



Brown's Industrial Sales

Highway 16 W & Range Road 20

P.O. Box 21092 Lloyd Mall

Lloydminster, AB T9V 2S1

780-875-2339 • Fax: 780-875-0262

PLEASE REMIT TO:

63214 Highway 892 • P.O. Box 1267

Cold Lake, AB T9M 1P3

780-826-2399 • Fax: 780-826-2390

Ship To: Same as Below

Invoice To: 22-014

Branch		
COLD LAKE		*REPRINT*
Date	Time	Page
01/25/24	07:06:40 (B)	01
Account No	Phone No	Inv No
INT01		W11921
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson
		102

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
000224	22-014 2006 KENWOR	16942	1XKDPB0X46R987300		
22-014	T800B	1162356	MXS50768		

SEGMENT# 1 C BAS01 N/A 01/04/24 01/04/24

Engine Oil Leak Issues

COMPLAINT:

Some kind of oil leak at the transmission/PTO area

CORRECTION:

JAN 4/24 SB = REMOVED TRANS COOLER TO SEE, SAW TOP OF TRANS WAS SOAKED, CLEANED AREA UP WITH AIR AND BRAKE CLEAN, PULLED FILL PORT PLUG AND WAS RAINED ON BY MIX OF COOLANT AND OIL, P&A TRANS COOLER, FOUND USED ONE OUTSIDE IN THE BONE YARD, GOING TO PRESSURE TEST IT AND CONFIRM ITS GOOD BEFORE INSTALLING, PRESSURE TEST FAILED ORDERED NEW ONE, JAN 7/24 SB = DRAINED COOLANT, DRAINED TRANS OIL, REMOVED MOUNTING BOLTS FOR TRANS COOLER, REMOVED HOSE CLAMPS ON COOLANT LINES, WENT HOME AS I WAS NOT FEELING WELL. JAN 8/24 SB = REMOVED TRANS COOLER, MADE NEW LINES FOR NEW TRANS COOLER, ADDED BODY CLAMP TO TOP OF TRANS TO HOLD LINES AWAY FROM EXHAUST, INSTALLED NEW COOLER, HOOKED UP LINES ADDED COOLANT BACK TO TRUCK, PUT NEW TRANS OIL IN, STARTED UNIT AND LET IT RUN FOR A WHILE TO GET WARM TO CHECK FLUID LEVEL, TOOK TRUCK FOR TEST DRIVE AND CHECKED OIL LEVEL AGAIN ALL WAS GOOD, WAS A LITTLE MILKY COULD BE FROM AIR COULD BE A LITTLE COOLANT LEFT OVER, RECOMMEND TO CHANGE THE OIL AGAIN. CHECKED FOR LEAKS, NONE FOUND, DID NOT SEE ANY FRESH LEAKS, CLEANED UP TRANS WITH BRAKE CLEAN AS BEST AS I COULD, SENT UNIT OUT THE DOOR. WHEN TERRY WENT AND HOOKED UNIT UP HE COULD NOT GET THE TRAILER TO LIFT, HAD HIM RUN THE PTO WHILE I WAS UNDER THE TRUCK AND PUMP WAS TURNING BUT NOTHING WAS HAPPENING, MADE SURE VALVES WERE OPEN AND TANK HAD OIL, BOTH CHECKED OUT, REMOVED PUMP

CONTINUED ON PAGE 02

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AND MADE SURE THE PTO WAS TURNING IT WAS, GOT A NEW PUMP AND INSTALLED AIR SHIFTER ON IT, TOOK PLUGS OUT OF OLD PUMP AND INSTALLED THEM IN THE RIGHT SPOTS ON NEW PUMP, REMOVED MOUNTING BRACKET AND SWAPPED IT OVER, COPPER COATED THE SHAFT AND INSTALLED NEW PUMP, HOOKED AIR LINES AND OIL LINES UP, BLED LINES, CHECKED HYD OIL LEVEL, STARTED UNIT UP AND TESTED, ALL WORKED, TOOK UNIT OUTSIDE TO LET IT GET COLD BEFORE I TEST THE WEBASTO AGAIN,				
C102ASK	DUMP PUMP 25GAL	RETAIL	922.09	
		1 T	691.40	691.40
	DUMP PUMP 25GAL WITH AIR SHIFTER			
EHC284	ENVIRONMENT HAN	RETAIL	3.68	
		1 T	2.83	2.83
K3966	tranny cooler	RETAIL	1139.28	
		1 T	876.37	876.37
10643-10-8	FJIC X CRIMP	RETAIL	9.74	
		4 T	7.41	29.64
	HYDRAULIC FITTING #8 CRIMP - #10 FEMALE			
	JIC SWIVEL 43 SERIES			
1160-4	1/4 FERRULE TUB	1 T	.29	.29
223079-361C	75w90 TRANS FL	RETAIL	279.50	
		1 T	215.00	215.00
471TC-8	#8 HYD HOSE	RETAIL	.57	
		62 T	.46	28.52
	#8 HYDRAULIC HOSE 4250PSI PER INCH			
		PARTS		1844.05
		LABOR		2160.00
50210501		SEGMENT TOTAL==>		4004.05

CONTINUED ON PAGE 03

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22-014 T800B	1162356	MXS50768		
SEGMENT# 2 C KRI01 N/A	01/04/24	01/04/24		

No Start Issues

COMPLAINT:

- 1) Seems the block heater is not working
- 2) Webasto keeps cutting out

CORRECTION:

T.K. Jan 16/24 Removed the oil pan heater plug and found that the plug end has shorted and melted. Removed the plug and wired in a new one. Had to modify the plug to fit. Tested the webasto and would run get hot then quit. Hooked up computer and found that it had insufficient coolant flow. Removed lines and performed a coolant pump test and was pumping coolant. Removed the webasto from under the bunk and installed it onto the frame under the hood.

T.K. Jan 17/24 Removed coolant hoses and routed them to the webasto. Ran an new fuel line to the webasto. Rena the wiring to the webasto and tied everything up. Had to swap the coolant lines lower onto the block. tested and webasto is still overheating.

T.K. Jan 18/24 Removed the coolant pump from unit and remotely installed a new on and tested. webesto is running properly now. Tied up lines and cleaned up area.

FARBV2103D	1/2 BALL VALVE	RETAIL	11.25	
		1 T	9.19	9.19
X100-D	1/2 P 90	RETAIL	8.31	
		1 T	4.00	4.00
X124-D	ST45 1/2 PIPE	RETAIL	4.88	
		1 T	4.11	4.11
0106-8-8G	MNPT X FJIC	RETAIL	4.46	
		1 T	3.39	3.39

CONTINUED ON PAGE 04

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103-D	1/2 COUPLER			RETAIL 3.32	
				1 T 2.50	2.50
121-D	1/2 PLUG			RETAIL 1.95	
				1 T 1.48	1.48
125-10D	5/8" BARB - 1/2			RETAIL 2.93	
				1 T 2.25	2.25
	5/8" BARB - 1/2" MALE PIPE				
125-12D	HOSE BARB			RETAIL 3.45	
				2 T 3.05	6.10
2503-8-8G	MORBXMJIC 90			RETAIL 4.41	
				1 T 3.39	3.39
9002514B	12V PUMP			RETAIL 502.00	
				1 T 328.90	328.90
93269	MALE PLUG END			RETAIL 6.49	
				1 T 4.99	4.99
				PARTS	370.30
				LABOR	1600.00
	50210501			SEGMENT TOTAL==>	1970.30

SEGMENT# 3 C KRI01 CVIP-TRK 01/04/24 01/04/24
 Commercial Vehicle Inspection - 3 Axles Or Less 3.00 HRS

CORRECTION:

01/18/2024 LB LIFTED AND JACKED REAR AXLES AND REMOVED TIRES TO INSPECT BREAKS. WHEN LIFTING FRONT AND MIDDLE AXLE NOTICE THAT THE INPUT SEALS WERE LEAKING ON BOTH. ALSO NOTICED THAT THE FRONT LEFT AIR BAG HAS CORDS SHOWING AND ONE THAT WAS HANGING OFF OF THE BAG.

	LABOR	480.00
50210501	SEGMENT TOTAL==>	480.00

CONTINUED ON PAGE 05

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22-014 T800B	1162356	MXS50768		
SEGMENT# 4 C MAC03 N/A	01/04/24	01/04/24		

CVIP Repairs

COMPLAINT:

- 1) 4 drums and 2 sets of shoes on drive axles worn(1.0)
- 2) LH front air bag
- 3) RH front hub cap broken
- 4) LH rear slack adjuster
- 5) PAS inop and Bracket
- 6) Compressor hose leaking
- 7) Power steering leaking
- 8) Air Leak above the transmission
- 9) RH hood latch
- 10) Middle axle input seal leaking
- 11) Marker light on LH side of hood inop

CORRECTION:

01/19/2024 LB FOUND AND FIXED AIR LEAK ON RANGE SELECTOR.
ALSO FOUND MISS TRIANGLE KIT UNDER PASSENGER SEAT.

GM JAN 18/24

REMOVED AND REPLACED HUB CAP RH FRONT

JAN 22/24 KB, TROUBLE SHOOT ESD ISSUES, REMOVE HARD LINE 45 TRIM DOWN, ADJUST AIR HOSES TO 45, RE-INSTALL HARD LINE & AIR HOSES, REPLACE HOSE CLAMP ON POWER STEERING HOSE, TIGHTEN LOOSE ONE. CLEAN PUMP, HOSE & FUNCTION TEST. STILL LEAKED

01/22/2024 LB REPLACED RH FRONT DRIVE AXLE SHOES AND DRUM.

JAN 23/24 GM INSTALLED DRUM ON LEFT REAR AND CLEVIS PIN AND INSTALLED TIRES ADJUSTED BOTH BRAKES ON SAME AXLE SIDE

INSTALLED TIRE AND DRUM ON LEFT FRONT AXLE

LUKE INSTALLED AIR BAG ON LEFT FRONT AXLE

DID A AIR SUPPLY TEST AFTER REPAIRS TO AIR LINES, 5 MINS

CONTINUED ON PAGE 06

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Account No INT01	Phone No	Inv No W11921
Ship Via	Purchase Order	
Tax Exempt ID No.		
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22-014	T800B	1162356	MXS50768		
FROM 80-100 PSI THE COMPRESSOR NEEDS TO BE REPLACED REMOVED AIR COMPRESSOR, DRAINED COOLANT, AND OIL LINE AND COOLANT LINES AND ORDERED NEW ONE T.K. Jan 19 Removed the hose leaking at the air compressor and made up a new one and installed it onto the unit. Removed front intermediate shaft and removed the yoke form the diff. pulled the seal out and cleaned all the sealing surfaces. Installed new seals onto diff and yoke. Installed yoke and shaft back onto unit. removed light cover and tested for power and ground and had nothing. Followed the wires down underneath and found nothing. Tested power and ground at the pigtail and it was good. Replaced the light and test and is working properly now. GM JAN 24/24 REMOVED INTERLOCKING SWITCH AND AIR BAG SWITCH IN THE DASH REPLACED THEM AND TESTED GM JAN 25/24 INSTALLED NEW COMPRESSOR, TORQUED TO 150 FT LBS NEW O-RING REMOVED FITTINGS OFF OLD COMPRESSOR AND INSTALLED WITH NEW THREAD TAPE INSTALLED NEW POWER STEERING HOSE WITH NEW FITTINGS FILLED ENGINE WITH ANTIFREEZE 40 L INSTALLED POWER STEERING RESERVOIR AND HOSES ADDED 4 LITERS OF POWER STEERING FLUID TESTED COMPRESSOR FOR LEAKS GOOD RAN 80-100 PSI AT 800 RPM (1.40) WHICH WAS UNDER TWO MINS PASSED INSTALLED TWO CABLE CLAMPS ON WIRING FOR FRONT LIGHTS					
AS2728	DIFF INPUT SEAL		RETAIL	91.51	
			1 T	65.96	65.96
BD16701	16.5X7 DRUM		RETAIL	145.60	

CONTINUED ON PAGE 07

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				4 T	111.70
EHC05	ENVIRONMENT HAN			RETAIL	.07
				18 T	.05
FAR1485-6-100	3/8" AIR BRAKE			RETAIL	2.59
				1 T	1.52
	3/8" AIR BRAKE HOSE BY THE FOOT				
HOSE	HOSE LABOR			RETAIL	38.50
				1 T	35.00
HR54	3/16 HOSE			RETAIL	4.88
				1 T	3.69
KIT2638	PINION NUT - KI			RETAIL	36.96
				1 T	28.79
	PINION NUT - KIT				
KLCH2040	KL PSF			RETAIL	8.71
				4 T	6.38
KLGL2090BULK	75W90 BULK			RETAIL	14.51
				18 T	11.16
LL021401	DBL FACE TURN L			RETAIL	65.21
				1 T	49.60
	DBL FACE TURN LIGHT				
L56-0001	LATCH HOOD HOLD			RETAIL	53.21
				1 T	40.93
	LATCH HOOD HOLDDOWN				
XSS504709E2K	EATON BRK SHOE			RETAIL	88.53
				2 T	65.72
X106-B	TEE 1/4FX1/4M			RETAIL	3.22
				1 T	2.48
X124-B	1/4P 45 STR ELB			RETAIL	1.92
				1 T	1.47

CONTINUED ON PAGE 08

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13743-12-12	FJIC X CRIMP 45		RETAIL	35.44	
			1 T	26.76	26.76
	HYDRAULIC FITTING #12 CRIMP - #12 FEMALE JIC 45 43 SERIES				
13943-12-12	FJIC X CRIMP 90		RETAIL	34.53	
			1 T	25.21	25.21
	HYDRAULIC FITTING #12 CRIMP - #12 MALE J IC 90 43 SERIES				
1468-4B	1/4TX1/4P CONN		RETAIL	2.47	
			1 T	1.83	1.83
1468-6B	3/8T X 1/4P FIT		RETAIL	2.54	
			1 T	1.91	1.91
20820-4-4G	FSAE/JIC REUSE		RETAIL	7.19	
			1 T	5.53	5.53
2233505	COMPRESSOR SEAL		RETAIL	39.39	
			1 T	30.30	30.30
23920-4-4	HYDRAULIC FITTI		RETAIL	24.10	
			1 T	15.49	15.49
	HYDRAULIC FITTING #4 FIELD ATTACH - #4 F EMALE JIC 90 20 SERIES				
3434009	HUBCAP, 6-HOLE,		RETAIL	21.94	
			1 T	17.60	17.60
40010155	HUBCAP, 6-HOLE, 5-1/2" BC, W/ AUTO SLACK ADJU		RETAIL	200.49	
			1 T	154.22	154.22
422-12	#12 HYD HOSE		RETAIL	.53	
			5 T	.40	2.00

CONTINUED ON PAGE 09

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	#12 HYDRAULIC HOSE 1525PSI PER INCH				
5012533	AIR COMPRESSOR			RETAIL 901.68	
				1 T 693.60	693.60
	AIR COMPRESSOR EX				
5142-B	1/2" SPLIT LOOM			RETAIL .39	
				4 T .02	.08
	PER FOOT - BULK				
60271-002	AIR BAG SUSPENS			RETAIL 219.38	
				1 T 171.18	171.18
	AIR BAG SUSPENSION				
				PARTS 2180.69	
				LABOR 5106.10	
	50210501			SEGMENT TOTAL==>	7286.79

***** WORK ORDER TOTALS *****		
	INTERNAL	CUSTOMER
PARTS	4395.04	
LABOR	9346.10	
SHOP SUPPLIES	100.00	
INTERNAL TOTAL	13841.14	

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