



Highway 16 W & Range Road 20  
 P.O. Box 21092 Lloyd Mall  
 Lloydminster, AB T9V 2S1  
 780-875-2339 • Fax: 780-875-0262

**Brown's Industrial Sales**

**PLEASE REMIT TO:**

63214 Highway 892 • P.O. Box 1267  
 Cold Lake, AB T9M 1P3  
 780-826-2399 • Fax: 780-826-2390

Ship To: SAME AS BELOW

Invoice To: 22-014

Branch		
COLD LAKE		*REPRINT*
Date	Time	Page
06/19/19	06:32:23 (B)	01
Account No	Phone No	Inv No
INT01		W06135
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson
		102

**SERVICE INVOICE**

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
000224	22-014 2006 KENWOR	11421	1XKDPB0X46R987300		
22-014	T800B	918132			

SEGMENT# 1 C SPI01 N/A 06/14/19 06/14/19

Hydraulic Leak

COMPLAINT:

Some type of hydraulic leak at the PTO???

CORRECTION:

j.s June 14/19 removed the pump from the unit, found a broken mount for pump mount to auxiliary, broken bolt for pto to pump mounting plate, drilled heally coiled hole.  
 j.s June 17/19 put a new seal in pto filled with oil still leaking found pto cracked leaking, rained removed pto crack goes into bearing surface, can not weld to fix ordered new one.  
 j.s June 18/19 installed pto with new gaskets backlash at 10 thou, drilled out bolt broken on aux, installed the pump, took the old high-pressure line off, got a new one made installed on the unit, tied it up. tested pump had a gauge in line only has 900 psi at idle, took pump down took it apart found all gauged up inside, switched fitting from old pump to the new one. installed on the unit, bleed hydraulic oil on the suction side. ran gets to 2100 psi at idle but pto does not disengage all the way so the pump gets hot. took air shift apart put a new one on the unit  
 j.s June 19/19 tested pump it engages and disengages all the

CONTINUED ON PAGE 02

**TERMS AND CONDITIONS**

I request the above work to be done and the above materials to be supplied and installed on the following conditions.  
 I promise to pay the amount due upon completion of the work. I acknowledge the lien of the operator for the value of the work and materials supplied. I authorize you, your agents, or independent contractors to drive my vehicle for the purpose of inspection and repairs. I authorize you to subcontract work as necessary, including releasing the vehicle or parts thereof to third parties. I will be responsible for any and all charges that any third party warranty company fails to pay for.

X

Authorized By



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way. cleaned up work area, tools.					
ASK17	AIR SHIFT VALVE		RETAIL	81.55	
			1 T	67.96	67.96
CPPB35P152	PTO GASKET - 8		RETAIL	1.51	
			1 T	1.26	1.26
	PTO GASKET - 8 BOLT, .020"				
E2XL1-27-02BPRL	HYD DUMP PUMP		RETAIL	809.59	
			1 T	674.66	674.66
TG-GSK-A1	MUNCIE AIR SHIF		RETAIL	94.75	
			1 T	78.96	78.96
	MUNCIE AIR SHIFTER SEAL/GASKET KIT				
TG8S-U6809-P1KX	MUNSLIE TG8 PTO		1 T	872.31	872.31
98156	BOLT 5/16X1-3/4		RETAIL	.72	
			4 T	.60	2.40
				PARTS	1697.55
				LABOR	2365.00
50210501			SEGMENT TOTAL==>		4062.55

\*\*\*\*\* WORK ORDER TOTALS \*\*\*\*\*

	INTERNAL	CUSTOMER
PARTS	1697.55	
LABOR	2365.00	
SHOP SUPPLIES	50.00	
INTERNAL TOTAL	4112.55	

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