



Brown's Industrial Sales
 Highway 16 W & Range Road 20
 P.O. Box 21092 Lloyd Mall
 Lloydminster, AB T9V 2S1
 780-875-2339 • Fax: 780-875-0262

PLEASE REMIT TO:
 63214 Highway 892 • P.O. Box 1267
 Cold Lake, AB T9M 1P3
 780-826-2399 • Fax: 780-826-2390

Ship To: Same as Below

Invoice To: 22-014

Branch		
COLD LAKE		*REPRINT*
Date	Time	Page
02/25/20	18:04:26 (B)	01
Account No	Phone No	Inv No
INT01		W06860
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson
		102

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
000224	22-014 2006 KENWOR	11795	1XKDPB0X46R987300		
22-014	T800B	936155			
SEGMENT# 1 C STO01 N/A 02/18/20 02/18/20					
Driveshaft Issues					
<u>COMPLAINT:</u>					
The unit spit out the front interimidate shaft.					
<u>CORRECTION:</u>					
A.S Feb 18/20 - Removed input yoke on front diff. Removed RH ABS sensor and mounting plate. Removed ABS sensor off plate and heated up plate to straighten back to original position. Primed and painted.					
A.S Feb 19/20 - Cut back broken air lines and spliced new ones in on both sides. Cut off broken ABS wire and spliced new pigtail on. Installed bracket for ABS modulator valve, Installed valve. Hooked up wiring and tied up loose ends by frame. Installed input yoke on middle axle, Put inter-axle drive shaft in place but have the wrong straps. Ordered straps.					
A.S Feb 20/20 - Installed straps, Torqued to 130 FT/LBS.					
FAR1485-10-100	5/8" AIR BRAKE		RETAIL	1.73	
			1 T	1.44	1.44
	5/8" AIR BRAKE HOSE (PLASTIC)				
	BY THE FOOT				
KIT2638	PINION NUT - KI		RETAIL	28.52	
			1 T	23.77	23.77
	PINION NUT - KIT				
S449-413-120-0	Cable ABS		RETAIL	77.71	
			1 T	64.76	64.76
S472-195-052-0	ABS VALVE		RETAIL	161.04	
			1 T	134.20	134.20
1460-10	5/8 FERRULE		RETAIL	.72	

CONTINUED ON PAGE 02

TERMS AND CONDITIONS

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				1 T .60	.60
1462-10		5/8 UNION		RETAIL 6.29	
				2 T 5.24	10.48
1474-10D		5/8TX1/2P 45		RETAIL 16.31	
				1 T 13.59	13.59
	AIR LINE ADAPTOR 1/2 MNPT TO 5/8 TUBE				
170-70-18X	KIT, BEARING RE			RETAIL 23.78	
				1 T 19.82	19.82
	KIT, BEARING RETAINER				
170SC55006C	SHORT SHAFT			RETAIL 1530.17	
				1 T 1255.24	1255.24
250-70-18X25	U-JOINT STRAP			RETAIL 21.25	
				2 T 17.71	35.42
	SPL250 SERIES, U-JOINT STRAP KIT				
				PARTS	1559.32
				LABOR	985.00
	50210501			SEGMENT TOTAL==>	2544.32

SEGMENT# 2 C STO01 N/A 02/18/20 02/18/20

Air Issues

COMPLAINT:

Air dryer keeps blowing off constantly

CORRECTION:

A.S Feb 19/20 - Aired up truck, Purge valve seems to be operating properly. Operator says it purges quickly and constantly. Will check governor and purge heater. Checked heater on purge valve and it was inop. There is power to heater but no continuity. Pulled snap ring off heater element, the heater was melted inside the housing. I had to chisel and drill to get the rest of the heater element out

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22-014	T800B	936155			
of the hole.					
A.S Feb 20/20 - Installed new heater in air dryer. Aired up system and heard air leaking by fifth wheel. Sprayed with soapy water and found two air valves leaking above middle diff. Removed lines, Removed both valves, Changed fittings from old valves to the new ones. Installed valves and hooked up lines. Aired up truck and checked for leaks. Found no leaks but ABS light is on. Drove truck down the road and light still stayed on. Received blink codes from truck and it blinks 2 times then 3 times. (SL sensor signal valid - noisy). Parked truck at fence.					
FAR1485-10-100	5/8" AIR BRAKE		RETAIL	1.73	
			2 T	1.44	2.88
	5/8" AIR BRAKE HOSE (PLASTIC) BY THE FOOT				
OR103009X	VALVE, R-12 HOR		RETAIL	50.89	
			1 T	42.41	42.41
	VALVE, R-12 HORIZ.				
OR103081X	R7 VALVE		RETAIL	176.36	
			1 T	170.44	170.44
109495G3	htr element		RETAIL	49.07	
			1 T	40.89	40.89
110-EC	3/4X3/8 REDUCER		RETAIL	2.40	
			1 T	2.00	2.00
121-E	3/4 PLUG		RETAIL	2.50	
			1 T	2.08	2.08
1460-10	5/8 FERRULE		RETAIL	.72	
			1 T	.60	.60
1462-10	5/8 UNION		RETAIL	6.29	
			1 T	5.24	5.24

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22-014	T800B	936155			
1481-10		5/8	INSERT SYN	RETAIL	.84
				1 T	.70
					.70
5007417			RETAINER BOLT	RETAIL	1.48
				4 T	1.23
					4.92
				PARTS	272.16
				LABOR	1223.75
	50210501			SEGMENT TOTAL==>	1495.91

***** WORK ORDER TOTALS *****		
	INTERNAL	CUSTOMER
PARTS	1831.48	
LABOR	2208.75	
SHOP SUPPLIES	50.00	
INTERNAL TOTAL	4090.23	

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