



Highway 16 W & Range Road 20  
 P.O. Box 21092 Lloyd Mall  
 Lloydminster, AB T9V 2S1  
 780-875-2339 • Fax: 780-875-0262

**Brown's Industrial Sales**

**PLEASE REMIT TO:**

63214 Highway 892 • P.O. Box 1267  
 Cold Lake, AB T9M 1P3  
 780-826-2399 • Fax: 780-826-2390

Ship To: Same as Below

Invoice To: 22-014

Branch		
COLD LAKE		*REPRINT*
Date	Time	Page
07/08/25	06:56:01 (B)	01
Account No	Phone No	Inv No
INT01		W15036
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson
		100

**SERVICE INVOICE**

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
000224	22-014 2006 KENWOR		X 1XKDPBOX46R987300		
22-014	T800B	1249969	MXS50768		

SEGMENT# 1 C BAS01 \* 06/13/25 06/13/25

SERVICE

CORRECTION:

JUNE 14/25 SB = WENT TO GRAB UNIT BUT THERE WAS NO KEYS IN LOCK BOX AND UNIT WAS NOT IN THE YARD MUST HAVE BEEN WORKING,

JUNE 16/25 SB = BROUGHT UNIT INTO THE SHOP, DRAINED ENGINE OIL, CHANGED ENGINE OIL FILTER, CHANGED BOTH FUEL FILTERS, CHANGED BOTH ENGINE AIR FILTERS, CHECKED TIRES AND LIGHTS, CHECKED UNDER THE HOOD COMPONENTS, ROLLED THROUGH AND GREASED UNIT, FOUND SEVERAL ITEMS THAT NEED REPAIR,

- 1) YOKE/UJOINT STRAP LOOSE ON BACK OF TRANS
- 2) FRONT DIFF OUTPUT SEAL/NUT/WASHER/ POSSIBLY SHIMS
- 3) LOOSE AND BROKEN CROSS MEMBERS, 2 ALUMINUM CROSS MEMBERS JUST BEHIND TRANSMISSION ABOVE THE DRIVE SHAFT, 1 STEEL ON BETWEEN REAR DIFF AND CENTER DIFF
- 4) STEERING SHOCKS SWEATING
- 5) CENTER DIFF INPUT SHAFT PLAY, CENTER DIFF INPUT SHAFT UJOINT/POSSIBLY DIFF INTERMEDIATE SHAFT LOTS OF PLAY,
- 6) MULTIPLE LOOSE TORQUE ARMS
- 7) LOOKS LIKE EXHAUST MANIFOLD IS LEAKING CANT SEE BEHIND TURBOS VERY WELL
- 8) RIGHT WIPER LOTS OF PLAY
- 9) NEEDS NEW FIRE EXTINGUISHER
- 10) REAR RIGHT BRAKE POT PLUG
- 11) FRONT DRIVE AXLE TEMP SENSOR SHORTING OUT CAUSING GAUGE TO FLY ALL OVER THE PLACE,
- 12) STEERING SHAFT U JOINTS
- 13) LEFT MIRROR LIGHT

CONTINUED ON PAGE 02

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000224	22-014	2006 KENWOR	X 1XKDPBOX46R987300	
22-014	T800B	1249969	MXS50768	
14) U JOINT ON BACK OF TRANS MISSING GREASE NIPPLE, PUT STICKER ON WINDOW AND TOOK UNIT OUTSIDE, DROPPED TRAILER AND PUT ON WASH RAMP, <u>ADDITIONAL DESCRIPTION:</u> CHANGE ENGINE OIL AND FILTER CHANGE FUEL FILTERS CHECK AIR FILTERS AND CHANGE IF REQUIRED CHECK AND TOP UP ALL FLUIDS GREASE UNIT CHECK LIGHTS AND TIRES				
EHC05		ENVIRONMENT HAN	RETAIL .07	
			38 T .05	1.90
EHC100		ENVIRONMENT HAN	3 T 1.00	3.00
FF5319		FUEL FILTER	RETAIL 25.01	
			1 T 19.19	19.19
FS1000		FUEL FILTER	RETAIL 27.86	
			1 T 21.42	21.42
KLHD2595		KL 0W40 BULK	RETAIL 10.63	
			38 T 8.36	317.68
P534816		OUTER AIR FILTE	RETAIL 105.05	
			2 T 80.80	161.60
		OUTER AIR FILTER		
P551808		OIL FILTER	RETAIL 35.82	
			1 T 27.55	27.55
124557		EP102 GREASE	RETAIL 7.97	
			2 T 6.13	12.26
			PARTS	564.60
			LABOR	608.00
50210501			SEGMENT TOTAL==>	1172.60

CONTINUED ON PAGE 03

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22-014	T800B	1249969	MXS50768		
SEGMENT# 2 C BAS01 ?		06/13/25	06/13/25		

Repairs to unit

CORRECTION:

JUNE 20/25 SB = REMOVED DRIVE LINE, HAD TO CUT BOLTS HOLDING IN CROSS MEMBER, NEED TO REPLACE ALL THE EARS FOR THE CROSS MEMBERS AS THEY FALL APART WHEN YOU UNBOLT THEM, ORDERED THEM, GOT 2 OF 4 EARS OUT AS I HAVE TO CUT AND POUND THE BOLTS OUT,  
 JUNE 23/25 SB = CUT THE REMAINDERS OF THE CROSS MEMBER OUT, CUT THE FRONT ONE OUT, REMOVED EARS OFF OF FRAME, CLEANED UP FRAME AND PAINTED WHERE NEW CROSS MEMBERS WILL GO, CLEANED UP FLOORS, CHANGED BOTH SHOCKS ON THE STEER AXLE, REMOVED STEERING SHAFT AND U JOINTS, CLEANED AND INSTALLED NEW ONES ON THE SHAFT, WENT TO PUT BACK TOGETHER AND THE YOKE ON THE STEERING BOX WAS OVALED, ORDERED NEW YOKE, INSTALLED NEW EARS FOR FRONT CROSS MEMBER, INSTALLED CROSS MEMBER, TIGHTENED ALL THE BOLTS, INSTALLED EARS FOR REAR CROSS MEMBER, INSTALLED CROSS MEMBER AND TIGHTENED BOLTS, FOUND A COUPLE SMALL AIR LEAKS WHILE MOVING THE HARNESS OUT OF THE WAY, REPAIRED AIR LINES, HAVE TO REPLACE TRACTOR PROTECTION VALVE HAD TO REMOVE IT AND THE BOLTS ARE SEIZED INTO IT, CLEANED UP AREA AND TOOLS,  
 JUNE 24/25 SB = CLEANED YOKES AND INSTALLED DRIVE SHAFT, INSTALLED HANGER BEARING BRACKETS ON THE NEW CROSS MEMBERS, TORQUED U JOINTS TO 115FT/LBS AS PER SPICER MANUAL, GREASED NEW U JOINT ON BACK OF TRANS, GREASED ALL OTHER U JOINTS I REMOVED, CLEANED UP AREA, REPAIRED A COUPLE AIR LINES WITH PIN HOLES, CUT OUT THE REAR CROSS MEMBER, AIR HAMMERED THE FRAME CLEAN, PAINTED WHERE BRACKETS ARE GOING TO SANDWICH THE FRAME, INSTALLED NEW BOLTS AND TIGHTENED WITH IMPACT,

CONTINUED ON PAGE 04

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000224 22-014 2006 KENWOR		X 1XKDPB0X46R987300		
22-014 T800B	1249969	MXS50768		

INSTALLED THE NEW YOKE ON THE STEERING BOX, HOOKED UP STEERING SHAFT AND GREASED, STARTED REMOVING THE DRIVE SHAFT BEHIND THE FRONT DIFF, FOUND 2 ROUNDER OFF BOLTS GOT ONE EXTRACTED,  
 JUNE 25/25 SB = REMOVED THE LAST DRIVE SHAFT BOLT AND REMOVED THE DRIVESHAFT, LOTS OF PLAY IN THE SLIP JOINT, P&A SHAFT, REMOVED FRONT DIFF OUTPUT AND LOOKED UP MANUAL FOR PROPER SHIMS, CLEANED UP FRONT OUTPUT YOKE AND FOUND THE SPLINES WERE ALL SMASHED OUT FROM IT BEING LOOSE, ORDERED NEW YOKE, INSPECTED SHAFT AND IT WAS STILL GOOD, CHECKED SHIMS AND IT IS STILL IN SPEC, PLAY WAS COMING FROM THE LOOSE YOKE, REMOVED CENTER DIFF INPUT YOKE, THERE IS MAJOR PLAY ON THE INPUT SHAFT, SOMEONE USED SILICONE TO SEAL THE FRONT BEARING CARRIER STARTING TAKING IT APART TO INSPECT BEARING AND REPLACE SILICONE WITH SHIMS, REMOVED INPUT SHAFT, INSPECTED UNIT NEEDS BEARINGS, WAS RUNNING LOW ON OIL FOR A WHILE, ORDERED BEARINGS, GOT PROCEDURE TO TAKE APART INPUT SHAFT TO CONTINUE INSPECTING, THE INPUT SHAFT HAS BURS ON THE REAR GEAR SO I AM UNABLE TO GET IT APART, MOST LIKELY FROM THE POWER DIVIDER BEING ON GOING DOWN THE HIGHWAY, GOT DIVIDER APART AND FOUND THAT THE SHAFT WAS DAMAGED BEYOND USE, ORDERED NEW SPIDER, SHAFT, REAR GEAR AND BEARINGS, JACKED UNIT UP AND REMOVED TIRES ON CENTER LEFT, CUT U BOLTS AND REMOVED TORQUE ARM, CLEANED UP RUST AND PAINTED, INSTALLED NEW TORQUE ARM HANGER AND U BOLTS, TORQUED U BOLTS TO 350FT/LBS, INSTALLED TORQUE TAG 4791 & 4792, ONE FOR THE TIRES ONE FOR THE U BOLTS, WENT OUTSIDE TO THE JUNK BRAKE POTS AND STOLE A PLUG AND INSTALLED IT ON THE BRAKE POT MISSING A PLUG, EXCHANGED THE FIRE EXTINGUISHER WITH ONE THAT PASSED CERTIFICATION, REPLACED

CONTINUED ON PAGE 05

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	Salesperson 100	

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000224      22-014 2006 KENWOR		X 1XKDPB0X46R987300		
22-014      T800B	1249969	MXS50768		

THE DIFF TEMP SENSOR, REMOVED RIGHT WIPER AND INSTALLED A NEW BUSHING UNDER IT HELPED A BIT BUT THE WHOLE ASSEMBLY IS STARTING TO GET LOOSE, CLEANED UP AREA AND TOOLS,  
 JUNE 27/25 SB = REMOVED ITEMS THAT WOULD BE IN THE WAY TO REMOVED THE PUMPKIN OFF OF CENTER DIFF, FOUGHT TO GET IT OUT OF UNIT, HAD TO LIFT REAR END OFF OF THE GROUND WITH A LOADER, PUT NEW PUMPKIN ON THE TRANS JACK, GOT PULLED OFF FOR ANOTHER UNIT, CAM BACK AND ATTEMPTED TO INSTALL PUMPKIN COULD NOT GET IT LINES UP PROPERLY, HAD TO LOWER AND READJUST IT ON THE JACK,  
 JULY 2/25 SB = PULLED PUMPKIN OUT AND POSITIONED IT BETTER ON THE JACK, ATTEMPTED TO INSTALL IT AGAIN HOWEVER IT KEEPS BOTTOMING OUT BEFORE GOING IN ALL THE WAY, PULLED IT OUT AND INSPECTED FOR MARKS, CLEANED UP MATING SURFACES WITH FILE, GOT PULLED OFF FOR SERVICE CALL, CLEANED UP AREA AND TOOLS,  
 JULY 3/25 SB = FINISHED CLEANING UP SURFACES, INSTALLED PUMPKIN, SEALED AND TORQUED, CLEANED AND INSTALLED AXLE SHAFTS, INSTALLED REAR DRIVE SHAFT, INSTALLED NEW YOKE SEALS ON OUTPUT OF FRONT DIFF AND INPUT OF CENTER DIFF, INSTALLED YOKE ON THE CENTER DIFF, INSTALLED YOKE ON FRONT DIFF AND FOUND THAT IT WONT WORK AS THERE IS TOO MUCH MATERIAL ON THE BACK SIDE OF IT CAUSING IT TO HIT THE DIFF HOUSING, TOOK OFF NEW YOKE AND GAVE TO PARTS TO GET A NEW ONE, ORDERED A NEW SEAL OF THE OUTPUT OF FRONT DIFF AND THE SLEEVE WAS INSTALLED ON THE YOKE, HOOKED UP DIFF LOCK AND POWER DIVIDER LINES, INSTALLED BRAKE POT LINES, FILLED DIFF WITH OIL, INSTALLED YOKES AFTER HAVING ROB MACHINE THEM DOWN TO FIT, CLEANED UP AREA AND TOOLS,  
 JULY 4/35 SB = INSTALLED DRIVESHAFT, INSTALLED TIRES AND

CONTINUED ON PAGE 06

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000224	22-014 2006 KENWOR		X 1XKDPBOX46R987300		
22-014	T800B	1249969	MXS50768		
	3/8" AIR BRAKE HOSE BY THE FOOT			3 T 1.38	4.14
KIT2637	PINION NUT			1 T 29.44	29.44
KIT2638	PINION NUT - KI			RETAIL 41.59	
				1 T 37.56	37.56
	PINION NUT - KIT				
K100-1148	REAR CROSSMEMBE			RETAIL 2232.28	
				2 T 1717.14	3434.28
K100-1161	REAR CROSSMEMBE			RETAIL 2689.31	
				1 T 2068.70	2068.70
K140-2437-5	LH GUSSET CROSS			RETAIL 555.00	
				4 T 426.92	1707.68
	LH GUSSET CROSS MEMBER				
K140-2437-5R	RH GUSSET CROSS			RETAIL 555.00	
				4 T 426.92	1707.68
	RH GUSSET CROSS MEMBER				
OR279000X	VALVE, TP-3			1 T 52.64	52.64
PC1462-6	3/8 UNION PUSH			RETAIL 7.41	
				1 T 6.37	6.37
PC1462-8	1/2 PSP UNION			RETAIL 8.39	
				1 T 6.39	6.39
Q21-1002	TEMP. SENDER			RETAIL 173.43	
				1 T 129.50	129.50
RPL23160410CGL	DIFFERENTIAL			RETAIL 5689.66	
				1 T 4376.66	4376.66
SK000283	STEERING U-JOIN			RETAIL 74.04	
				2 T 63.54	127.08
	STEERING U-JOINT				
SK000296	YOKE OUTPUT			RETAIL 302.87	

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22-014	T800B	1249969	MXS50768		
				1 T	232.98
SPL250-3X	U-JOINT		RETAIL	390.90	
				1 T	300.69
	SPL250 SERIES U-JOINT, QUICK DISCONNECT				
S2280-1	SLEEVE		RETAIL	3.80	
				2 T	5.84
X115-B	1/4 F X 1/4 M90		RETAIL	2.86	
				2 T	4.10
091430-040	U-BOLT KIT		RETAIL	114.62	
				1 T	88.17
124557	EP102 GREASE		RETAIL	7.97	
				1 T	6.13
1460-6	FERRULE 3/8		RETAIL	.31	
				1 T	.25
1461-6	3/8 NUT		RETAIL	.90	
				1 T	.76
1469-6B	3/8 X 1/4 90		RETAIL	3.45	
				1 T	2.82
1469-6D	3/8TX1/2MPT 90		RETAIL	6.05	
				1 T	4.49
1469-8C	1/2TX38MPT 90		RETAIL	6.44	
				1 T	4.81
1474-6D	3/8TX1/2P 45		RETAIL	9.72	
				1 T	7.48
1492-6B	1/4P HOSE FITTI		RETAIL	4.89	
				2 T	3.76
17S-04-0651	YOKE		RETAIL	243.05	
				1 T	186.96
170-70-18X	KIT, BEARING RE		RETAIL	45.06	
				2 T	34.66

CONTINUED ON PAGE 09

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22-014	T800B	1249969	MXS50768	
	KIT, BEARING RETAINER			
170SC55006C		SHORT SHAFT	RETAIL 1932.50	
			1 T 1486.54	1486.54
250-70-18X		UJOINT STRAP KI	RETAIL 40.11	
			1 T 30.85	30.85
	BEARING RETAINER KIT			
59913		300ML GASKET MA	RETAIL 29.87	
			1 T 22.98	22.98
60877-001		FRT AXLE SADDLE	RETAIL 167.27	
			1 T 128.67	128.67
65608		HOSE CONNECTOR	RETAIL 3.03	
			1 T 2.33	2.33
			PARTS 16756.09	
			LABOR 10430.40	
	50210501		SEGMENT TOTAL==>	27186.49

\*\*\*\*\* WORK ORDER TOTALS \*\*\*\*\*

	INTERNAL	CUSTOMER
PARTS	17320.69	
LABOR	11038.40	
INTERNAL TOTAL	28359.09	

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