



**Brown's Industrial Sales**

Highway 16 W & Range Road 20  
 P.O. Box 21092 Lloyd Mall  
 Lloydminster, AB T9V 2S1  
 780-875-2339 • Fax: 780-875-0262

**PLEASE REMIT TO:**  
 63214 Highway 892 • P.O. Box 1267  
 Cold Lake, AB T9M 1P3  
 780-826-2399 • Fax: 780-826-2390

Ship To: Same as Below

Invoice To: 22-014

|                   |                |             |
|-------------------|----------------|-------------|
| Branch            |                |             |
| COLD LAKE         |                | *REPRINT*   |
| Date              | Time           | Page        |
| 08/12/25          | 06:57:56 (B)   | 01          |
| Account No        | Phone No       | Inv No      |
| INT01             |                | W15448      |
| Ship Via          | Purchase Order |             |
| Tax Exempt ID No. |                |             |
|                   |                | Salesperson |
|                   |                | 421         |

**SERVICE INVOICE**

| STK#/FLEET#               | HRS     | PIN/EIN             | WARRANTY DATE | HRS |
|---------------------------|---------|---------------------|---------------|-----|
| 000224 22-014 2006 KENWOR |         | X 1XKDPB0X46R987300 |               |     |
| 22-014 T800B              | 1249969 | MXS50768            |               |     |

SEGMENT# 1 C BAS01 \* 08/08/25 08/08/25

AIR DRYER, AIR LEAK, TIRE

CORRECTION:

AUG 8/25 SB = REMOVED PURGE VALVE AND TRIED TO CLEAN IT, ENDED UP HAVING TO INSTALL A NEW ONE, CHANGED AIR DRIER FILTER AS IT WAS OILY, TESTED UNIT NOW WORKS GOOD, WHILE CHECKING FOR AIR LEAK FOUND THAT THE REAR LEFT BRAKE POT IS BAD, WILL HAVE TO FIX BEFORE FURTHER DIAG, REMOVED BRAKE POT, CUT NEW BRAKE POT TO LENGTH, INSTALLED AIR FITTINGS, HAD TO WELD UP BRACKET FOR BRAKE POT AS IT WAS CRACKED, INSTALLED NEW BRAKE POT, HOOKED IT UP AND TESTED, NO LEAKS, COULD NOT HEAR A LEAK FROM THE DASH, THE TRAILER ALSO HAD A BAD BRAKE POT SO IT IS POSSIBLE TO "LEAK" WAS THE AIR RUNNING THROUGH THE DASH VALVE TO THE TRAILER AND THE TRUCKS LEAKING BRAKE POT, BARRED TIRE OFF OF RIM ON UNIT AND PLUG AND PATCHED HOLE IN TIRE, BARRED TIRE BACK ON UNIT, FILLED WITH AIR CHECKED REPAIR AND NO LEAKS,

ADDITIONAL DESCRIPTION:

CHECK AIR DRYER, DRIVER SAYS ITS LOUD, (DONE)  
 DRIVER TALKS OF INTERMITTENT AIR LEAK UNDER DASH WHILE STEPPING ON BRAKES (DONE)  
 LEAK IN RIGHT REAR OUTSIDE TIRE, REPAIR AS REQUIRED

|          |                                    |        |       |       |
|----------|------------------------------------|--------|-------|-------|
| KLGR2430 | EP1 GREASE WNTR                    | RETAIL | 10.73 |       |
|          |                                    | 1 T    | 8.04  | 8.04  |
| K022105  | PURGE VALVE                        | RETAIL | 57.81 |       |
|          |                                    | 1 T    | 44.47 | 44.47 |
|          | BENDIX PURGE VALVE FOR AD-IP/AD-IS |        |       |       |
| R950011N | AD-IS Dryer Car                    | RETAIL | 31.45 |       |
|          |                                    | 1 T    | 24.19 | 24.19 |

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**TERMS AND CONDITIONS**

I request the above work to be done and the above materials to be supplied and installed on the following conditions.

I promise to pay the amount due upon completion of the work. I acknowledge the lien of the operator for the value of the work and materials supplied. I authorize you, your agents, or independent contractors to drive my vehicle for the purpose of inspection and repairs. I authorize you to subcontract work as necessary, including releasing the vehicle or parts thereof to third parties. I will be responsible for any and all charges that any third party warranty company fails to pay for.

X

Authorized By



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| Ship Via            | Purchase Order       |                    |
| Tax Exempt ID No.   |                      |                    |
|                     |                      | Salesperson<br>421 |

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| 22-014      | T800B    | 1249969     | MXS50768            |         |
| SB3030CC    | 30/30    | BRAKE POT   | RETAIL              | 70.56   |
|             |          |             | 1 T                 | 54.59   |
|             |          | STANDARD    |                     | 54.59   |
| 5004049     |          | GOVENOR KIT | RETAIL              | 123.44  |
|             |          |             | 1 T                 | 94.95   |
|             |          |             | PARTS               | 226.24  |
|             |          |             | LABOR               | 948.80  |
|             | 50210501 |             | SEGMENT TOTAL==>    | 1175.04 |

SEGMENT# 2 C BAS01 \* 08/08/25 08/08/25

A/C Keeps freezing up

CORRECTION:

AUG 8/25 SB = HOOKED UP AC MACHINE AND AC WAS LOW, EVACUATED SYSTEM AND DID VACUUM TEST, TEST FAILED, HOOKED UP NITROGEN AND SPRAYED WITH SOAP WATER, NO LEAKS FOUND DID ANOTHER VAC TEST TO MAKE SURE IT WASN'T JUST HAD CONNECTION, FILLED WITH PAG DYE SINCE THERE WAS NO EVIDENCE OF OIL LEAKS, RAN ANOTHER VACUUM TEST AND NO LEAKS, CHARGED SYSTEM BACK UP AND RAN IT TO SEE IF I COULD FIND DYE, RAN FOR ABOUT AN HOUR AND DID NOT FIND NO LEAKS, UNIT DID NOT FREEZE UP IN THAT TIME, LINES GOT FROSTY BUT WOULD DEFROST WHEN FAN CUT IN, CLEANED UP AREA AND TOOLS,

|              |                     |                  |      |        |
|--------------|---------------------|------------------|------|--------|
| G2SUV-499012 | A/C OIL DYE UNI     | RETAIL           | 2.55 |        |
|              |                     | 1 T              | 2.36 | 2.36   |
|              | 12 PK UNIVERSAL DYE |                  |      |        |
|              |                     | PARTS            |      | 2.36   |
|              |                     | LABOR            |      | 424.00 |
|              | 50210501            | SEGMENT TOTAL==> |      | 426.36 |

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| ***** WORK ORDER TOTALS ***** |          |          |
|-------------------------------|----------|----------|
|                               | INTERNAL | CUSTOMER |
| PARTS                         | 228.60   |          |
| LABOR                         | 1372.80  |          |
| INTERNAL TOTAL                | 1601.40  |          |

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