



**Brown's Industrial Sales**

Highway 16 W & Range Road 20  
 P.O. Box 21092 Lloyd Mall  
 Lloydminster, AB T9V 2S1  
 780-875-2339 • Fax: 780-875-0262

**PLEASE REMIT TO:**  
 63214 Highway 892 • P.O. Box 1267  
 Cold Lake, AB T9M 1P3  
 780-826-2399 • Fax: 780-826-2390

Ship To: SAME AS BELOW

Invoice To: 22-014

Branch		
COLD LAKE		*REPRINT*
Date	Time	Page
09/27/17	09:26:15 (B)	01
Account No	Phone No	Inv No
INT01		W04270
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson
		102

**SERVICE INVOICE**

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
000224	22-014 2006 KENWOR	10273	1XKDPBOX46R987300		
22-014	T800B	862065			
SEGMENT# 1	C CAL01 CVIP-TRK4	09/12/17	09/12/17	09/12/17	
	Commercial Vehicle Inspection - 4 Axles				3.40 HRS
<u>CORRECTION:</u>					
J.S SEPT 12/17 INSPECTED UNT, STARTED PULLING WHEELS, GETTING MEASUREMENTS.					
J.S SEPT 13/17 FINISHED PULLING WHEELS, GETTING MEASUREMENTS. DID PARTS LIST, DID UP LIST OF REPAIRS.					
SEPT 18/17 C.B INSPECTED UNIT FOR CVIP, DID UP THE FAIL PAPER WORK.					
SEPT 21/17 C.B, REINSPECTED UNIT AFTER REPAIRS, DID UP THE PASS PAPER WORK AND INSTALLED STICKER.					
5903ACU	PLASTIC WHEEL S		RETAIL	5.03	
			3 T	4.19	12.57
	PLASTIC WHEEL SPACER				
			PARTS		12.57
			LABOR		425.00
50210501			SEGMENT TOTAL==>		437.57

SEGMENT# 2	C SPI01 N/A	09/12/17	09/13/17	09/12/17	
	CVIP Repairs Under Body				10.80 HRS

- COMPLAINT:
- 1) Front drive u-joint cup spinning(1.0)
  - 2) Both rear axle air bags(2.2)
  - 3) LH front drive brake pot loose and hoses rubbing(1.1)
  - 4) LH front slack adjuster piece broken(1.0)
  - 5) RH rear drive drum worn past spec(.5)
  - 6) LH middle drive axle slack not working(1.0)
  - 7) Clevis pins seized(2.0)
  - 8) LH steer axle wheel seal leaking(1.0)

CONTINUED ON PAGE 02

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22-014	T800B	862065			

9) RH front drive wheel seal leaking(1.0)

CORRECTION:

J.S SEPT 14/17 REMOVED HUB FROM R/H FRONT DRIVE AXLE.  
 CLEANED UP BEARINGS, HUB, SPINDLE, AXLE SHAFT. INSPECTED  
 BEARINGS, PUT NEW SEAL IN HUB INSTALLED HUB, ADJUSTED AXLE  
 NUTS. PUT AXLE IN UNIT. PUT 1 L OF 75W-90 IN HUB.  
 A.S Sept 15/17 - Cut off old rusted on slack adjusters with  
 oxy/acetylene torch on L/H middle and L/H front drive  
 axles.  
 A.S Sept 18/17 - Cleaned off slag and pulled out old  
 bushings. Noticed a notch taken out off the end of the  
 S-cam tube, Welded notch up and blended smooth. Installed  
 bushings and seals in S-cam tubes. Removed front L/H tire,  
 Drained oil and pulled hub off. Removed old seal, Cleaned  
 up surfaces and put new wheel seal on, Put on hub and  
 bearings, set proper preset on bearings, Put nut on and hub  
 oil cover. Put 75W-90 gear oil in, Noticed R/H side hub oil  
 was milky. Drained and put new 75W-90 oil in.  
 A.S Sept 19/17 - Cleaned up area, put truck back on ground  
 j.s sept 18/17 un seized clevis pins. sprayed with moveit  
 to keep them lubricated. .replaced both rear axle air bags.  
 jacked u[p frame to gt air bags in and out. hooked up air  
 lines. tested no leaks. tightened all bolts.  
 sept 19/17 replaced r/h cab air bag.

AS2728	DIFF INPUT SEAL	RETAIL	55.30	
		1 T	46.08	46.08
E-1113	SCAM WASHER	RETAIL	.42	
		7 T	.35	2.45
E1416A	SEAL	RETAIL	1.50	
		2 T	1.25	2.50

CONTINUED ON PAGE 03

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22-014	T800B	862065				
E3234	SNAP RING E CLI			RETAIL	1.33	
				2 T	1.11	2.22
E719	S CAM SHIM			RETAIL	1.08	
				2 T	.90	1.80
KIT2638	PINION NUT - KI			RETAIL	28.44	
				1 T	23.70	23.70
	PINION NUT - KIT					
SLN451044	1/2" RUBBER AIR			RETAIL	1.98	
				4 T	1.65	6.60
	1/2" RUBBER AIR HOSE					
	BY THE FOOT					
XSS504709E2K	EATON BRAKE SHO			RETAIL	70.74	
				1 T	58.95	58.95
X124-C	3/8M X 3/8F 45			RETAIL	2.04	
				2 T	1.70	3.40
0103-16-16G	MNPT X MJIC			RETAIL	3.05	
				2 T	2.54	5.08
10643-16-16	FJIC X CRIMP			RETAIL	18.76	
				3 T	15.63	46.89
	HYDRAULIC FITTING #16 CRIMP - #16 FEMALE					
	JIC					
	43 SERIES					
1460-6	FERRULE 3/8			RETAIL	.30	
				1 T	.25	.25
1461-6	3/8 NUT			RETAIL	1.92	
				1 T	1.60	1.60
1481-6	INSERT 3/8 SYN			RETAIL	.36	
				1 T	.30	.30
1492-8C	1/2H X 3/8PT			RETAIL	5.78	
				4 T	4.82	19.28

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22-014	T800B	862065			
1494-8	1/2 SPRING NUT		RETAIL	7.88	
			2 T	6.57	13.14
250TYS38-2A	YOKE		RETAIL	286.49	
			1 T	238.74	238.74
3600AX	BRAKE DRUM		RETAIL	119.94	
			1 T	99.95	99.95
382-8064	STEER AXLE SEAL		RETAIL	55.51	
			1 T	46.26	46.26
	STEMCO STEER AXLE SEAL				
392-9131	WHEEL SEAL		RETAIL	51.32	
			1 T	42.77	42.77
	STEMCO WHEEL SEAL				
40010155M1D	KIT-AUTO SLACK		RETAIL	124.76	
			2 T	103.97	207.94
	KIT-AUTO SLACK ADJUSTER				
487-16	HYD HOSE #16		RETAIL	1.20	
			144 T	.75	108.00
60271-002	AIR BAG SUSPENS		RETAIL	207.52	
			2 T	172.93	345.86
	AIR BAG SUSPENSION				
			PARTS		1323.76
			LABOR		1350.00
	50210501		SEGMENT TOTAL==>		2673.76

SEGMENT# 3 C SPI01 N/A 09/12/17 09/13/17 09/12/17  
 CVIP Repairs Body 6.60 HRS

COMPLAINT:

- 1) Power steering leak at resevoir
- 2) Steering shaft u-joint at steering box worn
- 3) Needs wiper blades

CONTINUED ON PAGE 05

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22-014	T800B	862065			
4) LH high beam light broken					
5) Batteries have corroded connections					
6) Both windshields need to be replaced					
7) Cross member between rear/middle and middle/front loose					
8) LH convex mirror needs to be replaced					
9) 5th wheel plate has loose bolts on RH side					
<u>CORRECTION:</u>					
j.s sept 18/17 replaced line from reservoir to cooler.					
replaced o-ring for fitting on bottom of reservoir. filled with atf. ran unit no leaks. topped up fluid. took steering shaft off took old u joint out. replaced u joint. put shaft back on unit. greased u joint. changed out wiper blades with new ones. replaced l/h high beam. replaced l/h convex mirror. put weather pack on wires. Cleaned up all the battery connections. sprayed connections with fluid film. cut out bolts for loose cross members put new bolts tightened them up. replaced loose bolts for fifth wheel plate.					
DW1163-30	1/2 SHIELD CURV		RETAIL	49.45	
			1 T	40.46	40.46
	1/2 SHIELD CURVED GLASS RH FITS KW				
DW1164-30	1/2 SHIELD CURV		RETAIL	49.45	
			1 T	41.21	41.21
	1/2 SHIELD CURVED GLASS LH FITS KW				
H4651	SEALED BEAM HEA		RETAIL	10.64	
			1 T	8.87	8.87
	SEALED BEAM HEADLIGHT				
SK000283	STEERING U-JOIN		RETAIL	52.50	
			1 T	43.75	43.75
	STEERING U-JOINT				

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000224	22-014 2006 KENWOR	10273	1XKDPBOX46R987300		
22-014	T800B	862065			
SUBLETL	INSTALL GLASS			1 T 228.50	228.50
12813	8" CONVEX HEATE			RETAIL 49.81	
				1 T 41.51	41.51
	8" CONVEX HEATED MIRROR -OFF SET				
52-15	15" WIPER BLADE			RETAIL 11.65	
				2 T 9.71	19.42
	15" WIPER BLADES				
				PARTS 195.22	
				LABOR 825.00	
				SUBLET 228.50	
	50210501			SEGMENT TOTAL==>	1248.72

SEGMENT# 4 C STO01 N/A 09/12/17 09/13/17 09/12/17

Non CVIP Repairs

COMPLAINT:

- 1) PTO leak or pump leaking oil
- 2) Hydraulic tank leak on RH side at fitting
- 3) Hydraulic hose for trailer worn to cords.

CORRECTION:

j.s sept 18/17 got new hose made for hydraulic system.  
 A.S Sept 19/17 - Put truck on ramp and washed underneath to inspect where leak is coming from. Put truck in shop, Ran PTO and discovered the pump seals are leaking.  
 A.S Sept 20/17 - Drained oil and removed lined going to tank, Removed tank and cleaned out for rob to weld where the crack was by the fitting,

CVAB130	BOOT CLAMP			RETAIL 2.70	
				1 T 2.25	2.25
EHC10	ENVIRONMENT HAN			4 T .10	.40
FC647-8	FUEL COMPATIBLE			RETAIL 10.32	

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000224	22-014 2006 KENWOR	10273	1XKDPB0X46R987300		
22-014	T800B	862065			
				2 T	8.60 17.20
	BRAIDED LINE OIL COMPATIBLE				
GSK-E1-2-1	GASKET/SEAL KIT		RETAIL	105.41	
			1 T	87.84	87.84
S3ATFBULK	BULK S3 ATF		RETAIL	5.06	
			4 T	4.22	16.88
				PARTS	124.57
				LABOR	140.00
	50210501		SEGMENT TOTAL==>		264.57

SEGMENT# 5 C SPI01 N/A 09/12/17 09/13/17 09/12/17

Tire Issues

COMPLAINT:

- 1) One tire is chunked out past spec
- 2) One tire has cut in sidewall
- 3) One tire is flat
- 4) ADJUST TIRE PRESSURES

CORRECTION:

J.S SEPT 15/17 TOOK TIRES OVER REMOVED OLD RUBBER CLEANED UP THE RIMS. PUT NEW VALVE STEMS IN ALL THREE. PUT NEW RUBBER ON THE TWO RIMS. AIRED UP THE THREE TIRES TO 100 PSI. HAD TO USE TIRE SOAP TO GET THE TIRES TO BEAD  
 J.S SEPT 19/17 ADJUSTED ALL AIR PRESSURES TO THE RIGHT PRESSURE.

RS545D	545 ALCOA VALVE	RETAIL	3.10	
		3 T	2.58	7.74
TDS	TIRE TAX	2 T	4.00	8.00
	TIRE DISPOSAL SURCHARGE			
5531859	11R24.5 DRIVE T	RETAIL	525.00	
		2 T	437.50	875.00

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22-014	T800B	862065			
				PARTS	890.74
				LABOR	273.75
	50210501			SEGMENT TOTAL==>	1164.49

SEGMENT# 6 C KOW01 N/A 09/12/17 09/12/17 09/12/17

Hydraulic Leaks

COMPLAINT:

Tank is cracked at bottom by return fitting

CORRECTION:

CLEAN UP AREA AROUND THE LEAKING POINTS, WIPE DOWN WITH BRAKE CLEAN. SLIGHTLY GRIND OUT THE CRACKS PRE HEAT TO WITHDRAW THE SATURATED OIL. AFTER CLEANING UP THE SATURATED OIL I THEN WIRE WHEELED THE AREA. PRE HEAT AND WELD UP WITH REINFORCING WELDS. CHECK OVER FOR ANY OCCURRING CRACKS, EVERYTHING CHECKED OUT GOOD. INSTALL HYD TANK AND PIPING. TAKE APART THE PIPING TO DO A QUICK RESCUE PLUMBING JOB ON BIG RED WHEN THE 1.5 INCH BALL VALVE BROKE APART. AFTER TAKING EVERYTHING APART AS FOR THE PLUMBING I THEN WIRE WHEELED ALL THE PARTS TO GET THE THREADS ALL CLEANED AND INSIDES FLUSHED OUT READY FOR SEALANT AND TAPE WHEN THE NEW VALVES COME IN. HOOK UP ALL THE PLUMBING PARTS, HOOK UP TO THE HYDRAULIC TANK, DO ADJUSTMENTS ON THE TANK SO THAT THE OUTLETS WILL LINE UP WITH THE HOSES. TIGHTEN THE HOSES AND THE TANK. FILL THE TANK WITH THE SAVED OIL THAT WAS IN THE BARREL AND THE PAILS.

TOOK THE PUMP APART THAT WAS LEAKING REBUILT IT AND INSTALLED IT. ASK RICK TO TEST IT OUT AFTER IT WAS BLED. TOP IT OFF WITH 15 LITERS OF OIL.

EHC05	ENVIRONMENT HAN	15 T	.05	.75
FLOBSN112XCL	1-1/2" CLOSED N	RETAIL	1.99	

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22-014	T800B	862065			
	1-1/2" CLOSED NIPPLE			1 T	1.66
500010027	T 32 HYD OIL B		RETAIL	4.26	
			15 T	3.55	53.25
				PARTS	55.66
				LABOR	2565.00
	50210501		SEGMENT TOTAL==>		2620.66

SEGMENT# 7 C STO01 N/A 09/12/17 09/12/17 09/12/17

Hydraulic Leaks

COMPLAINT:

PTO Pump leaking oil from seals, front and rear

CORRECTION:

A.S Sept 20/17 - Removed lines, Drained oil and removed pump from under truck, Rob put new seals in and I helped him install it back underneath truck.

	LABOR	63.75
50210501	SEGMENT TOTAL==>	63.75

\*\*\*\*\* WORK ORDER TOTALS \*\*\*\*\*

	INTERNAL	CUSTOMER
PARTS	2602.52	
LABOR	5642.50	
SUBLET	228.50	
SHOP SUPPLIES	50.00	
INTERNAL TOTAL	8523.52	

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