



Highway 16 W & Range Road 20
 P.O. Box 21092 Lloyd Mall
 Lloydminster, AB T9V 2S1
 780-875-2339 • Fax: 780-875-0262

Brown's Industrial Sales

PLEASE REMIT TO:
 63214 Highway 892 • P.O. Box 1267
 Cold Lake, AB T9M 1P3
 780-826-2399 • Fax: 780-826-2390

Ship To: Same as Below

Invoice To: 22-014

Branch		
COLD LAKE		*REPRINT*
Date	Time	Page
04/11/23	07:03:18 (B)	01
Account No	Phone No	Inv No
INT01		W10497
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson
		102

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
000224	22-014 2006 KENWOR		X 1XKDPB0X46R987300		
22-014	T800B	1068193	MXS50768		

SEGMENT# 1 C PAT01 N/A 02/24/23 02/24/23

Lights & Air Leaks

COMPLAINT:

- 1) Interior lights inop (DONE)
- 2) Air leak by alcohol sniffer (DONE)
- 3) Beacon lights not working
- 4) Drivers door seal not staying in place (Not replacing)
- 5) Air compressor intake hose has a leak.
- 6) Webasto inop

CORRECTION:

MAR 09/23 C.B, REPLACED THE SNIFFER LAST TIME THE UNIT WAS IN THE SHOP, TRACK DOWN AND REPAIRED SHORT IN THE DOME LIGHTS AND THE BUNK LIGHTS, ORDERED THE STRIP FOR AROUND THE INSIDE OF THE DRIVER'S DOOR, ORDERED THE BRAIDED INTAKE HOSE FOR THE AIR COMPRESSOR. CLEANED UP.
 Cory replaced air compressor intake hose.

KLF509	AIR BRAKE ANTIF	RETAIL	5.43	
		2 T	4.77	9.54
	SAFE-T-BRAKE AIR BRAKE ANTIFREEZE			
TBF72420	ALCOHOL EVAPARA	RETAIL	53.61	
		1 T	40.52	40.52
	ALCOHOL EVAPARATOR			
3434009	HUBCAP, 6-HOLE,	1 T	22.85	22.85
	HUBCAP, 6-HOLE, 5-1/2" BC, W/			
		PARTS	72.91	
		LABOR	608.00	
50210501		SEGMENT TOTAL==>	680.91	

SEGMENT# 2 C BOI01 N/A 02/24/23 02/24/23

CONTINUED ON PAGE 02

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22-014 T800B	1068193	MXS50768		
50210501			SEGMENT TOTAL==>	825.78

SEGMENT# 3 C CAL01 N/A 02/24/23 02/24/23

Air Dryer and Engine Fan Issues

COMPLAINT:

- 1) The air dryer is constantly blowing off
- 2) The engine fan is on constantly

CORRECTION:

MAR 23/23 C.B, STARTED THE UNIT AND WARMED UP, MOVED THE UNIT INTO THE SHOP AFTER MAKING ROOM, CHECKED THE ENGINE FAN IS ON ALL THE TIME, DON'T SEE ANY PROBLEMS WITH THE FAN, WORKING AS IT SHOULD WHEN THE HEATER IS ON DEFROST THE A/C COMPRESSOR IS ON WHICH CAUSES THE ENGINE FAN TO CUT IN AS THE PRESSURE IN THE A/C SYSTEM MEETS THE PRESSURE ON THE HIGH PRESSURE SWITCH WHICH CUTS THE FAN IN AS NEEDED, TURNED THE DEFROST OFF AND THE FAN NEVER CUT IN UNTIL THE ENGINE TEMPERATURE REACHED 210 DEGREES AS IT SHOULD. CHECKED THE AIR DRYER PURGING A LOT, IT IS PURGING EVERY 30 SECONDS, CHECKED FOR LEAKS, REPAIRED THE SIGNAL LINE OFF THE COMPRESSOR, JUST ADDED A COUPLE FEET OF LINE, REPAIRED A NUMBER OF LEAKS ON THE AIR DRYER AND AIR TANKS, REPLACED THE AIR GOVERNOR BECAUSE IT WAS LEAKING AIR OUT THE END, THE NEW AIR GOVERNOR DID THE SAME THING, REMOVED THE NEW GOVERNOR AND REPLACED THE AIR DRYER, NOW THE AIR DRYER IS LEAKING OUT THE PURGE VALVE ALL THE TIME? PRESSURE TESTED THE SIGNAL LINE FROM THE COMPRESSOR TO THE AIR DRYER, IT IS LOOSING A LITTLE BIT OF AIR SO NEED TO REPLACED THE REST OF THE LINE BEFORE CALLING THE NEW AIR DRYER BAD, CLEANED UP. MAR 24/23 C.B, CUT THE TIE STRAPS HOLDING THE SIGNAL LINE FROM THE AIR COMPRESSOR BACK TO THE AIR DRYER JUST AHEAD OF

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22-014	T800B	1068193	MXS50768			
				19 T	2.98	56.62
120-CB		3/8FX1/4MP		RETAIL	1.86	
				1 T	1.44	1.44
1460-8		1/2 AIR BRAKE S		RETAIL	.72	
				1 T	.22	.22
	1/2 AIR BRAKE SLEEVE					
1474-8C		45 1/2T X 3/8P		RETAIL	5.25	
				1 T	3.40	3.40
170801266		AD-IS DRYER		RETAIL	401.47	
				1 T	308.82	308.82
20420-4-4		HYDRAULIC FITTI		RETAIL	12.05	
				1 T	8.41	8.41
	HYDRAULIC FITTING MALE JIC/SAE REUASEABL					
	E FITTING					
20820-4-4		HYDRAULIC FITTI		RETAIL	7.16	
				2 T	5.41	10.82
	HYDRAULIC FITTING #4 FIELD ATTACH - #4 F					
	EMALE SAE					
	20 SERIES					
20820-4-4G		FSAE/JIC REUSE		RETAIL	7.19	
				2 T	5.53	11.06
3356328		UNLOADER KIT		RETAIL	282.20	
				1 T	205.80	205.80
					PARTS	606.59
					LABOR	1369.60
	50210501			SEGMENT TOTAL==>		1976.19

***** WORK ORDER TOTALS *****
 CONTINUED ON PAGE 06

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22-014	T800B	1068193	MXS50768				
						INTERNAL	CUSTOMER
						PARTS	1185.28
						LABOR	2297.60
						SHOP SUPPLIES	50.00
						INTERNAL TOTAL	3532.88

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