





**Brown's Industrial Sales**

Highway 16 W & Range Road 20  
 P.O. Box 21092 Lloyd Mall  
 Lloydminster, AB T9V 2S1  
 780-875-2339 • Fax: 780-875-0262

**PLEASE REMIT TO:**  
 63214 Highway 892 • P.O. Box 1267  
 Cold Lake, AB T9M 1P3  
 780-826-2399 • Fax: 780-826-2390

Ship To: Same as Below

Invoice To: 91-019

|                     |                      |                    |
|---------------------|----------------------|--------------------|
| Branch<br>COLD LAKE |                      |                    |
| Date<br>05/26/21    | Time<br>17:47:41 (B) | Page<br>02         |
| Account No<br>INT01 | Phone No             | Inv No<br>W08147   |
| Ship Via            | Purchase Order       |                    |
| Tax Exempt ID No.   |                      |                    |
|                     |                      | Salesperson<br>102 |

**SERVICE INVOICE**

| STK#/FLEET# |                    | HRS    | PIN/EIN             | WARRANTY DATE | HRS |
|-------------|--------------------|--------|---------------------|---------------|-----|
| R0000377    | 2005 TRAVIS CLAM D |        | X 48XEF393351003706 |               |     |
| 91-019      | XXXX               | 103644 |                     |               |     |

- 1) Lighting issues, when the signal light is on all lights flash very slightly
- 2) RH side marker light out
- 3) ABS light on
- 4) RH front axle clevis pins seized
- 5) RH side middle axle outer tire badly weather cracked
- 6) RH rear axle inner tire flat
- 7) Airbags don't dump with cab switch

CORRECTION:

J.S MAY 11/21 REPLACED ALL SIGNAL LIGHTS, WITH LED TO STOP THE OTHER LIGHTS FROM FLICKERING. R/H SIDE CLEARANCE LIGHT WAS REPLACED AT THAT THAT TIME. CHECKED ABS LIGHT YE2 SENSOR CODE, CHECKED WIRES EXTENSION WIRE NO GOOD, REPLACED.

J.S MAY 12/21 REPLACED THE WEATHER CRACKED TIRE WITH ANOTHER USED ONE. FOUND A NAIL IN THE FLAT TIRE. PLUGGED, PATCHED IT, AIRED UP TIRES TO 100 PSI. TORQUED TIRES TO 500 FT-LBS, PUT A TORQUE TAG ON UNIT, PUT WHEEL INDICATORS, WHIPS BACK ON UNIT. UNSEIZED THE CLEVIS PIN. REPLACED THE SOLENOID THAT WAS ORDERED FOR THE UNIT, CHECKED STILL NOT AIRING UP BAGS AFTER DUMPING, SEEMS LIKE THERE IS A VALVE NOT EXHAUSTING, REMOVED PLUG IN VALVE, TESTED WORKS, IT IS THE EXHAUST, PUT A FITTING A HOSE ON VALVE. OLD PLUG HAD A SCREEN AND WAS PLUGGED. STILL CAN NOT OPERATE IT WITH THE TRUCK. RAN OIL THROUGH THE TRAILER AS WELL

J.S MAY 13/21 CHECKED WIRING FOR TRUCK PLUG HAD ONE WIRE IN THE WRONG SPOT, MOVED WIRE TESTED WORKS GOOD.

|         |                |        |       |       |
|---------|----------------|--------|-------|-------|
| HB9016R | 4" LED RND RED | RETAIL | 16.66 |       |
|         |                | 2 T    | 13.88 | 27.76 |

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**TERMS AND CONDITIONS**

I request the above work to be done and the above materials to be supplied and installed on the following conditions.

I promise to pay the amount due upon completion of the work. I acknowledge the lien of the operator for the value of the work and materials supplied. I authorize you, your agents, or independent contractors to drive my vehicle for the purpose of inspection and repairs. I authorize you to subcontract work as necessary, including releasing the vehicle or parts thereof to third parties. I will be responsible for any and all charges that any third party warranty company fails to pay for.

X

Authorized By



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| 91-019      | XXXX  |               |                     | 103644  |
| HB9019A     | 6"    | LED MARKER L  | RETAIL              | 20.39   |
|             |       |               | 2 T                 | 16.99   |
|             |       |               |                     | 33.98   |
| RS572       | VALVE | STEM 572      | RETAIL              | 1.32    |
|             |       |               | 1 T                 | 1.10    |
|             |       |               |                     | 1.10    |
| S4497130080 | ABS   | EXT 3'        | RETAIL              | 12.44   |
|             |       |               | 1 T                 | 12.16   |
|             |       |               |                     | 12.16   |
| TEC166      | CT12  | REPAIR        | RETAIL              | 4.63    |
|             |       |               | 1 T                 | 3.50    |
|             |       |               |                     | 3.50    |
| 121-B       | 1/4   | PLUG          | RETAIL              | 1.32    |
|             |       |               | 1 T                 | 1.03    |
|             |       |               |                     | 1.03    |
| 1469-6B     | 3/8   | X 1/4 90      | RETAIL              | 2.44    |
|             |       |               | 1 T                 | 1.99    |
|             |       |               |                     | 1.99    |
| 1471-6B     | TEE   | 3/8TX1/4MPT   | RETAIL              | 4.12    |
|             |       |               | 1 T                 | 3.42    |
|             |       |               |                     | 3.42    |
|             |       |               | PARTS               | 84.94   |
|             |       |               | LABOR               | 973.75  |
| 50210501    |       |               | SEGMENT TOTAL==>    | 1058.69 |

SEGMENT# 4 C KOW01 N/A 05/11/21 05/11/21

Welding Repairs

COMPLAINT:

1) Front clam pivots are cracked

CORRECTION:

R.K. May 12/21 Locate the cracks in the pivot area. Gouge off the previous reinforcement. Grind all the oxides off. V out the cracks and weld up with 5356 alloy. Add some reinforcement to the repair. Wire wheel and check over, everything looks good.

|              |      |         |        |       |
|--------------|------|---------|--------|-------|
| BLU20456109W | .035 | AL WIRE | RETAIL | 18.54 |
|              |      |         | 2 T    | 17.27 |
|              |      |         |        | 34.54 |

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| 91-019      | XXXX  | 103644           |                     |        |
| 113B-601BA  | VALVE | RETAIL           | 62.86               |        |
|             |       | 1 T              | 52.38               | 52.38  |
|             |       | PARTS            |                     | 86.92  |
|             |       | LABOR            |                     | 812.50 |
| 50210501    |       | SEGMENT TOTAL==> |                     | 899.42 |

| ***** WORK ORDER TOTALS ***** |          |          |
|-------------------------------|----------|----------|
|                               | INTERNAL | CUSTOMER |
| PARTS                         | 175.74   |          |
| LABOR                         | 2367.50  |          |
| SHOP SUPPLIES                 | 50.00    |          |
| INTERNAL TOTAL                | 2593.24  |          |

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