



Highway 16 W & Range Road 20  
 P.O. Box 21092 Lloyd Mall  
 Lloydminster, AB T9V 2S1  
 780-875-2339 • Fax: 780-875-0262

**Brown's Industrial Sales**

**PLEASE REMIT TO:**

63214 Highway 892 • P.O. Box 1267  
 Cold Lake, AB T9M 1P3  
 780-826-2399 • Fax: 780-826-2390

Ship To: Same as Below

Invoice To: 22-014

Branch		
COLD LAKE		*REPRINT*
Date	Time	Page
03/26/22	07:09:18 (B)	01
Account No	Phone No	Inv No
INT01		W08843
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson
		102

**SERVICE INVOICE**

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
000224	22-014 2006 KENWOR	13444	1XKDPB0X46R987300		
22-014	T800B	1012613			

SEGMENT# 1 C SPI01 N/A 01/24/22 01/24/22

Quit on Highway, No Start

COMPLAINT:

The unit is located by Riverhurst Hall. It quit just like the ESD was tripped.

CORRECTION:

JAN 24/22 C.B, TRAVELED TO RIVERHURST HALL, UNIT #22-014 QUIT ON THE HIGHWAY, CHECKED FOR FUEL AND CHECKED FUSES, CAME BACK TO THE SHOP AND PICKED UP THE COMPUTER. WENT BACK, TRIED TO HOOK UP THE COMPUTER, NOT SEEING THE ECM, CHECKED FUSES CONNECTIONS AT THE BATTERIES. WE HOOKED THE TOW TRUCK UP AND REMOVED THE DRIVESHAFT. FOLLOWED UNIT BACK TO SHOP. J.S JAN 28/22 CHECKED FOR POWER GROUNDS AT ECM, THERE IS FUSE AT THE HEADLIGHT AS WELL, LIGHTS UP GOOD. POWER, GROUND AT DIAGNOSTIC PLUG AS WELL. TOOK ECM OFF TO GET IT SENT OUT AND BE TESTED. J.S FEB 2/22 INSTALLED THE NEW ECM ON THE UNIT, TIED THE WIRES, HOSES BACK UP. UNIT STARTS, TESTED SWITCHES GAUGES I WILL HAVE TO GO FOR A DRIVE TO MAKE SURE ALL TEMP GAUGES WORK.

SUBLETL	ECM PROGRAM	1 T	459.98	459.98
10R5649	ECM	RETAIL	3151.10	
		1 T	2625.92	2625.92
			PARTS	2625.92
			LABOR	1028.75
			SUBLET	459.98

CONTINUED ON PAGE 02

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22-014	T800B	1012613			
	50210501			SEGMENT TOTAL==>	4114.65

SEGMENT# 2 C PAT01 N/A 01/24/22 02/01/22

Service Unit

CORRECTION:

CP FEB 2/22 R&R ENGINE OIL & FILTER, FUEL FILTER, FUEL WATER SEPARATOR FILTER, CHECK ALL LIGHTS (REPLACE MIRROR BULB LIGHT D/S), CHECKED ENGINE AIR FILTERS THEY WERE GOOD, TOPPED UP W/S WASH, ALCOHOL INJECTOR, GREASE UNIT, CHECKED ALL TIRES FOR PSI AND THREAD DEPTH (HAD TO TOP UP FORWARD DRIVE AXLE PSG SIDE OUTSIDE TIRE), D/S REAR-DRIVE AXLE, AIRBAG SUPPORT BRACKET MISSING NUT, REPLACED NUT AND TIGHTEN. REPLACED MONTHLY INSPECTION TAG ON FIRE EXT, RE-ATTACH DRIVE SHAFT @ FORWARD DRIVE AXLE DIFF AND TORQUE TO 55LBS, D/S WINDSHIELD CRACKED BUT DOES NOT IMPAIR VISION, UNIT INOP COULD NOT COMPLETE INSPECTION SHEET

EHC05	ENVIRONMENT HAN	40 T	.05	2.00
EHC10	ENVIRONMENT HAN	2 T	.10	.20
EHC100	ENVIRONMENT HAN	3 T	1.00	3.00
FF5319	FUEL FILTER	RETAIL	16.87	
		1 T	13.39	13.39
FS1000	FUEL FILTER	RETAIL	19.50	
		1 T	15.24	15.24
KLF509	AIR BRAKE ANTIF	RETAIL	6.84	
		1 T	5.54	5.54
	SAFE-T-BRAKE AIR BRAKE ANTIFREEZE			
LF9691A	OIL FILTER	RETAIL	42.74	
		1 T	34.53	34.53
15-215	WINDSHIELD WASH	RETAIL	4.22	
		1 T	3.88	3.88

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000224	22-014 2006 KENWOR	13444	1XKDPBOX46R987300		
22-014	T800B	1012613			
	WINDSHIELD WASHER FLUID -35 C				
227811-437	50/50 COOLANT R			RETAIL 12.66	
				1 T 10.37	10.37
4PTAG	YELLOW FE TAG			RETAIL 1.80	
				1 T 1.50	1.50
500011754	0W40 BULK OIL			RETAIL 10.76	
				40 T 6.81	272.40
5007417	RETAINER BOLT			RETAIL 1.48	
				1 T 1.23	1.23
550027635	GREASE WINTER			RETAIL 6.20	
				2 T 5.07	10.14
	GADUS S2 GREASE V30KC				
	WINTER				
				PARTS	373.42
				LABOR	362.50
	50210501			SEGMENT TOTAL==>	735.92

SEGMENT# 3 C PAT01 N/A 01/24/22 01/24/22

Tire Issues

COMPLAINT:

Remove the front tires and send to town to be replaced

CORRECTION:

J.S JAN 27/22 REMOVED THE STEER TIRES TO GET THEM SENT TO TOWN.

CP JAN27/22 UNLOAD TIRES FROM DEXTERS TRUCK AND INSTALL ON UNIT, TORQUE TO 500 LBS PUT TOOLS AWAY

CBB12	BAL BEADS 12 OZ			RETAIL 25.20	
				2 T 21.00	42.00
TR572	VALVE STEM TRUC			RETAIL 12.60	
				2 T 10.50	21.00

CONTINUED ON PAGE 04

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22-014	T800B	1012613			
	VALVE STEM TRUCK TIRE				
001073		385/65R225		RETAIL	1105.86
				2 T	921.55
				PARTS	1906.10
				LABOR	125.00
	50210501			SEGMENT TOTAL==>	2031.10

SEGMENT# 4 C PAT01 N/A 01/24/22 01/24/22  
 Repairs 9.90 HRS

COMPLAINT:

- 1) Swap out headlights to new style LED ones and align(2.0)
- 2) Some kind of antifreeze leak(4.4)
- 3) Heater stuck on high(1.5)
- 4) Air dryer heater is not working and constantly leaking, replace the complete unit(2.0)
- 5) Coolant leak RH front side of the engine

CORRECTION:

J.S FEB 2/22 REPLACED THE LOW BEAMS WITH THE NEW LED ONES, HAD TO MOVE SOME WIRES AROUND TO MAKE THEM WORK. ADJUSTED THE HEADLIGHTS  
 J.S FEB 3/22 CHECKED FOR COOLANT LEAKS NO WETNESS WHERE RICK MENTIONED. CHECKED WATER VALVE, FOUND 2 WIRES BROKEN RIGHT AT THE PLUG, REMOVED THE PINS, INSTALLED NEW PINS. TESTED WATER VALVE SHUTS THE COOLANT OFF NOW, A/C WORKS NOW.  
 CP FEB 24/22 R&R AIR DRYER, REMOVED AIR/ELECTRIAL LINES FROM DRYER, REMOVED BOLTS HOLDING DRYER ASSEMBLY TO BRACKET. REMOVED DRYER FROM TANK AND BOLTED UP NEW DRYER TO TANK, BOLTED UP COMPLETE UNIT TO BRACKET AND HOOK UP AIR/ELECT TO DRYER, FIRE UP TRUCK TO TEST DRYER AND FOUND IT WAS DOING THE SAME THING, FOUND AN AIR LEAK WHERE

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22-014	T800B	1012613			
GOVERNOR BOLTS TO THE DRYER WERE BACKING OUT OF HARDWARE NOTICED BOLTS WERE BENT, REPLACED BOLTS AND TESTED. ALL GOOD AIR DRYER WORKING PROPERLY.					
CP FEB25/22 FOUND A COOLANT LEAK AT THE HOSE THAT CONNECTS FROM THE THERMOSTAT HOUSING TO THE WATER PUMP, DRAIN COOLANT, REMOVED CAC AIR INTAKE HOSE, ALTERNATOR, REMOVED BELTS AND ALL PLUMBING ASSOCIATED WITH REPAIR. REMOVED THERMOSTAT HOUSING AND REPLACED HOSE AND GASKETS. REPLACED ALL PLUMBING HOSES AND PLUGGED-IN ELECTRICAL. FILLED WITH COOLANT, REPLACED BELTS, FIRED UP UNIT TO TEST FOR LEAKS, ALL GOOD, TOPPED UP COOLANT AGAIN.					
G384-200	2" SILICONE COO		RETAIL	1.55	
			4 T	1.29	5.16
	2" SILICONE COOLANT HOSE PER INCH				
H4651	SEALED BEAM HEA		RETAIL	16.45	
			1 T	11.51	11.51
	SEALED BEAM HEADLIGHT				
JW0551771	LED LOW BEAM		RETAIL	284.99	
			2 T	237.49	474.98
JW0551781	LED HIGH BEAM		RETAIL	284.99	
			2 T	237.49	474.98
K22-1029	KW FUEL CAP		RETAIL	180.65	
			1 T	150.54	150.54
R19501C	CABIN AIR FILTE		RETAIL	38.46	
			1 T	32.05	32.05
	CABIN AIR FILTER WITH COVER				
109495	HEATER DRYER		RETAIL	119.82	
			1 T	99.85	99.85
1393550	GASKET THERMOST		RETAIL	10.87	

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000224	22-014 2006 KENWOR	13444	1XKDPB0X46R987300		
22-014	T800B	1012613			
				1 T	6.53
	REGULATOR/ THERMOSTAT GASKET				6.53
1469-6B		3/8 X 1/4 90		RETAIL	2.75
				1 T	2.15
					2.15
4N1156		THERMOSTAT GASK		RETAIL	3.48
				1 T	2.92
					2.92
	THERMOSTAT GASKET				
5010133XUSED		AD-IS DRYER		RETAIL	210.00
				1 T	175.00
					175.00
					PARTS 1435.67
					LABOR 1237.50
	50210501			SEGMENT TOTAL==>	2673.17

SEGMENT# 5 C TECH N/A 01/24/22 01/24/22

More Repairs

CORRECTION:

RM. March 3 Travel to the range gate to repair broken clamp, return back to shop 2hrs

ADDITIONAL DESCRIPTION:

Broken charge air clamp

HC19412		4" CT CLAMP		RETAIL	10.26
				1 T	8.55
					8.55
					PARTS 8.55
					LABOR 250.00
	50210501			SEGMENT TOTAL==>	258.55

\*\*\*\*\* WORK ORDER TOTALS \*\*\*\*\*

INTERNAL CUSTOMER

CONTINUED ON PAGE 07

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22-014	T800B	1012613			
				PARTS	6349.66
				LABOR	3003.75
				SUBLET	459.98
				SHOP SUPPLIES	50.00
				INTERNAL TOTAL	9863.39

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