



Brown's Industrial Sales

Highway 16 W & Range Road 20
 P.O. Box 21092 Lloyd Mall
 Lloydminster, AB T9V 2S1
 780-875-2339 • Fax: 780-875-0262

PLEASE REMIT TO:
 63214 Highway 892 • P.O. Box 1267
 Cold Lake, AB T9M 1P3
 780-826-2399 • Fax: 780-826-2390

Ship To: Same as Below

Invoice To: 22-014

Branch		
COLD LAKE		*REPRINT*
Date	Time	Page
03/11/24	07:08:33 (B)	01
Account No	Phone No	Inv No
INT01		W12093
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson
		102

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
000224	22-014 2006 KENWOR	17021	1XKDPB0X46R987300		
22-014	T800B	1165559	MXS50768		
SEGMENT# 1 C KRI01 N/A		02/06/24	02/07/24		
Coolant leak/Ignition switch					
<u>COMPLAINT:</u>					
The unit has some kind of coolant leak					
P27-1048	Switch-Key		RETAIL	105.87	
			1 T	81.44	81.44
0503-8-8G	#8MORBXMJIC		RETAIL	2.13	
			1 T	1.63	1.63
06CP-8G	CAP FJIC		RETAIL	1.26	
			1 T	.97	.97
			PARTS		84.04
			LABOR		604.80
50210501			SEGMENT TOTAL==>		688.84

SEGMENT# 2 C BAS01 N/A 02/06/24 02/07/24

Repairs

COMPLAINT:

- 1) Webasto inop
- 2) Front diff pinion seal leaking??
- 3) Hydraulic line to trailer leaking??

CORRECTION:

FEB 22/24 SB =

1) TRIED WEBASTO AND THREW A F00 CODE, AIRED UP UNIT AND DROVE IT INTO SHOP, HOOKED UP COMPUTER TO IT, HAD 4 CODES, HEATER LOCK, W BUS FAILURE, LOW COOLANT FLOW, FAIL TO START, CLEARED CODES AND RAN IT ON THE COMPUTER AND HEAT WAS RISING REALLY FAST, REMOVED WATER PUMP AND CLEANED IT OUT, RAN CYCLE AGAIN SEEMS TO BE WORKING FINE NOW, WILL MONITOR AS I FIX OTHER THINGS ON UNIT,

CONTINUED ON PAGE 02

TERMS AND CONDITIONS

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22-014	T800B	1165559	MXS50768		
FEB 23/24 SB =					
2) ROLLED UNDER UNIT AND SAW FRONT PINION ON FRONT DIFF WAS LEAKING, PLAYED WITH DRIVESHAFT HAD DECENT AMOUNT OF PLAY, WILL NEED TO ADD OR REMOVED SHIMS ON BEARING TO GET IT TO SIT BETTER, AS I REMOVED SEAL I NICKED THE CAGE ON THE BEARING WHEN THE BAR SLIPPED, WILL NEED TO REPLACE, REMOVED PUMP HOUSING AND BEARING AND SHIMS, GOING TO CLEAN UP AND REPLACE SHIMS BECAUSE THEY ARE SHOWING SIGNS OF LEAKING, WIRE WHEELED MATING SURFACES AND ORDERED PARTS, CLEANED UP AREA,					
FEB 26/24 SB =					
AS2728	DIFF INPUT SEAL		RETAIL	91.51	
			1 T	65.96	65.96
HM813810	BEARING CUP		RETAIL	70.82	
			1 T	54.48	54.48
HM813843	BEARING CONE		RETAIL	190.35	
			1 T	146.42	146.42
KIT2429	SHIM KIT		RETAIL	35.62	
			1 T	27.40	27.40
KIT2638	PINION NUT - KI		RETAIL	36.96	
			1 T	28.79	28.79
	PINION NUT - KIT				
5X1343	DRIVE AXLE INPU		RETAIL	11.86	
			2 T	8.36	16.72
	DRIVE AXLE INPUT O-RING SEAL				
			PARTS		339.77
			LABOR		1500.80
50210501			SEGMENT TOTAL==>		1840.57

SEGMENT# 3 C SOM01 N/A 02/06/24 02/07/24

CONTINUED ON PAGE 03

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000224 22-014 2006 KENWOR	17021	1XKDPB0X46R987300		
22-014 T800B	1165559	MXS50768		

Webasto & Ride Height Issues

COMPLAINT:

- 1) The webasto is not working again
- 2) The ride height seems off, check and verify

CORRECTION:

MAR 5TH/ 24 S.S

-TESTED HEATER ON MANUEL MODE, NO ISSUES FIRED UP AND MOVED COOLANT. TURNED OFF NO FAULT, STARTED AGAIN AND WORK STILL. LOOKED INTO FAULT HISTORY AND SEE F11 FAULTS, COOLANT PUMP SHORT CIRCUIT AND COOLANT OVER TEMP. INSPECTED WIRE FOR COOLANT PUMP AND RE-ROUTED SO LESS STRESS ON IT, ALSO WRAPPED IN SPLIT LOOM. TESTED AND WORKING WILL LET COOL OFF AND TEST COOLANT AND SET TIMER FOR TOMORROW MORNING
 - MISSING BOLT FOR THE BUMPER ON THE LEFT HAND SIDE, REPLACED.

MAY 8TH/24 S.S COLD SOAKED THE UNIT OVER NIGHT AND SET THE TIMER, NO FIRE. COOLANT FLOW CODE. REMOVED COOLANT PUMP AND FOUND LOTS OF BLACK MATERIAL INSIDE. CLEANED AND REINSTALLED AND PRIMED THE SYSTEM. SEEMS TO BE WORKING BETTER WILL TRY DOING ANOTHER COLD FIRE.

MAR 12TH/24 S.S INSPECTED SUSPENSION RIDE HEIGHT AND ALL IS CLOSE TO SPEC. 9 INCHES IS WHAT IT IS SET FROM BOTTOM OF FRAME RAIL TO TOP OF CENTER AXLE. SPEC IS 10 INCHES.

5140-B	1/4" SPLIT LOOM	RETAIL	.39	
		2 T	.30	.60
	PER FOOT - BULK			
		PARTS	.60	
		LABOR	417.60	
50210501		SEGMENT TOTAL==>	418.20	

CONTINUED ON PAGE 04

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22-014	T800B	1165559	MXS50768		
SEGMENT# 4 C SOM01 N/A		02/06/24	02/07/24		
Door Seal					
<u>COMPLAINT:</u>					
Replace the LH door seal					
<u>CORRECTION:</u>					
MAR 8TH/23 S.S REMOVED DRIVER DOOR SEAL, INSTALLED NEW SEAL. DOOR SEALS TIGHT.					
R42-1084	DOOR SEAL		RETAIL	360.10	
			1 T	277.00	277.00
			PARTS		277.00
			LABOR		40.00
50210501			SEGMENT TOTAL==>		317.00

SEGMENT# 5 C SOM01 N/A		02/06/24	02/07/24		
Coolant Flush					
<u>COMPLAINT:</u>					
The coolant pump for the webasto keeps getting black debris in it, flush the system.					
DYC80242GL	3/4" HOSE SILIC		68 T	.96	65.28
	3/4" HIGH TEMP SILICONE HOSE				
KLCH9350	50/50 COOLANT		RETAIL	16.30	
			12 T	12.27	147.24
KLE708	10 MIN RAD FLUS		RETAIL	6.75	
			1 T	5.19	5.19
16-734	HD DIESEL EXTEN		RETAIL	23.91	
			2 T	18.39	36.78
	HD DIESEL EXTENDED LIFE				
83-8004	1" LOOM		RETAIL	.81	
			1 T	.53	.53
			PARTS		255.02

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22-014	T800B	1165559	MXS50768		
	50210501			LABOR	872.00
				SEGMENT TOTAL==>	1127.02

***** WORK ORDER TOTALS *****		
	INTERNAL	CUSTOMER
PARTS	956.43	
LABOR	3435.20	
SHOP SUPPLIES	50.00	
INTERNAL TOTAL	4441.63	

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