



Brown's Industrial Sales

Highway 16 W & Range Road 20
 P.O. Box 21092 Lloyd Mall
 Lloydminster, AB T9V 2S1
 780-875-2339 • Fax: 780-875-0262

PLEASE REMIT TO:
 63214 Highway 892 • P.O. Box 1267
 Cold Lake, AB T9M 1P3
 780-826-2399 • Fax: 780-826-2390

Ship To: Same as Below

Invoice To: 22-014

Branch		
COLD LAKE		*REPRINT*
Date	Time	Page
10/27/21	18:01:44 (B)	01
Account No	Phone No	Inv No
INT01		W08560
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson
		102

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
000224	22-014 2006 KENWOR	13074	1XKDPB0X46R987300		
22-014	T800B	992406			
SEGMENT# 1 C CAL01 CVIP-TRK4 10/14/21 10/14/21					
Commercial Vehicle Inspection - 4 Axles					3.40 HRS
<u>CORRECTION:</u>					
OCT 14/21 C.B, STARTED CVIP AND MAKING A LIST.					
OCT 18/21 C.B, DID UP THE FAIL PAPER WORK FOR THE CVIP.					
					LABOR
50210501					425.00
SEGMENT TOTAL==>					425.00

SEGMENT# 2 C CAL01 N/A 10/14/21 10/14/21
 Oil Leak Issues
COMPLAINT:
 Some kind of oil leak in the engine area
CORRECTION:
 OCT 14/21 C.B, CHECKED FOR A ENGINE OIL LEAK, THE SIDE OF THE ENGINE BOTH SIDES BELOW THE FRAME RAILS IS STILL COVERED IN OIL AND DRIPPING ON THE FLOOR, THE NOSE INSULATION CAT USES ON THE ENGINE BLOCK IS SOAKED IN OIL, HAD TO KEEP CLEANING THE SIDE OF THE ENGINE WITH BRAKE CLEANER AS GOOD AS POSSIBLE AND RUNNING THE ENGINE AND TRYING TO SOAK UP THE OIL FROM THE INSULATION FOAM TO TRY AND SEE WHAT IS REALLY LEAKING, DOES NOT LOOK LIKE THE OIL PAN GASKET BUT SOMEWHERE HIGHER, ONLY LEAKS I COULD FIND WAS THE AIR COMPRESSOR OIL SUPPLY LINE AND A FRONT COVER BOLT BELOW THE AIR COMPRESSOR, ALSO FOUND THAT THE PTO IS LEAKING OIL BAD, BUT NOTHING FROM THE OIL PAN LIKE RICK WAS THINKING, REMOVED THE BOLT IN THE FRONT COVER AND PUT SEALANT ON THE BOLT AND REINSTALLED, REMOVED THE AIR COMPRESSOR LINE AND MADE A NEW ONE, THERE'S SOME OIL COMING FROM AROUND THE HEAD GASKET BUT VERY SMALL LEAK, WILL KEEP

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22-014	T800B	992406			
RUNNING THE UNIT TO TRY AND FIND ANY OTHER OIL LEAKS.					
FARBV2103B	1/4" BALL VALVE		RETAIL	9.68	
			1 T	7.63	7.63
HR54	3/16 HOSE		RETAIL	3.58	
			16 T	2.98	47.68
PC1468-5/32A	5/32TX1/8MP CON		RETAIL	4.13	
			1 T	3.44	3.44
0101-4-4	MNPT X MNPT		RETAIL	1.09	
			1 T	.91	.91
	HYDRAULIC FITTING #4 MALE PIPE - #4 MALE PIPE				
108-A	1/8 CAP		RETAIL	1.02	
			2 T	.85	1.70
1468-4A	1/4TX1/8P		RETAIL	1.64	
			1 T	1.36	1.36
1855	MALE PLUG 1/4"		RETAIL	5.77	
			1 T	4.81	4.81
	MALE PLUG 1/4" G STYLE				
20820-4-4G	FSAE/JIC REUSE		RETAIL	5.33	
			1 T	4.28	4.28
23920-4-4	HYDRAULIC FITTI		RETAIL	17.27	
			1 T	13.45	13.45
	HYDRAULIC FITTING #4 FIELD ATTACH - #4 FEMALE JIC 90 20 SERIES				
			PARTS		85.26
			LABOR		378.75
50210501			SEGMENT TOTAL==>		464.01

SEGMENT# 3 C CAL01 N/A 10/14/21 10/14/21

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22-014	T800B	992406			

Repairs

COMPLAINT:

- 1) Shifter loose (DONE)
- 2) Heater flow control valve stuck???
- 3) Bad oil leak on the PTO. (DONE)
- 4) Left rear mud flap missing. (DONE)
- 5) Air leak somewhere around the transmission. (DONE)
- 6) Front diff input yoke nut is loose. (DONE)
- 7) L/S mirror light is out. (DONE)
- 8) Center dome light in the cab is not working. (DONE)
- 10) Sleeper dome light is not working. (PARTS)
- 11) Passenger side step tool box door won't open and the door is loose. (DONE)
- 12) L/R fender is missing a bolt. (DONE)
- 13) Most of the clevis pins are seized. (DONE)
- 14) Boot around the fan shroud is hanging off. (DONE)
- 15) Bracket for the rear diff lock airline is broken and the airline is hanging down. (DONE)
- 16) Beacons are not working. (DONE)
- 17) Diesel heater is not working. (DONE)
- 18) L/R brake shoes are tapered and cracked. (DONE)
- 19) The front bumper should have stops that keep the bumper off the ground.
- 20) ESD is not working. (DONE)
- 21) Left front steer axle wheel seal. (DONE)

CORRECTION:

OCT 14/21 C.B, CHECKED FOR A LEAK ON THE PTO, DRAINED OIL AND REMOVED THE PTO SHIFTER HOUSING, CLEANED THE SHIFTER HOUSING, FOUND A HAIR LINE CRACK IN THE HOUSING, LEE FOUND A USED PTO IN THE TRAILER, REMOVED THE HOUSING FROM THE

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USED PTO, TOOK IT ALL APART AND INSTALLED A NEW SEAL KIT IN THE AIR PART AND GASKET, CLEANED UP THE PTO AND INSTALLED THE USED SHIFTER HOUSING, CONNECTED THE AIR LINES, FILLED THE TRANSMISSION OIL, RECHECKED FOR LEAKS, REMOVED THE UPPER TRANSMISSION FLOOR BOOTS, REMOVED THE SHIFTER KNOB, REMOVED THE SHIFT TOWER, GAVE IT TO ROB TO SEE IF HE CAN FIX IT, FOUND THE DETENT SPRINGS ARE BROKEN, ALSO SOME DAMAGE TO THE SHIFT FORK RAIL, ORDERED NEW DETENT SPRINGS AND A NEW SHIFT TOWER BOOT, AND GASKET. INSTALLED A SHOP AIR FITTING AND VALVE ON THE WET TANK TO AIR UNIT UP TO REMOVE WHEELS BECAUSE IT CAN'T BE STARTED, CHECKED AIR LEAK AROUND THE TRANSMISSION, THERE IS A AIR SOLENOID MOUNTED ON THE BACK OF THE TRANSMISSION AND A AIR LINE THAT IS JUST OPEN ENDED BY THE PTO, THINKING IT IS FROM A OLD PTO ENGAGE SYSTEM THAT IS NO BEING USED ANYMORE, AND IT'S LEAKING OUT THE OPEN AIR LINE, CAP OFF THE AIR LINE.

OCT 15/21 C.B, CLEANED OFF THE OLD SHIFTER TOWER GASKET, INSTALLED NEW DETENT SPRINGS, INSTALLED A NEW SHIFTER TOWER BOOT, REINSTALLED THE SHIFTER, SHIFTER BOOTS, KNOB AND AIR LINES, BOLTED DOWN THE SHIFTER BOOT TO THE FLOOR.

OCT 18/21 C.B, INSTALLED NEW MUD FLAP ON THE LEFT REAR AND REPAIRED THE BENT HANGER, REMOVED THE DRIVESHAFT AND REPAIRED THE FRONT DIFF LOOSE PINION NUT, REPAIRED THE LEFT SIDE MIRROR LIGHT, REPAIRED THE CENTER DOME LIGHT, REMOVED THE BULBS FOR THE SLEEPER LIGHTS AND ORDERED, REPAIRED THE RIGHT SIDE STEP TOOL BOX DOOR THAT WAS LOOSE, JUST BOLTED CLOSED NOTHING IN THE TOOL BOX ANYWAY, REPAIRED THE MISSING BOLT IN THE LEFT REAR FENDER, REPLACED ALL THE REAR DRIVE AXLE CLEVIS PINS, REPAIRED THE BOOT AROUND THE FAN SHROUD, REPAIRED THE REAR AXLE LOCK LINE BRACKET, REPAIRED THE

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BEACONS NOT WORKING, TREVOR REPLACED THE LEFT REAR DRIVE AXLE BRAKES AND THE DRUM, HE REPLACED THE LEFT FRONT STEER AXLE WHEEL SEAL AS I OVERSEE THAT HE WAS DOING, .					
OCT 19/21 C.B, REPAIRED THE SEIZED ESD, RECHECKED AND IT'S WORKING OK NOW. CHECKED INTO WHY THE DIESEL HEATER IS NOT WORKING, HAS CODE F31, LOOKED UP THE CODE ONLINE AND TROUBLESHOOTING, REMOVED THE DIESEL UNIT FROM UNDER THE BUNK, TOOK IT ALL APART, CLEANED AND REPAIRED THE BLOWER MOTOR WASN'T TURNING, PUT IT ALL BACK TOGETHER, REINSTALLED ON THE UNIT, STARTED THE DIESEL HEATER AND IT IS WORKING FINE NOW.					
BD16701	16.5X7 DRUM		RETAIL	99.54	
			1 T	82.95	82.95
XSS504709E2K	EATON BRK SHOE		RETAIL	70.74	
			1 T	58.98	58.98
10427	BOOT		RETAIL	3.91	
			1 T	3.26	3.26
15918	DETENT SPRING		RETAIL	1.20	
			3 T	1.00	3.00
	SPRING UNDER SHIFT COVER				
2430BROWNS	BROWNS MUDFLAP		RETAIL	23.63	
			1 T	19.69	19.69
	BROWNS MUDFLAP 24X30				
382-8064	STEER AXLE SEAL		RETAIL	57.59	
			1 T	48.15	48.15
	STEMCO STEER AXLE SEAL				
4305294	GASKET-SHIFT LE		RETAIL	10.39	
			1 T	8.54	8.54
	GASKET-SHIFT LEVER HOUSING				
			PARTS		224.57

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22-014	T800B	992406			
	50210501			LABOR	1562.50
				SEGMENT TOTAL==>	1787.07

***** WORK ORDER TOTALS *****		
	INTERNAL	CUSTOMER
PARTS	309.83	
LABOR	2366.25	
SHOP SUPPLIES	50.00	
INTERNAL TOTAL	2726.08	

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