



**Brown's Industrial Sales**

Highway 16 W & Range Road 20  
 P.O. Box 21092 Lloyd Mall  
 Lloydminster, AB T9V 2S1  
 780-875-2339 • Fax: 780-875-0262

**PLEASE REMIT TO:**  
 63214 Highway 892 • P.O. Box 1267  
 Cold Lake, AB T9M 1P3  
 780-826-2399 • Fax: 780-826-2390

Ship To: SAME AS BELOW

Invoice To: 22-014

Branch		
COLD LAKE		*REPRINT*
Date	Time	Page
02/22/16	06:59:53 (B)	01
Account No	Phone No	Inv No
INT01	000 0000000	W00735
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson
		402

**SERVICE INVOICE**

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
000224	22-014 KENWORTH T8	8613	1XKDPBOX46R987300		
22-014	T800B	785142			

REPAIR# 1 C CAL01 NA 05/12/15 05/12/15

REMOVE FRONT AXLE AND INSPECT FOR DAMAGE

CORRECTION:

MAY 12/15 C.B, REMOVED FRONT BUMPER, RAD CROSS-MEMBER, RAD, FRONT AXLE, HAD TO CUT MOST OF THE BOLTS.

MAY 13/15 C.B, TOOK MORE OF THE DAMAGED PARTS FROM THE UNIT.

MAY 13/15 C.B, REMOVED THE DAMAGED CAB PARTS, MOVED ALL THE OLD PARTS TO THE BACK OF THE TRUCK, MOVED THE OTHER KENWORTH THAT'S OUT BACK INTO THE SHOP.

MAY 15/15 C.B, CHANGING PARTS FROM ONE TRUCK TO THE OTHER.

MAY 19/15 C.B, CHANGING OVER PARTS.

JUNE 03/15 C.B, ORDERED FRONT SPRING.

JUNE 08/15 C.B, REMOVED THE REAR SPRING HANGER, PRESSED OUT THE OLD BUSHING, INSTALLED NEW BUSHING, REINSTALLED HANGER, WAS SURE I ORDERED THREE PINS, MAYBE NOT BUT ANYWAY I ONLY HAVE ONE, ORDERED THE OTHER TWO PINS.

JUNE 16/15 C.B, CHECKED ON MY PARTS.

JUNE 17/15 C.B, WENT TO GET STARTED ON UNIT, PARTS SHOWED UP FOR MY FINAL DRIVE.

JUNE 18/15 C.B, REMOVED THE WRONG SPRING PINS, INSTALLED THE RIGHT ONES, MOVED AXLE BACK UNDER THE SPRING, INSTALLED THE RIGHT SIDE BLOCKS AND SPACERS, WENT TO INSTALL THE U-BOLTS, TOO SHORT, CHECKED WITH PARTS IF THEY ARE THE WRONG ONES, BY VIN NUMBER THEY ARE RIGHT, SOMEONE MUST HAVE INSTALLED THE BLOCKS BETWEEN THE SPRING AND AXLE, NOT FACTORY I GUESS, NEED TO GET LONGER U-BOLTS MADE, CLEANED UP.

JUNE 30/15 C.B, GOT THE NEW U-BOLTS, THEY WERE BENT TOO

CONTINUED ON PAGE 02

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TIGHT, HAD A HELL OF A TIME GETTING THEM IN, LINED UP THE FRONT AXLE, TIGHTEN THE BOLTS, INSTALLED THE AIR LINES FOR THE BRAKES AND THE ABS WIRES, INSTALLED THE DRAG LINKS ON BOTH SIDES, GREASE THE NEW PARTS, INSTALLED THE RIGHT SIDE FENDERS, DRILLED THE HOLES FOR THE FENDER FLARE, REMOVED THE PARTS FROM THE OLD FENDER, INSTALLED A NEW LATCH ON THE RIGHT SIDE TOOL BOX.

JULY 06/15 C.B, HOOKED UP THE BATTERY CHARGER, FILLED ENGINE OIL, WAS NOT SHOWING IN THE DIP STICK, FILLED THE POWER STEERING BUT IT STARTED LEAKING, HAD TO REPLACE THE HOSES, REFILLED POWER STEERING, WENT TO START BUT BATTERIES ARE DEAD, GOING TO LEAVE THE CHARGER ON FOR A BIT LONGER.

JULY 07/15 C.B, REMOVED ALL THE BATTERY CABLES AND CLEANED BATTERIES AND CABLES. RECONNECTED THE BATTERY CHARGER BUT BATTERIES ARE NOT TAKING A CHARGE.

JULY 08/15 C.B, FOUND THE OLD RAD OUT BACK, MOVED TO THE SHOP, MADE UP A PARTS LIST FOR JADE TO PRICE OUT THE PARTS, MOVED IN THE REST OF THE OLD PARTS THAT WERE OUT BACK.

AUG 19/15 C.B, WAS GETTING SET UP TO REMOVE THE FUEL TANK BUT THE PARTS SHOWED UP FOR THE BADGER TRUCK.

AUG 20/15 C.B, REMOVED THE FUEL TANK AND BRACKETS FROM THE PARTS TRUCK, CLEANED UP AROUND THE PARTS TRUCK AND MOVED THE TRUCK INTO THE BACK FROTHY, MOVED OUT ALL THE DAMAGED PARTS, CLEANED UP THE BAY, MOVED THE NEW RAD IN FRONT OF THE TRUCK, MOVED THE HOOD INTO THE SHOP, STARTED INSTALLING THE RAD SUPPORT RODS, CHECKED THE PARTS THAT CAME IN FOR THE TRUCK, FOR SOME REASON THE ENGINE FAN DIDN'T GET ORDERED, ORDERED THE FAN, INSTALLED THE NEW RAD IN THE TRUCK, LEFT IT IN THERE LOOSE SO I CAN INSTALL THE FAN WHEN IT COMES IN, STARTED TRANSFERRING THE PARTS FROM THE PARTS

CONTINUED ON PAGE 03

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TRUCK RAD ONTO THE NEW RAD.

AUG 24/15 C.B, REMOVED THE NUTS FROM THE FAN STUDS, INSTALLED THE STUDS, INSTALLED THE FAN, INSTALLED N THE

STEEL RING IN THE SHROUD, WENT TO PUSH THE RAD AHEAD, WON'T FIT BECAUSE THE FAN SHROUD IS A LITTLE THICKER THAN THE OLD ONE, REMOVED SHROUD AGAIN AND GOT ROB TO TRIM 3/4" OF THE SHROUD.

AUG 25/15 C.B, REINSTALLED THE FAN SHROUD, FITS A LITTLE BETTER, CHANGED OVER THE PARTS FROM THE OLD RAD TO THE NEW RAD, REMOVED THE AIR TO AIR AND CONDENSER, WENT TO INSTALL THE AIR TO AIR, WON'T FIT PASS THE ALT, REMOVED AGAIN, GOT ROB TO FIX SO THE RIGHT SIDE OUTLET GOES UP, REINSTALLED THE AIR TO AIR AND CONDENSER, HOOKED UP THE A/C LINES, AIR TO AIR PIPING, COOLANT LINES, FILLED THE COOLANT, WENT OUT TO THE OLD TRUCK IN THE YARD AND REMOVED THE DASH PARTS I NEED FOR THIS DASH AND REMOVED THE RADIO, INSTALLED THE RADIO AND REINSTALLED THE DASH ON THIS TRUCK, REINSTALLED THE DRIVE SHAFT, REMOVED THE LINES ON THE HYDRAULIC PUMP AND CAP OF FITTINGS, GETTING ROB TO REMOVE BROKEN BOLTS FOR THE GUARD THAT GOES ON THE BOTTOM OF THE RAD, STARTED UNIT AND AIRED UP, CLEANED UP.

AUG 26/15 C.B, INSTALLED THE FRONT GUARD IN FRONT OF THE RAD, TOOK UNIT OUT AND WASHED ALONG THE FRAME, TRANSMISSION, ENGINE, MOVED BACK INTO THE SHOP, DRAINED ENGINE OIL AND REMOVED THE OIL PAN FOR ROB TO REPAIR, INSTALLED THE HOOD, NOT LINING UP, LOOSEN ALL THE MOUNTS AND MOVED AROUND, THE LEFT SIDE LINES UP OK, BUT NOT THE RIGHT SIDE AND THE FENDER IS OFF, REMOVED THE FENDER.

AUG 27/15 C.B, CLEANED OFF THE OLD OIL PAN GASKET,

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INSTALLED A NEW GASKET WITH THE OIL PAN, REPLACED THE OIL FILTER, FILLED THE ENGINE OIL, HAD TO CLEAN UP THE BAY AND MOVE THE TRUCK BACK TO BRING THE D6 IN THE SHOP. LOOSEN THE HOOD AGAIN AND MOVED IT OVER AS FAR AS POSSIBLE, NOW I AM LINING UP THE FENDER, GOING TO NEED TO SHIM THE FENDER. AUG 28/15 C.B, CAN'T INSTALL THE BOLTS IN THE REAR OF THE RIGHT FENDER UNTIL I FILL THE OLD HOLES TO BE ABLE TO DRILL NEW HOLES, USED JB WELD TO FILL THE HOLE, NEED TO WAIT FOR IT TO SET FOR A DAY BEFORE I DRILL THE NEW HOLES. REMOVED ALL THE OLD BRACKETS DOWN BOTH SIDES OF THE FRAME, CLEANED THE FRAME UP ON THE LEFT SIDE AND PAINTED, INSTALL THE FUEL TANK BRACKETS FROM THE OLD TRUCK, INSTALLED THE FUEL TANK, REPLACED THE STRAP RUBBERS, FOUND THE FUEL LINES UNDER THE CAB, HOOKED TO THE FUEL TANK, STARTED REWIRING THE WIRING GOING TO THE HOOD, GOT THE LEFT INSIDE DONE, CLEANED UP.

AUG 31/15 C.B, REPAIRED THE WIRING ON THE RIGHT SIDE OF THE HOOD, CHECKED THE LIGHTS, THE RIGHT FRONT PARK LIGHT IS NOT WORKING, REPAIRED BROKEN WIRE, ORDERED THE MOTOR MOUNT AND OTHER PARTS. INSTALLED AND DRILLED NEW HOLES FOR THE INNER FENDER BRACKET NOW THAT THE JB WELD IS DRY.

SEPT 01/15 C.B, REMOVED THE BROKEN HOOD STRAP BRACKET ON THE LEFT SIDE OF THE HOOD, HAD TO GRIND THE BOLT HEADS OFF, THE ONES WE HAVE IN STOCK ARE THE WRONG ONES, HAD TO ORDER, REMOVED THE DRIVING LIGHTS ON THE FRONT BUMPER BECAUSE THEY ARE CRACKED AND FULL OF WATER, WENT DOWN BOTH SIDES OF THE REAR FRAME AND REMOVED REPAIRED AIR LINES AND WIRES, TIE STRAP AS I GO, STILL NEED TO DO THE SAME THING UNDER THE CAB AND THE WIRING GOING TO THE DIFF SENSORS, GOT PULLED OFF FOR OTHER WORK, CLEANED UP.

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SEPT 03/15 C.B, TOOK ALL THE PARTS FROM THE PARTS DEPARTMENT TO THE TRUCK, INSTALLED THE NEW ROOF LIGHT, REMOVED THE A/C BELT, FOUND THE TENSIONER PULLEY IS SEIZED, TRIED TO FREE IT UP WITH NO LUCK, REMOVED AND CHECKED IN THE PARTS DEPARTMENT, WE HAVE THREE BUT NOT ONE THE SAME, ORDERED, REMOVED THE FAN BELT, INSTALLED A NEW ONE, CHECKED INTO THE ENGINE FAN IS NOT RELEASING, FOUND THAT THE HUB IS SEIZED FROM THE TRUCK SETTING FOR SO LONG OUTSIDE, UNHOOKED THE AIR LINE, PUT SOME LUBE IN THE LINE, HOOKED THE SHOP AIR UP TO THE HUB, TAPPED ON THE HUB, AND KEPT LUBING UNTIL IS POPPED FREE, RECONNECTED THE AIR LINE AND TESTED THE FAN, WORKS GOOD, REMOVED THE SEIZED PIN IN THE BRAKE PEDAL, CLEANED THE MUD FROM IN UNDER THE FLOOR MAT, CLEANED UP THE PARTS, REINSTALLED THE PEDAL.

SEPT 04/15 C.B, INSTALLED A/C BELT AND TENSIONER, REMOVED THE AIR BAG LEVELLING VALVE, THE NEW VALVE IS NOT THE SAME SO THE MOUNTING IS NOT THE SAME, AND THE AIR LINES ARE TOO SHORT, HAD TO FIGURE OUT WHERE THE LINES WENT, CLEANED UP.

SEPT 10/15 C.B, REMOVED A NUMBER OF AIR FITTINGS IN THE AIR BAGS AND REPLACED ALL THE AIR LINES GOING TO THE AIR BAGS THAT WERE JOINTED AND LEAKING.

SEPT 15/15 C.B, INSTALLED THE RIGHT REAR SHOCK BRACKET AND SHOCK, REPLACED THE THREE UPPER TORQUE ARMS, REPLACED THE RIGHT FRONT CAB MOUNT, CLEANED UP.

SEPT 17/15 C.B, REPLACED THE AIR VALVE WITH THE NEW ONE, STARTED AND AIR UP TRUCK, STARTED CHECKING INTO THE BRAKE RELEASE PROBLEM, HAD TO GO HELP LOAD THE STEEL INTO THE SHOP.

SEPT 18/15 C.B, REINSTALLED THE CAB PANELS.

SEPT 21/15 C.B, REPLACED THE LEFT SIDE CAB MOUNTS, CHECKED

CONTINUED ON PAGE 06

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INTO THE AIR SYSTEM PROBLEMS, LEAKING OUT THE UN LOADER VALVE ON THE AIR COMPRESSOR, REPLACED THE UN LOADER VALVE, A LOT OF CARBON IN THE COMPRESSOR, CLEANED OUT AS MUCH AS POSSIBLE, REMOVED THE AIR DRYER FILTER AND IT WAS FULL OF CARBON, TRIED JUST REPLACING THE FILTER BUT THE AIR DRYER HAS A LOT OF CARBON, REPLACED THE AIR DRYER, IT IS AIRING UP BETTER BUT STILL SLOW, MAYBE THE AIR COMPRESSOR OR THE LINE FROM THE COMPRESSOR TO THE AIR DRYER? CHECKED INTO THE ABS VALVE LEAKING AIR WITH THE PARK BRAKE RELEASED, THE RIGHT FRONT BRAKE POT IS LEAKING BACK ON THE SERVICE SIDE, REPLACED THE POT, REPLACED THE RIGHT CENTRE BRAKE POT ALSO BECAUSE IT WAS FALLING OFF AND THE MOUNTING BOLTS ARE STRIPPED, CLEANED UP.

SEPT 22/15 C.B, REMOVED ALL THE UNUSED COOLANT LINES RUNNING TO THE BACK AND TO THE COOLANT PUMP, STARTED REMOVING THE WIRING AND AIR LINES UNDER THE CAB THAT ARE JUST HANGING DOWN, HAD TO GO ON A SERVICE CALL. REPLACED THE RIGHT SIDE MIRROR, SPENT TIME ON THE PHONE OFF AND ON WITH JAMIE FROM LLOYD WORKING ON DOOSAN PARTS.

OCT 01/15 C.B, REPAIRED THE OIL PAN HEATER CORD, HAD TO GO WITH KEVIN TO LOOK AT A NEW SWEEPER IN THE YARD.

NOV 05/15 C.B, REMOVED THE REAR ENGINE MOUNT BOLTS, THE RIGHT REAR BOLT WAS BENT, LIFTED UP THE RIGHT REAR SIDE OF THE ENGINE, COULDN'T GET THE MOUNT OUT, HAD TO REMOVE THE FRAME MOUNT TO GET THE ENGINE MOUNT OUT, INSTALLED THE NEW MOUNT, LIFTED THE LEFT SIDE OF THE ENGINE, COULDN'T GET THE MOUNT OUT, NEED TO REMOVE THE UPPER BELL HOUSING MOUNT ANYWAY BECAUSE THE BOLTS ARE LOOSE IN THE MOUNT, TWO BOLTS CAME OUT NO PROBLEM, THE TWO BOLTS THAT WERE NOT IN ALL THE WAY WOULD NOT MOVE NO WAY, TOOK HEAT AND WORKING THE BOLTS

CONTINUED ON PAGE 07

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TO GET THEM OUT, THE MOUNT IS DONE, REMOVED A MOUNT FROM THE OLD ENGINE IN THE SHOP, TAP OUT THE HOLES, INSTALLED THE MOTOR MOUNT AND THE BELL HOUSING MOUNT, TIGHTEN THE BOLTS AND CLEANED UP, CHECKED THE LINE FROM THE COMPRESSOR TO THE AIR DRYER FOR BLOCKAGE, SEEMS OK, HOOKED UP THE COMPUTER AND CHECKED WHY THE CHECK ENGINE LIGHT IS ON, HAS CODE FOR COOLANT DIVERTER VALVE, TESTED, SEEMS TO BE THE SOLENOID, ORDERED, CLEANED UP.

NOV 06/15 C.B, GOT THE NEW PART, REMOVED THE OLD ONE, WAS JUST GOING TO UNSCREW THE OLD ON AND SCREW IN THE NEW ONE WITH OUT DRAING THE COOLANT, THE NEW VALVE WON'T FIT DOWN INSIDE THE HOUSING? SAME THREAD, WENT BACK AND TALKED TO THE PARTS DEPARTMENT, THEY PHONED KENWORTH AGAIN, THEY SAID THATS THE PART AND IT IS A CHANGE UP, THINKING MAYBE THERE IS A PART INSIDE THE HOUSING THAT NEEDS TO COME OUT, TRIED TO PICK THE PART INSIDE OUT, COULDN'T, HAD TO DRAIN THE COOLANT, REMOVED THE HOUSING AND FOUND THAT THE PART INSIDE IS NOT A PART AT ALL BUT IS THE HOUSING, FOUND SOME RUBBER INSIDE THE HOUSING? NOT SURE WHERE IT COULD HAVE COME FROM, TOOK THE NEW AND THE OLD PART AND THE HOUSING BACK INTO THE PARTS DEPARTMENT, KENWORTH IS STILL SAYING ITS A CHANGE UP? JACKED UP THE FRONT END, REMOVED THE RIGHT FRONT TIRE,DRUM, REMOVED THE HUB, CLEANED HUB, BEARINGS, DUST COVER, CLEANED

B13-1002	BUSHING	RETAIL	58.40		
		1 N	50.48		50.48
B65-1008	THREADED SPRING	RETAIL	74.41		
		3 N	62.01		186.03
B71-1001	THREADED SPRING PIN shocks	RETAIL	93.38		
		2 N	77.82		155.64

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B81-6016-003	STEER SPRING	RETAIL	842.96		
		1 N	702.47	702.47	
CA368-6	RUBBER BUSHING	RETAIL	19.00		
		4 N	15.83	63.32	
CC2826FLG	ES COMPLEAT COO	RETAIL	2.60		
		40	2.17	86.80	
	ES COMPLEAT COOLANT (55GAL DRUM) BLUE BY THE LITRE				
CM10009830	BRAKE DRUM 16.5	RETAIL	137.87		
		4	114.89	459.56	
CRRK4709E2PR23	BRAKE SHOE CORE	RETAIL	76.02		
		4	50.54	202.16	
DN78GR8	7/8 NUT	RETAIL	1.38		
		8 N	1.15	9.20	
DYC80259	3/8 = 9.5MM HEA	RETAIL	.67		
		3	.56	1.68	
	3/8 = 9.5MM HEATER HOSE				
DYC80319	1" HEATER HOSE	RETAIL	.13		
		40	.11	4.40	
	PER INCH				
D13-1001-1	REAR ENGINE BUC	RETAIL	165.43		
		2 N	161.29	322.58	
	REAR ENGINE BUCHING				
D84-1000-306146	BELT	RETAIL	27.83		
		1 N	23.19	23.19	
D84-1000-308237	BELT	RETAIL	58.27		
		1 N	48.56	48.56	
EHC05	ENVIROMENT HAND	RETAIL	.05		
		55	.04	2.20	
EHC10	ENVIROMENT HAND		.10	.80	

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000224	22-014 KENWORTH T8	8613	1XKDPBOX46R987300		
22-014	T800B	785142			
EHC100	ENVIROMENT HAND	1	1.00	1.00	
EHC200	ENVIROMENT HAND	1	2.83	2.83	
EHC50	ENVIROMENT HAND	1	.50	.50	
FAR1485-4-100	1/4 " AIR BRAKE	RETAIL	.43		
		1	.36	.36	
	1/4 " AIR BRAKE HOSE BY THE FOOT				
FAR1485-6-100	3/8" AIR BRAKE	RETAIL	.74		
		3	.62	1.86	
	3/8" AIR BRAKE HOSE BY THE FOOT				
FAR240D	EXTERNAL DRAIN	RETAIL	4.34		
		1	3.62	3.62	
	EXTERNAL DRAIN COCK				
FC647-8	BRAIDED LINE OI	RETAIL	9.14		
		9	7.62	68.58	
	BRAIDED LINE OIL COMPATIBLE				
F22-1036-60	SHROUND RING	RETAIL	522.14		
		1 N	435.12	435.12	
F42-1063-2680	SHROUD RING	RETAIL	97.87		
		1 N	81.56	81.56	
F50-1089-0900	HARDLINE ASSY D	RETAIL	338.86		
		1 N	289.24	289.24	
	HARDLINE ASSY DISCHARGE HOSE				
HE2728	3" RAD HOSE	RETAIL	2.32		
		9	1.93	17.37	
	PER INCH				
HE3999	HOSE AIR COND	RETAIL	60.91		
		1 N	51.99	51.99	
	AIR CONDITIONER HOSE ASSY				

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22-014	T800B	785142			
HWC02296	7/8" HEX NUT		8-N	17.59	140.72CR
HWC05584	U-BOLT 7/8" MAT		4-N	70.38	281.52CR
	U-BOLT 7/8" MATERIAL, 14" LEAGHT				
JBW8265S	JB-COMPOUND		RETAIL	6.11	
			2	5.09	10.18
KD2444	LEVELING VALVE		RETAIL	342.83	
			1 N	285.69	285.69
KIT4429	switch axle loc		RETAIL	43.40	
			3 N	36.17	108.51
K066-421	SNUBBER BAR BUS		RETAIL	102.56	
			2 N	99.99	199.98
	SNUBBER BAR BUSHING				
K066-435-3	REBOUND BUSHING		RETAIL	47.69	
			2 N	39.74	79.48
K202-2421-16	ROD ASSEMBLY		RETAIL	177.29	
			2 N	147.74	295.48
K207-386-4	SHROUND SEAL		RETAIL	31.81	
			1 N	26.51	26.51
K363-119CA	7/8" ROUND WASH		RETAIL	.98	
			8 N	.91	7.28
	7/8" ROUND WASHER				
LF9691A	OIL FILTER		RETAIL	25.85	
			1	21.54	21.54
L030001	HOOD LATCH		RETAIL	26.15	
			1 N	21.79	21.79
L24VU8422A11	DRAG LINK		RETAIL	512.09	
			1 N	426.74	426.74
L24VU8425A11	DRAGLINK STEERI		RETAIL	561.40	
			1 N	467.83	467.83
MTNS727	COUPLING AIR PL		RETAIL	2.36	

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22-014	T800B	785142			
		1	1.97	1.97	
	COUPLING AIR PLUG 1/4 NPT MALE				
N56-1000	latch tool box	RETAIL	144.79		
		1 N	120.66	120.66	
OR103081X	R7 VALVE	RETAIL	176.36		
		1 N	146.97	146.97	
PML59813	RTV GASKET MAKE	RETAIL	18.60		
		2	15.50	31.00	
	RTV GASKET MAKER				
P92-1571-0600	HARNESS	RETAIL	67.92		
		4 N	56.60	226.40	
Q21-1002	TEMP. SENDER	RETAIL	108.05		
		4 N	79.77	319.06	
Q347137	P/S CAP	RETAIL	19.32	19.32	
RCD16-834	50/50 ANTIFREEZ	RETAIL	10.49		
		1	8.74	8.74	
	50/50 ANTIFREEZE/COOLANT HD	RED			
RK4709E2PR23	EXTENDED SERVIC	RETAIL	78.64		
		4	65.53	262.12	
	EXTENDED SERVICE BRAKE SHOE KIT - PREMIU				
	M PAD 23000LB				
	16.5" X 7"				
RK4725E2PR23	EXTENDED SERVIC	RETAIL	84.34		
		2	70.28	140.56	
	EXTENDED SERVICE BRAKE SHOE KIT - PREMIU				
	M PAD 23000LB				
	16.5" X 6"				
R44-1067-5	REAR WINDOW	RETAIL	218.52		
		1 N	182.10	182.10	
R955338	ABS SENSOR SERV	RETAIL	68.24		

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22-014	T800B	785142			
		1	56.87	56.87	
	ABS SENSOR SERVICE KIT				
SB3030CC	30/30 BRAKE POT	RETAIL	64.52		
		2	53.77	107.54	
	STANDARD				
SET423TRB	BEARING 6461A/6	RETAIL	132.37		
		1 N	110.31	110.31	
	BEARING 6461A/6420				
SET424TRB	BEARING 555-S/5	RETAIL	67.46		
		1 N	56.22	56.22	
	BEARING 555-S/552A				
SH716SL	HTD-MIRROR	RETAIL	56.74		
		1 N	47.28	47.28	
SR7832	U BOLT	RETAIL	21.86		
		4 N	18.22	72.88	
SUBLETL	WindSld Install	RETAIL	102.00		
		1	42.50	42.50	
TLEDCABC	LED CAB MARKER	RETAIL	46.38		
		1 N	38.65	38.65	
TSI23332	PAG OIL	RETAIL	7.66		
		1	6.38	6.38	
	BILL PER OZ				
UBW80	7/8 WASHER	RETAIL	.31		
		8 N	.26	2.08	
0103-4-4	HYDRAULIC FITTI	RETAIL	1.15		
		1	.96	.96	
	HYDRAULIC FITTING #4 MALE PIPE - #4 MALE				
	JIC				
0122097	M20X130	RETAIL	9.11		
		1 N	7.59	7.59	

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22-014	T800B	785142			
	HEX CAPSCREW 10.9 M20 2.5X 130				
0125677	LOCK INSERT	RETAIL	.34		
		1	.28	.28	
07-03286RUB	RUBBER MOUNT	RETAIL	29.59		
		4 N	24.66	98.64	
1A020256	RAD ASSEMBLY	RETAIL	2605.82		
		1 N	2171.52	2171.52	
1008325	CAM BUSHING KIT	RETAIL	37.33		
		1	31.11	31.11	
1177059	5/16 BOLT SS	RETAIL	.89		
		2	.74	1.48	
12AX128P150	TANK STRAPPING	RETAIL	6.77		
		6	5.64	33.84	
1685248	OIL PAN GASKET	RETAIL	307.07		
		1 N	206.47	206.47	
170-70-18X	KIT, BEARING RE	RETAIL	20.50		
		1	17.08	17.08	
	KIT, BEARING RETAINER				
1979642	PULLEY ASSY	RETAIL	171.55		
		1	142.96	142.96	
20820-8-8	HYDRAULIC FITTI	RETAIL	10.15		
		4	8.46	33.84	
	HYDRAULIC FITTING #8 FIELD ATTACH - #8 F				
	EMALE SAE				
	20 SERIES				
2355678	SEAL O RING	RETAIL	1.58		
		1 N	1.32	1.32	
264	SPRAY BOX LINER	RETAIL	14.99		
		1	12.49	12.49	
26509-11	ISOLATOR	RETAIL	110.75		

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000224	22-014 KENWORTH T8	8613	1XKDPBOX46R987300		
22-014	T800B	785142			
		2 N	92.29	184.58	
319-6059	plunger kit	RETAIL	278.12		
		1 N	231.77	231.77	
326-5214	coil	RETAIL	48.34		
		1 N	40.28	40.28	
3303009	HUB GASKET 6 BO	RETAIL	2.62		
		2	2.18	4.36	
	HUB GASKET 6 BOLT				
3356328	UNLOADER KIT	RETAIL	152.06		
		1	126.72	126.72	
360-0015	BLOCK HEATER CO	RETAIL	22.43		
		1 N	16.99	16.99	
	BLOCK HEATER CORD				
3687X	BRAKE DRUMS STE	2 N	208.09	416.18	
	BRAKE DRUMS STEERING AXLE FITS TANDAM KW				
382-8064	STEER AXLE SEAL	RETAIL	39.08		
		2	32.57	65.14	
	STEMCO STEER AXLE SEAL				
392-9131	WHEEL SEAL	RETAIL	47.18		
		4	39.32	157.28	
	STEMCO WHEEL SEAL				
424507	1/4 MI BRNCH TE	RETAIL	6.36		
		1	5.30	5.30	
	1/4 MI BRNCH TEE, BRASS FITTING				
440015	1/2 PLUG BRASS	RETAIL	3.64		
		2	3.03	6.06	
	1/2 PLUG BRASS FTG				
440024	3/4X1/2 PIPE BU	RETAIL	6.62		
		1	5.52	5.52	
	3/4X1/2 PIPE BUSHING, BRASS FITTING				

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22-014	T800B	785142			
440080	1/4 45 ST ELBOW	RETAIL	2.88		
		2	2.40	4.80	
	1/4 45 ST ELBOW BRASS FTG				
440081	3/8 45 ST ELBOW	RETAIL	6.88		
		2	5.73	11.46	
	3/8 45 ST ELBOW BRASS FTG				
440221	1/2X3/8 SAE MAL	RETAIL	2.70		
		4	2.25	9.00	
	1/2X3/8 SAE MALE CON BRASS FTG				
440761	3/8 AR BRK BRAS	RETAIL	6.96		
		2	5.80	11.60	
	3/8 AR BRK BRASS UNION				
440776	3/8X3/8 AR BRK	RETAIL	5.65		
		1	4.71	4.71	
	3/8X3/8 AR BRK BRASSMALE CONNT				
440799	3/8X1/4 AR BRK	RETAIL	12.38		
		2	10.32	20.64	
	3/8X1/4 AR BRK BREASSM-BRH TEE				
440811	3/8 X 1/4 AR BR	RETAIL	12.00		
		1	10.00	10.00	
	3/8 X 1/4 AR BRK BRASS MALE RUN TEE				
441603	5/32 X 1/8 PSH	RETAIL	6.85		
		1	5.71	5.71	
	5/32 X 1/8 PSH CONNCT BRASS M/CONN				
4735-44003-14	COOLING FAN FOR	1 N	211.00	211.00	
	COOLING FAN FOR KENWORTH				
500007872	ROTELLA T5 0W40	RETAIL	7.16		
		55	5.96	327.55	
	ROTELLA T5 0W40 FULL SYNTHETIC BLEND OIL				
	BULK				

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5126786	1/2 X 3/8 NPT.B	RETAIL	6.32		
		4	5.27	21.08	
	1/2 X 3/8 NPT.BRTM				
5140-B	1/4" SPLIT LOOM	RETAIL	.25		
		5	.21	1.05	
	PER FOOT - BULK				
5142-B	1/2" SPLIT LOOM	RETAIL	.29		
		2	.24	.48	
	PER FOOT - BULK				
550027635	GREASE S2 GADUS	RETAIL	5.71		
		1	4.76	4.76	
	GADUS S2 GREASE V30KC				
	WINTER				
550035111	ATF ULTIMATE	RETAIL	7.87		
		6	6.56	39.36	
	QUAKER STATE ATF MULTI-VEHICLE				
	1 LITRE				
60657-005	SHOCK ABSORBER	RETAIL	97.92		
		1 N	93.54	93.54	
	SHOCK ABSORBER T800 KW				
62000-565	UPPER TORQUE RO	RETAIL	124.64		
		3 N	103.87	311.61	
67463-002	SHOCK BRACKET	1 N	18.55	18.55	
69893	1/2" X 1/4" FPT	RETAIL	2.96		
		1	2.47	2.47	
	1/2" X 1/4" FPT COUPLING BRASS PIPE FITT				
	ING				
77711	SS 3/16 NUT	RETAIL	1.16		
		2	.97	1.94	
78015	SS WASHER	RETAIL	.16		

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		4	.13	.52	
78065	SS LOCK WASHER	RETAIL	.16		
		2	.13	.26	
8T5917	SEAL O RING	RETAIL	3.74		
		1 N	3.12	3.12	
801266BXW	AD-IS AIR DRYER	RETAIL	652.85		
		1	544.04	544.04	
806	weatherstrip	RETAIL	5.89		
		1 N	4.91	4.91	
83804EFLG	POWER STEERING	RETAIL	8.34		
		1 N	6.95	6.95	
	POWER STEERING FILTER				
89441	BELT TENSIONER	RETAIL	138.84		
		1 N	115.70	115.70	
99493048	RELAY 12V 20/30	RETAIL	17.60		
		1	14.67	14.67	
			PARTS	12580.22	
			LABOR	20065.00	
			SUBLET	42.50	
	50210501		REPAIR TOTAL==>	32687.72	

REPAIR# 2 C CAL01 NA 05/12/15 05/12/15

REPLACE BATTERIES

CORRECTION:

JULY 07/15 C.B, CHANGED OUT THE BATTERIES, STARTED UNIT, SEEMS TO RUN OK. MADE BETTERY HOLD DOWN.

JULY 08/15 C.B, REINSTALLED THE BATTERY BOX COVER, REPAIRED ONE OF THE WING NUTS WERE MISSING.

CR31HP-31D	BATTERY CORE	RETAIL	15.01		
		4	15.00	60.00	

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000224	22-014 KENWORTH T8	8613	1XKDPBOX46R987300		
22-014	T800B	785142			
13015-00145	3/8X3' B7 THD R		RETAIL		2.94
			2		2.45
	3/8X3' B7 THD ROD				
	PER FOOT				
31HP-31D	GROUP 31 HEAVY		RETAIL		127.46
			4		82.85
	GROUP 31 HEAVY DUTY 12V SCREW TOP BATTER				331.40
	Y				
			PARTS		396.30
			LABOR		306.25
	50210501		REPAIR TOTAL==>		702.55

REPAIR# 3 C COO02 NA 05/12/15 08/26/15

Repair Crack in Oil Pan

CORRECTION:

PREHEAT THE CAST ALUMINUM OIL PAN TO SEE WHERE THE OILL COMES OUT OF THE CRACKS. GRIND OUT CRACKS AND DRILL OUT THE ENDS OF THE CRACKS TOKEEP THE CRACK FROM CONTINUING ANY FURTHER .PRE HEAT THE CASTING AREA AND PROCEED TO WELD UP THE CRACKS . WELD AND REGRIND UNTIL ALL THE OIL AND POROSITY IS GONE . RUN A FINAL BEAD AND SWEAT IN THE EDGES. FLIP IT OVER AND PROCEED TO WELD THE CRACK IN THE SAME MANNER .GIVE IT A VISUAL FOR CRACKS AND THEN PAINT .  
 SEPT 25/2015 BOB JR. REMOVED OIL PAN FOR ROB TO REPAIR CRACK.

SEPT 26/2015 BOB JR. CLEANED SURFACE AND GASKE FOR RE INSTALLING OIL PAN. PUT SILCONE ON FOR POINTS AND THIN INSTALLED GASKE AND PAN ON. BOLTED DOWN AND PUT OIL BACK IN.

	LABOR	477.50
50210501	REPAIR TOTAL==>	477.50

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22-014	T800B	785142			

REPAIR# 4 C KOW01 NA 05/12/15 05/12/15

Repair Fuel Tank

CORRECTION:

DRAIN TANK INTO DRUM AND START TO DISMANTLE FOR REPAIRS. TAKE APART SEIZED BOLTS , COOLANT PUMP MOUNTS , HOSES AND ELECTRICAL FROM TANK . CUT OFF THE SEIZED THREADED RODS ON THE STRAPPING , MEASURE UP AND CUT THE RODS AND WELD TO STAINLESS STRAPS . PLUG OFF THE OUTLETS ON THE TANK AND PRESSURE CHECK TO FIND OUT WHERE THE LEAKS ARE , LOCATE LEAKS AND CORRODED AREAS . CUT OUT PATCH AND TACK INTO PLACE . CLEAN AND CONDITION ALL AREAS TO BE WELDED . WELD UP AND PRESSURE CHECK AGAIN . INSTALL FUEL TANK AND TIGHTEN UP ALL STRAPPING .REPAIR ANY CRACKS WHICH I NOTICED WHILE DOING THE REPAIR . PUMP THE FUEL BACK INTO THE TANK .CLEAN AREA.

13015-00146	7/16X3' B7 THD	RETAIL	3.50	
		2	2.92	5.84
	7/16X3' B7 THD ROD			
	PER FOOT			
		PARTS		5.84
		LABOR		1205.00
50210501		REPAIR TOTAL==>		1210.84

REPAIR# 5 C KOW01 NA 05/12/15 05/12/15

Repair Cracks in Frame

CORRECTION:

REPAIR BATTERY BOX , COVER . HOLES ARE ALL WORN OUT AND CRACKS ALL AROUND THEM . GRIND OUT EXTENDED CRACKS AND WELD FROM BOTH SIDES . POST HEAT AND WELD ON 1/4 INCH THICK PATCH . FILL BOTTOM HALF

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000224	22-014 KENWORTH T8	8613	1XKDPBOX46R987300		
22-014	T800B	785142			
WITH WATER AND CHECK FOR LEAKS . EVERYTHING CHECKED OUT GOOD .					
			LABOR		1465.00
10001001	50210501		REPAIR TOTAL==>		1465.00

REPAIR# 6 C CAL01 NA 05/12/15 02/11/16  
 Dip Tank To Check For Water & Add 1 Oz. Howes  
CORRECTION:  
 FEB 11/16 C.B, CHECKED FOR WATER. REINSTALLED THE BATTERY BOX COVER AND THE FUSE PANEL COVER, AIR COMPRESSOR LINE THAT COLTON LEFT OFF.

103061	DIESEL FUEL CON	RETAIL	14.93		
		1	12.44	12.44	
	DIESEL FUEL CONDITIONER HOWES				
	1.9L				
		PARTS		12.44	
		LABOR		52.50	
	50210501	REPAIR TOTAL==>		64.94	

REPAIR# 7 C DOW01 CVIP-TRK4 05/12/15 12/02/15  
 Commercial Vehicle Inspection - 4 Axles

		LABOR		911.25	
	50210501	REPAIR TOTAL==>		911.25	

REPAIR# 8 C DOW01 NA 05/12/15 12/03/15  
 Repair Brakes as Required  
CORRECTION:  
 CD 15/12/02  
 HELPED CALVIN REPAIR BRAKES PUT WHEELS ON AND DRUMS  
 2"VELCROHOOK 2" VELCRO HOOK RETAIL .60

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000224	22-014 KENWORTH T8	8613	1XKDPBOX46R987300		
22-014	T800B	785142			
			1	.50	.50
	2" VELCRO HOOK BLACK				
83-6041	GROTE DUAL CABL	RETAIL		3.16	
			4	2.63	10.52
	GROTE DUAL CABLE TIES				
				PARTS	11.02
				LABOR	870.00
	50210501		REPAIR TOTAL==>		881.02
REPAIR#	9 C DOW01 NA		05/12/15	12/03/15	
	Reseal Diff's				
	<u>CORRECTION:</u>				
	CD 15/12/03				
	PULLED DIFFS AND CLEANED UP MATING SURFACES, REGOOPEDED, PUT				
	DIFF IN AND BOLTED DOWN, FILLED DIFF WITH 75W90				
	<u>ADDITIONAL DESCRIPTION:</u>				
	0				
AL10271914	ABS 90 DEG SENS	RETAIL		59.00	
			1	49.17	49.17
	ABS 90 DEG SENSOR ASSY				
AL919805	9' ABD SENSOR E	RETAIL		41.29	
			1	34.41	34.41
	9' ABD SENSOR EXT.				
KEN75W90FEPL	75W90 GEAR OIL	RETAIL		233.40	
			1	194.50	194.50
	*SYN GEAR OIL 75W90 BULK				
	BY THE LITRE				
13T38541	PTO SHIFT COVER	RETAIL		9.98	
			1	8.32	8.32
	PTO SHIFT COVER GASKET				

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22-014	T800B	785142			
2"VELCROLOOP	2" VELCRO LOOP	RETAIL	.60		
		1	.50	.50	
	2" VELCRO LOOP BLACK				
329202X	PTO SWITCH	RETAIL	17.87		
		1 N	14.89	14.89	
379640	PTO INDICATOR S	RETAIL	11.53		
		1	9.61	9.61	
	PTO INDICATOR SWITCH CONNECTOR				
550026905	50W SYNTHETIC	RETAIL	263.60		
		1	219.67	219.67	
	SYNTHETIC 50W TRANS FLUID				
	18.9L PAIL				
550027635	GREASE S2 GADUS	RETAIL	5.71		
		1	4.76	4.76	
	GADUS S2 GREASE V30KC				
	WINTER				
99493048	RELAY 12V 20/30	RETAIL	17.60		
		1	14.67	14.67	
			PARTS	550.50	
			LABOR	326.25	
	50210501	REPAIR TOTAL==>		876.75	

REPAIR# 10 C CAL01 NA 05/12/15 12/04/15  
 Continuation of Segment 1- Remove front axle and inspect  
CORRECTION:  
 DEC 02/ 15 C.B, SEGMENT 1 IS FULL AND WAS NOT SAVING THE  
 STORY SO NOT SURE HOW MUCH IT LOST, SO I'M REWRITING FOR  
 THE THRID TIME, JACKED UNIT UP ON THE FRONT AND CENTRE  
 AXLES, REMOVED THE WHEELS, DRUMS, HUB'S AND THE BRAKES,  
 WHEEL SEAL ARE ALL LEAKING, S-CAMS AND SLACK ADJUSTERS ARE

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000224	22-014 KENWORTH T8	8613	1XKDPBOX46R987300		
22-014	T800B	785142			

VERY STIFF, REPAIRD THE LEFT SIDE, WENT AND PICKED UP PARTS, INSTALLED NEW BRAKES ON THE LEFT SIDE, CLEANED THE HUBS AND REPLACED THE WHEEL SEALS, REINSTALLED THE HUBS, DRAINED THE DIFF OILS, REMOVED THE AIR LINES GOING TO THE CENTRE DIFF, REMOVED THE DRIVESHAFT AND THE BOLTS, COLTON DID THE REST I HELPED HIM INSTALL THE DIFF, THE LEFT FRONT HUB HAS A BROKEN STUD SO GAVE IT TO ROB SO HE CAN REMOVE IT, CLEANED UP.

DEC 03/15 C.B, INSTALLED NEW BRAKES ON THE RIGHT SIDE, INSTALLED NEW WHEEL SEALS AND REINSTALLED THE HUBS, REINSTALLED ALL THE AXLES, INSTALLED NEW DRUMS, FREE UP THE S-CAMS AND SLACKS ON THE RIGHT SIDE, REINSTALLED ALL THE WHELLS, ADJUSTED THE BRAKES, REMOVED THE REAR DRIVE AXLE WHEELS, AND DRUMS, BRAKES ARE GOOD AND NO WHEELS SEAL LEAKS, REPLACED THE LEFT REAR ABS SENSOR, CLEANED UP THE BRAKES AND REINSTALLED THE DRUMS AND WHEELS, ADJUSTED THE BRAKES, REMOVED FROM THE JACK STANDS, GREASE ALL OF THE UNIT, REPLACED ALOT OF GREASE NIPPLES, DRAINED THE TRANSMISSION OIL, REMOVED THE PTO, CLEANED AND RESEALED, REINSTALLED , REPLACED THE TEMP SENSOR, SENSOR IS MISSING THE WIRE, REPLACED THE WIRE GOING TO THE PTO SWITCH, REFILLED THE TRANSMISSION OIL, CLEANED UP.

DEC 04/15, RECHECKED FOR LEAKS ON THE PTO, NO LEAKS, CLEANED THE GLUE FROM BOTH DOORS AND THE HOOD FROM THE WASH GIRL WHEN SHE REMOVED THE DECALS, HOOKED UP THE A/C MACHINE, HAD TO REPLACED THE SCHRADER VALVES, HAD TO DO SOME REPAIRS ON THE A/C MACHINE BEFORE I COULD USE IT, TANK ALSO NEEDED TO BE REPLACED, DID A VAC TEST ON THE SYSTEM, FAILED, PRESSURE TESTED WITH NITROGEN, HAS TWO HOSES LEAKING THAT I CAN FIND RIGHT NOW, CAN'T PRESSURE UNTIL

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22-014	T800B	785142			

THOSE HOSES GET REPLACED.

DEC 15/15 C.B, REPLACED ALL THREE AXLE LOCK SWITCHES AND DIFF TEMP SENSORS, REPAIRED ALL THE WIRING ON THE TRUCK SIDE, REPLACED ALL THE PIG TAILS GOING TO THE SWITCHES AND TEMP SENSORS, TESTED THE DIFF LOCK LIGHTS, ONE LIGHT IN THE CAB IS NOT WORKING. REPLACED THE A/C HOSES, PUT THE SYSTEM UNDER VAC AND LEAK TEST, FAILS, ALSO NOT GETTING POWER TO THE ALC CLUTCH.

DEC 16/15 C.B, CHECKED INTO AND REPAIRED THE POWER PROBLEM TO THE A/C CLUTCH, PRESSURE TESTED SYSTEM AGAIN AFTER THE A/C HOSES GOT REPLACED, LEAKING OUT NTHE A/C COMPRESSOR BODY, ALSO THE A/C CLUTCH IS BURNT OUT, DRAINED THE POWER STEERING, FLUSHED AND CLEANED OUT THE CANISTOR, REPLACED THE FILTER AND REFILLED THE FULID, SEEMS MUCH BETTER.

	LABOR	387.50
50210501	REPAIR TOTAL==>	387.50

REPAIR# 11 C DOW01 NA 05/12/15 12/04/15

Passenger Window Inoperative

CORRECTION:

CD 16/01/19

CHECKED OUT WINDOW, CHECKED FOR POWER OUT TO THE MOTOR, JUMPED POWER TO MOTOR, MOTOR WORKS AS IT SHOULD, CHECKED FUSE WHICH WAS FINE, LAST THING WAS THE DOOR CONTROLLER, WENT OUT TO PARTS TRUCK AND GOT NEW CONTROLLER, HOOKED UP AND IT ALLOWED WINDOW TO GO UP AND DOWN.

.  
 .  
 .  
 ALSO REPAIRED MIRROR HEAT ON THIS LINE,

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22-014	T800B	785142			

CD 16/01/27

CHECKED OUT FUSES, ALL FINE, CHECKED FOR OPERATION OF THE MIRRORS BY JUMPING POWER, THEY WORK, CHECKED OUT SWITCH, ITS SMART SWITCH, LOOKED UP WIRE DIAGRAMS HAD A HARD TIME GETTING ANY INFO, WENT AND GOT MIRROR HEAT SWITCH FROM OTHER TRUCK, HOOKED IT UP TO CHECK AND IT ALLOWED MIRROR HEAT TO WORK.

CD 16/01/28

PUT ALL PANELS BACK TOGETHER ON UNIT. ALSO QUICKLY INSTALLED PIG TAIL FOR TRANSMISSION HEAT SENSOR.

	LABOR	991.25
50210501	REPAIR TOTAL==>	991.25

	***** WORK ORDER TOTALS *****	
	INTERNAL	CUSTOMER
PARTS	13556.32	
LABOR	25592.50	1465.00
SUBLET	42.50	
INTERNAL TOTAL	39191.32	
CUSTOMER TOTAL		1465.00

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