



SERVICE INVOICE PROFORMA

Finning (Canada), a division of Finning International Inc.

10910 - 170 STREET
EDMONTON, AB T5S 1H6
(780) 483-1122
(780) 443-7995 FAX

Date 17/11/20
Invoice Number
Invoice Total \$42,505.86
Payment Terms NET 30 DAYS

PAYER CA-0015429
COUNTRY STYLE MEATS LTD O/A
TERRACE AGGREGATES
1 52561 RANGE ROAD 214
ARDROSSAN AB T8E 2H4

Due Date 17/12/20
Currency CANADIAN DOLLAR
Customer Tax Exemption No.
Customer Reference No.
Order Date 08/09/20
Order Number 0060709730
Finning Contact LOGAN LAWRENCE/LISA MORRISON
Customer Contact TERRY 780-719-8383
Customer Commitment Date 00/00/00
Actual Completion Date 17/11/20



CUSTOMER LOCATION CA-0015429
COUNTRY STYLE MEATS LTD O/A
1 52561 RANGE ROAD 214
ARDROSSAN AB T8E 2H4

Make CAT
Model D8R II
Serial Number 6YZ00511
Unit Number DZ08-6YZ00511
Meter Reading 18983.00
(08/09/20)

Table header with columns: Line No., Qty, Item No., Description, U/M, Sales Price

10 D8R II ENG COOANT TRBLSHOOT IN FIELD

Customer Reference No.
FINNING WO#1967694
18,974HRS
LOCATION:

COMPLAINT:
TROUBLESHOOT AND REPAIR FOR COOLANT LEAK, OIL IN
COOLANT, NO COOLANT FLOW WARNING
CAUSE:
UNABLE TO DUPLICATE COMPLAINT/LEAK
CORRECTION:
SEP 7
Logan Lawrence (2.0hrs)
Travel time to/from site near Shell Scotsford (2.0hr)
-Customer provided water to fill system to find leak
-Appears old leak was at bottom of rad cores

PAYMENT ADDRESS CHANGE NOTIFICATION: PLEASE REMIT TO P.O. BOX 2405, EDMONTON, AB T5J 2S1.

GST/HST Registration Number: 101801561 RT0001
This Service Invoice - Pro Forma is subject to and incorporates by reference the Finning Parts Terms and Conditions, which can be found at www.finning.com/PartsTerms
Any Services provided by Finning are subject to Finning's Service Warranty & On-Time Completion Guarantee which can be found at www.finning.com/ServiceWarranty
Parts returns are governed by the Finning Customer Return Policy which can be found at www.finning.com/ReturnPolicy
Finning's liability, even if caused by its own negligence, and the remedies available to the Customer are limited by these Terms and Conditions.
These items are controlled by the U.S. government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. government or as otherwise authorized by U.S. law and regulations.
The Terms and Conditions of this Service Invoice - Pro Forma, including all documents incorporated by reference, is the entire agreement. No other documentation or other terms and conditions provided by the Customer prior to or subsequent to the finalization of this Order by the Customer shall be of any force or effect.



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-Start machine and run to operating temp
-White smoke for 30 seconds at start up
-After start up open rad cap and it was under pressure
-pulled sample due to oil on top of water
-Unable to make machine leak at operating temp
-Possible failures on engine:
*head gasket
*injector sleeves
*oil cooler
*water pump
-Advise customer of possible issues
-Customer is going to flush rad out and see if able to better determine actual failure.
-Advise that it will be hard to determine without disassembly and inspection.
-Original Engine almost at 19000Hrs
-Take Engine SOS

SEP 9
Logan Lawrence (0.5hrs)
-Take Engine SOS

SEP 18
Logan Lawrence (1.5hrs)
-Make parts list and order for Cylinder head gasket repair

OCT 13
Logan Lawrence (9.5hrs)
Travel time to/from site near Shell Scotsford (2.0hr)
-Boost Machine
-Walk machine near tent/shop
-Remove side panels, precleaner,exhaust stack and hood
-Wait for customer to make room in Tent/shop

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- Unable to fit blade through door
- Remove blade. Trouble removing from trunnion
- Bring machine in tent
- Remove air cleaner
- Coolant lines
- Disconnect turbo
- Remove air line
- Remove fan
- Remove fan hub
- Cover openings
- Service report

- OCT 14
- Logan Lawrence (11.0hrs)
- Travel time to/from site near Shell Scotsford (2.0hr)
- Continue disconnecting cylinder head
- Hoses, electrical
- Front fan bracket
- Time engine to Top #1
- Remove camshaft cover
- Remove gear, seal plate
- Remove valve cover and base, injector harness melted, bare wire showing
- Remove rocker assemblies
- Remove injectors
- Found #6 has broken spring
- Numerous seals damaged
- Remove head bolts
- Rig up head and remove
- Start clean around block
- Remove spacer plate and gasket
- Start cleaning head
- Find cracks between inlet valves on two cylinders
- Show customer advise to replace

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- Order reman head
-Clean up
-Service report and parts list for extra parts for head
OCT 15
Logan Lawrence (8.0hrs)
Travel time to/from site near Shell Scotsford (2.0hr)
-Remove exhaust manifold
-Remove aftercooler
-No leaks in aftercooler
-Clean valve covers
-Clean rocker shaft assemblies
-Clean valve cover base
-Replace damaged injector harness
-Clean front housing around cam
-Clean block, pitting around water ferrules on block
-Load camshaft tooling
-Load cylinder head
-Service report

- OCT 16
Logan Lawrence (8.5hrs)
Travel time to/from site near Shell Scotsford (2.0hr)
-Unload cylinder head
-Clean packing grease off head. 2 hours with solvent
-Start swapping plugs, fittings and brackets
-Remove cam and clean
-Install cam into new head
-Load old head for core
-Clean up
-Missing seal to install head
-Attempt to leave and man showed up to look at machines in customers Auction sale

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-Stayed on site for 30 Mins to make sure he left and lock gates
-Core return cylinder head, Pick up parts,
-Service report

OCT 19
Logan Lawrence (10.5hrs)
Travel time to/from site near Shell Scotsford (2.0hr)
-Install seals, spacer plate, head gasket
-Install cylinder head
-Torque cylinder head as per SIS, final torque of 335FT/Lbs
-Install camshaft gear.
-Check back lash between idler gear and cam gear
-Spec 0.356 ± 0.254 mm (0.014 ± 0.010 inch)
-Actual .015"
-Install cam gear cover
-Install fan hub and A/C brackets
-Install belts
-Clean and reseal injectors
-#6 injector has broken spring, Customer wants to re-use
-All injector seals on injectors pitted
-Install new seals
-Install injectors and torque as per SIS
-Install rocker shafts
-Set valves for inlet and exhaust
-Install and torque valve cover base
-Clean up
-Service report

OCT 20
Logan Lawrence (6.5hrs)
Travel time to/from site near Shell Scotsford (2.0hr)
-Search for injector height(30Mins)
-Check injector height, all at spec

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- Install harness to injectors
-Install valve covers
-Install air cooler
-Connect LH side of engine
-Install coolant tube
-Install blow by tube
-Install hyd oil cooler
-Install fan shroud
-Install exhaust studs
-Install manifold and turbo(Turbo never removed from Manifold)
-Install timing pin plug and cover
-Connect heater hoses
-Connect fuel lines to back of head and front
-Clean up
-Service report
-Lock gates

- OCT 21
Logan Lawrence (9.0hrs)
Travel time to/from site near Shell Scotsford (2.0hr)
-Clean and install turbo lines
-Install muffler
-Clean and install intake lines
-Install air cleaner
-Repair wiring to air inlet sensor
-Attempt to lower stump pan
-2 bolts stripped
-Remove oil drain cover
-Drain oil
-Change fuel filters and engine filters
-Start priming fuel system, Had to pressure tank to get fuel through system
-Priming pump leaking

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-Fill engine oil

OCT 22
 Logan Lawrence (11.0hrs)
 Travel time to/from site near Shell Scotsford (2.0hr)
 -Wait for customer to bring water to flush cooling system
 -Cut stump pan bolts
 -Drop engine stump pan and clean out dirt
 -Dirt packed up to engine block
 -Install new bolts and bolt up pan
 -Fill cooling system with water and cascade
 -Attempt to start machine, booster hooked to machine
 -Did not have enough cranking power to rotate engine fast enough
 -After machine running, take out side and stall machine
 -Drain and refill, customer requested to use a car wash detergent. The oil was not draining out of top of rad
 -Run and drain again
 -Flush with water
 -Fill coolant
 -While water draining installed hood , exhaust and precleaner
 -Clean trunnion on blade for install

OCT 23
 Logan Lawrence (9.0hrs)
 Travel time to/from site near Shell Scotsford (2.0hr)
 -Warm machine
 -Change engine oil
 -Install side guarding
 -Oil drain guard bolt holes stripped. Drill and tap to next size bolt
 -Coolant leaking at rad core - possibly from fuel/oil in

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			coolant or power wash soap that was used to flush cooling system(used on customer request)		
			-Customer picking up new core seals		
			-Repaired core seals in July		
			-Remove all core as all seals were damaged		
			-Clean bottom tank		
			-Paint surface		
			-Install with new seals		
			-Fill coolant		
			-Run machine, top up coolant		
			-Install blade		
			-Park machine		
			-Clean up		
			-Complete credits and required service reports		
			COMPLICATION: ATTEMPT TO COMPLETE REPAIR AS REASONABLE AS POSSIBLE MAJORITY OF THE BOLTS WERE RUSTED OR DAMAGED PART REQUIRED TO INSTALL HEAD WAS MISSING CYLINDER HEAD HAD TO BE UNLOADED/LOADED OUTSIDE AND MOVED INTO THE SHOP		

	1.00	320271102 FIN001	STANDARD SOS ANALYSIS -OIL	PC	25.00
	1.00	CORECHGCATMCO	CORE CHARGE CAT MCO		129.32
	1.00-	CORECHGCATMCO	CORE CHARGE CAT MCO		-129.32
	88.00	1395-035- -ACZ-001	JOURNEYMAN FIELD	EA	19,999.50
	25.50	1395-035- -ACZ-001	JOURNEYMAN TRAVEL	EA	6,020.00
	1.00	CORECHGCATMCO	CORE CHARGE CAT MCO		804.15
	3.00	2429537	SEAL	PC	265.56
	1.00	2271204	GASKET	PC	116.02
	16.00	1241855	BOLT 12PT	PC	517.92

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	1.00	1036045	SEAL	PC	72.96
	1.00	5E8771	O RING	PC	36.28
	1.00	1178801	SEAL O RING	PC	39.09
	1.00	4H9541	GASKET	PC	2.00
	6.00	2303728	SEAL	PC	84.90
	1.00	1142687	SEAL-O-RING	PC	8.21
	2.00	4L8337	SEAL	PC	39.62
	1.00	7C0307	GASKET	PC	2.38
	1.00	7N7559	GASKET	PC	1.96
	1.00	1981517	GASKET	PC	7.31
	4.00	1757896	SEAL-O-RING	PC	28.76
	2.00	5S1188	SEAL O RING	PC	41.12
	24.00	3E6772	SEAL-WATER	PC	142.08
	26.00	5H1504	WASHER	PC	65.00
	1.00	1090076	SEAL O RING	PC	16.61
	2.00	5P0840	SEAL-O-RING	PC	18.40
	1.00	6V1197	SEAL	PC	41.47
	6.00	9X7317	SEAL O RING	PC	43.80
	6.00	2303775	SEAL	PC	110.82
	1.00	4N1156	GASKET	PC	3.35
	2.90	5P5678	M SEAL STK	M	80.10
	12.00	3718949	CM HOSE BULK	CM	25.44
	12.00	3718946	CM HOSE BULK	CM	21.00
	32.00	3718122	CM HOSE BULK	CM	44.16
	30.00	3718119	CM HOSE BULK	CM	31.20
	11.00	3718121	CM HOSE BULK	CM	13.31
		1178557	PLATE SEAL	PC	
		EOF			9.23

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	1.00	5719902	GASKET AS KT	PC	358.80
	6.00	0313185	BOLT	PC	191.46
	1.00	6I4421	PLATE SPACER	PC	921.85
	4.00	2M5173	SEAL	PC	96.76
	1.00	1P9390	GASKET	PC	23.24
	1.00	7W0688	GASKET	PC	5.54
	1.00	7D7111	SEAL-O-RING	PC	49.82
	2.00	1616291	GASKET	PC	214.20
	1.00	4256526	HARNESS AS-W	PC	471.08
	16.00	2N2766	LOCK NUT	PC	185.92
	2.00	1090078	SEAL O RING	PC	22.62
	12.00	5M2894	WASHER	PC	8.04
	6.00	1299452	GASKET	PC	48.18
	12.00	1061792	STUD TAPER	PC	271.20
	1.00	6V0128	SEAL	PC	4.11
	6.00	3308196	SEAL-O-RING	PC	45.84
	1.00	20R2645	HEAD GP CYL	PC	7,321.78
		20R2645			
		EOF			366.09
	1.00	CORECHGCATMCO	CORE CHARGE CAT MCO		6,017.02
	2.00	5P7204	SEAL-O-RING	PC	9.72
	10.00	1241854	BOLT 12PT	PC	356.60
	1.00	1422329	SEAL-DRAINBA	PC	29.37
	1.00-	20R2645	HEAD GP CYL	PC	-6,017.02
		AL119676940088			
	1.00	1605723	GASKET	PC	7.12
	4.00	3T2747	RETAINER	PC	175.72
	4.00	7X0582	WASHER	PC	23.48
	4.00	7X0375	BOLT	PC	60.52

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Thank you for your business.

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CUSTOMER: COUNTRY STYLE MEATS LTD O/A

Per: _____(sign)

Per: _____(sign)

Name: _____(print)

Name: _____(print)

Title: _____

Title: _____

Date: _____

Date: _____

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These items are controlled by the U.S. government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified.

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