



Highway 16 W & Range Road 20
 P.O. Box 21092 Lloyd Mall
 Lloydminster, AB T9V 2S1
 780-875-2339 • Fax: 780-875-0262

Brown's Industrial Sales

PLEASE REMIT TO:

63214 Highway 892 • P.O. Box 1267
 Cold Lake, AB T9M 1P3
 780-826-2399 • Fax: 780-826-2390

Ship To: SAME AS BELOW

Invoice To: 22-014

Branch		
COLD LAKE		*REPRINT*
Date	Time	Page
04/10/19	19:07:59 (B)	01
Account No	Phone No	Inv No
INT01		W05856
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson
		102

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
000224	22-014 2006 KENWOR		X 1XKDPB0X46R987300		
22-014	T800B	902561			

SEGMENT# 1 C SPI01 N/A 03/27/19 03/27/19

Repairs

COMPLAINT:

- 1) Retorque RH steering axle U-bolts
- 2) Turbo whistle noise

CORRECTION:

J.S MAR 27/19 Retorqued r/h steer axle u bolts. pressure tested air intake system found a leak at corrugated pipe between the turbo and air cooler. Ordered new parts.
 J.S MAR 28/19 Removed hoses, had to remove the turbo to replace pipe ordered new turbo gaskets, Cleaned up mating surfaces, found exhaust leak at exhaust manifold clamp, ordered new repacking kit.
 J.S MAR 29/19 Installed the exhaust clamp gasket. put turbo on installed tightened clamps, waiting on turbo oil gaskets.
 J.A APR 1/19 Installed turbo gaskets, Put oil through turbo so it was lubricated. turbo lines, Put all the intake piping back on the unit, started ran unit, needs to go for a drive.

1978418	CATERPILLAR 'C1	RETAIL	5.45	
		1 T	4.54	4.54
	CATERPILLAR 'C15 ACERT' OIL SUPPLY LINE GASKET			
1978419	CATERPILLAR 'C1	RETAIL	4.87	
		1 T	4.15	4.15
	CATERPILLAR 'C15 ACERT ' OIL DRAIN LINE GASKET			

CONTINUED ON PAGE 02

TERMS AND CONDITIONS

I request the above work to be done and the above materials to be supplied and installed on the following conditions.

I promise to pay the amount due upon completion of the work. I acknowledge the lien of the operator for the value of the work and materials supplied. I authorize you, your agents, or independent contractors to drive my vehicle for the purpose of inspection and repairs. I authorize you to subcontract work as necessary, including releasing the vehicle or parts thereof to third parties. I will be responsible for any and all charges that any third party warranty company fails to pay for.

X

Authorized By



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22-014	T800B	902561			
2276721	TURBO BELLOWS		RETAIL	539.39	
			1 T	469.35	469.35
2338014	SEAL		RETAIL	35.16	
			1 T	29.71	29.71
2338015	RING BACKUP		RETAIL	10.70	
			1 T	9.31	9.31
2415885	Clamp Assy		RETAIL	65.68	
			2 T	54.73	109.46
2746851	CATERPILLAR 'C1		RETAIL	23.76	
			1 T	19.80	19.80
	CATERPILLAR 'C15' TURBO MOUNTING KIT				
3798578	MANIFOLD CLAMPS		RETAIL	121.81	
			1 T	105.20	105.20
	MANIFOLD CLAMPS FOR CAT				
3805855	PACKING SEAL		RETAIL	140.17	
			1 T	121.97	121.97
	MANIFOLD CLAMP GASKETS FOR A CAT				
			PARTS		873.49
			LABOR		812.50
	50210501		SEGMENT TOTAL==>		1685.99

SEGMENT# 2 C INTER N/A 03/27/19
 Pulling Concern
COMPLAINT:
 The unit is pulling to the RH??

SEGMENT# 3 C SPI01 N/A 03/27/19 03/27/19
 Light Issues
COMPLAINT:
 Headlights seem poor, make sure alignment is good and test

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for proper voltages.

CORRECTION:

J.S MAR 27/19 Took headlights out, Found some green cleaned them up. Checked voltages and have 12V on low beams, 10.5Von high beam. Checked headlight aim, All are good. Removed the mesh that goes over the headlights, It made the lights dimmer.

50210501	LABOR	178.75
	SEGMENT TOTAL==>	178.75

***** WORK ORDER TOTALS *****

	INTERNAL	CUSTOMER
PARTS	873.49	
LABOR	991.25	
SHOP SUPPLIES	49.56	
INTERNAL TOTAL	1914.30	

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