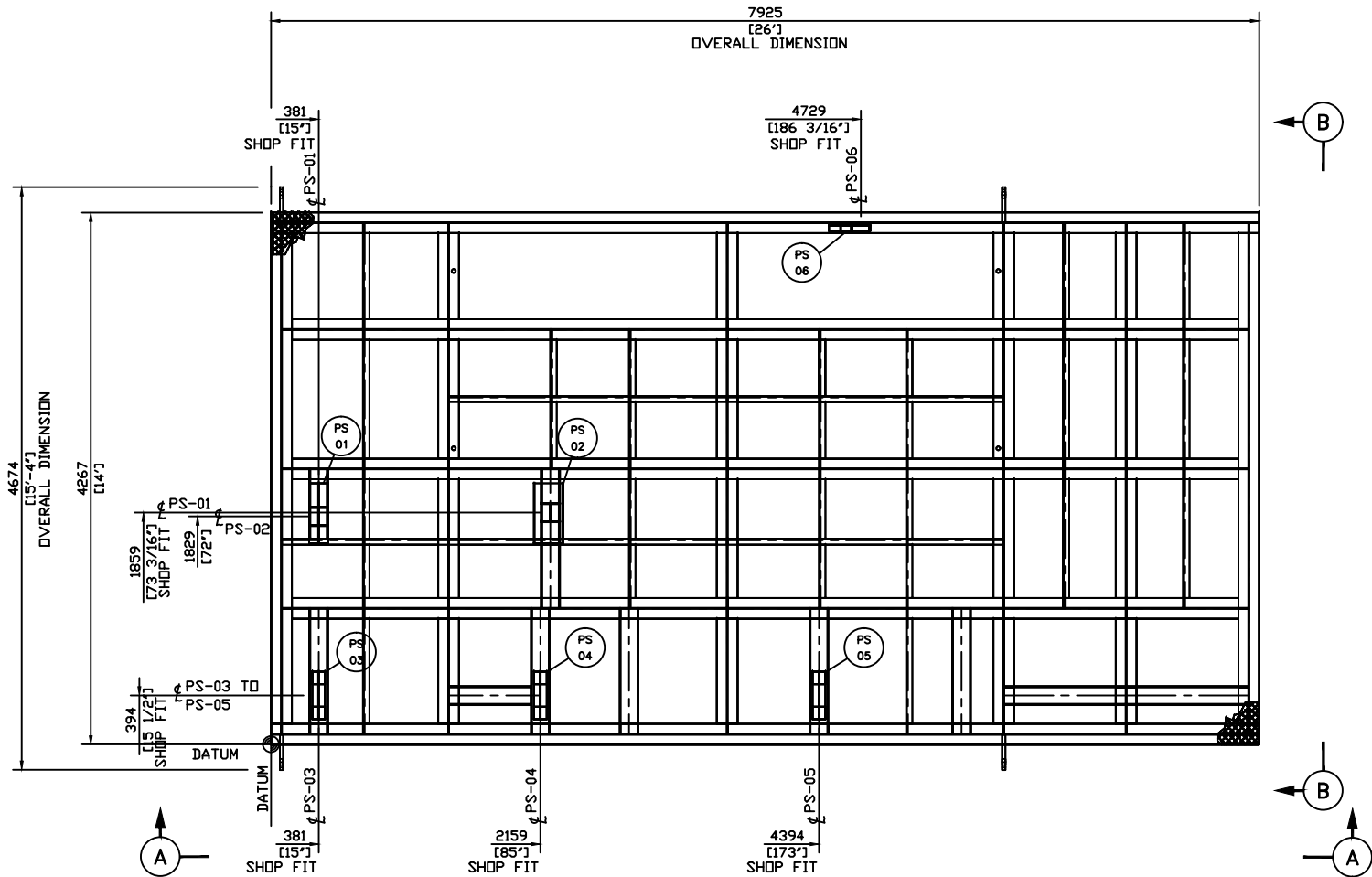


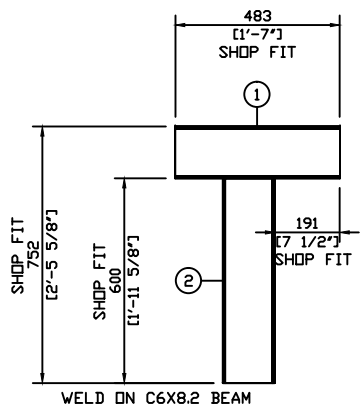
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BILL OF MATERIAL						
ITEM	REQ'D	DESCRIPTION	MATERIAL	HEAT #		
1	1	W6x15 x 1'-7" Lg	G-50W	-		
2	1	W6x15 x 1'-11 5/8" Lg	G-50W	-		
3	1	W6x15 x 3'-3 13/16" Lg	G-50W	-		
4	1	1/2" THK FLAT PLATE (SHOP FIT)	G-44W	-		
5	3	W4x13 x 1'-3" Lg	G-50W	-		
6	6	HSS 4"x4"x0.25" x 8'-6 1/2" Lg	G-44W	-		
7	1	C6x8.2 x 1'-1" Lg	G-44W	-		
8	1	C6x8.2 x 8'-11 3/4" Lg	G-44W	-		
9	1	L2x2x1/4" x 8 1/2" Lg	G-44W	-		

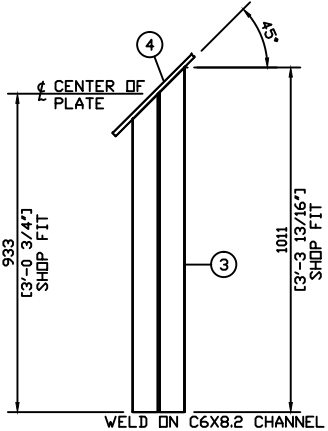
*ALL BOM ITEMS DO NOT INCLUDE WELD GAP



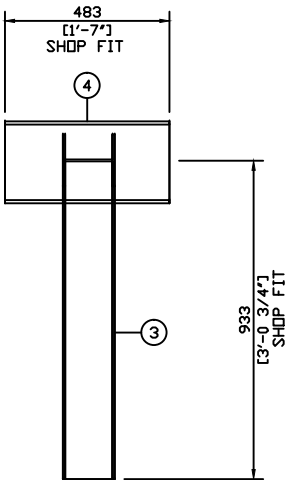
PLAN
SCALE 1:25



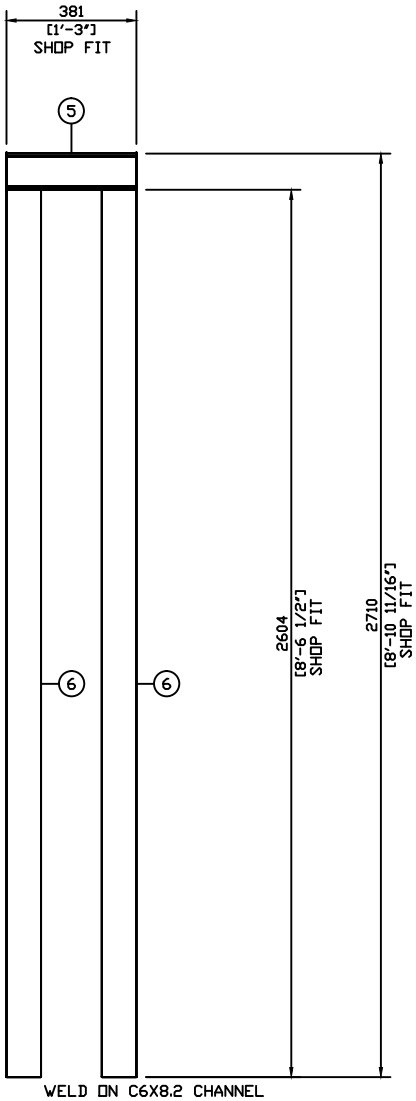
PS-01 DETAIL
SCALE 1:10



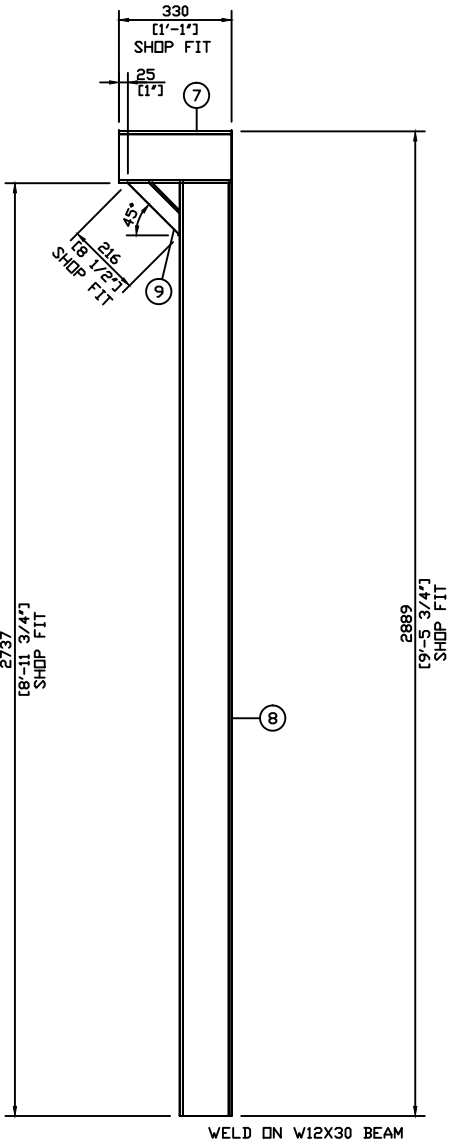
PS-02 DETAIL
SCALE 1:10



PS-02 DETAIL
SCALE 1:10



PS-03/04/05 DETAIL
SCALE 1:10
(TYP. 3)



PS-06 DETAIL
SCALE 1:10

- NOTES:
- SEE DWG SKD-01 FOR GENERAL NOTES.
 - ALL FILLET WELDS TO BE 1/4" UNLESS NOTED OTHERWISE.

REFERENCE DRAWINGS	REV	DESCRIPTION	BY	DATE	CHK'D	APP'D
	0	ISSUED FOR CONSTRUCTION	CL	19-04-16	BX	DG

ENGINEER'S STAMP

DRAWN BY	CL	19-04-16
CHK'D BY	BX	19-04-16
APP'D BY	DG	19-04-16
CAD REF	30700-SPT-01.DWG	SCALE AS SHOWN

CLIENT	STOCK
TITLE	72" ID x 20'-0" S/S 720 Psig HORIZONTAL SEPARATOR PIPE SUPPORTS - DETAILS
JOB NO.	30700
DRAWING NO.	30700-SPT-01
REV	0



CALGARY, ALBERTA