



Brown's Industrial Sales

Highway 16 W & Range Road 20
 P.O. Box 21092 Lloyd Mall
 Lloydminster, AB T9V 2S1
 780-875-2339 • Fax: 780-875-0262

PLEASE REMIT TO:
 63214 Highway 892 • P.O. Box 1267
 Cold Lake, AB T9M 1P3
 780-826-2399 • Fax: 780-826-2390

Ship To: Same as Below

Invoice To: 22-014

Branch		
COLD LAKE		*REPRINT*
Date	Time	Page
08/15/20	17:58:08 (B)	01
Account No	Phone No	Inv No
INT01		W07398
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson
		102

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
000224	22-014 2006 KENWOR	12284	1XKDPB0X46R987300		
22-014	T800B	959143			
SEGMENT# 1 C STO01 N/A		08/04/20	08/04/20		
Front End Issues					
<u>COMPLAINT:</u>					
1) Drivers side front axle bolts loose and pieces missing???					
2) Straighten steering wheel					
<u>CORRECTION:</u>					
1) A.S Aug 4/20 - Lifted frame up, Cut off U-bolts, Removed spring blocks and plates. Removed shock mount. Pulled pieces out from underneath spring and set on table. Found the top spacer plate is missing, The bottom spacer plate and alignment wedge are worn out. The centre bolt is broken and pieces are missing. Ordered parts.					
A.S Aug 6/20 - Installed spacers and alignment wedge. Installed centre pin and lowered truck frame down. Put top blocks on, Put U-bolts on and torqued to 480 FT/LBS.					
ALI432072	WEDGE FRT SUSP	RETAIL	35.95		
		1 T	29.96		29.96
CB1/2X8	CENTER BOLT	RETAIL	1.82		
		1 T	1.52		1.52
HWC02296	7/8" HEX NUT	RETAIL	20.51		
		4 T	17.09		68.36
K221-4737	SPACER FRT AXLE	RETAIL	132.00		
		1 T	106.12		106.12
K221-4785	SPACER FRT AXLE	RETAIL	107.63		
		1 T	89.69		89.69
K363-119CA	7/8" ROUND WASH	RETAIL	1.25		
		4 T	1.04		4.16

7/8" ROUND WASHER

CONTINUED ON PAGE 02

TERMS AND CONDITIONS

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22-014	T800B	959143			
SR7834		7/8 U BOLT		RETAIL	25.94
				2 T	21.62
				PARTS	343.05
				LABOR	890.00
	50210501			SEGMENT TOTAL==>	1233.05

SEGMENT# 2 C STO01 N/A 08/04/20 08/04/20

Repairs

COMPLAINT:

- 1) Broken wires on the headlights
- 2) Bolts missing on the exhaust
- 3) Steering wheel out
- 4) 2 Way radio needs to be wired

CORRECTION:

1) A.S Aug 4/20 - Noticed one wire was pulled out of the weather pack on the headlight plug in. I removed put a new terminal on. The signal light would not work either. I Unplugged the weather pack and it read 11.5 Volts but my test light would not light up. I unwrapped the wires but did not see any damage. I cut the ground wire a couple feet back and spliced a new one from there to the frame (a known good ground). Hooked the wiring up but light still would not come on. I pulled the wire from one end to the other and it finally broke in the middle. I crimped a new wire from where i had previously cut it and my test light now lights up. The light box on the fender is badly corroded and i cannot get the light out of the socket. The side marker light will not stay in the work terminals. I replaced light box with a new one. Cleaned up all wiring and tucked away.

CONTINUED ON PAGE 03

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22-014	T800B	959143			
2) A.S Aug 4/20 - Went to put bolts in bushing but the holes do not line up. I removed bracket and took bushing out and ovaled holes so i can get bolts through. Installed bushing and bracket on truck.					
5141-B	3/8" SPLIT LOOM		RETAIL	.30	
			1 T	.24	.24
	PER FOOT - BULK				
			PARTS		.24
			LABOR		826.25
50210501			SEGMENT TOTAL==>		826.49

SEGMENT# 3 C TECH N/A 08/04/20 08/04/20

Tire Issues

COMPLAINT:

Replace the 4 poor tires

CORRECTION:

Aug 5/20 T.K. jacked up axles, pulled tires off of truck, pulled tires off of rims and installed new valve stems. Installed new tires onto rims, mounted all new tires onto back axle. Torqued wheels to 500 ft/lbs.

RS545D	545 ALCOA VALVE	RETAIL	3.10	
		3 T	2.58	7.74
TDS	TIRE TAX	4 T	9.00	36.00
	TIRE DISPOSAL SURCHARGE			
5531859	11R24.5 DRIVE T	RETAIL	480.88	
		4 T	400.76	1603.04
60827-605A	TORQUE ARM	RETAIL	157.86	
		1 T	131.55	131.55
60827-605B	LONGITUDAL ROD	RETAIL	157.86	
		2 T	131.55	263.10

CONTINUED ON PAGE 04

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22-014	T800B	959143			
	50210501			PARTS	2041.43
				LABOR	521.25
				SEGMENT TOTAL==>	2562.68

SEGMENT# 4 C STO01 N/A 08/04/20 08/04/20

Clunk Noise

COMPLAINT:

Clunk noise from the steering column when turning either direction

CORRECTION:

A.S Aug 10/20 - Confirmed complaint, Found the U-joints have a small amount of play in them but the slip joint does not move. Removed steering shaft and replaced with one from parts truck out back. Also noticed a clunk in the driveline while testing for steering and found both middle axle and RH right axle have worn out torque rods.

A.S Aug 12/20 - Removed middle axle and front axle RH side torque rods and replaced with new ones.

50210501	LABOR	593.75
	SEGMENT TOTAL==>	593.75

SEGMENT# 5 C CAL01 N/A 08/04/20 08/04/20

Hood Issues

CORRECTION:

AUG 14/20 C.B, REMOVED THE REST OF THE BROKEN BRACKET, HAD TO ZIP CUT TOW OF THE BOLTS THE NUTS BROKE LOOSE FROM THE WELDS ON THE INSIDE, INSTALLED THE NEW BRACKET AND THE HOOD MOUNT, CLOSED THE HOOD AND ADJUSTED THE BRACKETS SO THE HOOD OPENS WITHOUT BINDING, CLOSED THE FRONT BUMPER.

K275-1516	L H HOOD GUIDE	1 T	213.34	213.34
CONTINUED ON PAGE 05				

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22-014	T800B	959143			
	L H HOOD GUIDE BRACKET				
				PARTS	213.34
				LABOR	103.75
	50210501			SEGMENT TOTAL==>	317.09

***** WORK ORDER TOTALS *****		
	INTERNAL	CUSTOMER
PARTS	2598.06	
LABOR	2935.00	
SHOP SUPPLIES	50.00	
INTERNAL TOTAL	5583.06	

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