



Brown's Industrial Sales
 Highway 16 W & Range Road 20
 P.O. Box 21092 Lloyd Mall
 Lloydminster, AB T9V 2S1
 780-875-2339 • Fax: 780-875-0262

PLEASE REMIT TO:
 63214 Highway 892 • P.O. Box 1267
 Cold Lake, AB T9M 1P3
 780-826-2399 • Fax: 780-826-2390

Ship To: Same as Below

Invoice To: 22-014

Branch COLD LAKE			*REPRINT*		
Date 10/28/19	Time 06:37:36 (B)	Page 01			
Account No INT01	Phone No	Inv No W06513			
Ship Via	Purchase Order				
Tax Exempt ID No.					
					Salesperson 102

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
000224	22-014 2006 KENWOR	11611	1XKDPOX46R987300		
22-014	T800B	927798			
SEGMENT# 1 C SPI01 CVIP-TRK4		10/22/19	10/22/19		
Commercial Vehicle Inspection - 4 Axles					3.40 HRS
<u>CORRECTION:</u>					
J.S OCT 22/19 INSPECTED UNIT, PULLED FRONT WHEELS MEASURED BRAKES.					
J.S OCT 23/19 PULLED ALL REAR WHEELS, MEASURED BRAKES, ADJUSTED AIR PRESSURES TO 110 PSI. DID UP FAIL PAPERWORK FOR CVIP.					
J.S OCT 28/19 ADJUSTED BRAKES, TORQUED TIRES TO 500 FT-LBS, PUT TORQUE TAG IN UNIT.					
J.S OCT 29/19 DID UP PASS PAPERWORK FOR CVIP AFTER REPAIRS WERE COMPLETED PUT NEW STICKER ON UNIT.					
					LABOR
50210501					425.00
SEGMENT TOTAL==>					425.00

SEGMENT# 2 C SPI01 N/A		10/22/19	10/22/19		
CVIP Repairs Body					4.50 HRS
<u>COMPLAINT:</u>					
1) Needs both gladhands, splitting(.5)					
2) Needs both wiper blades and LH washer nozzle has broken(.5)					
3) LH hood marker out, 1 cab light out, LH low beam lens broken, no reverse lights(3.0)					
4) LH front mudflap loose bolts(.5)					
<u>CORRECTION:</u>					
j.s Oct 23/19 replaced l/h hood marker light, tested reverse circuit breaker would keep on popping checked switch would no go off when switch unplugged, tested it at rear of unit, unplugged it would get spark on wire going to					

CONTINUED ON PAGE 02

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000224 22-014 2006 KENWOR	11611	1XKDPBOX46R987300		
22-014 T800B	927798			
headache lights, checked wiring found bad wire going to l/h reverse light, repaired wire. put shifter cover on, junction box covers back on				
j.s Oct 24/19 installed new wiper nozzle, found hood marker not working, found bad wire repaired wiring. tested works, installed new cab light, wired it in, tested works. replaced bolt that was loose for mudflap. replaced l/h low beam bulb.				
j.s Oct 28/19 installed new glad hands with handles.				
W138L	Washer Nozzle	RETAIL	13.33	
		1 T	11.11	11.11
12-600	AIR LINE HANDLE	RETAIL	27.29	
		1 T	22.74	22.74
	AIR LINE HANDLES			
		PARTS		33.85
		LABOR		562.50
50210501		SEGMENT TOTAL==>		596.35

SEGMENT# 3 C SPI01 N/A 10/22/19 10/22/19

CVIP Repairs Undercarriage

COMPLAINT:

- 1) Middle axle suspension bushings worn
- 2) Air dryer needs a new blow-off valve
- 3) RH rear brake pot needs a new plug
- 4) Power steering leak
- 5) LH steering axle wheel seal leaking
- 6) LH steering axle tire is worn badly
- 7) RH rear drive axle clevis pins seized

CORRECTION:

J.S Oct 24/19 replaced air dryer purge valve, installed

CONTINUED ON PAGE 03

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000224	22-014 2006 KENWOR	11611	1XKDPB0X46R987300		
22-014	T800B	927798			
new plug in brake pot, un seized brake pot clevis pin. power steering leak was loose clamps on the hoses. replaced l/h steer tire with another used tire, removed hub, cleaned up hub, installed new seal, installed hub on unit, adjusted axle nut, put new hub cap gasket filed with 75w-90 oil. J.S Oct 25/19 had to use come along to get bar out. pressed in and out bushings for suspension. R.K. OCT 25/19 HELP/ SHOW JAMIE HOW TO REMOVE AND INSTALL BUSHINGS. J.S Oct 28/19 installed bar back into placed bushings came with new bolts, go bar lines up had to use come along to get it back lined up, installed adjustment plates, lines it back up where it was before.					
K022105	PURGE VALVE			RETAIL	137.94
				1 T	114.95
	BENDIX PURGE VALVE FOR AD-IP/AD-IS				114.95
K034202	BRAKE POT PLUG			RETAIL	3.30
				1 T	2.75
3303009	HUB GASKET 6 BO			RETAIL	1.38
				1 T	1.15
	HUB GASKET 6 BOLT				
340113-107	Bushing Kit			RETAIL	156.13
				2 T	130.11
382-8064	STEER AXLE SEAL			RETAIL	60.94
				1 T	50.78
	STEMCO STEER AXLE SEAL				
5903ACU	WHEEL SPACER			RETAIL	5.15
				1 T	4.29
	PLASTIC WHEEL SPACER				

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000224	22-014 2006 KENWOR	11611	1XKDPBOX46R987300		
22-014	T800B	927798			
	50210501			PARTS	434.14
				LABOR	1373.75
				SEGMENT TOTAL==>	1807.89

SEGMENT# 4 C KOW01 N/A 10/22/19 10/22/19

CVIP Welding Repairs

COMPLAINT:

- 1) Front bumper hinges cracked
- 2) Hinge for the cover on the deck broken

CORRECTION:

REMOVE BOLTS FROM THE ALUMINUM COW CATCHER. GOUGE OUT THE CRACKS RITE THROUGH. CLEAN THE SURROUNDING AREA AND PRE HEAT. WELD UP WITH 4043 ALLOY WITH REINFORCING BEADS. BOLT THE BUMPER BACK UP.

GET ANOTHER HINGE FROM RICK CLEAN THE AREA WHERE THE HINGE IS TO BE WELDED ON . LINE UP THE DOOR AND WELD THE HINGE INTO PLACE. GREASE AND ANTI SEIZE THE HINGES BEFORE ASSEMBLY.

FSP100	WELD ON HINGE	RETAIL	3.71	
		1 T	3.09	3.09
		PARTS		3.09
		LABOR		393.75
50210501		SEGMENT TOTAL==>		396.84

SEGMENT# 5 C SPI01 N/A 10/22/19 10/22/19

Non CVIP Repairs

COMPLAINT:

- 1) LH steering axle bottom dust shield missing
- 2) Middle diff leaking oil at the housing

CORRECTION:

CONTINUED ON PAGE 05

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22-014	T800B	927798		
j.s Oct 24/19 removed dust shield installed new one.				
j.s Oct 25/19 drained oil, removed axles, intermediate shaft, brake pots, undid bolts for diff, removed diff from housing. cleaned up mating surfaces, put silicone around diff, installed diff back in housing.				
j.s Oct 28/19 cleaned up axles installed back in unit, put a grease nipple in drive shaft that was missing, installed shaft, greased u joints. put brake pots back on, filled diff backup with oil.				
314167ETN		DUST SHIELD KIT	RETAIL	143.92
			1 T	111.43
			PARTS	111.43
			LABOR	1250.00
50210501			SEGMENT TOTAL==>	1361.43

***** WORK ORDER TOTALS *****

	INTERNAL	CUSTOMER
PARTS	582.51	
LABOR	4005.00	
SHOP SUPPLIES	50.00	
INTERNAL TOTAL	4637.51	

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