINGS, SHIMMED BOTH REAR BEARINGS, INSTALLED YOKE, INSTALLED ALL THE AIR LINES, HOOKED UP AND SWAPPED OVER SPEED SENSOR, INSTALLED DRIVESHAFTS AND FILLED UNIT WITH OIL, STARTED UNIT AND RAN IT FOR A BIT, INSTALLED PASSENGER SIDE STEP, INSTALLED EXHAUST, CHECKED FOR LEAKS NONE FOUND,

MAY 08/24 SB = TOOK UNIT OUT INTO THE YARD AND DROVE IT AROUND, TESTED SPLITTER AND HIGH AND LOW RANGE, ALL FUNCTIONS PROPERLY, BROUGHT UNIT BACK INTO THE SHOP TO FIX THE OTHER ISSUES UNDER THE REPAIRS SEGMENT, CLEANED UP AREA.

EHC284	ENVIRONMENT HAN	RETAIL	3.68	
		1 T	2.83	2.83

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**TERMS AND CONDITIONS**

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I promise to pay the amount due upon completion of the work. I acknowledge the lien of the operator for the value of the work and materials supplied. I authorize you, your agents, or independent contractors to drive my vehicle for the purpose of inspection and repairs. I authorize you to subcontract work as necessary, including releasing the vehicle or parts thereof to third parties. I will be responsible for any and all charges that any third party warranty company fails to pay for.

X

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000224 22-014 2006 KENWOR	17499	1XKDPBOX46R987300		
22-014 T800B	1187762	MXS50768		
F50-1089-0900	A/C LINE DISCHA	RETAIL	647.91	
		1 T	498.39	498.39
	HARDLINE ASSY DISCHARGE HOSE			
S2783RCGL	AUX TRANSMISSIO	RETAIL	3579.63	
		1 T	2753.56	2753.56
223079-361C	75w90 TRANS FL	RETAIL	513.32	
		1 T	394.86	394.86
		PARTS		3649.64
		LABOR		2499.20
50210501		SEGMENT TOTAL==>		6148.84

SEGMENT# 2 C CAL01 N/A 05/06/24 05/06/24

Repairs

COMPLAINT:

- 1) RH rear signal inop
- 2) A/C inop

CORRECTION:

MAY 08/24 SB =

- 1) REMOVED LIGHTS AND CHECKED FOR BAD WIRES, FOUND A BREAK IN ONE OF THE WIRES, CLEANED AND SOLDIERED IT BACK TOGETHER, TESTED LIGHT IT WORKED,
- 2) STARTED UNIT AND TRIED TO RUN AC, NO COLD COMING OUT OF VENTS, HOOKED UP MACHINE AND FOUND IT HAD 0 PSI OF PRESSURE, CHECKED FOR THE LEAK USING THE UV LIGHT NO DIE FOUND, HOOKED UP NITROGEN AND FOUND THE LEAK IN THE HIGH SIDE LINE COMING FROM THE COMPRESSOR TO THE CONDENSER, ORDERED NEW LINE, NEW LINE ARRIVED, BROUGHT UNIT BACK INTO SHOP, REMOVED OLD LINE AND SWAPPED SENSORS OVER, INSTALLED NEW LINE WITH NEW O-RINGS, VACUUM TESTED SYSTEM, WHILE WAITING FOR VACUUM TEST TO COMPLETE I TIED AND NEW HOSE HOW

CONTINUED ON PAGE 03

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22-014	T800B	1187762	MXS50768		
OLD ONE WAS RAN AND LOOKED UP REFRIGERANT AMOUNT, FILLED WITH 3.0LBS OF REFRIGERANT, AC MACHINE GOT UNPLUGGED SO HAVE TO RECOVER AND START AGAIN, MAY 09/24 C.B, RECOVERED THE A/C SYSTEM AGAIN BECAUSE IT IS SHOWING PRESSURE ON THE GAUGES, VACUUM AND DID A LEAK TEST, PASSED, RECHARGE THE SYSTEM TO 3.0LBS, CLEANED UP.					
R134A		R134A BULK	RETAIL	26.87	
			3 T	10.37	31.11
			PARTS		31.11
			LABOR		699.20
50210501			SEGMENT TOTAL==>		730.31

SEGMENT# 3 C BAS01 N/A 05/06/24 05/06/24

Leaks

COMPLAINT:

Some power steering leaks??

CORRECTION:

MAY 10/24 SB = BROUGHT UNIT INTO THE SHOP AND FOUND 2 LEAKS ON THE POWER STEERING, REMOVED LEAKING HOSES AND REPLACED THE HOSES, HAD TO REMOVE AND GIVE THE POWER STEERING TANK A 180 DEGREE SPIN TO MAKE THE HOSE A LITTLE LONGER MAKING IT SO IT ISN'T AS TIGHT, FILLED WITH FLUID AND TOOK IT OUTSIDE AND DROVE IT AROUND, CHECKED FLUID LEVEL AND IT WAS GOOD, TOOK TO WASH PAD TO BE WASHED.

KLCH2040	KL PSF	RETAIL	8.71	
		4 T	6.57	26.28
201-10	AIR BRAKE HOSE	RETAIL	1.03	
		33 T	.75	24.75
	#10 TRANSPORTATION HOSE 1750PSI BRAIDED PER FOOT			

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22-014	T800B	1187762	MXS50768		
201-12	AIR BRAKE HOSE			RETAIL .98	
				16 T .75	12.00
20620-12-12G	REUSABLE JIC 12			RETAIL 20.61	
				2 T 16.19	32.38
3903-12-12G	FJICS X MJIC 90			RETAIL 9.01	
				2 T 5.99	11.98
				PARTS	107.39
				LABOR	548.80
	50210501			SEGMENT TOTAL==>	656.19

\*\*\*\*\* WORK ORDER TOTALS \*\*\*\*\*

	INTERNAL	CUSTOMER
PARTS	3788.14	
LABOR	3747.20	
INTERNAL TOTAL	7535.34	

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