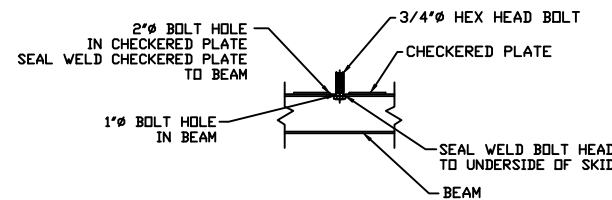


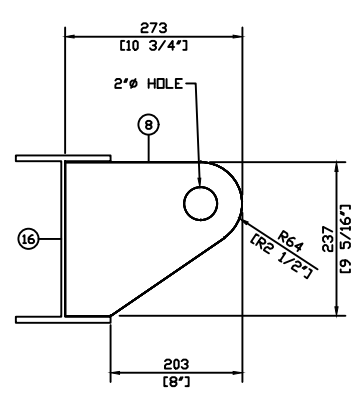
TOWER BASEPLATE BOLT CONNECTION DETAIL  
NTS



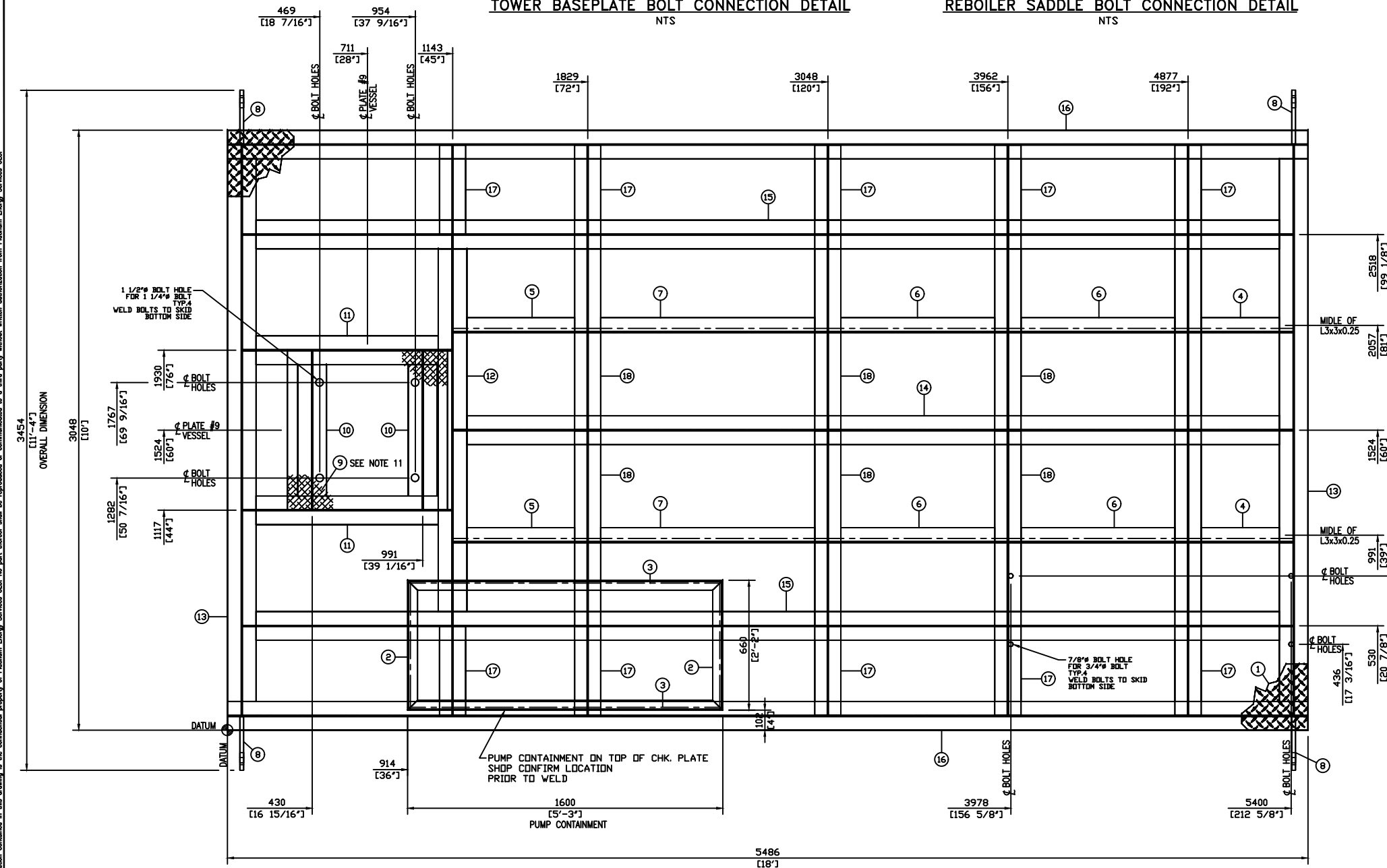
REBOILER SADDLE BOLT CONNECTION DETAIL  
NTS

BILL OF MATERIAL							
MARK	QTY	MEMBER	LENGTH(mm)	WIDTH(mm)	MATERIAL	WEIGHT(kg)	HEAT#
1	1	3/16-Checkr-PL	5486	3048	SA-36	625.38	
2	2	L2x2x0.250	660		G-44W	6.27	
3	2	L2x2x0.250	1600		G-44W	13.27	
4	2	L3x3x0.250	530		G-44W	6.67	
5	2	L3x3x0.250	680		G-44W	16.67	
6	4	L3x3x0.250	909		G-44W	24.47	
7	2	L3x3x0.250	1213		G-44W	16.67	
8	4	PL-3/4	273	237	SA-36	29.6	
9	1	PLATE-1	813	813	SA-36	131.82	
10	2	W10x22	807		G-44W	46.92	
11	2	W10x22	1064		G-44W	63.76	
12	1	W10x22	1981		G-44W	61.92	
13	2	W10x22	2896		G-44W	183.72	
14	1	W10x22	4264		G-44W	136.65	
15	2	W10x22	5334		G-44W	343.36	
16	2	W10x22	5486		G-44W	359.22	
17	10	W8x18	451		G-44W	108.27	
18	8	W8x18	988		G-44W	201.60	
19	4	1 1/4" HEX HEAD BOLT, 4 1/2" LG c/w WASHER/NUT			GRADE 8	-	
20	4	3/4" HEX HEAD BOLT, 4 1/2" LG c/w WASHER/NUT			GRADE 8	-	
TOTAL WEIGHT:						2379.11	

\*ALL BOM ITEMS DO NOT INCLUDE WELD GAP

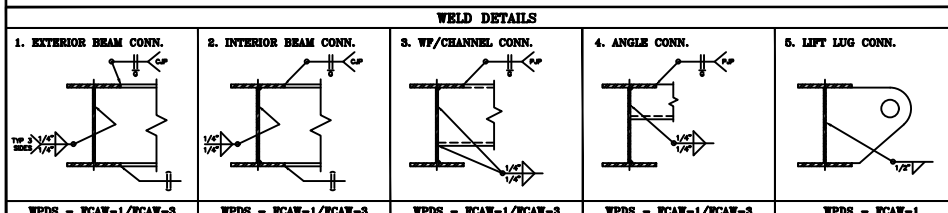


LIFT LUG DETAIL  
(1:5)  
TYP. 4



PLAN  
SCALE 1:15

- GENERAL STRUCTURAL STEEL NOTES:
- ALL DIMENSION ARE IN INCHES UNLESS NOTED. ALL ELEVATIONS ARE REFERED FROM TOP OF SKID FLOOR.
  - SURFACES AND EDGES TO BE WELDED SHALL BE SMOOTH, UNIFORM AND FREE FROM FINN, CRACKS, ALSO WITH IN 50mm OF ANY WELD LOCATION, FREE FROM LOOSE OR THICK SCALE, SLASH, RUST, PAINT, GREASE, MOISTURE etc. W59-13 5.3.1
  - SKID FRAMING SHALL BE OF SOLID WELDED CONSTRUCTION, 6mm CONTINUOUS FILLET WELDS, COPE ALL FRAMING MEMBERS INTO ONE ANOTHER UNLESS NOTED OTHERWISE.
  - CHECKERED PLATE SEAMS TO BE SEAL WELDED CONTINUOUSLY ON TOP SIDE, STITCH WELDED TO UNDERSIDE USING 5mm FILLETS 50mm AT 300mm INTERVALS. FCAW-1.
  - CLEAN ALL STEEL SURFACES PRIOR TO PAINTING TO SSPC-SP#6 (COMMERCIAL BLAST)
  - PAINT: ONE COAT OF FAST PRIMER, AND ONE COAT OF FINISH DTM F34 WARM GRAY
  - WEIGHT OF STRUCTURAL STEEL SKID = 5,774 lbs (2,619 kg)
  - SHIPPING DIMENSIONS: 18'-0" L x 11'-4" W
  - FULL PEN WELDS ON MAIN MEMBERS.
  - STRUCTURAL STEEL SKID IS DESIGNED TO 4-POINT LIFT.
  - ITEM #9 1" THICK PLATE TO BE WELDED TO BEAM, CHECKER PLATE MUST BE GOUGED OUT AND SEAL WELDED.



REV	DESCRIPTION	BY	DATE	CHK'D	APP'D
2	REVISED PAINTING NOTES	CL	17-10-11	BX	DG
1	ADDED BOLT HOLES	CL	15-10-20	LL	DG
0	ISSUED FOR CONSTRUCTION	CL	15-10-14	LL	DG

ENGINEER'S STAMP		DRAWN BY CL 15-10-14		CLIENT STOCK	
		CHK'D BY LL 15-10-14			
		APP'D BY DG 15-10-14			
		CAD REF 30086-SKD-01.DWG			
		SCALE AS SHOWN			
		TITLE 24" OD X 28'-0" 1440 PSI AB SOUR DEHY. PACKAGE STRUCTURAL STEEL - PLAN VIEW			
		JOB NO. 30086		DRAWING NO. 30086-SKD-01	
				REV 2	

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