



**Brown's Industrial Sales**

Highway 16 W & Range Road 20  
 P.O. Box 21092 Lloyd Mall  
 Lloydminster, AB T9V 2S1  
 780-875-2339 • Fax: 780-875-0262

**PLEASE REMIT TO:**  
 63214 Highway 892 • P.O. Box 1267  
 Cold Lake, AB T9M 1P3  
 780-826-2399 • Fax: 780-826-2390

Ship To: Same as Below

Invoice To: 91-015

Branch		
COLD LAKE		*REPRINT*
Date	Time	Page
07/10/24	06:53:25 (B)	01
Account No	Phone No	Inv No
INT01		W12816
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson
		102

**SERVICE INVOICE**

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
R0000375	91-015 2005 ARNES		X 2A91747335A003868		
91-015	CLAM DUMP	63555			
SEGMENT# 1 C KRI01 CVIP-TRL3 07/09/24 07/09/24					
Commercial Vehicle Inspection - 3 Axles					3.31 HRS
<u>CORRECTION:</u>					
T.K. July 9/24 Removed wheels measured and inspected brake system. Did a roll through on the unit and made up a list of necessary repairs.					
T.K. July 11/24 Completed list of repairs. Did up the pass paperwork and put new sticker on unit.					
					LABOR
50210501					530.00
					SEGMENT TOTAL==>
					530.00

SEGMENT# 2 C KRI01 TRLSER 07/09/24 07/09/24					
Montly Trailer Service					1.50 HRS
<u>CORRECTION:</u>					
T.K. July 9/24 Greased entire unit and updated service sticker. Unit was inspected during CVIP.					
					LABOR
50210501					80.00
					SEGMENT TOTAL==>
					80.00

SEGMENT# 3 C KRI01 N/A 07/09/24 07/09/24					
CVIP Repairs					
<u>COMPLAINT:</u>					
1) The brakes would not release					
2) LH middle and RH rear air bags weathers with cords exposed					
3) 2 tires flat					
4) The front guide/latch stop is bent and cracked(seg 4)					
<u>CORRECTION:</u>					
T.K. July 9/24 Followed air supply line to tanks, checked					

CONTINUED ON PAGE 02

**TERMS AND CONDITIONS**

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X

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91-015 CLAM DUMP	63555			
for airflow and had good airflow. Removed air lines from the spring brake valve and removed valve from unit. Put new valve in unit, hooked up airlines and tested and unit aired up.				
JULY 9/24 KB, TIRE REPAIRS.				
JULY 10/24 KB TIRE REPAIRS. REMOVE / INSTALL AIR BAG.				
INSTALL TIRES AND TORQUE. INSTALL LUG MARKERS & WHEEL WHIPS.				
AS92700	AIR BAG	RETAIL	160.51	
		2 T	123.47	246.94
AIR BAG SUSPENSION				
PC1468-6B	3/8TX1/4MP CONN	RETAIL	5.07	
		2 T	3.86	7.72
X107-B	TEE 1/4FX1/4M	RETAIL	3.77	
		1 T	2.76	2.76
110800	SPRING BRAKE VA	RETAIL	257.82	
		1 T	198.32	198.32
SPRING BRAKE VALVE				
1460-6	FERRULE 3/8	RETAIL	.52	
		1 T	.25	.25
1471-6B	TEE 3/8TX1/4MPT	RETAIL	5.92	
		1 T	5.05	5.05
1472-8C	TEE 1/2TX3/8MP	RETAIL	7.16	
		2 T	5.51	11.02
		PARTS		472.06
		LABOR		1920.00
50210501		SEGMENT TOTAL==>		2392.06

SEGMENT# 4 C KOW01 N/A 07/09/24 07/09/24  
 Welding Repairs

CONTINUED ON PAGE 03

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91-015	CLAM DUMP	63555			

COMPLAINT:

- 1) The front guide/latch stop is bent and cracked
- 2) Rear guide pin missing

CORRECTION:

R.K. JULY 10/24 START BRINGING OVER THE TOOLING AND WELDERS OVER TO THE CLAM DUMP TO START REPAIRS IN THE MORNING.  
 R.K. JULY 11/24 CUT THE PREVIOUSLY DAMAGED PIECES FROM THE FRONT PORTION OF THE CLAM DUMP. HEAT AND STRAIGHTEN THE THE PIECES THAT WERE LEFT ON THE PIVOT POINT. GOUGE OFF THE SPACER AND MANGLED PLATES THAT WERE LEFT ON THE ASSEMBLY. STRAIGHTEN WHAT WAS SALVAGEABLE ON THE PRESS. MAKE UP DXF FILES FOR 2 OF THE MAIN PIVOT POINT PLATES. CUT THEM OUT AND MACHINE 2 BUSHINGS AND A PIN TOO REPLACE THE ONES THAT WERE BENT AND OBLONGED FOR BOTH THE FRONT SECTION AND THE REAR PIVOT POINTS. MEASURE EVERYTHING UP AND MAKE SURE EVERYTHING CLEARS AND THERE IS NO RESTRICTIONS THEN WELD EVERYTHING TOGETHER. STEEL USED FOR THE PROJECT : 1 FOOT OF 1.5 INCH HOT ROLLED ROUND STOCK, 3 SQUARE FEET OF 1/4 INCH PLATE, 1 FOOT OF 1 INCH COLD ROLLED ROUND STOCK.

PL14M3	1/4" PLATE STEE	RETAIL	27.54	
		3 T	13.93	41.79
55938	HR RD 1-1/2	RETAIL	23.90	
		1 T	8.95	8.95
	SOLID ROUND COLD ROLL 1.5			
86937	RD STK 1"	RETAIL	4.80	
		1 T	2.40	2.40
		PARTS		53.14
		LABOR		1440.00
50210501		SEGMENT TOTAL==>		1493.14

CONTINUED ON PAGE 04

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91-015	CLAM DUMP	63555			

***** WORK ORDER TOTALS *****		
	INTERNAL	CUSTOMER
PARTS	525.20	
LABOR	3970.00	
SHOP SUPPLIES	50.00	
<b>INTERNAL TOTAL</b>	<b>4545.20</b>	

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