



**Brown's Industrial Sales**

Highway 16 W & Range Road 20

P.O. Box 21092 Lloyd Mall

Lloydminster, AB T9V 2S1

780-875-2339 • Fax: 780-875-0262

**PLEASE REMIT TO:**

63214 Highway 892 • P.O. Box 1267

Cold Lake, AB T9M 1P3

780-826-2399 • Fax: 780-826-2390

Ship To: Same as Below

Invoice To: 22-014

Branch		
COLD LAKE		*REPRINT*
Date	Time	Page
12/23/22	18:01:44 (B)	01
Account No	Phone No	Inv No
INT01		W09544
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson
		102

**SERVICE INVOICE**

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
000224	22-014 2006 KENWOR	14536	1XKDPBOX46R987300		
22-014	T800B	1068193			

SEGMENT# 1 C INTER N/A 07/06/22 07/06/22

Service Unit

COMPLAINT:

Service the unit

CORRECTION:

M.L. JUNE 6TH/22 SERVICE/INSPECTION: OIL CHANGED, REPLACED OIL FILTERS, REPLACED FUEL FILTERS. FILLED WITH 40.L OF 0W-40 OIL. AIR FILTERS WERE REPLACED. FRONT LH SIDE SHOCK BRACKET BROKEN OFF, NEEDS TO BE WELDED OR REPLACED. DRIVER SIDE MIRROR TOP LIGHT IS OUT. HYDRAULIC HOSES ARE HANGING DOWN. DRIVER SIDE FENDER MISSING BOLT. THE TOP MIRROR LIGHT ON THE DRIVER SIDE IS OUT. DRIVER SIDE WINDSHIELD IS CRACKED. WATER PUMP IS SEEPING OUT OF WEEP HOLE.

EHC05	ENVIRONMENT HAN	RETAIL	.07		
		40 T	.05		2.00
EHC100	ENVIRONMENT HAN	RETAIL	1.30		
		3 T	1.00		3.00
FF5319	FUEL FILTER	RETAIL	18.28		
		1 T	13.87		13.87
FS1000	FUEL FILTER	RETAIL	21.13		
		1 T	15.76		15.76
KLHD2595	KL 0W40 BULK	RETAIL	9.76		
		40 T	7.27		290.80
LF9691A	OIL FILTER	RETAIL	46.31		
		1 T	35.37		35.37
P534816	OUTER AIR FILTE	RETAIL	105.69		
		2 T	78.65		157.30
	OUTER AIR FILTER				
		PARTS			518.10

CONTINUED ON PAGE 02

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22-014	T800B	1068193			
	50210501			LABOR	400.00
				SEGMENT TOTAL==>	918.10

SEGMENT# 2 C WER01 N/A 07/06/22 07/06/22

Repairs

COMPLAINT:

- 1) Mirror heat inop
- 2) A/C inop
- 3) Seat reclines on its own
- 4) Exhaust leak
- 5) Water pump is leaking
- 6) LH front lower shock bracket is broken
- 7) RH front-drive slack adjuster nut is stripped

CORRECTION:

J.S JULY 6/22 ORDERED PARTS FOR THE SEAT. CHECKED A/C CONDENSER HAS A CRACK IN THE LINE ORDERED A NEW ONE. CHECKED OUT THE MIRROR HEAT LOOKS LIKE A BAD SWITCH IN THE DOOR. ORDERED A NEW SWITCH. THE EXHAUST LEAK HAS A BROKEN ELBOW OFF THE Y PIPE.  
 J.S JULY 8/22 INSTALLED THE NEW HEATED MIRROR SWITCH TESTED WORKS. INSTALLED THE NEW SEAT RECLINER PIECE. INSTALLED THE OLD PIPE BACK ON LINED UP THE NEW ELBOW MARKED IT AND WELDED IT ON THE Y PIPE. INSTALLED IT ON THE UNIT.  
 J.S JULY 11/22 INSTALLED THE STEP CLAMPS ON THE UNIT, ALSO TIGHTENED ONE OF THE MUFFLER CLAMPS FOR THE L/H SIDE STACK.  
 S.S JULY 12TH/22 REMOVED OLD LOWER SHOCK MOUNT FROM LEAF SPRINGS AND REPLACED WITH A NEW ONE. TORQUED U BOLTS WITH BLUE LOCK TITE TO 500 FT\*LBS AND TORQUED THE TIRE. MOUNTED SHOCK AND ALL LOOKS GOOD. NOTED ON TORQUE TAG THAT U BOLTS TO BE RE TORQUED AS WELL.

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J.S JULY 11/22 REMOVED THE PIPING, BELTS, A/C COMP,ALT EGR COOLER OFF OF THE UNIT, REMOVED ALL COOLANT HOSES FOR WATER PUMP, THERMOSTAT HOUSING. REMOVED HOUSING, WATER PUMP FROM UNIT. CLEANED ALL THE MATING SURFACES. SWITCH THE BACKING PLATE OVER FROM THE OLD TO THE NEW WATER PUMP.TOOK THERMOSTAT HOUSING APART CLEANED IT UP, INSTALLED NEW SEALS, THERMOSTATS NEW GASKETS. INSTALL THE HOUSING, EGR COOLER. FROM BRACKET FOR THE ALT, A/C COMP. ALL COOLANT HOSES INSTALLED.

J.S JULY 12/22 INSTALLED ALL THE AIR PIPING ON THE UNIT. INSTALLED A NEW CLAMP ON THE AIR TO AIR HOSE. PUT ALT, A/C COMP BACK ON. INSTALLED THE BELTS. PUT THE COOLANT BACK IN THE UNIT. RAN UNIT, WILL NEED TO BE RAN OUTSIDE TO GET IT UP TO TEMP. RAN IT OUTSIDE, NO LEAKS, COOLANT LEVEL GOOD. GOT THE NEW CONDENSER, RUBBERS FOR THE TOP OF THE AIR TO AIR. REMOVED OLD CONDENSER, INSTALLED THE NEW RUBBERS. INSTALLED THE NEW CONDENSER ON THE UNIT, PRESSURE TESTED, VACUUM TESTED. PUT 3 LBS OF R134A REFRIGERANT IN THE UNIT.

GW July 18/22

A/C not working.

Check system, compressor not coming on.

Pressures high, possible low charge.

The compressor operates with direct power.

Evacuate system to measure weight, .25 lb low.

Charge system to proper weight. 3 lb.

The compressor operates intermittently.

Found wiring connection at plug bad. Repaired connection, the system operates as it should. 3 degrees C at vent.

DN78GR8

7/8 NUT

RETAIL 1.63

2 T .78 1.56

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HC19-425	4.25" CT CLAMP			RETAIL 11.44	
				1 T 8.79	8.79
J009607	STEP CLAMP 5"			RETAIL 22.09	
				4 T 15.75	63.00
K233520	STUD-SHOCK ABSR			RETAIL 103.32	
				1 T 79.48	79.48
K324383	BRACKET-SHOCK			RETAIL 429.81	
				1 T 330.62	330.62
M20070EP	BUSHING-RAD			RETAIL 23.09	
				2 T 17.76	35.52
PA01250	CONDENSER			RETAIL 359.09	
				1 T 276.22	276.22
P207365	ELBOW			RETAIL 92.12	
				1 T 59.88	59.88
P271181004	SWITCH			RETAIL 425.62	
				1 T 327.40	327.40
R134A	R134A REFRIGERA			RETAIL 17.33	
				4 T 7.63	30.52
SK102507	ADJUSTER KIT			RETAIL 63.95	
				1 T 49.19	49.19
S18-1018	LH DR HNDL BEZL			1 T 132.52	132.52
082940	PEG OIL PER OZ.			RETAIL 1.96	
				1 T 1.51	1.51
10R8660	WATER PUMP			RETAIL 1917.94	
				1 T 1475.34	1475.34
1393550	GASKET THERMOST			RETAIL 11.13	
				1 T 8.56	8.56
	REGULATOR/ THERMOSTAT GASKET				
2010L	LD DOOR LT LENS			1 T 45.40	45.40
2477133	REGULATOR/ THER			RETAIL 132.03	

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22-014	T800B	1068193			
				2 T	101.56
	REGULATOR/ THERMOSTAT				203.12
3S9643	THERMOSTAT SEAL		RETAIL	33.89	
			2 T	25.08	50.16
4N1156	THERMOSTAT GASK		RETAIL	4.45	
			1 T	3.42	3.42
	THERMOSTAT GASKET				
40010155M1D	KIT-AUTO SLACK		RETAIL	197.51	
			1 T	140.16	140.16
	KIT-AUTO SLACK ADJUSTER				
			PARTS		3322.37
			LABOR		3040.00
	50210501		SEGMENT TOTAL==>		6362.37

***** WORK ORDER TOTALS *****		
	INTERNAL	CUSTOMER
PARTS	3840.47	
LABOR	3440.00	
SHOP SUPPLIES	50.00	
INTERNAL TOTAL	7330.47	

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