



Brown's Industrial Sales

Highway 16 W & Range Road 20
 P.O. Box 21092 Lloyd Mall
 Lloydminster, AB T9V 2S1
 780-875-2339 • Fax: 780-875-0262

PLEASE REMIT TO:
 63214 Highway 892 • P.O. Box 1267
 Cold Lake, AB T9M 1P3
 780-826-2399 • Fax: 780-826-2390

Ship To: Same as Below

Invoice To: 22-014

Branch		
COLD LAKE		*REPRINT*
Date	Time	Page
10/12/20	18:00:22 (B)	01
Account No	Phone No	Inv No
INT01		W07548
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson
		102

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
000224	22-014 2006 KENWOR	12572	1XKDPB0X46R987300		
22-014	T800B	974196			
SEGMENT# 1 C STO01 N/A 09/17/20 09/17/20					
Check Engine Light Issues					
<u>COMPLAINT:</u>					
The light is coming on and off lately and now is on					
<u>CORRECTION:</u>					
Sept 17/20 CB = Hooked up the computer and found oil pressure codes, check out and looks like it needs a sensor ordered parts.					
Replaced sensor and tested good.					
2147566	SEAL O RING		RETAIL	6.07	
			1 T	5.06	5.06
2746719	SENSOR GP PR		RETAIL	251.48	
			1 T	226.32	226.32
			PARTS		231.38
			LABOR		187.50
50210501			SEGMENT TOTAL==>		418.88

SEGMENT# 2 C STO01 CVIP-TRK4 09/17/20 09/17/20					
Commercial Vehicle Inspection - 4 Axles 3.40 HRS					
<u>COMPLAINT:</u>					
Inspect the unit, grease and fill out both check sheets					
<u>CORRECTION:</u>					
Performed inspection, Greased and filled out check sheets.					
			LABOR		425.00
50210501			SEGMENT TOTAL==>		425.00

SEGMENT# 3 C STO01 N/A 09/17/20 09/17/20					
CVIP Repairs					
<u>COMPLAINT:</u>					

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22-014	T800B	974196			
1) Driver window having issues going up 2) LH and RH mirrors have lights out 3) Interior light out 4) Radio Faceplate tabs are broken 5) LH work light out 6) Loose steering shaft at the yolk to the gear box 7) Webasto inop 8) Windshield washer inop 9) RH rear modulator valve leaking air 10) Trailer plugin has corrosion 11) RH rear mudflap bent 12) Test and service batteries 13) ESD inop 14) LH engine/trani mount has loose bolts 15) RH front-drive U-bolt saddle worn 16) Front engine mounts Worn					

CORRECTION:

- 1) GW Oct 6/20 - Found drivers door glass binding and falling forward in track when being rolled up, Removed door panel and interfering parts. Cleaned and lubed window regulator and track assembly. Tighten up the assembly, works well.
- 2) GW Oct 6/20 - Replace left and right door mirror bulbs.
- 3) GW Oct 6/20 - Replace one bulb on middle interior lamp assembly, doorstep lamps work and all interior lamps work from the switch.
- 4) A.S Oct 6/20 - Removed spring to push faceplate out, Put two-part epoxy on the faceplate and set it in position.
- 5) GW Oct 6/20 - Repair wiring on the left and right work lamps, original

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22-014	T800B	974196			
equipment wired through the interior of the truck. Remove necessary inner panels to complete repair. repair exterior wiring at lamp as well.					
6) A.S Oct 7/20 - Removed yoke and half the steering shaft. Removed U-joint and yoke. Installed new U-joint and yoke, Installed on the truck and greased.					
7) A.S Oct 6/20 - The screen in the truck said F31 code. I removed two covers off the heater, Blew out the dust, Tapped on the motor for the fan, Plugged the connector in and put the covers back on. It tested OK.					
8) GW Oct 6/20 - Replace windshield washer pump and repair kinked washer line to the left side of the glass.					
9) GW Oct 6/20 Replace right rear axle abs brake modulator valve.					
10) GW Oct 6/20 Replace wiring connector on the tractor, female, replace wiring connector on trailer cord, female.					
11) GW Oct 6/20 Remove mud flap bracket assembly, straighten up the bracket and install new reflective strip.					
12) GW Oct 6/20 clean all battery connection and charge, batteries test week.					
13) GW Oct 6/20 Test ESD operation, clean and lube butterfly linkage, test solenoid operation, find and repair wiring issue in the cab at the fuse panel.					
15) GW Oct 6/20 Remove right-hand front upper saddle mount, worn mounting hole on the bracket for torsion bar, replace mount and u bolts. Torque u bolt nuts.					
16) GW Oct 6/20 Replace front lower motor mounts.					
DW1164-30		1/2 SHIELD CURV	RETAIL	60.35	
			1 T	47.13	47.13
		1/2 SHIELD CURVED GLASS LH FITS KW			

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22-014	T800B	974196				
EHC10	ENVIRONMENT HAN			1 T	.10	.10
K066-404	FRONT ENG MOUNT			2 T	23.21	46.42
	FRONT ENGINE BUSHING					
K066-406	FRONT ENGINE BU			RETAIL	45.91	
				2 T	38.26	76.52
	FRONT ENGINE BUSHING					
NRS3000	MUDFLAP REFLECT			RETAIL	9.73	
				1 T	8.11	8.11
	MUDFLAP REFLECTOR					
POL11-700P	TRAILER PLUG MA			RETAIL	13.39	
				1 T	11.16	11.16
	TRAILER PLUG MALE METAL					
POL11-721P	SOCKET 7-POLE			RETAIL	21.80	
				1 T	18.20	18.20
SK000296	YOKE OUTPUT			RETAIL	170.04	
				1 T	158.75	158.75
SUBLETL	1/2 shield Inst			RETAIL	1200.00	
				1 T	135.00	135.00
S472-195-052-0	ABS VALVE			RETAIL	312.29	
				1 T	260.24	260.24
100079	SEAL FOR W/W P			RETAIL	1.43	
				1 T	1.19	1.19
15-215	WINDSHIELD WASH			RETAIL	3.43	
				1 T	2.89	2.89
	WINDSHIELD WASHER FLUID -35 C					
48718-106	KIT U-BOLT			RETAIL	99.73	
				1 T	83.11	83.11
550027635	GREASE WINTER			RETAIL	5.63	
				1 T	3.89	3.89
	GADUS S2 GREASE V30KC					

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22-014	T800B	974196			
	WINTER				
600228S	WASHER PUMP		RETAIL	29.98	
			1 T	24.98	24.98
60877-001	FRT AXLE SADDLE		RETAIL	86.30	
			1 T	71.92	71.92
92420	OVAL GROMMET		RETAIL	2.75	
			2 T	2.06	4.12
	2.5" X 6.76" OVAL OPEN GROMMET				
			PARTS	818.73	
			LABOR	4375.00	
			SUBLET	135.00	
50210501			SEGMENT TOTAL==>	5328.73	

SEGMENT# 4 C WER01 N/A 09/17/20 09/17/20

Engine Oil Leak

COMPLAINT:

Some kind of engine oil leak needs to be cleaned off first

CORRECTION:

GW Oct 6/20

Clean up around oil pressure sending unit.

Replace sending unit.

	LABOR	68.75
50210501	SEGMENT TOTAL==>	68.75

SEGMENT# 5 C KOW01 N/A 09/17/20 09/17/20

Welding Repairs

COMPLAINT:

- 1) RH fender near the front is cracked
- 2) Headache rack frame cracked on both sides
- 3) RH spring clamp broke

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22-014	T800B	974196			
4) RH rear crossmember crack above the valve					
				LABOR	2063.75
	50210501			SEGMENT TOTAL==>	2063.75

***** WORK ORDER TOTALS *****		
	INTERNAL	CUSTOMER
PARTS	1050.11	
LABOR	7120.00	
SUBLET	135.00	
SHOP SUPPLIES	50.00	
INTERNAL TOTAL	8355.11	

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