



**Brown's Industrial Sales**

Highway 16 W & Range Road 20  
 P.O. Box 21092 Lloyd Mall  
 Lloydminster, AB T9V 2S1  
 780-875-2339 • Fax: 780-875-0262

**PLEASE REMIT TO:**  
 63214 Highway 892 • P.O. Box 1267  
 Cold Lake, AB T9M 1P3  
 780-826-2399 • Fax: 780-826-2390

Ship To: Same as Below

Invoice To: 22-014

Branch		
COLD LAKE		*REPRINT*
Date	Time	Page
08/16/21	18:06:32 (B)	01
Account No	Phone No	Inv No
INT01		W08368
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson
		102

**SERVICE INVOICE**

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
000224	22-014 2006 KENWOR	12848	1XKDPB0X46R987300		
22-014	T800B	984058			

SEGMENT# 1 C STO01 N/A 08/04/21 08/03/21

Rear Suspension Issues

COMPLAINT:

LH rear and middle axle suspension rod bushing is worn and the bolt is loose

CORRECTION:

A.S Aug 4/21 - Removed rear suspension bushing, ordered parts for rear and middle axle bushings.  
 A.S Aug 6/21 - Removed rear axle wheels, supported rear frame and u-beam. Removed airbags, removed mounting hardware for the u-beam.  
 A.S Aug 9/21 - Built tool and pushed new bushing in with press. Put LH side u-beam on and removed RH side, pushed old bushing out and a new one in.  
 A.S Aug 10/21 - Removed middle axle wheels, supported middle frame and u-beam. removed airbags, removed mounting hardware for u-beam, split u-beam, moved RH side to press, pushed out old bushing, and installed a new one. Put the u-beam back together. Welded and ground flat where the front bushings work out the hangers.

60632-020	PIVOT BUSHING K	RETAIL	204.26	
		2 T	170.22	340.44
60827-605A	TORQUE ARM	RETAIL	164.95	
		1 T	137.46	137.46
		PARTS		477.90
		LABOR		2500.00
50210501		SEGMENT TOTAL==>		2977.90

SEGMENT# 2 C SPI01 N/A 08/04/21 08/03/21

CONTINUED ON PAGE 02

**TERMS AND CONDITIONS**

I request the above work to be done and the above materials to be supplied and installed on the following conditions.

I promise to pay the amount due upon completion of the work. I acknowledge the lien of the operator for the value of the work and materials supplied. I authorize you, your agents, or independent contractors to drive my vehicle for the purpose of inspection and repairs. I authorize you to subcontract work as necessary, including releasing the vehicle or parts thereof to third parties. I will be responsible for any and all charges that any third party warranty company fails to pay for.

X

Authorized By



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000224	22-014 2006 KENWOR	12848	1XKDPB0X46R987300		
22-014	T800B	984058			
Repairs					
<u>COMPLAINT:</u>					
1) RH side middle drive axle brake pot loose					
2) LH front transverse torque rod needs to be replaced					
<u>CORRECTION:</u>					
J.S AUG 12/21 REMOVED TORQUE ROD FROM UNIT HAD TO HEAT, CUT BOLTS TO REMOVE, IT FOUND THE WRONG ONE WAS ORDERED, RE ORDERED. HAD TO HEAT NUTS FOR BRAKE POT, TIGHTENED THEM UP. INSTALLED THE NEW TORQUE ROD ON THE UNIT, CLEANED UP TOOLS.					
60827-645B	torque rod rh		RETAIL	165.12	
			1 T	137.60	137.60
			PARTS		137.60
			LABOR		237.50
50210501			SEGMENT TOTAL==>		375.10

	***** WORK ORDER TOTALS *****
	INTERNAL CUSTOMER
PARTS	615.50
LABOR	2737.50
SHOP SUPPLIES	50.00
INTERNAL TOTAL	3403.00

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