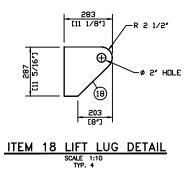


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BILL DF MATERIAL											
MARK	K QTY MEMBER		LENGTH(mm)	WIDTH(mm)	MATERIAL	VEIGHT(kg)	HEAT#				
1	1	1/4-Checker-PL	7925	4267	SA-36	1687.50					
5	1	C6x8.2	551		G-44W	5.82					
3	2	C6x8.2	556		G-44W	12.43					
4	1	C6×8.2	657		G-44₩	7.46					
5	1	C6×8.2	974		G-44₩	10.76					
6	1	C6×8.2	978		G-44W	10.80					
7	5	C6×8.2	1003		G-44₩	55.53					
8	1	C6×8.2	1333		G-44W	15.71					
9	2	C6×8.2	2213		G-44₩	52.89					
10	2	C6×8.2	2229		G-44W	53.28					
11	4	L2x2x1/4	530		G-44₩	9.19					
12	4	L2x2x1/4	551		G-44W	9.06					
13	4	L2x2x1/4	556		G-44₩	9.67					
14	4	L2x2x1/4	576		G-44₩	9.54					
15	3	L2x2x1/4	849		G-44₩	10.78					
16	2	L2x2x1/4	1003		G-44₩	4.32					
17	5	L2x2x1/4	1111		G-44W	24.18					
18 (4.	D PLATE-1	287	283	G-44₩	46.52					
19	4	W12×30	849		G-50₩	132.89					
20	4	W12×30	1003		G-50₩	160.25					
21	8	W12×30	1111		G-50₩	359.35					
55	2	W12×30	4095		G-50₩	356.18					
23	3	W12×30	7752		G-50₩	1024.12					
24	2	W12×30	7925		G-50₩	707.54					
25	25 4 1'# HEX HEAD BOLT, 4 1/2" LG c/w VASHER/NUT GRADE 8 -										
TOTAL WEIGHT: 4775.75											
THAN PEAN MATERIAL & FOW TO BE OSA CAO 21 FOW											

*MAIN BEAM MATERIAL G-50W TO BE CSA G40.21-50W *ALL BOM ITEMS DO NOT INCLUDE WELD GAP



GENERAL STRUCTURAL STEEL NOTES:

- ALL DIMENSION ARE IN INCHES UNLESS NOTED. ALL ELEVATIONS ARE REFERED FROM TOP OF SKID FLOOR.
 SURFACES AND EDGES TO BE WELDED SHALL BE SMOOTH, UNIFORM AND FREE FROM FINS, CRACKS, ALSO WITH IN 2' OF ANY WELD LOCATION, FREE FROM LOOSE OR THICK SCALE, SLAG, RUST, PAINT, GREASE, MOISTURE etc. W59–13 5.3.1
- SKID FRAMING SHALL BE OF SOLID WELDED CONSTRUCTION, 1/4" CONTINUOUS FILLET WELDS, COPE ALL FRAMING MEMBERS INTO ONE ANOTHER UNLESS NOTED OTHERWISE. 4. CHECKERED PLATE SEAMS TO BE SEAL WELDED CONTINUOUSLY ON TOP SIDE. STITCH WELDED TO UNDERSIDE AND PERIMETER USING 3/16" FILLETS 2" AT 12" INTERVALS. FCAW-1.
- ALL WELDS TO BE GROUND FLUSH ON BOTTOM OF SKID. 5. CLEAN ALL STEEL SURFACES PRIOR TO PAINTING TO SSPC-SP6 (COMMERCIAL BLAST)
- 6. PAINT: ONE COAT OF PRIMER
- ONE COAT OF FINISH DTM F34 WARM GREY
- 7. WEIGHT OF STRUCTURAL STEEL SKID = 11,060 lbs (5,017 kg)
- 8. SHIPPING DIMENSIONS: 26'-0"L x 15'-4"W (7925mm x 4674mm)
- 9. FULL PEN WELDS ON MAIN MEMBERS.
- 10. STRUCTURAL STEEL SKID IS DESIGNED TO 4-POINT LIFT.
- 11. 1/8" FABRICATION DIMENSIONAL TOLERANCE.

	19-02-25		CLIENT				
19-02-25		STOCK					
	19-02-25						
;	AS SHOWN						
ATINUM BY SERVICES			TITLE SKID FOR 72" x 20' 720 PSI HORIZONTAL SEPARATOR STRUCTURAL STEEL - PLAN VIEW				
	LGARY, ALE	BERTA	JOB NO.	30700	DRAWING NO. 30700-SKD-01	rev 1	