



Highway 16 W & Range Road 20
 P.O. Box 21092 Lloyd Mall
 Lloydminster, AB T9V 2S1
 780-875-2339 • Fax: 780-875-0262

Brown's Industrial Sales

PLEASE REMIT TO:

63214 Highway 892 • P.O. Box 1267
 Cold Lake, AB T9M 1P3
 780-826-2399 • Fax: 780-826-2390

Ship To: Same as Below

Invoice To: 22-014

Branch COLD LAKE			*REPRINT*		
Date 07/10/22	Time 06:18:05 (B)	Page 01			
Account No INT01	Phone No	Inv No W09166			
Ship Via	Purchase Order				
Tax Exempt ID No.					
					Salesperson 102

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
000224	22-014 2006 KENWOR		X 1XKDPB0X46R987300		
22-014	T800B	1055413			

SEGMENT# 1 C CAL01 N/A 04/11/22 04/11/22

Steady Bearing Issues

COMPLAINT:

The unit wore out the steady bearing and the new one wore right away too. Figure out why

CORRECTION:

APR 11/22 C.B, CHECKED THE CENTER HANGER BEARING, IT'S NOT STAYING IN THE UNIT WITHOUT MELTING THE RUBBER. WE REMOVED THE WHEELS AND CLEANED JUST IN CASE THE MUD IS CAUSING A VIBRATION, REMOVED THE CENTER DRIVE SHAFT BY REMOVING THE FRONT AND REAR SHAFTS. TWO OF THE U-JOINT BOLTS WERE STRIPPED ON THE HEADS AND THE SOCKET WAS SPINNING, GOT THE TWO STRIPPED BOLTS OUT, WENT TO REMOVE THE YOKE NUT, COULDN'T REMOVE IT WITH A 3/4 DRIVE IMPACT, HAD TO HEAT THE NUT. REPLACED THE HANGER BEARING, AND REINSTALLED THE YOKE. REMOVED THE YOKE ON THE FRONT DRIVESHAFT, REPLACED THE HANGER BEARING AND HAD TO USE A PULLER TO REMOVE. BOTH HANGER BEARING BRACKETS ARE BENT CAUSING THE BEARINGS TO NOT SIT STRAIGHT, REMOVED BOTH BRACKETS. USED THE PRESS TO REPAIR, AND REINSTALLED. INSTALLED A NEW HANGER BEARING ON THE FRONT DRIVE SHAFT AND REINSTALLED THAT DRIVESHAFT. NOW THE BEARING IS STRAIGHT. REINSTALLED THE CENTER AND REAR DRIVESHAFTS, I ALSO CHECKED THE U-JOINTS. THEY SEEM GOOD, BOTH BEARING ARE SITTING STRAIGHT. INSTALLED NEW U-JOINT, STRAP KITS AND BOLTS. TORQUED TO SPEC. TEST DROVE UNIT AND CHECKED THE BEARINGS FOR HEAT. BEARINGS ARE COLD, INSTALLED A NEW SHOCK ON THE RIGHT REAR, HAD TO CUT OFF THE OLD SHOCK BUSHING. INSTALLED A NEW MUD FLAP AND HANGER ON THE LEFT REAR.

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22-014	T800B	1055413			
NRS3000	MUDFLAP REFLECT			RETAIL 25.80	
				1 T 18.10	18.10
	MUDFLAP REFLECTOR				
10094142	CNTR BRG ASSY			RETAIL 128.14	
				2 T 102.22	204.44
2430BROWNS	BROWNS MUDFLAP			RETAIL 23.63	
				1 T 19.69	19.69
	BROWNS MUDFLAP 24X30				
250-70-18X	UJOINT STRAP KI			RETAIL 24.31	
				2 T 20.26	40.52
	BEARING RETAINER KIT				
562311	MUD BRACKET			RETAIL 83.21	
				1 T 46.43	46.43
				PARTS	329.18
				LABOR	912.00
	50210501			SEGMENT TOTAL==>	1241.18

SEGMENT# 2 C SPI01 N/A 04/11/22 04/11/22

A/C Issues

COMPLAINT:

The A/C is not working

CORRECTION:

J.S MAY 6/22 TESTED A/C NOT BLOWING VERY COLD. RECOVERED THE SYSTEM ONLY GOT 1 LB OUT, THE UNIT TAKES 3 LBS. PRESSURED THE SYSTEM NO LEAKS WITH THE NITROGEN, VACUUM, LEAK TEST PASSED. PUT 3 LBS OF R 134, A/C BLOWS COLD NOW.

R134A	R134A REFRIGERA			RETAIL 17.33	
				2 T 13.33	26.66
				PARTS	26.66
				LABOR	240.00

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22-014 T800B	1055413			
50210501			SEGMENT TOTAL==>	266.66

SEGMENT# 3 C CAL01 N/A 04/11/22 04/11/22

Repairs

COMPLAINT:

- 1) Exhaust pipe is off under the truck
- 2) Middle axle RH side inner tire is very low
- 3) Coolant leak on the RH side of the motor (DONE)
- 4) ABS light on
- 5) Shifter is loose in adapter
- 6) Transmission cooler mounting bolts broke.

CORRECTION:

1) JS May 9th/22 = Replaced bad clamp and tested good.
 2) S.S MAY 9TH/22. REMOVED MIDDLE RIGHT INNER TIRE AND FOUND A SCREW.
 REMOVED SCREW, INSTALLED PLUG AND PATCHED. FILLED TIRE TO 110 PSI AND CHECKED FOR LEAK, ALL GOOD. REINSTALLED TIRE AND TORQUED.
 MAY 24/22 C.B, STARTED UNIT AND MOVED TO THE SHOP, HAD TO MOVE SOME UNITS AROUND, MOVED UNIT INTO THE SHOP, PRESSURE TESTED THE COOLING SYSTEM, THERE ARE A NUMBER OF HEATER HOSES LEAKING, MOST OF THE COOLANT HEATER LINES ARE IN BAD SHAPE AND WE SHOULD PROBABLY REPLACED ALL THE HEATER HOSES, THERE'S TWO GOING TO THE HEATER CORE, TWO GOING TO THE POWER STEERING COOLER, TWO GOING TO THE TRANSMISSION FILTER, TWO GOING TO THE DIESEL HEATER UNDER THE BUNK, DRAINED THE COOLANT AFTER I CLEANED THREE PAILS AND REMOVED THE STRIPPED DRAIN VALVE, INSTALLED A NEW DRAIN VALVE AFTER ALL THE COOLANT WAS OUT, REPLACED AND LOOMED THE LINES FROM THE BLOCK TO THE POWER STEERING COOLER, REPLACED THE LINES

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GOING TO THE HEATER CORE, CLEANED UP.
 MAY 25/22 C.B, REPLACED THE LINES GOING TO THE TRANSMISSION COOLER, REPLACED THE LINES GOING TO THE HEATER UNDER THE BUNK, LOOMED ALL THE HEATER LINES, TIE STRAP EVERYTHING IN PLACE, REINSTALLED ALL THE CLAMPS. REFILLED THE COOLANT, STARTED THE UNIT AND RAN UP TO TEMPERATURE, RECHECKED FOR LEAKS.
 MAY 25/22 C.B, REMOVED THE SHIFTER BOOT, REMOVED THE AIR LINES GOING TO THE SHIFTER KNOB, REMOVED THE KNOB, REMOVED THE DIRT AROUND THE LOWER SHIFTER TOWER, REMOVED THE FOUR BOLTS AND REMOVED THE SHIFTER, THIS IS THE SHIFTER ROB FIXED A MONTH OR TWO AGO AND WELDED THINGS TOGETHER BUT IT'S BROKEN AGAIN, NOW IT NEEDS THE LOWER SHIFTER SHAFT AND THE UPPER SHAFT, PIN AND THE BUSHINGS, DID UP A PARTS REQUEST, CLEANED UP.
 MAY 26/22 C.B, REMOVED THE BROKEN TRANSMISSION BOLTS THAT THE TRANSMISSION OIL COOLER MOUNT ON, TAP OUT THE HOLES, INSTALLED NEW BOLTS. REPLACED THE SIX RED SIDE MARKERS WITH YELLOW ONES, HOOKED UP THE COMPUTER AND CHECKED THE ABS, SHOWING A CODE FOR LEFT REAR ABS SENSOR OPEN, CHECKED THE WIRING ON THE FRONT LEFT DRIVE AXLE, LOOKS GOOD, CHECKED THE LEFT REAR AND FOUND THE PIN CORRODED OFF INSIDE THE PLUG, REPLACED THE WIRING AND CLEARED THE CODE, WON'T KNOW IF THE LIGHT WILL GO OUT UNTIL I CAN DRIVE THE UNIT.
 MAY 30/22 C.B, CLEANED THE LOWER SHIFTER HOUSING, INSTALLED THE NEW BALL SHAFT, INSTALLED THE SHIFTER BACK ON THE TRANSMISSION, NOW I NEED TO FIGURE OUT HOW TO REPLACE THE UPPER PART OF THE SHIFTER. NEED ROB TO WELD ON NEW PARTS.
 MAY 31/22 C.B, INSTALLED THE NEW SHIFTER AND BOOT, REINSTALLED THE SHIFTER KNOB.

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22-014	T800B	1055413		
JUNE 01/22 C.B, CHECKED A/C IS NOT WORKING, RECHARGED THE A/C, CLEANED THE CABIN FILTER, RECHECKED THE A/C, WORKING FINE, TEST DROVE TO MAKE SURE THE ABS LIGHT WENT OUT AND IT DID, PARKED THE UNIT, CLEANED UP.				
AL919805	9'	ABS SENSOR	RETAIL	68.51
			1 T	52.38
		9' ABD SENSOR EXT.		52.38
F		FREIGHT	RETAIL	240.00
			1 T	120.00
				120.00
G1033		MARKER AMB LED	RETAIL	12.42
			6 T	9.52
		2-1/2" AMBER LED LIGHT		57.12
KLCH9350		50/50 COOLANT	RETAIL	13.39
			3 T	10.30
				30.90
SUVA134A		R134A	RETAIL	19.96
			3 T	15.35
				46.05
S1794		ISOLATOR ASSY	RETAIL	237.20
			1 T	182.46
				182.46
21235		STUB LEVER	RETAIL	146.46
			1 T	112.66
				112.66
240-D		1/2 DRAIN COCK	RETAIL	5.65
			1 T	5.29
				5.29
28401		5/8 HTR HOSE	RETAIL	.13
			283 T	.11
				31.13
		5/8 HEATER HOSE PER FOOT		
		5/8		
28412		3/4 HEATER HOSE	RETAIL	2.50
			440 T	1.92
				844.80
35975		5" EXH CLAMP	RETAIL	16.30
			1 T	13.58
				13.58

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22-014	T800B	1055413			
	5" EXHAUST CLAMP				
5146-B	1 1/4 SPLIT LOO		RETAIL	.79	
			31 T	.66	20.46
	1 1/4 SPLIT LOOM				
	PER FOOT - BULK				
83-8004	1" LOOM		RETAIL	.53	
			19 T	.44	8.36
				PARTS	1525.19
				LABOR	3067.20
	50210501		SEGMENT TOTAL==>		4592.39

***** WORK ORDER TOTALS *****		
	INTERNAL	CUSTOMER
PARTS	1881.03	
LABOR	4219.20	
SHOP SUPPLIES	50.00	
INTERNAL TOTAL	6150.23	

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