



Brown's Industrial Sales

Highway 16 W & Range Road 20
 P.O. Box 21092 Lloyd Mall
 Lloydminster, AB T9V 2S1
 780-875-2339 • Fax: 780-875-0262

PLEASE REMIT TO:
 63214 Highway 892 • P.O. Box 1267
 Cold Lake, AB T9M 1P3
 780-826-2399 • Fax: 780-826-2390

Ship To: Same as Below

Invoice To: 22-014

Branch		
COLD LAKE		*REPRINT*
Date	Time	Page
12/23/23	17:57:57 (B)	01
Account No	Phone No	Inv No
INT01		W11816
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson
		103

SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
000224 22-014 2006 KENWOR		X 1XKDPB0X46R987300		
22-014 T800B	1154718	MXS50768		

SEGMENT# 1 C SOM01 * 12/01/23 12/05/23

Repairs

COMPLAINT:

- 1) Bumper bolts loose
- 2) Webasto inop
- 3) PTO leaking
- 4) Poor cab heater air flow
- 5) Broken flex pipe off of turbo
- 6) Wont air up past 108
- 7) Tarp issue on trailer
- 8) Tail gate latches on trailer
- 9) Power steering leak

CORRECTION:

DEC 5/23 SB =

- 1) CLOSED BUMPER AND JACKED IT UP WITH FLOOR JACK, TIGHTENED ONE BOLT AND THE OTHER NEEDED TO BE CUT AND REPLACED, INSTALLED NEW BOLT AND TIGHTENED, ALL WORKS WELL,
- 2) TRIED TO PLUG COMPUTER INTO HARNESS WITH LEE, WAS UNABLE TO FIND THE PLUG FOR IT, CHECKED THE CODE ON THE CONTROLLER AND IT WAS A "F00" LOOKED UP CODE ONLINE AND CODE IS FOR A FAULTY CONTROLLER, WAS GOING TO REPLACE CONTROLLER BUT IT WAS A 2.0 NOT A 3.0 SO THE WIRING HARNESS IS DIFFERENT AND NEEDS A ADAPTER CABLE OR TO BE CHANGED OUT,
- 3) LOOKED UNDER TRUCK AND SAW THE WHOLE RIGHT SIDE OF TRANS WAS WET, CHECKED TRANS OIL LEVER AND WAS STILL FULL DONT KNOW IF ANYONE ADDED OR NOT BUT DEFIANTLY IS NOT LOW, LOOKED AROUND THE PTO WHERE IT BOLTS UP AND DID NOT SEE ANY BREAKS IN THE MUD STUCK TO THE TRANS INDICATING AS LEAK, THERE IS A WET SPOT GOING ALL THE WAY UP TO THE SLAVE VALVE

CONTINUED ON PAGE 02

TERMS AND CONDITIONS

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ON THE TOP, REMOVED SHIFT TOWER BOOT TO SEE IF I COULD SEE MORE WAS NOT ABLE TOO, USED MY PHONES CAMERA TO TRY AND SEE BUT AS UNABLE TO DETERMINE THE LEAK, WILL CLEAN UP AND TAKE FOR TEST DRIVE TO SEE IF IT LEAKS FOR ME. REMOVED SHIFT TOWER AGAIN AFTER DRIVE, M LOOSED OFF TRANS COOLER TO MOVE IT OUT OF THE WAY, STUCK MY PHONE IN AND SAW A WET SPOT UNDER THE SLAVE VALVE, ORDERED GASKET FOR SLAVE VALVE,

4) RICK TOOK AIR BOX APART AND CLEANED COILS AND TAPED UP HOLES IN THE HEATER BOX, ITS BETTER BUT NOT PERFECT,

5) CUT CLAMPS ON EXHAUST, REMOVED OLD FLEX PIPE, INSTALLED NEW CHUNK OF PIPE, PUT NEW CLAMPS ON AND CHECKED FOR LEAKS ALL GOOD,

6) CHANGED AIR DRYER FILTER, ADJUSTED GOVERNOR, AIRS UP TO 120PSI NOW,

7) TRIED TO OPEN TARP, WAS GETTING CAUGHT AND TIGHT, TARP ARMS WERE SLIDING ON THE BOARDS NICELY BUT SOME WERE ROTATING BACK CAUSING THE CABLE TO GET TIGHT INSIDE OF THEM, LOOKED AND SAW THAT THE ZIP TIES HOLDING THEM TO THE TARP WERE MISSING, PUT NEW ZIP TIES AND ALL FUNCTIONS BETTER, DRESSED THE BELT AND TIGHTENED IT, STILL MIGHT HAVE TO GO BACK AND FORTH IF IT GETS STUCK BUT IS MUCH BETTER WAS ABLE TO GET IT TO OPEN FULLY AND CLOSE FULLY WITHOUT HAVING TO MESS AROUND THE THE ARMS.

8) LOOKED AT LATCHES AND THEY FUNCTION PROPERLY TIGHTENED CYLINDER NUTS ON ALL STAGES.

DEC 13/23 SB =

9)WHEN I OPENED THE HOOD TO CHECK OIL BEFORE STARTING UNIT TO BRING IT IN I NOTICE POWER-STEERING BOX WAS WE AND FLUID WAS LOW, OIL IS ALSO ON ADD,

CONTINUED ON PAGE 03

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22-014	T800B	1154718	MXS50768	
DEC 14/23 SB = REPLACED O RING ON SLAVE VALVE PISTON, REPLACED SLAVE VALVE GASKET, INSTALLED SLAVE VALVE, PUT AIR LINES BACK ON, PUT TRANS COOLER BACK ON, PUT SHIFT TOWER BOOT BACK ON, TOOK TRUCK OUTSIDE AND DUMPED TRAILER, EHC10 ENVIRONMENT HAN RETAIL .13				
			1 T	.10 .10
FC647-8		BRAIDED LINE	RETAIL 11.73	
			2 T	8.41 16.82
J009607		STEP CLAMP 5"	RETAIL 26.49	
			2 T	19.59 39.18
KLTF3040		ATF 1L	RETAIL 9.45	
			1 T	7.88 7.88
PC1462-5/32		PUSH IN FITTING	RETAIL 5.29	
			2 T	4.07 8.14
P226143		5" FLEX PIPE	RETAIL 15.98	
			1 T	12.29 12.29
R19501C		CABIN AIR FILTE	RETAIL 47.13	
			1 T	36.25 36.25
		CABIN AIR FILTER WITH COVER		
R950011N		AD-IS Dryer Car	RETAIL 45.36	
			1 T	32.61 32.61
122-DC		HEX 1/2 X 3/8	RETAIL 3.25	
			1 T	2.39 2.39
19481		GASKET	RETAIL 4.84	
			1 T	3.72 3.72
		SLAVE CYLINDER GASKET		
			PARTS	159.38
			LABOR	2400.00
	50210501		SEGMENT TOTAL==>	2559.38

CONTINUED ON PAGE 04

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22-014 T800B	1154718	MXS50768		
SEGMENT# 2 C KOW01 N/A	12/01/23	12/05/23		
Rear Fenders				
<u>CORRECTION:</u>				
R.K. DEC 19/23 MAKE UP HEAVY DUTY FRONT FENDER BRACKETS FOR THE NEW FENDERS. 6 SQUARE FEET OF 1/2 INCH PLATE. MAKE SOME NEW RISERS TO MAKE UP FOR THE HIGHER MOUNTING OF THE FENDERS. STEEL IS FROM THE 6 SQUARE FEET FROM THE BRACKET MODS. PAINT BLACK.				
R.K. DEC 20/23 RE STRAIGHTEN THE RAMP AND PAINT BLACK. RE WELD ANY AREA THAT NEEDED TO BE DUE TO RE STRAIGHTENING. STRAIGHTEN FENDER AS GOOD AS POSSIBLE.				
M11-316L	LH FENDER	RETAIL	1181.38	
		1 T	908.75	908.75
M11316R	RH FENDER	RETAIL	1181.38	
		1 T	908.75	908.75
PL12M3	1/2 PLATE	RETAIL	42.86	
		6 T	22.84	137.04
		PARTS		1954.54
		LABOR		4160.00
50210501		SEGMENT TOTAL==>		6114.54

***** WORK ORDER TOTALS *****		
	INTERNAL	CUSTOMER
PARTS	2113.92	
LABOR	6560.00	
SHOP SUPPLIES	50.00	
INTERNAL TOTAL	8723.92	

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