



Brown's Industrial Sales

Highway 16 W & Range Road 20
 P.O. Box 21092 Lloyd Mall
 Lloydminster, AB T9V 2S1
 780-875-2339 • Fax: 780-875-0262

PLEASE REMIT TO:
 63214 Highway 892 • P.O. Box 1267
 Cold Lake, AB T9M 1P3
 780-826-2399 • Fax: 780-826-2390

Ship To: SAME AS BELOW

Invoice To: 22-014

Branch		
COLD LAKE		*REPRINT*
Date	Time	Page
10/24/16	18:07:00 (B)	01
Account No	Phone No	Inv No
INT01		W02648
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson
		102

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
000224	22-014 2006 KENWOR	8623	1XKDPBOX46R987300		
22-014	T800B	785847			

REPAIR# 1 C SPI01 N/A 06/22/16 06/22/16

Install Fenders, Lights, Mudflaps,

CORRECTION:

JUNE 22/16 C.B, STARTED THE UNIT AND MOVED INTO THE SHOP, ORDERED A AIR COMPRESSOR, STARTED REMOVING THE REAR BUMPER, REMOVED THE WIRING AND AIR LINES, REMOVED THE MUD FLAPS, CLEANED UP.

JUNE 23/16 C.B, MOVED THE UNIT INTO THE WELDING BAY AND CUT THE BOLTS OFF HOLDING THE REAR BUMPER ON, AIR HAMMER OUT THE BOLTS AFTER I CUT THEM OFF, ONE BOLT WAS BROKEN OFF AND WOULDN'T COME OUT, TRIED TO REMOVE THE BUMPER WITH THE OVER HEAD CRANE, WOULDN'T MOVE, TOOK THE UNIT OUT SIDE AND PULLED THE BUMPER OFF WITH THE LOADER, REMOVED THE TWO JUNCTION BOXES AT THE REAR, THEY NEED TO BE REPLACED, RUSTED, CUT THE TIE STRAPS ON THE LEFT SIDE OF THE FRAME AND PULLED BACK THE TRAILER AIR LINES AND THE TRAILER WIRING, TRACK DOWN THE 5TH WHEEL AIR LINE.

JUNE 24/16 C.B, RAN THE AIR LINE FOR THE 5TH WHEEL SLIDE TO THE 5TH WHEEL, INSTALLED THE LINE AND BULK HEAD ON THE 5TH WHEEL, REPAIRED THE WIRING FOR THE TRAILER PLUG AND EXTENTED THE WIRE TO REACH WHERE THE TRAILER PLUG IS GOING TO BE INSTALLED, HELPED JORDIE WITH MOUNTING THE LIGHT BOX, EXTENTED THE WIRING FOR THE REAR LIGHT BOX, INSTALLED A JUNCTION AND BACK UP ALARM, WIRED IN THE JUNCTION BOX, RAN THE WIRING FROM THE JUNCTION BOX TO THE LIGHT BOX, WIRED THE LIGHTS AND INSTALLED THEM INTO THE BOX, TESTED THE LIGHTS, CLEANED UP.

27/06/2016. J.M. STARTED FABING UP FENDER BRACKETS, GOT PULLED ASIDE FOR OTHER WORK, HELPED CALVIN BUILD

CONTINUED ON PAGE 02

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PLATFORM/MOUNT HEADACHE RACK. USED 2"X4" HSS 1/8TH THICK, TOTAL OF 254" USED. 3 CROSS BRACES USED TO SUPPORT PLATFORM, 2"X2" HSS 1/8TH THICK, TOTAL OF 78" 3/4 USED. JUNE 27/16 C.B, FINISHED WIRING THE REAR LIGHTS, WIRRED IN THE BACK UP ALARM, SPRAYED ELECTRICAL GREASE IN THE BOX, INSTALLED THE COVER ON THE JUNCTION BOX, CUT THE REAR MUD FLAPS AND INSTALLED ON THE MUD FLAP BRACKETS, HELPED JORDIE WITH A PLAN ON HOW WE ARE GOING TO MOUNT THE REAR FENDERS, REMOVED THE EXHAUST SYSTEM AND MUFFLERS, REMOVED ALL THE MOUNTING HARDWARE FOR THE MUFFLERS, EVERYTHING WAS ALL RUSTED SO I ZIP CUT MOST OF THE PARTS OFF, NEEDED ONE OF THE 90 DEGREE PIPES THAT WAS SEIZED IN THE MUFFLER SO I HAD TO CUT THE MUFFLER TO GET IT OUT, CUT AND FITTED THE EXHAUST BACK INPLACE WITHOUT THE MUFFLERS, CUT ALL THE STEEL FOR THE DECK I NEED TO INSTALL EXPANDED METAL ON AND A PLACE TO INSTALL THE ELECTRICAL AND AIR LINES, MOUNTED THE HEADACHE RACK ON TOP OF THE FRAME AND CHECKED WHAT I'M GOING TO NEED FOR U-BOLTS, ORDERED THE U-BOLTS, CLEANED UP. JUNE 28/16 C.B, HELP JORDIE TRY AND MOUNT THE REAR FENDERS, HE'S NOT HELPING HIS SELF, FAB UP A BRACKET TO MOUNT THE AIR LINES, ELECTRICAL PLUGS, HYDRAULIC FITTINGS, GOT ALL THE PARTS FROM THE PARTS DEPARTMENT, CUT ALL THE STEEL, HOLE SAW THE HOLES IN THE FRONT OF THE BRACKET, WELDED EVERYTHING INPLACE, FAB SIDES, WELEDED, SPRAY WITH BOX LINER, INSTALLED THE HYDRAULIC FITTINGS, INSTALLED AND WIRED THE SEVEN WIRE PLUG, INSTALLED THE AIR LINES, CLEANED UP. JUNE 29/16 C.B, INSTALLED THE SIX WIRE PLUG AND WIRED, RAN THE WIRING FROM THE REAR TO THE CAB, REMOVED THE OLD WIRING GOING THE THE PTO SWITCH, THE CONTROL BOX HITS THE SEAT

CONTINUED ON PAGE 03

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22-014	T800B	785847			

WHERE MASRK WANTS IT MOUNTED, REMOVED THE TWO OLD MASTER SWITCHES, GOING TO TRY AND MOUNT THE BOX BACK MORE TO CLEAR THE SEAT, INSTALLED A JUNCTION BOX INSIDE THE BATTERY BOX, RAN THE WIRING FROM THE SIX WIRE PLUG TO THE JUNCTION BOX AND WIRED, RAN A SIX WIRE FROM THE JUNCTION BOX TO INSIDE THE CAB FOR THE SWITCH CONTROL BOX, INSTALLED SWITCHES IN THE BOX AND WIRED, WIRED IN THE PTO LIGHT, INSTALED THE AIR LINES IN THE PTO BOX TO RUN THE PTO AND THE HYDRAULIC PUMP, RAN NEW AIR LINES TO THE PTO AND TO WHERE THE HYDRAULIC PUMP WILL BE, TESTED THE CONTROLS AND THE WIRING, REINSTALLED THE BATTERY BOX COVER, FAB UP BRACKETS FOR THE REAR PART OF THE DECK, DRILLED HOLES IN THE BRACKETS, CLEANED UP.

JUNE 29/16 C.B, INSTALLED THE SIX WIRE PLUG AND WIRED, RAN THE WIRING FROM THE REAR TO THE CAB, REMOVED THE OLD WIRING GOING THE THE PTO SWITCH, THE CONTROL BOX HITS THE SEAT WHERE MASRK WANTS IT MOUNTED, REMOVED THE TWO OLD MASTER SWITCHES, GOING TO TRY AND MOUNT THE BOX BACK MORE TO CLEAR THE SEAT, INSTALLED A JUNCTION BOX INSIDE THE BATTERY BOX, RAN THE WIRING FROM THE SIX WIRE PLUG TO THE JUNCTION BOX AND WIRED, RAN A SIX WIRE FROM THE JUNCTION BOX TO INSIDE THE CAB FOR THE SWITCH CONTROL BOX, INSTALLED SWITCHES IN THE BOX AND WIRED, WIRED IN THE PTO LIGHT, INSTALED THE AIR LINES IN THE PTO BOX TO RUN THE PTO AND THE HYDRAULIC PUMP, RAN NEW AIR LINES TO THE PTO AND TO WHERE THE HYDRAULIC PUMP WILL BE, TESTED THE CONTROLS AND THE WIRING, REINSTALLED THE BATTERY BOX COVER, FAB UP BRACKETS FOR THE REAR PART OF THE DECK, DRILLED HOLES IN THE BRACKETS, CLEANED UP.

JUNE 30/16 C.B, FAB UP MOUNTING BRACKETS TO MOUNT ON THE

CONTINUED ON PAGE 04

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CENTRE OF THE DECK, DRILLED HOLES AND BOLTED INPLACE, HAD JORDIE WELD THE FRONT AND REAR BRACKETS INPLACE, REMOVED THE LEFT SIDE FUEL TANK, LINE UP THE HYDRAULIC TANK BRACKETS, MARKED WHERE THE HOLES WILL BE DRILLED, LOOKED FOR THE MAG DRILL TO DRILL THE HOLES IN THE FRAME, COULDN'T FIND THE MAG DRILL, LEE SAID IT CAME BACK FROM REPAIR, TEXT AND PHONE BEN WITH NOT LUCK REACHING HIM, FINALY HE TEXTED ME SAYING IT'S IN HIS TRUCK, DRILLED THE HOLES IN THE FRAME FOR THE HYDRAULIC TANK SADDLE BRACKETS, INSTALLED THE BRACKETS, INSTALLED THE TANK AND INSTALLED THE STRAPS, WENT OUT IN THE YARD TO REMOVE THE OTHER FUEL TANK OFF YOUNG BLOOD, STARTED MY COMPRESSOR AND WAS SET UP TO CUT THE STRAPS, HAS A HORNETS NESS, COULDN'T GET AT IT, REMOVED TH E AIR VALVE IN THE AIR TANK UNDER THE HEADACHE RACK SO WE CAN MOUNT A TOOL BOX THERE, THE VALVE WILL BE IN THE WAY, INSTALLED A PLUG IN THE TANK, HELPED JORDIE, CLEANED UP.

JULY 04/16 C.B, FAB UP THE GRADING, CUT FLAT BAR AND WELDED ON THE THE DECK FRAME, PAINTED EVERYTHING.

RB JULY 11 2016- DRILLED HOLES IN FRAME FOR RAMPS AT BACK OF FIFTH WHEEL AND CLEANED UP TOOLS.

19/07/2016. J.M. BUILT CHAIN BOOMER RACK, OUT OF 2X2 (1/4) TUBING, 66", MADE SHACKLE HOLDER ON BACK SIDE, OF RACK, DRILED 1" X1/4 HOLES IN PLATE. 70" OF 4" X1/4 FLAT BAR.

22/07/2016. J.M. WELDED CHAIN HOLDER ONTO BARS, BUILD LIGHT BAR. CUT HOLES WITH PLASMA, CLEANED HOLES.

10/08/2016. J.M. DISCUSS WITH MARK ABOUT HEAD ACHE RACK SIDE RAILS. CUT SIDE HOLES FOR POT LIGHTS, CAP ENDS, TACK INTO POSITION.

J.S AUG 24/16 PUT FENDER FLARE INTO PLACE AND MEASURED AND

CONTINUED ON PAGE 05

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22-014	T800B	785847			
CUT IT TO LENGTH. CLAMPED IT INTO PLACE AND DRILLED HOLES AND INSTALLED CLIPS AND BOLTED IT IN. ALSO MEASURED AND CUT THE OTHER SIDE AND INSTALLED IT. BOLTED IT INTO PLACE WITH THE CLIPS.					
A4575	75 GL HYD TANK	RETAIL	1171.97		
		1	976.64	976.64	
B2575	ZINC SPRING LAT	RETAIL	11.06		
		3	9.22	27.66	
	ZINC SPRING LATCH				
B8872-15TS	3" HOOD FLANGE	RETAIL	8.28		
		7	6.90	48.30	
C64BL	AIR LINE BLUE	RETAIL	.56		
		9	.47	4.23	
	BY THE FOOT				
C64OR	AIR LINE ORANGE	RETAIL	.56		
		9	.47	4.23	
	BY THE FOOT				
C64RED	AIR LINE RED	RETAIL	.56		
		9	.47	4.23	
	BY THE FOOT				
DNTF062	5/8 DEEP NUT	RETAIL	.82		
		8	.68	5.44	
ECLE683	MAGNETS	RETAIL	11.11		
		1	9.26	9.26	
EHC10	ENVIRONMENT HAN		.10	1.40	
EKW89	FENDER BRACKET	RETAIL	6.10		
		14 N	5.08	71.12	
FARBV2103K	1 1/2 BALL VALV	RETAIL	39.52		
		2 N	32.93	65.86	
FBP150GF	6" STEEL BRASS	RETAIL	20.09		

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22-014	T800B	785847			
			2	16.74	33.48
	6" STEEL BRASS HINGE				
FLOBM90SE150	1 1/2 STREET EL	RETAIL	3.59		
		2	2.99	5.98	
	1 1/2 STREET ELBOW 90				
FLOBSN112XCL	1-1/2" CLOSED N	RETAIL	1.99		
		2	1.66	3.32	
	1-1/2" CLOSED NIPPLE				
FSP050	2" WELD ON HING	RETAIL	4.72		
		8	3.93	31.44	
FSP080	STEEL WLD ON HI	RETAIL	3.18		
		2	2.39	4.77	
	STEEL WLD ON HINGE 3-3/16				
F301102	TRI DRIVE FENDE	RETAIL	661.30		
		2 N	551.08	1102.16	
F330WTL	FENDER BRACKET	RETAIL	110.29		
		1 N	91.91	91.91	
F330WTR	RH FENDER BRACK	RETAIL	110.29		
		1 N	91.91	91.91	
F332WTHDL	FENDER BRACKET	RETAIL	173.40		
		2 N	144.50	289.00	
F332WTHDR	FENDER BRACKET	RETAIL	173.40		
		2 N	144.50	289.00	
GLHC101-12	HYDRAULIC COUPL	RETAIL	32.42		
		1	27.02	27.02	
	HYDRAULIC COUPLER				
GLHC102-12	HYDRAULIC COUPL	RETAIL	16.06		
		1	13.38	13.38	
	HYDRAULIC COUPLER QUICK ATTACH (MALE)				
G1032	2-1/2" RED LED	RETAIL	7.42		

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22-014	T800B	785847			
		3	6.18	18.54	
	2-1/2" RED LED LIGHT				
G7056500	weatherstrip	RETAIL	6.24		
		22	5.20	114.40	
JTL30795	TEFLON TAPE 1"	RETAIL	5.47		
		1	4.56	4.56	
J009607	STEP CLAM 5"	RETAIL	8.88		
		5	7.40	37.00	
MD1106	ANTI-SAIL MUDFL	RETAIL	27.12		
		1	22.60	22.60	
	ANTI-SAIL MUDFLAP BRACKET				
NRS3000	MUDFLAP REFLECT	RETAIL	40.15		
		1	33.46	33.46	
	MUDFLAP REFLECTOR				
PHI12-006	SERVICE GLAD HA	RETAIL	5.96		
		1	4.97	4.97	
	SERVICE GLAD HAND (BLUE)				
PHI12-008	GLAD HAND (RED)	RETAIL	5.96		
		1	4.97	4.97	
POL11-604P	PLUG 6-POLE NO	RETAIL	7.94		
		2	6.62	13.24	
	PLUG 6-POLE NO CABLE (6 WIRE TRAILER PLUG)				
POL11-761P	SOCKET BOOT	RETAIL	3.78		
		1	3.15	3.15	
RK25010	5th wheel hose	RETAIL	37.32		
		1 N	31.10	31.10	
SUBLETL	Modify Alumtank	RETAIL	816.00		
		1 N	680.00	680.00	
SUBLETP	AL TREAD PLATE	1 N	118.54	118.54	

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SUBLETP	UBOLTS &WASHERS	RETAIL	87.84		
		1 N	73.20	73.20	
TEX724AM76	2 WIRE 14G CABL	RETAIL	.53		
		2	.44	.88	
	2 WIRE 14G CABLE PER FOOT				
TEX75422AM76	7 WIRE ULTRA FL	RETAIL	1.60		
		10	1.33	13.30	
	7 WIRE ULTRA FLEX TRAILER CABLE BY THE FOOT				
WJ206	STRAP	RETAIL	7.19		
		1	5.99	5.99	
XA078714	SLIDE PLATE ASS	1	952.99	952.99	
	SLIDE PLATE ASSY				
XA351ALP	5TH WHEEL PLATE	RETAIL	1045.61		
		1	949.00	949.00	
XA7009	SLIDER BRKT - A	1	1100.00	1100.00	
	SLIDER BRKT - AIR - 10.09"				
0153-12-12	HYDRAULIC FITTI	RETAIL	25.28		
		1	21.07	21.07	
	HYDRAULIC FITTING #12 MALE PIPE - #12 MA LE JIC BULKHEAD				
0153-16-16	HYDRAULIC FITTI	RETAIL	36.32		
		1	30.27	30.27	
	HYDRAULIC FITTING #16 MALE PIPE - #16 MA LE JIC BULKHEAD				
0202-8-8	HYDRAULIC FITTI	RETAIL	4.28		
		2	3.57	7.14	
	HYDRAULIC FITTING #8 FEMALE PIPE - #8 FE MALE PIPE				

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03100123	MUDFLAP BRACKET	RETAIL	60.72		
		2	50.60	101.20	
	MUDFLAP BRACKET COIL SPRING STYLE				
06-B 608	6" FLAP DISC 80	RETAIL	20.95		
		1	17.46	17.46	
	6" FLAP DISC 80 GRIT				
11-720P	7 POLE TRAILER	1	14.27	14.27	
	7 POLE TRAILER PLUG - FEMALE				
11315	coil air hose	RETAIL	88.45		
		1	73.70	73.70	
1177009	1/4X1-1/2	RETAIL	.60		
		14	.50	7.00	
1495BD	1/2" BULKHEAD	RETAIL	8.10		
		2	6.75	13.50	
15-830	ISO MALE PLUG	RETAIL	21.41		
		1 N	17.84	17.84	
2430BROWNS	BROWNS MUDFLAP	RETAIL	23.63		
		3	19.69	59.07	
	BROWNS MUDFLAP 24X30				
264	SPRAY BOX LINER	RETAIL	14.99		
		14	12.49	174.86	
35975	5" EXHAUST CLAM	RETAIL	12.62		
		1	10.52	10.52	
	5" EXHAUST CLAMP				
440015	1/2 PLUG BRASS	RETAIL	3.64		
		1	3.03	3.03	
	1/2 PLUG BRASS FTG				
440097	1/8 PIPE ELBOW	RETAIL	2.10		
		1	1.75	1.75	
	1/8 PIPE ELBOW BRASS FTG				

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Authorized By



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 P.O. Box 21092 Lloyd Mall
 Lloydminster, AB T9V 2S1
 780-875-2339 • Fax: 780-875-0262

Brown's Industrial Sales

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Branch COLD LAKE		
Date 10/24/16	Time 18:07:00 (B)	Page 10
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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
000224	22-014 2006 KENWOR	8623	1XKDPBOX46R987300		
22-014	T800B	785847			
440745	1/4 AR BRK BRAS	RETAIL	.35		
		1	.29	.29	
	1/4 AR BRK BRASS SLEEVE				
441585	1/4 PSH CONNCT	RETAIL	6.60		
		1	5.50	5.50	
	1/4 PSH CONNCT BRASS UNION				
441606	1/4 X 1/8 PSH C	RETAIL	5.71		
		4	4.76	19.04	
	1/4 X 1/8 PSH CONNCT BRASS M/CONN				
441622	1/4 X 1/8 PSH C	RETAIL	7.84		
		1	6.53	6.53	
	1/4 X 1/8 PSH CONNCT BRASS MI/EIB				
49031	5'' FLEX PIPE	RETAIL	8.82		
		4	7.35	29.40	
	PER FOOT				
5111505	PLASTIC PVC JUN	RETAIL	13.19		
		1	10.99	10.99	
	PLASTIC PVC JUNCTION BOX 4 X 4 X 2				
5129459	1/4 X 1/4 PSH C	RETAIL	5.74		
		1	4.78	4.78	
5140-B	1/4" SPLIT LOOM	RETAIL	.26		
		9	.22	1.98	
	PER FOOT - BULK				
5142-B	1/2" SPLIT LOOM	RETAIL	.29		
		9	.24	2.16	
	PER FOOT - BULK				
55021-07	MOMENTARY SW	RETAIL	18.98		
		1	15.82	15.82	
5582-10	SEALED OFF TOGG	RETAIL	13.87		
		3	11.56	34.68	

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STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
000224	22-014 2006 KENWOR	8623	1XKDPBOX46R987300		
22-014	T800B	785847			
	SEALED OFF TOGGLE SWITCHES				
6105-16	COUPLING MALE	RETAIL	35.88		
		1	29.90	29.90	
	QUICK COUPLING #16 MALE - #16 FEMALE PIP				
	E				
	6100 SERIES				
6108-16	QUICK COUPLING	RETAIL	20.57		
		1	17.14	17.14	
	QUICK COUPLING #16 DUST CAP				
	6100 SERIES				
62601	LED OVAL CLEAR	RETAIL	125.99		
		2	104.99	209.98	
	LED OVAL CLEAR BACK UP LIGHT				
63611	LED FLOOD WORK	RETAIL	103.36		
		2	86.13	172.26	
	LED FLOOD WORK LIGHT				
66842	PIGTAIL 2 PIN R	RETAIL	9.52		
		2	7.93	15.86	
	PIGTAIL 2 PIN ROUND STYLE				
67000	3 WIRE PIG-TAIL	RETAIL	1.57		
		2	1.31	2.62	
67050	2 WIRE PIGTAIL	RETAIL	1.31		
		3	1.09	3.27	
67880	3/8 X 1/2 AR BR	RETAIL	8.58		
		2	7.15	14.30	
	3/8 X 1/2 AR BRK ML/E BRASS FTG				
69908	3/4 HH PIPE PLG	RETAIL	3.78		
		1	3.15	3.15	
73040	BACK UP ALARM	RETAIL	26.38		
		1	21.98	21.98	

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000224	22-014 2006 KENWOR	8623	1XKDPBOX46R987300		
22-014	T800B	785847			
77710	1/4 NUT SS		RETAIL		
			14		.24
					.20
					2.80
78013	FLAT WASHER SS		RETAIL		
			21		.08
					.07
					1.47
78063	1/4 LW SS		RETAIL		
			14		.07
					.06
					.84
82468	TOGGLE SWITCH C		RETAIL		
			1		37.85
					31.54
					31.54
	TOGGLE SWITCH COVER (RED)				
87101EA	GROTE ABS 15' C		RETAIL		
			1		81.65
					68.04
					68.04
	GROTE ABS 15' COIL CORD				
	15'				
91400	GROMMET 2 25/32		RETAIL		
			3		1.30
					1.08
					3.24
	GROMMET 2 25/32"				
92420	2.5" X 6.76" OV		RETAIL		
			6		1.85
					1.53
					9.16
	2.5" X 6.76" OVAL OPEN GROMMET				
990-E	JUNCTION BOX		RETAIL		
			2		14.03
					11.69
					23.38
					PARTS 7826.67
					LABOR 24581.25
					SUBLET 871.74
	50270401		REPAIR TOTAL==>		33279.66

REPAIR# 2 C CAL01 N/A 06/22/16 06/23/16

Install 5th Wheel Assy.

CORRECTION:

JUNE 23/16 C.B, REMOVED THE 5TH WHEEL RAILS, HAD JORDIE

CONTINUED ON PAGE 13

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22-014	T800B	785847			

REPAIR THE CRACKS, GRINDED THE RUST OFF THE FRAME, PAINTED THE FRAME AND THE RAILS, REINSTALLED THE RAILS, INSTALLED UPPER RAILS AND BOLTED DOWN, INSTALLED THE SADDLES AND THE 5TH WHEEL PLATE.

JULY 06/16 C.B, CUT ALL THE STEEL FOR THE FRONT PART OF THE DECK, HAD JORDIE WELD PARTS INPLACE, CUT THE GREATING THAT WILL FIT IN THE FRONT OF THE DECK, RAN WIRING FROM THE REAR OF THE TRUCK FROM THE REAR JUNCTION BOX, TO THE HEADACKE RACK, WIRED INTO THE JUNCTION BOX, FAB UP THE BRACKETS THAT WILL GO ON THE FRONT FRENDR BRACKETS TO INSTALL MUD FLAPS,, INSTALLED ON THE LEFT AND RIGHT SIDE, HAD TO MOVE THE REAR FUEL TANK SADDLE ON THE LEFT SIDE TO MAKE ROOM FOR THE HYDRAULIC TANK FITTINGS.

JULY 07/16 C.B, GOT THE PARTS NEEDED TO START INSTALLING THE HYDRAULIC HOSES, INSTALLED TWO 1 1/2" STREET 90, INSTALLED TWO BALL VALVES, TALLED TO MARK ABOUT THE FUEL TANK AND THE HEADACKE RACK, CHANGE OF PLANS NOW WE ARE GOING TO MAKE THE DECK WIDER AND MAKE OUR OWN RACK, INSTALLED THE HYDRAULIC PUMP BUT DIDN'T GET A AIR SHIFT CYLINDER SO I ORDRED ONE, ALSO PUMPED THE FUEL FROM THE FUEL TANK I REMOVED AND PUT IT IN THE RIGHT SIDE TANK, AND THE TANK THAT WE ARE GOING TO CUT DONW PRESSURE WASHED, MOVED THE LEFT FRONT FUEL TANK STRAP, HELPED JORDIE FAB BRACKETS FOR THE FRONT OF THE DECK, BECAUCE WE ARE REMOVING THE U-BOLTS.

JULY 11/16 C.B, INSTALLED FITTINGS IN THE PUMP AND IN THE HYDRAULIC TANK, MADE UP A SUCTION LINE AND CRIMPED ON THE ENDS, INSTALLED THE HOSE, ALSO CUT THE HIGH PRESSURE LINE, FIT EVERYTHING ON A DRY FIT, CRIMPED THE ENDS, INSTALLED

CONTINUED ON PAGE 14

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000224	22-014 2006 KENWOR	8623	1XKDPBOX46R987300		
22-014	T800B	785847			

THE HOSE, STRAP THE TWO HOSES INPLACE, DRY FIT THE RETURN LINE AND CRIMPED THE ENDS AND INSTALLED, COVERED THE HIGH PRESSURE AND THE RETURN LINES WITH PLASTIC WRAP, FILLED THE HYDRAULIC TANK WITH OIL, BLEED THE HYDRAULIC PUMP, I ALSO WAS HELPING JORDIE THROUGHOUT THE DAY, FAB UP THE PARTS TO MAKE A SUPPORT BRACKET FOR THE BACK OF THE PUMP, PAINTED AND INSTALLED, REMOVED THE U-BOLTS AND REMOVED THE HEADACHE RACK, CLEANED UP.

JULY 12/16 C.B, WENT TO INSTALL THE AIR CYLINDER, CAN'T GET IT PASS THE PTO, HAD TO REMOVE THE HYDRAULIC PUMP AGAIN AND THE SUPPORT BRACKET, INSTALLED THE AIR SHIFT CYLINDER, REINSTALLED THE PUMP AND THE SUPPORT BRACKET, CONNECTED THE AIR LINES, HOOKED UP A GAUGE TO THE PRESSURE LINE AND TESTED TO MAKE SURE THE AIR CYLINDER IS SHIFTING THE RIGHT WAY, IT IS AND MAKING PRESSURE, CLEANED UP.

OCT 05/16 C.B, REPAIRED THE LIGHT CONNECTION ON THE LEFT SLEEPER LIGHT AGAIN, IF IT QUIT'S AGAIN I'M GOING TO HAVE TO TAKE THE INSIDE SLEEPER PANEL APART AND SEE WHERE THE CONNECTION PROBLEM IS, DID UP THE PAPER WORK FOR THE CVIP, INSTALLED THE STICKER.

EHC10	ENVIRONMENT HAN	243		.10	24.30
FLOBBHH1/121	1-1/2" - 1" PI	RETAIL		1.60	
		1		1.33	1.33
	1-1/2" - 1" PIPE BUSHING				
FLOBM90E34	ELBOW BLK MI 90	RETAIL		1.03	
		1		.86	.86
	ELBOW BLK MI 90 3/4				
FLOBSN1/12X6	1-1/2" X 6" NIP	RETAIL		3.31	
		1		2.76	2.76
	1-1/2" X 6" NIPPLE				

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000224	22-014 2006 KENWOR	8623	1XKDPBOX46R987300		
22-014	T800B	785847			
OMNI16	1" HOSE WRAP	RETAIL	.89		
		3	.74	2.22	
	PER FOOT				
OMNI24	1-1/2" HOSE WRA	RETAIL	3.43		
		6	2.86	17.16	
	1-1/2" HOSE WRAP				
	PER FOOT				
0103-16-12	HYDRAULIC FITTI	RETAIL	4.28		
		1	3.57	3.57	
	HYDRAULIC FITTING #16 MALE PIPE - #12 MA				
	LE JIC				
0103-16-16	HYDRAULIC FITTI	RETAIL	4.55		
		1	3.79	3.79	
	HYDRAULIC FITTING #16 MALE PIPE - #16 MA				
	LE JIC				
0103-24-24	HYDRAULIC FITTI	RETAIL	12.13		
		1	10.11	10.11	
	HYDRAULIC FITTING #24 MALE PIPE - #24 MA				
	LE JIC				
06-B 606	6" FLAP DISC 60	RETAIL	19.97		
		1	16.64	16.64	
	6" FLAP DISC 60 GRIT				
10643-12-12	HYDRAULIC FITTI	RETAIL	9.82		
		1	8.18	8.18	
	HYDRAULIC FITTING #12 CRIMP - #12 FEMALE				
	JIC				
	43 SERIES				
10643-24-24	HYDRAULIC FITTI	RETAIL	46.68		
		1	38.90	38.90	
	HYDRAULIC FITTING #24 CRIMP - #24 FEMALE				

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22-014	T800B	785847			
	JIC				
	43 SERIES				
13743-12-12	HYDRAULIC FITTI	RETAIL	22.45		
		2	18.71	37.42	
	HYDRAULIC FITTING #12 CRIMP - #12 FEMALE				
	JIC 45				
	43 SERIES				
13743-16-16	HYDRAULIC FITTI	RETAIL	37.86		
		2	31.55	63.10	
	HYDRAULIC FITTING #16 CRIMP - #16 FEMALE				
	JIC 45				
	43 SERIES				
13743-24-24	HYDRAULIC FITTI	RETAIL	116.10		
		1	96.75	96.75	
	HYDRAULIC FITTING #24 CRIMP - #24 FEMALE				
	JIC 45				
	43 SERIES				
19924X55	1" MASKING TAPE	RETAIL	1.82		
		1	1.52	1.52	
24X78X6	mattress sleepe	RETAIL	288.00		
		1 N	240.00	240.00	
264	SPRAY BOX LINER	RETAIL	14.99		
		3	12.49	37.47	
441636	PUSH CONNECT BR	RETAIL	16.02		
		2	13.35	26.70	
	PUSH CONNECT BRASS ELBOW				
451TC-12	#12 HYD HOSE	RETAIL	.47		
		32	.39	12.48	
	#12 HYDRAULIC HOSE 3000PSI PER INCH				

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22-014	T800B	785847			
500005764	TELLUS S2 M 32	RETAIL	3.52		
		240	2.93	703.20	
	TELLUS S2 M 32 HYDRAULIC OIL				
	BULK				
787-16	#16 HYD HOSE	RETAIL	1.99		
		144	1.66	239.04	
811-24	SUCTION HOSE 15	RETAIL	.85		
		77	.71	54.67	
	SUCTION HOSE 150 PSI				
			PARTS	1642.17	
			LABOR	4725.00	
	50270401		REPAIR TOTAL==>	6367.17	

REPAIR# 3 C KOW01 N/A 06/22/16 06/27/16

Install Headache Rack

CORRECTION:

JULY 12/16 C.B, TRY AND FIGURE OUT HOW WE ARE GOING TO MAKE THE DECK AND RACK, WAS GOING TO ADD ON TO THE DECK I MADE FOR THE CENTRE BUT WE CAN'T CLEAR THE FUEL TANKS, NEED TO MAKE THE DECK HIGHER, GOING TO BE A LOT OF EXTRA WORK NOW, WILL HAVE TO BUILD ON TOP OF THE DECK THAT THERE NOW, INSTALLED THE FUEL TANK AFTER IT CAME BACK, IT DON'T FIX VERY GOOD BECAUSE WE HAD TO MOVE THE TANK SADDLES, ADDED FUEL TO THAT TANK, INSTALLED DOOR DECALS AND UNIT NUMBERS, WENT TO INSTALL THE FENDER FLARES BUT THEY ARE TOO WIDE, REORDER THE FLARES, INSTALLED A TWO WAY RADIO, REMOVED SOME OF THE OLD MOUNTS ON THE MIRROR BRACKET, CLEANED UP.
 JULY 13/16 C.B, CUT AND FAB THE STEEL FOR THE HEADACHE RACK, HELPED JODRIE PUT IT ALL TOGETHER, I GRINDED ALL THE RUST OFF AFTER IT WAS ALL WELDED, CLEANED UP.

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Invoice To: 22-014

Branch COLD LAKE		
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Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson 102

SERVICE INVOICE

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000224	22-014 2006 KENWOR	8623	1XKDPBOX46R987300		
22-014	T800B	785847			

JULY 25/16 C.B, CUT ALL THE STEEL FOR THE HEADACHE RACK, GRINDED THE RUST OFF EACH PART WE WELDED ON, SPRAYED WITH BOX LINER.

JULY 26/16 C.B, PAINTED OVER THE UNDER COAT, CUT SOME OF THE STEEL FOR THE TOOL BOX, CAN'T FINISH THE BOX UNTIL THE RACK IS WELDED TO THE DECK, FITTED THE ALUMINUM CHECKER PLATE, FITTED AND INSTALLED THE CENTER ONE AND SEALED, JUST FITTED THE SIDES FOR NOW UNTIL THE RACK IS FINISHED.

AUG 24/16 C.B, INSTALLED A JUNCTION BOX UNDER THE HEADACHE RACK, WIRED IN THE WIRING FROM THE BACK INTO THE BOX, FISHED THE WIRING DOWN FROM THE TOP OF THE RACK TO THE JUNCTION BOX, WIRE INTO THE JUNCTION BOX, INSTALLED THE BACK PANEL IN THE HEADACHE RACK, CLEANED.

RE MODIFY THE CHAIN HANGERS AND TOOL BOX SLIGHTLY SO THAT THE LID WILL OPEN SAFELY AND TO HAVE A SEALED INSIDE. MAKE UP A LID AND SUPPORT TAB. INSTALL WEATHER STRIPPING.

SEPT 19/16 C.B, WIRE HEADACHE RACK, WIRED THE SIDE LIGHTS ON BOTH SIDES, WIRED THE HEADACHE RACK WORK LIGHTS FROM THE SWITCH IN THE CAB TO THE JUNCTION BOX, REPAIRED THE LEFT SIDE WORK LIGHT NOT WORKING ON THE SLEEPER.

FINISH UP CHAIN RACK COVERS AND START ON THE D SIGN HINGES AND BRACKETS. FINISH UP THE HINGE SYSTEM, MAKE UP THE D SIGN FRAME AND SUPPORTS. PRIME AND PAINT EVERYTHING WHICH I DID AND CUT THE SIGN TO SIZE, BOLT IN AND MOUNT IT IN THE HINGES WHICH WERE BUILD AND INSTALLED ON THE RACK. MEASURE UP AND BUILD SOME STEPS ON THE RIGHT SIDE OF THE TRUCK WITH DECKING MATERIAL WHICH I FOUND BY THE LATHE. MOUNT AND WELD ONTO THE AIR TANK BRACKETS SO THAT IF NEEDED TO REMOVE THE WELDS WOULD BE VERY EASY TO GOUGE OFF.MAKE UP GRAB HANDLE AND WELD ONTO UPRITES.

CONTINUED ON PAGE 19

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Authorized By



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000224	22-014 2006 KENWOR	8623	1XKDPBOX46R987300		
22-014	T800B	785847			

FINISH UP MAKING HANDLES, STEPS ON THE PASSENGER SIDE WITH UBOLTABLE BRACKET . MASK THE TRUCK OFF AND SPRAY RUBBERIZED LINER THEN SPRAY GLOSS BLACK OVER EVERYTHING ELSE.CLEAN AROUND AREA. MAKE UP CHAIN HANGER FOR PASSENGER SIDE.

MAKE UP BROOM HOLDER, SHOVEL HOLDER, SNIPE HOLDER, TOW PIN FOR THE FRONT, HELP JAMIE TO PRESS IN BUSHINGS FOR REAR SUSPENSION. MAKE UP BUSHING INSTALLER ON THE LATHE.STEEL USED FOR THE PIN IS 12 INCHES OF 1.5INCH COLD ROLLED BAR STOCK.MAKE UP CHAINS AND GET SOME STRAPS FROM THE SEA CAN ALONG WITH 8 BOOMERS.CLEAN UP AREA WHERE THE TRUCK WAS PARKED AND GO OUT TO THE SEA CAN WITH BOB TO GET MORE SUPPLIES TO GET THE TRUCK RIGGED UP .

GO OUTSIDE WITH CALVIN AND LARRY AND CHECK OUT HOW THE TRAILERS DRAG ACROSS THE BACK OF THE FENDERS WHEN HOOKING UP AND UNHOOKING. TAKE SOME MEASUREMENTS AND COME TO A CONCLUSION THAT WE SHOULD ADD 1.375 OF AN INCH TO THE RAMPS WHICH LEAD UP TO THE FIFTH WHEEL PLATE SO THAT THE TRAILERS WILL CLEAR THE FENDERS WITHOUT ANY DAMAGE. MAKE UP A NEW SLOPE AND WELD THEM ONTO THE EXISTING ONES. SPRAY RUBBERIZED COATING. GO GET TIRE CHAINS AND HANG THEM ON THE HOLDER AND INSTALL NEW PIN.6 FEET OF 4 INCH BY 3/8 INCH FLAT BAR.

BP650-A	D SIGN	RETAIL	190.57		
		1	158.81	158.81	
	12" X 8'				
CON-RFU-505	UHF - M- TO RG5	RETAIL	6.16		
		1	5.13	5.13	
	UHF - M- TO RG58 CRIMP				
EHC10	ENVIRONMENT HAN	14	.10	1.40	

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22-014	T800B	785847			
G1032	2-1/2" RED LED	RETAIL	7.42		
		11 S	6.18	67.98	
	2-1/2" RED LED LIGHT				
G6002	RED OVAL STOP	RETAIL	24.90		
		4	20.75	83.00	
SG3124B	ANTISKID TAPE /	RETAIL	11.28		
		2	9.40	18.80	
	ANTISKID TAPE / GATOR GRIP				
	PER FOOT				
TEX734AM76	3 WIRE CABLE	RETAIL	.74		
		15	.62	9.30	
TEX75422AM76	7 WIRE ULTRA FL	RETAIL	1.60		
		15	1.33	19.95	
	7 WIRE ULTRA FLEX TRAILER CABLE				
	BY THE FOOT				
215220	WELD ON 4"	RETAIL	15.12		
		13	12.60	163.80	
	HINGE, WELD ON 4"				
264	SPRAY BOX LINER	RETAIL	14.99		
		14	12.49	174.86	
40641	SILVER TAPE REF	RETAIL	.10		
		48	.08	3.84	
	SOLD BY THE FOOT				
41160	RED/SILVER TAPE	RETAIL	.06		
		144	.05	7.20	
	2" REFLECTIVE TAPE				
	PER INCH				
62601	LED OVAL CLEAR	RETAIL	125.99		
		2 S	104.99	209.98	
	LED OVAL CLEAR BACK UP LIGHT				

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22-014	T800B	785847			
66843	3 WIRE PLUG	RETAIL	2.71		
		4 S	2.26	9.04	
67002	3 WIRE PIG-TAIL	RETAIL	4.49		
		2	3.74	7.48	
67005	90 DEGREE PLUG	RETAIL	5.59		
		2	4.66	9.32	
	90 DEGREE PLUG IN PIGTAIL 3 WIRE				
67050	2 WIRE PIGTAIL	RETAIL	1.31		
		11 S	1.09	11.99	
91400	GROMMET 2 25/32	RETAIL	1.30		
		11 S	1.08	11.88	
	GROMMET 2 25/32"				
92420	2.5" X 6.76" OV	RETAIL	1.85		
		5 S	1.54	7.70	
	2.5" X 6.76" OVAL OPEN GROMMET				
98761	GLOSS BLACK LAW	RETAIL	12.02		
		9	9.93	89.40	
	GLOSS BLACK LAWSON				
990-E	JUNCTION BOX	RETAIL	14.03		
		1	11.69	11.69	
			PARTS	1082.55	
			LABOR	16113.75	
	50270401	REPAIR TOTAL==>		17196.30	

REPAIR# 4 C CAL01 N/A 06/22/16 06/23/16

Air system repairs

COMPLAINT:

Compressor not building air and needs to be replaced.

CORRECTION:

JUNE 24/16 C.B, REPLACED THE AIR COMPRESSOR, HAD TO REMOVE

CONTINUED ON PAGE 22

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22-014	T800B	785847			

THE POWER STEERING CANISTER AND THE MOUNTING BRACKET, REPLACED SOME OF THE HOSES GOING TO THE COMPRESSOR THAT WERE ALL HARD, REFILLED THE COOLANT, STARTED UNIT AND CHECKED THE BUILDING AIR AGAIN, BUILDING ARE GOOD NOW, DON'T HAVE TO HOLD THE UNIT AT 1500RPM NOW, ALSO WENT OVER THE HYDRAULIC TANK INSTALL WITH MARK, RECOVERED THE FREON, REMOVED THE OLD A/C COMPRESSOR, BOLTS WERE SEIZED, ONE BOLT WOULDN'T COME OUT AND IT BROKE OFF, HAD TO HOLD JORDIE BY THE HAND TO WELD A NUT ON WHAT WAS LEFT STICKING OUT, WE GOT THE BROKEN BOLT OUT, WE DON'T HAVE ANY BOLTS IN STOCK TO FIT, INSTALLED THE NEW A/C COMPRESSOR, DID A LEAK TEST ON THE SYSTEM, RECHARGED THE A/C AND TESTED, SEEMS TO BE WORKING FINE.

AV-295	P T O VALVE	RETAIL	203.16		
		1	169.30	169.30	
C64OR	AIR LINE ORANGE	RETAIL	.56		
		6	.47	2.82	
	BY THE FOOT				
D2953-2617	O-RING HNBR GRE	RETAIL	1.09		
		1 N	.91	.91	
	O-RING HNBR GREEN #10				
FG26161	O-RING	RETAIL	.37		
		1 N	.34	.34	
FIR134A	REFRIGERANT	RETAIL	4.75		
		3	3.96	11.88	
F69-6003-121	A/C COMPRESSOR	RETAIL	504.91		
		1 N	375.76	375.76	
K90C	TOWER BOX 8"	RETAIL	33.43		
		1 N	27.86	27.86	
10643-4-4	HYD FITTING	RETAIL	4.31		

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000224	22-014 2006 KENWOR	8623	1XKDPBOX46R987300		
22-014	T800B	785847			
		1	3.59	3.59	
	HYDRAULIC FITTING #4 CRIMP - #4 FEMALE J IC 43 SERIES				
10643-8-8	HYDRAULIC FITTI	RETAIL	6.34		
		2	5.28	10.56	
	HYDRAULIC FITTING #8 CRIMP - #8 FEMALE J IC 43 SERIES				
13943-4-4	HYDRAULIC FITTI	RETAIL	10.03		
		1	8.36	8.36	
	HYDRAULIC FITTING #4 CRIMP - #4 FEMALE J IC 90 43 SERIES				
2233505	COMPRESSOR SEAL	RETAIL	24.41		
		1	20.34	20.34	
440132	1/4X1/8 SAE M/E	RETAIL	2.87		
		1	2.39	2.39	
	1/4X1/8 SAE M/ELBOW BRASS FTG				
440819	1/4X1/4 AR BRK	RETAIL	5.56		
		1	4.63	4.63	
	1/4X1/4 AR BRK BRASS 90 MALE EL				
471TC-4	#4 HYD HOSE	RETAIL	.28		
		13	.23	2.99	
	#4 HYDRAULIC HOSE 5800PSI PER INCH				
471TC-8	#8 HYD HOSE	RETAIL	.31		
		8	.26	2.08	
	#8 HYDRAULIC HOSE 4250PSI PER INCH				

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22-014	T800B	785847			
5012533X	AIR COMPRESSOR		RETAIL	650.57	
			1 N	568.13	568.13
5126788	1/4 UNION		RETAIL	3.05	
			1	2.54	2.54
				PARTS	1214.48
				LABOR	670.00
	50270401		REPAIR TOTAL==>	1884.48	

REPAIR# 5 C CAL01 N/A 06/22/16 06/22/16

CVIP Repairs and "Brown's"

COMPLAINT:

- 1) Complete repairs for CVIP = Fire ext, first aid, flares
- 2) Complete "Brown'sing", = wheel indicators, mark 5th wheel.
- 3) Fix up Wabasto heater and get working.

CORRECTION:

OCT 05/16 C.B, INSTALLED THE FIRST AID KIT AND ROAD FLARES, INSTALLED THE WHEEL INDICATORS, PAINTED THE 5TH WHEEL RED.
 OCT 12/16 C.B, CHECKED EBERSPACHER HEATER IS NOT WORKING, UNIT HAS TWO CONTROLLER, ONE MUST HAVE BEEN FOR THE WATER TANK SET UP, THE OTHER IS FOR THE HEATER UNDER THE SLEEPER, IT IS NOT COMING ON AND IS FLASHING A CODE, UNBOLTED THE HEATER FROM THE SLEEPER, TOOK IT APART AND FOUND ALOT OF DIRT IN THE FAN, CLEANED THE DIRT OUT OF THE FAN, TRIED AGAIN AND IT STARTED WORKING, RE-BOLTED BACK INPLACE, THEN IT QUIT WORKING AGAIN AND FLASHING A DIFFERENT CODE, ENDED UP BEING LOW VOLTAGE, BATTERIES ARE LOW FOR SOME REASON, HOOKED UP THE BATTERY CHARGER AND THE HEAT WAS WORKING AGAIN, LET IT RUN FOR A BIT, TIE STRAPPED EVERYTHING BACK INPLACE, CLEANED UP.

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22-014	T800B	785847			
OCT 13/16 C.B, HELPED LARRY HOOK UP TO A TRAILER, THE RAMS AT THE BACK ARE TOO LOW, TRAILER IS HITTING THE TOPS OF THE FENDERS, WENT OUT WITH ROB AFTER WE GOT HOOKED TO THE TRAILER.					
OCT 14/16 C.B, REPAIRED THE LOOSE MIRROR ON THE LEFT SIDE, REPLACED THE WINDSHIELD WIPER BLADES, REPAIRED THE LEFT SIDE HOOD LATCH BRACKET IS BENT, HOOKED UP THE COMPUTER AND CHECKED IF I CAN CHANGE THE SET IN THE ECM SO THE JAKE'S WILL WORK WITHOUT HAVING TO STEP ON THE BRAKES, RETORQUED ALL THE WHEELS.					
ATG52510	HANDLE-WOODEN W	RETAIL	6.23		
		1	5.19		5.19
	HANDLE-WOODEN W/ METAL TIP (BROOMSTICK)				
ATG8324	HEAD, BROOM STI	RETAIL	9.47		
		1	7.89		7.89
	HEAD, BROOM STIFF				
ESN59802	6" X 30' TOW ST	RETAIL	134.14		
		1	111.78		111.78
	6" X 30' TOW STRAP				
GH38G7	GRAB HOOK 3/8	RETAIL	5.39		
		22	4.49		98.78
STFE-FEC20NW	20LB COVER FE	RETAIL	17.94		
		1	14.95		14.95
	20LBS FIRE EXTINGUISHER COVER				
WCH03	LUG NUT INDICAT	RETAIL	1.03		
		80	.86		68.80
	LUG NUT INDICATOR 33.0MM (1-5/16")				
1018516	7/8 SHACKLE	RETAIL	42.76		
		2	35.63		71.26
	SHACKLE W/ SCREW PIN 7/8" 6.5T GALV				

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22-014	T800B	785847			
	7/8"				
12246	WINCH BAR BLACK	RETAIL	24.80		
		1	20.67	20.67	
52-15	15" WIPER BLADE	RETAIL	13.18		
		2	10.98	21.96	
	15" WIPER BLADES				
			PARTS	421.28	
			LABOR	983.75	
	50210501		REPAIR TOTAL==>	1405.03	

***** WORK ORDER TOTALS *****

	INTERNAL	CUSTOMER
PARTS	12187.15	
LABOR	47073.75	
SUBLET	871.74	
INTERNAL TOTAL	60132.64	

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