



**Brown's Industrial Sales**

Highway 16 W & Range Road 20  
 P.O. Box 21092 Lloyd Mall  
 Lloydminster, AB T9V 2S1  
 780-875-2339 • Fax: 780-875-0262

**PLEASE REMIT TO:**  
 63214 Highway 892 • P.O. Box 1267  
 Cold Lake, AB T9M 1P3  
 780-826-2399 • Fax: 780-826-2390

Ship To: Same as Below

Invoice To: 91-019

|                   |                |             |
|-------------------|----------------|-------------|
| Branch            |                |             |
| COLD LAKE         |                | *REPRINT*   |
| Date              | Time           | Page        |
| 08/27/20          | 17:58:37 (B)   | 01          |
| Account No        | Phone No       | Inv No      |
| INT01             |                | W07454      |
| Ship Via          | Purchase Order |             |
| Tax Exempt ID No. |                |             |
|                   |                | Salesperson |
|                   |                | 102         |

**SERVICE INVOICE**

| STK#/FLEET# |                    | HRS   | PIN/EIN             | WARRANTY DATE | HRS |
|-------------|--------------------|-------|---------------------|---------------|-----|
| R0000377    | 2005 TRAVIS CLAM D |       | X 48XEF393351003706 |               |     |
| 91-019      | XXXX               | 97229 |                     |               |     |

SEGMENT# 1 C STO01 N/A 08/20/20 08/20/20

Airbag issues

COMPLAINT:

The bags are trying to dump all the time

CORRECTION:

A.S Aug 20/20 - Followed airlines and figured out the 3-way air valve does not want to keep air pressure to the airbags, It just dumps instead. Ordered new valve. Removed old valve and installed a new one but the valve did not solve the issue. The electric solenoid air valve seems to be working properly to deflate the bags but when you want to inflate it does not fully move to allow air past. Ordered new valve. Rigged up so the unit will work with the manual valve until there is time to finish the repair. Found we had a valve in Parts that will work but then the unit seemed to be working properly. May have just needed to be worked after sitting for so long.

|          |                 |                  |       |        |
|----------|-----------------|------------------|-------|--------|
| 90554615 | 3Way Pilot Valv | RETAIL           | 70.98 |        |
|          |                 | 1 T              | 59.15 | 59.15  |
|          |                 | PARTS            |       | 59.15  |
|          |                 | LABOR            |       | 410.00 |
| 50210501 |                 | SEGMENT TOTAL==> |       | 469.15 |

\*\*\*\*\* WORK ORDER TOTALS \*\*\*\*\*  
 INTERNAL CUSTOMER

PARTS 59.15

CONTINUED ON PAGE 02

**TERMS AND CONDITIONS**

I request the above work to be done and the above materials to be supplied and installed on the following conditions.

I promise to pay the amount due upon completion of the work. I acknowledge the lien of the operator for the value of the work and materials supplied. I authorize you, your agents, or independent contractors to drive my vehicle for the purpose of inspection and repairs. I authorize you to subcontract work as necessary, including releasing the vehicle or parts thereof to third parties. I will be responsible for any and all charges that any third party warranty company fails to pay for.

X

Authorized By



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