



**Brown's Industrial Sales**  
 Highway 16 W & Range Road 20  
 P.O. Box 21092 Lloyd Mall  
 Lloydminster, AB T9V 2S1  
 780-875-2339 • Fax: 780-875-0262

**PLEASE REMIT TO:**  
 63214 Highway 892 • P.O. Box 1267  
 Cold Lake, AB T9M 1P3  
 780-826-2399 • Fax: 780-826-2390

Ship To: Same as Below

Invoice To: 22-014

Branch		
COLD LAKE		*REPRINT*
Date	Time	Page
09/25/23	07:14:35 (B)	01
Account No	Phone No	Inv No
INT01		W11432
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson
		102

**SERVICE INVOICE**

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
000224 22-014 2006 KENWOR		X 1XKDPB0X46R987300		
22-014 T800B	1129566	MXS50768		

SEGMENT# 1 C KRI01 N/A 09/08/23 09/08/23

Coolant Leak

COMPLAINT:

Looks like the top rad tank is leaking, remove and send out for repairs

CORRECTION:

T.K. Sept 8/23 Drained coolant and recovered refrigerant from unit. Removed A/C condenser and fan from unit. Unbolted the fan shroud and removed rad mounts and hoses. Lifted rad out of unit to be sent for repairs.  
 T.K. Sept 13/23 Installed air to air cooler onto the rad and also the A/C condenser. Lifted the rad into the unit and installed the rad mounts. Installed engine fan and fan shroud. Hooked up the coolant hoses and air to air hoses. Topped the unit up with coolant and recharged the A/C system. Ran the unit watched for leaks found some leaks had to tighten some clamps. Ran the unit again and found no leaks.

KLCH9350	50/50 COOLANT	RETAIL	16.30	
		13 T	11.87	154.31
SUBLETL	Rad Repair	1 T	1460.00	1460.00
			PARTS	154.31
			LABOR	1600.00
			SUBLET	1460.00
50210501		SEGMENT TOTAL==>		3214.31

SEGMENT# 2 C SOM01 N/A 09/08/23 09/08/23

Repairs

COMPLAINT:

CONTINUED ON PAGE 02

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- 1) Fuel gauge not working(Done)
- 2) LH mirror loose(done)
- 3) Exhaust leak at RH side to stack (DONE)
- 4) Leak at power steering fitting(Done)
- 5
- ) RH hood spring messed up

CORRECTION:

T.K. Sept 11/23 Removed hose and fitting from the power steering pump. Replaced o ring and hose that were wet. Topped up the power steering fluid. Diagnosed the fuel gauge not reading and found the fuel sending unit is not working. Tightened up the drivers mirror.

T.K. Sept 12/23 Unbolted fuel tank straps and lower the tank to gain access to the sending unit. Removed the sending unit and had to fish broken pieces out of tank. Received new sending unit and installed it into the tank. Lifted tank back into position and hooked up fuel lines and sensors. Tightened up the straps.

S.S SEPT 21/23 REPAIRED THE EXHAUST LEAK ON THE RIGHT HAND SIDE OF THE Y PIPE, USED 11 INCHES OF FLEX PIPE.

EHC10	ENVIRONMENT HAN	RETAIL	.13	
		1 T	.10	.10
FC647-12	FUEL COMPATIBLE	RETAIL	12.47	
		1 T	10.37	10.37
	BRAIDED FUEL LINE OIL COMPATIBLE			
HC19312	CLAMP	RETAIL	10.83	
		1 T	8.33	8.33
KLCH2040	KL PSF	RETAIL	8.71	
		4 T	6.19	24.76
P92-7180-0650	HARNESS FUEL SE	RETAIL	61.00	

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22-014	T800B	1129566	MXS50768		
				1 T	46.92
	HARNES FUEL SENDER 65				46.92
550027635			GREASE WINTER	RETAIL	9.09
				1 T	6.18
	GADUS S2 GREASE V30KC				6.18
	WINTER				
5549-13714-24			FUEL LEVEL SEND	RETAIL	431.22
				1 T	331.71
					PARTS 428.37
					LABOR 1040.00
	50210501			SEGMENT TOTAL==>	1468.37

SEGMENT# 3 C KOW01 N/A 09/08/23 09/13/23

Fender Issues

COMPLAINT:

Both rear fenders are cracked

CORRECTION:

R.K. SEPT 13/23 GRIND OUT AND WIRE WHEEL THE CRACKS AND BREAKS ON THE FENDERS. WELD UP AS GOOD AS POSSIBLE.

	LABOR	651.20
50210501	SEGMENT TOTAL==>	651.20

SEGMENT# 4 C BAS01 N/A 09/08/23 09/13/23

PTO/Pump Issues

COMPLAINT:

The PTO/Pump has some kind of leak and the PTO is not working???

CORRECTION:

SEPT 21/23 SB = LOOKED UNDER TRUCK SAW LEAK FRONT SIDE OF PTO HOUSING, REMOVED PUMP OFF OF BACK OF PTO, REMOVED PTO,

CONTINUED ON PAGE 04

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22-014 T800B	1129566	MXS50768		
SAW THERE WAS A PIECE OF STEEL THAT WORE ITS WAY THROUGH THE SIDE OF THE PTO HOUSING, NO CLUE WHERE IT CAME FROM, ORDERED NEW PTO, SEPT 26/23 SB = OPENED BOX AND CONFIRMED SPLINE COUNT AND BOLT PATTERN ON NEW PTO, INSTALLED NEW PTO WITH 2 0.020" GASKETS SINCE THAT'S WHAT THE OLD ONE HAD, MEASURED BACKLASH AND ENDED UP WITH 0.013", REMOVED PTO AND INSTALLED WITH 1 0.010" AND 1 0.020" GASKET, MEASURED BACKLASH AND IT WAS 0.008, INSTALLED PUMP ON BACK OF PTO, HAD TO CUT THE BRACKET THAT BRACES THE PUMP TO THE TRANS BECAUSE THE NEW PTO IS ABOUT 1/2" SHORTER, MADE NEW BRACKET, SEPT 27/23 SB = INSTALLED NEW BRACKET AND AIR LINES, STARTED TRUCK AND RAN PTO MADE SURE IT ENGAGES AND DISENGAGES AND LIFTS UP AND GOES DOWN, ALL WORKED FINE IN THE SHOP, WASN'T ABLE TO LIFT IT ALL THE WAY SINCE IT WAS LOADED AND HAD NOWHERE TO DUMP, TOOK TRUCK OUTSIDE AND PARKED IT.				
EHC190	ENVIRONMENT HAN	RETAIL	2.47	
		1 T	1.90	1.90
KLGL2080	KL 75W90 PAIL	RETAIL	254.70	
		1 T	196.50	196.50
1468-4A	1/4TX1/8P	RETAIL	1.74	
		1 T	1.34	1.34
65102	Chelsea 489 PTO	RETAIL	2506.14	
		1 T	1927.80	1927.80
			PARTS	2127.54
			LABOR	1600.00
50210501		SEGMENT TOTAL==>		3727.54

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***** WORK ORDER TOTALS *****		
	INTERNAL	CUSTOMER
PARTS	2710.22	
LABOR	4891.20	
SUBLET	1460.00	
SHOP SUPPLIES	50.00	
<b>INTERNAL TOTAL</b>	<b>9111.42</b>	

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