



Brown's Industrial Sales

Highway 16 W & Range Road 20
 P.O. Box 21092 Lloyd Mall
 Lloydminster, AB T9V 2S1
 780-875-2339 • Fax: 780-875-0262

PLEASE REMIT TO:
 63214 Highway 892 • P.O. Box 1267
 Cold Lake, AB T9M 1P3
 780-826-2399 • Fax: 780-826-2390

Ship To: SAME AS BELOW

Invoice To: 10-062

Branch		
COLD LAKE		*REPRINT*
Date	Time	Page
08/12/19	06:59:51 (B)	01
Account No	Phone No	Inv No
INT01		W06280
Ship Via	Purchase Order	
Tax Exempt ID No.		
		Salesperson
		102

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
R0000044	10-062 C5500 SERVI	4636	1GDE5C3987F419476		
10-062	C5500	152109			

SEGMENT# 1 C SPI01 CVIP-TRK 07/30/19 07/31/19
 Commercial Vehicle Inspection - 3 Axles Or Less 3.00 HRS

CORRECTION:

j.s aug 8/19 removed wheels, measured brake pads, removed rear hubs, measured brake shoes, drums for park brake ordered parts, inspected unit, made up list of repairs.
 J.S AUG 12/19 did up pass paperwork for cvip after repairs were completed, put new sticker on unit.

	LABOR	375.00
50210501	SEGMENT TOTAL==>	375.00

SEGMENT#						
SEGMENT# 2	C INTER N/A	07/30/19	08/08/19			
	Crane Inspection					
	SUBLETL	Crane Inspectio	1 T	360.00	360.00	
				SUBLET	360.00	
	50210501			SEGMENT TOTAL==>	360.00	

SEGMENT# 3 C SPI01 N/A 07/30/19 07/31/19
 Repairs
COMPLAINT:
 1) Front driveshaft issues
 2) Rear ABS issues
 3) V mac belt/pulley squealing
 4) Rear brakes pads and park brake shoes worn
 5) LH rear wheel seal leaking
 6) Horn bracket is broken
 7) Lic light MIA, 1 cab light out, tail light LH side
 8) Reflector missing RH rear
 9) Front U-joint on the front driveshaft worn

CONTINUED ON PAGE 02

TERMS AND CONDITIONS

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10-062	C5500	152109			

CORRECTION:

j.s July 31/19 put new reflector on, replaced tail light ,
 drill holes for license plate light.
 j.s Aug 1/19 finished install, wiring in lic light, tested
 works, replaced bulb for cab light. took horn bracket down
 welded it back together installed back on unit.
 j.s April 2/19 removed park brakes on l/h side installed
 new ones. removed wheel seal, installed new seal.
 j.s April 7/19 installed hub, adjusted parking
 brake, installed axle nut torqued to
 spec. installed axle. installed new brake pads, installed
 caliper. removed clutch for v mac, was not bearing in clutch.
 j.s April 8/19 removed r/h rear park brake shoes, installed
 new , removed, installed new seal. installed hub, adjusted
 parking brake. installed axle, pads, installed caliper. put
 tires back on torqued to 400 ft lbs, put torque tag in unit
 , put wheel indicators on, removed shaft linkage, removed
 seal, had rob make seal driver installed new seal. put
 linkage back on. removed front covers on v mac, cleaned
 them up, took bearings out of covers, ordered new ones.
 j.s aug 12/19 installed new bearings, installed covers,
 removed covers did not spin, had to make sure covers made
 worm gear line up, got it back together v mac spins, topped
 up vmac oil. put belt on ran unit vmac makes air, belts
 squeals a little, put belt dressing on belt stopped
 squeaking.

GRO54722	STOP TAIL TURN	RETAIL	21.71	
		1 T	18.09	18.09
15887140	SEAL	RETAIL	63.78	
		2 T	53.15	106.30

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10-062	C5500	152109			
24235861	SEAL			RETAIL 7.19	
				1 T 6.08	6.08
40072	STICK ON REFLEC			RETAIL 1.18	
				1 T .98	.98
	STICK ON REFLECTOR RED 2.5"				
43780	BRACKET			RETAIL 2.66	
				1 T 2.22	2.22
60291	LICENSE LAMP			RETAIL 8.17	
				1 T 6.81	6.81
	CLEAR RECTANGULAR LICENSE LAMP				
66981	PIGTAIL			RETAIL 3.70	
				1 T 3.08	3.08
88964413	JOINT			RETAIL 130.87	
				1 T 130.37	130.37
89026797	BRAKE PAD KIT			1 T 300.46	300.46
89040524	E BRAKE SHOES F			RETAIL 213.97	
				1 T 177.43	177.43
	E BRAKE SHOES FOR 550 TOPKICK				
98057284	IDLER PULLEY			1 T 33.02	33.02
				PARTS 784.84	
				LABOR 2375.00	
	50210501			SEGMENT TOTAL==>	3159.84

SEGMENT# 4 C KOW01 N/A 07/30/19 07/31/19

Drive line issues

COMPLAINT:

Replace double cardigan on the front driveshaft.

CORRECTION:

CUT THE OLD CARDIGAN OFF THE TUBE, TRUE THE TUBE STRAIGHT

CONTINUED ON PAGE 04

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R0000044	10-062 C5500 SERVI	4636	1GDE5C3987F419476		
10-062	C5500	152109			
AND MARK OUT THE YOKES TO MAKE THEM SYNCED. INSTALL AND WELD.					
N921054	DOUBLE CARDAN		RETAIL	460.97	
			1 T	384.14	384.14
	DOUBLE CARDAN JOINT			PARTS	384.14
				LABOR	387.50
50210501			SEGMENT TOTAL==>		771.64

SEGMENT# 5 C KOW01 N/A 07/30/19 07/31/19

Rear Door

COMPLAINT:

Rear door/cover is cracked and the hinges are seizing up

CORRECTION:

RK AUG 8/19 = STRAIGHTEN THE BENT PORTIONS OF THE REAR DOOR. GRIND AWAY THE PAINT IN THE REPAIR AREA AND V OUT CRACKS. WELD UP ALL THE CRACKS. CUT OUT REINFORCEMENT PLATES AND WELD OVER THE AREA WHICH FLEXES WHEN THE DOOR IS BEING OPENED AND CLOSED. STITCH WELD SO THAT IT WON'T CRACK OUT. STRAIGHTEN HINGE AND WELD UP.

50210501	LABOR	500.00
	SEGMENT TOTAL==>	500.00

SEGMENT# 6 C KOW01 N/A 07/30/19 07/31/19

Service Welder 214.7 Hrs

CORRECTION:

SERVICE WELDER 214.7 HR: DRAIN OIL AND PUT IN 0/30 FOR THE WINTER, REPLACE OIL AND AIR FILTER WITH NEW FOAM RING. BLOW OUT THE CONTACTS AND ALL OTHER COMPONENTS. CHECK ALL HOSES AND

CONTINUED ON PAGE 05

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WIRES FOR WARE AND CHAFING. RUN WELDER FOR ABOUT 5 MINUTES, SHUT OFF AND CHECK FOR ANY LEAKS THEN RECHECK THE OIL. EVERYTHING CHECKS OUT GOOD.					
EHC05	ENVIRONMENT HAN	1	T	.05	.05
EHC50	ENVIRONMENT HAN	1	T	.50	.50
KP4788303S1	AIR FILTER		RETAIL	28.79	
			1 T	23.99	23.99
PH8172	OIL FILTER		RETAIL	13.31	
			1 T	11.09	11.09
500007872	ROTELLA T5 0W40		RETAIL	9.66	
			1 T	8.05	8.05
	ROTELLA T5 0W40 FULL SYNTHETIC BLEND OIL BULK				
			PARTS		43.68
			LABOR		187.50
	50210501		SEGMENT TOTAL==>		231.18

***** WORK ORDER TOTALS *****		
	INTERNAL	CUSTOMER
PARTS	1212.66	
LABOR	3825.00	
SUBLET	360.00	
SHOP SUPPLIES	50.00	
INTERNAL TOTAL	5447.66	

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