



**Brown's Industrial Sales**  
 Highway 16 W & Range Road 20  
 P.O. Box 21092 Lloyd Mall  
 Lloydminster, AB T9V 2S1  
 780-875-2339 • Fax: 780-875-0262

**PLEASE REMIT TO:**  
 63214 Highway 892 • P.O. Box 1267  
 Cold Lake, AB T9M 1P3  
 780-826-2399 • Fax: 780-826-2390

Ship To: SAME AS BELOW

Invoice To: 22-014

Branch		
COLD LAKE		*REPRINT*
Date	Time	Page
05/22/17	07:17:25 (B)	01
Account No	Phone No	Inv No
INT01		W03870
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson
		102

**SERVICE INVOICE**

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
000224	22-014 2006 KENWOR	10041	1XKDPB0X46R987300		
22-014	T800B	851485			

REPAIR# 1 C HAR01 NA 05/08/17 05/08/17 05/08/17

Steering Issues

COMPLAINT:

Replace weak power strg pump

CORRECTION:

A.S May 8/17 - Removed bolts for power steering pump and two lines. put new O-rings at fittings and where it mounts to engine, installed new pump, filled reservoir and opened bottom line to drain any air that might be in system. tested and pump works good.

TH May 18/17- Removed lines going to the secondary steering box on right side and capped the lines. Removed the steering knuckle at the bottom of the steering box and Rick M fired unit up and tested to see if the steering issue went away. Problem was not resolved. Put knuckle back together and put in new cotter pin. Attached lines back to right side steering box. Topped up power steering fluid. There's some power steering fluid leakage on right side of unit from removing lines, to be washed when unit is moved outside.

HFB64PAB	PITMAN ARM BOLT	RETAIL	8.40		
		1	7.00		7.00
TAS65218AEXCH	STEERING BOX MA	RETAIL	649.46		
		1	541.22		541.22
	STEERING BOX MAIN				
		PARTS			548.22
		LABOR			406.25
	50210501	REPAIR TOTAL==>			954.47

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000224	22-014 2006 KENWOR	10041	1XKDPBOX46R987300		
22-014	T800B	851485			
REPAIR#	2 C STO01 NA	05/08/17	05/17/17	05/08/17	

ABS Light Issues

COMPLAINT:

ABS light on for truck

CORRECTION:

A.S May 17/17 - Checked ABS light, the light flashed 2-times then 6- times which indicates a left rear/additional axle or 3rd axle. (modulator valve or open circuit)

A.S May 19/17 - Looked for broken wires but didn't find any, checked both sensors and they had roughly 1700 ohms.

Unplugged abs wires on middle and third axle, plugged back in and the blink code said system was OK. Needs to be driven to see if abs light goes out.

	LABOR	500.00
50210501	REPAIR TOTAL==>	500.00

REPAIR# 3 C STO01 NA 05/08/17 05/17/17 05/08/17

A/C

COMPLAINT:

Test operation of A/C recharge if required.

CORRECTION:

A.S May 17/17 - Recharged A/C

	LABOR	91.25
50210501	REPAIR TOTAL==>	91.25

REPAIR# 4 C HAR01 N/A 05/08/17 05/17/17 05/08/17

Service Unit

COMPLAINT:

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000224	22-014 2006 KENWOR	10041	1XKDPBOX46R987300		
22-014	T800B	851485			
Service unit, needs fuel filters					
<u>CORRECTION:</u>					
May 17/17- Serviced unit, changed oil ( 0w40 36 liters), fuel filters. and filled out inspection form.					
EHC05	ENVIRONMENT HAN	40	.05	2.00	
EHC10	ENVIRONMENT HAN	6	.10	.60	
EHC100	ENVIRONMENT HAN	3	1.00	3.00	
EHC50	ENVIRONMENT HAN	1	.50	.50	
FF5319	FUEL FILTER	RETAIL	13.08		
		1	10.90	10.90	
FS1000	FUEL FILTER	RETAIL	15.44		
		1	12.87	12.87	
LF9691A	OIL FILTER	RETAIL	33.22		
		1	27.68	27.68	
500007872	ROTELLA T5 0W40	RETAIL	9.20		
		40	7.67	306.80	
	ROTELLA T5 0W40 FULL SYNTHETIC BLEND OIL BULK				
550027634	GREASE S4 GADUS	RETAIL	4.26		
		1	3.55	3.55	
	GADUS S4 GREASE V600AC SUMMER				
550035111	ATF ULTIMATE	RETAIL	8.42		
		6	7.02	42.12	
	QUAKER STATE ATF MULTI-VEHICLE 1 LITRE				
83804E	FILTER PWR STR	RETAIL	9.73		
		1	8.11	8.11	
	POWER STEERING FILTER				
			PARTS	418.13	

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22-014	T800B	851485			
			LABOR	250.00	
	50210501		REPAIR TOTAL==>	668.13	

REPAIR# 5 C HAR01 N/A 05/08/17 05/08/17 05/08/17

Mud Flap Issues

COMPLAINT:

LH rear tore off and bracket bent.

CORRECTION:

May 18/17 TH- Mud flap was torn off and bracket was bent. Removed the pieces of old mud flap and heated up bracket coil and bent bracket back in shape. Put new mudflap on unit.

	LABOR	118.75
50210501	REPAIR TOTAL==>	118.75

REPAIR# 6 C MCL01 N/A 05/08/17 05/08/17 05/08/17

Switch out torque arm

May 19 DM removed old torque arm had to cut bolts off reinstalled new arm and bolts tightened right side arm too  
REMOVED OLD STEERING BOX LEFT SIDE BLEW OUT THE LINES  
REPLACED POWER STEERING FILTER

60827-605A	torque arm	RETAIL	157.86
		1	131.55
		PARTS	131.55
		LABOR	616.25
50210501	REPAIR TOTAL==>		747.80

REPAIR# 7 C MCL01 N/A 05/08/17 05/08/17 05/08/17

Change gear shift boot

MAY 19DM REMOVED OLD BOOT INSTALLED NEW BOOT

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22-014	T800B	851485			
	50210501		LABOR	147.50	
			REPAIR TOTAL==>	147.50	

\*\*\*\*\* WORK ORDER TOTALS \*\*\*\*\*

	INTERNAL	CUSTOMER
PARTS	1097.90	
LABOR	2130.00	
SHOP SUPPLIES	50.00	
INTERNAL TOTAL	3277.90	

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