

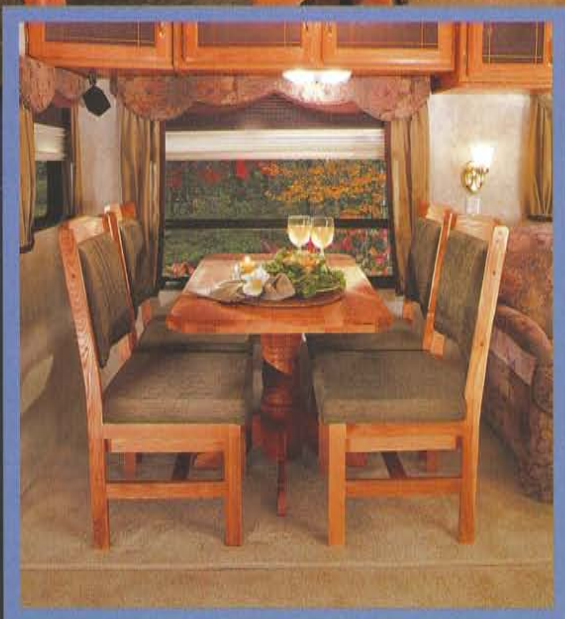
Montana

2004



"Built by People who know RVing"





Montana's 3670 RL floor plan is the most open of all our interiors. Shown above in Desert Sunset, the 3670 RL glows with a traditional, yet spacious atmosphere. Extra tall recliners provide you with the perfect place to chat, watch television or take a little snooze. The "Spacemaker" free-standing dinette, shown at left, features a table-top which slides forward and back on either side so it is easier to enter and leave the dining area. The elegant, single-pedestal design allows ample leg room under the table. You'll find plenty of additional storage under the hinged seat cushions. Upon close observation, you will recognize the quality of this American-made dinette ensemble to be truly premium.

Move Up To Montana.

At Montana, we believe that, with the right inspiration, you can achieve greatness at most anything — even if it's vacationing, adventuring or just relaxing. We're inspired to build fifth wheels that will enable you to easily achieve all three.

To do this, we know we must build a fifth wheel that provides continuing pleasure over the long haul and in every aspect of the ownership experience. This has been our goal ever since we introduced the Montana.

Montana is the envy of the industry and the Number One choice in North America because we bring together concepts other manufacturers find mutually exclusive — convenience, comfort, quality, innovation and value — and offer it all to you in breathtaking floor plans and interior decors.

It's easy to see why the Montana is the standard against which all other fifth wheels are measured.



Imagine the pleasure of this 5,100 BTU electric fireplace whenever you want to enjoy a touch of cozy warmth.



Quality.

A Montana's appearance speaks of class-leading style and comfort. But we are not satisfied with mere good looks. So, we build the Montana as tough and durable as it is beautiful. Realizing that the final quality of the Montana is a direct result of the quality of everything that goes into it, Montana's engineers analyze every component to ensure years of trouble-free usage.

Not everyone offers quality features like Total Surround™ aluminum framing, all-steel drawer guides complete with roller ball bearings or real wood trim moldings. Other manufacturers find it easier to talk about quality than to create it. Montana's Old World craftsmen are the finest in the industry and continually strive to provide a level of "fit-and-finish" second to none. Your peace of mind is assured because you are purchasing an RV worthy of its established reputation for quality.

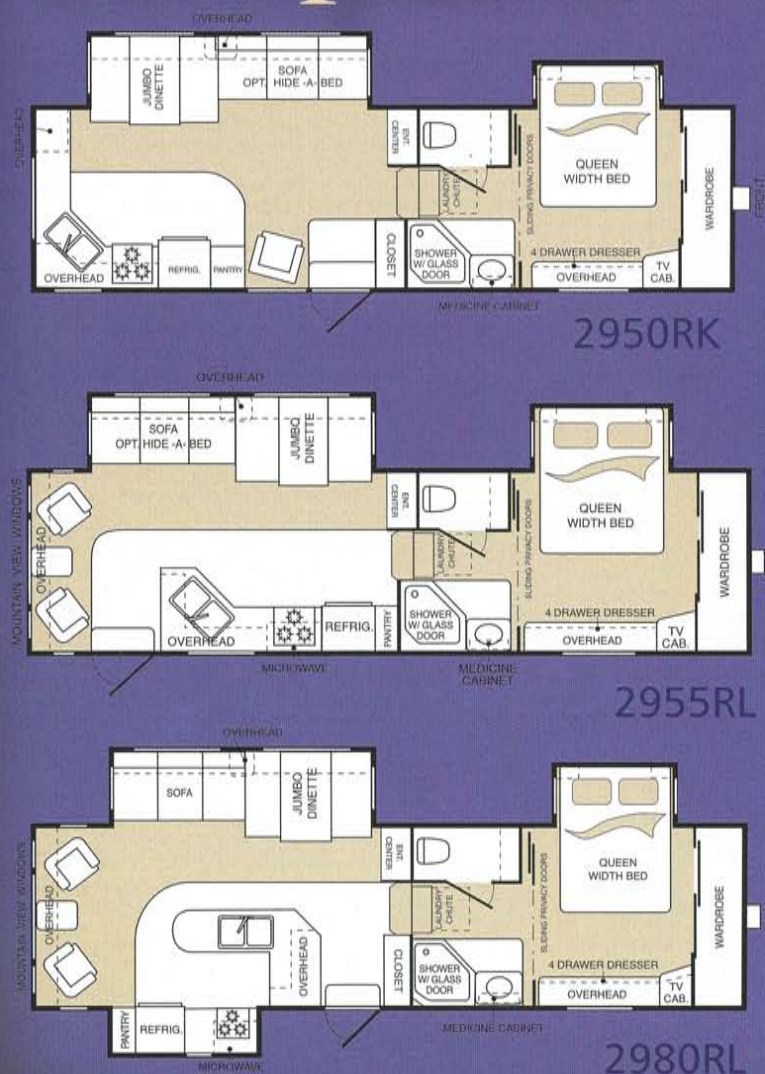
Towability.



Montana is the finest towing fifth wheel on the market. The reasons are clear and simple — First, lightweight aluminum framing lowers the center

of gravity, minimizing sway. Next, the Montana is engineered with great weight distribution. (We even separate the LP bottles to spread the load.) Further, Montana's front cap maximizes aerodynamics. The "end point" of the cap sits lower than the top of the truck cab. This strategic design forces air to flow over and around the fifth wheel instead of under it. Better aerodynamics result in less sway, stress-free towing and increased fuel economy.

Floorplans.



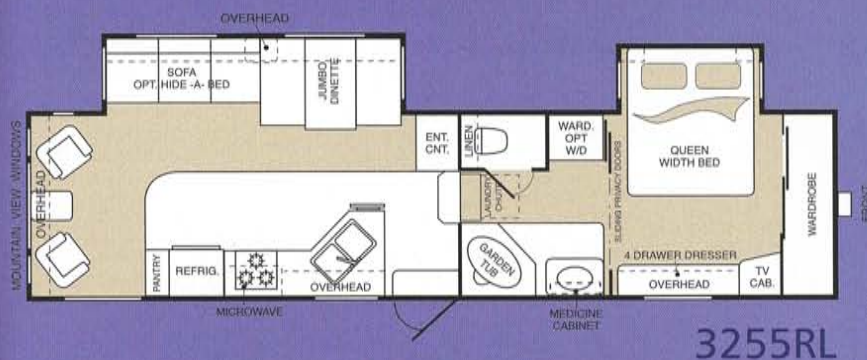
The innovative 3650 RK floor plan creates a unique kitchen and living environment unlike any other fifth wheel. Step down into the fabulous sunken kitchen with double slide rooms and an island bar. Notice the generous amount of kitchen counter space and residential-style cabinetry, designed for maximum storage. The spacious living room features an L-shaped hide-a-bed and a matched pair of recliner gliders. Oversize windows allow you to enjoy the scenery while you relax.

Visit the Montana Owners' Club website, independently created and maintained by Montana fifth wheel owners, at www.montanaowners.com

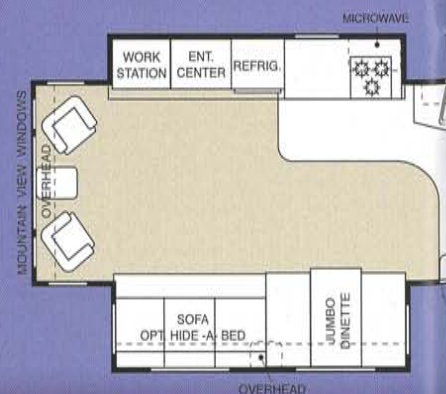
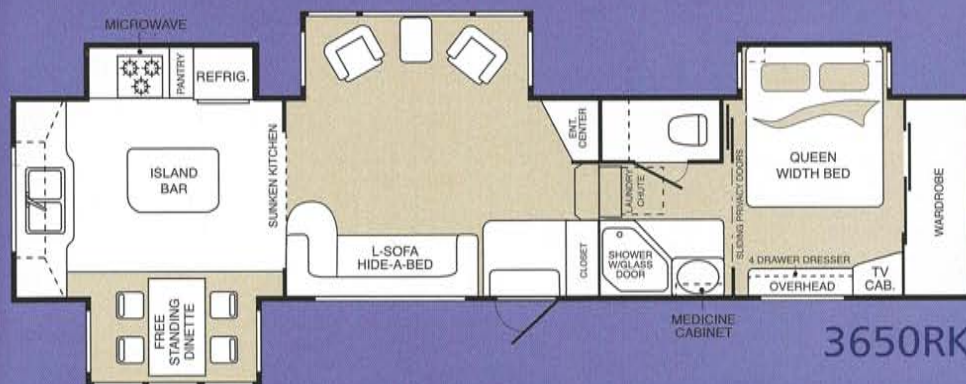
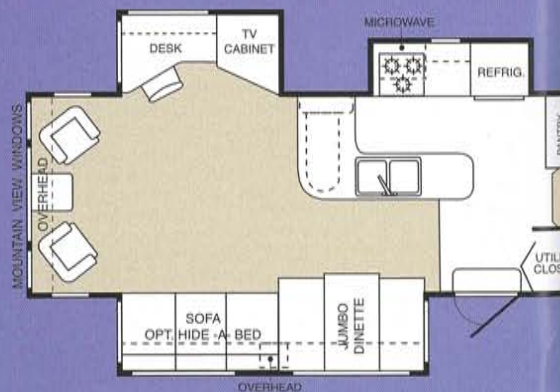
TOTAL SURROUND

ALUMINUM STRUCTURE

Many Fifth Wheel brands claim to be aluminum framed, but to cut costs, most manufacturers use wood framed floors and roofs. At Montana, that's not the case. We build 100% aluminum framing all the way around — in the walls, roof and floor. In addition, for added strength and smoother exterior finish, our one-piece sidewalls are 2" thick and laminated! Check out the difference. You'll be impressed.



Floorplans.



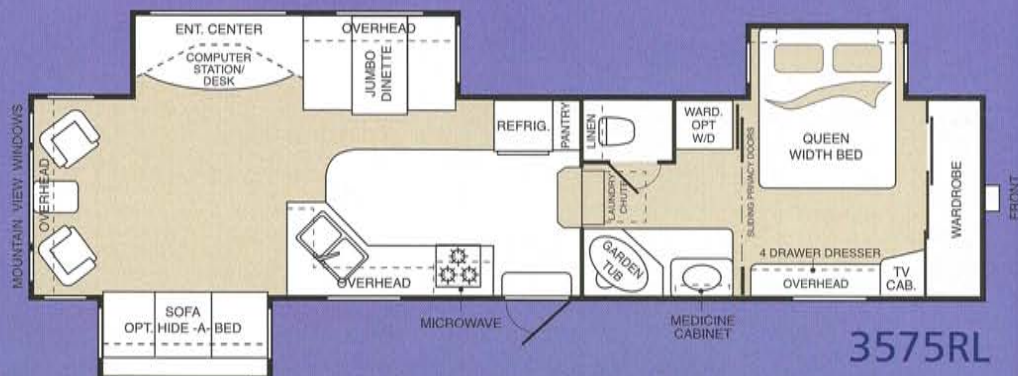
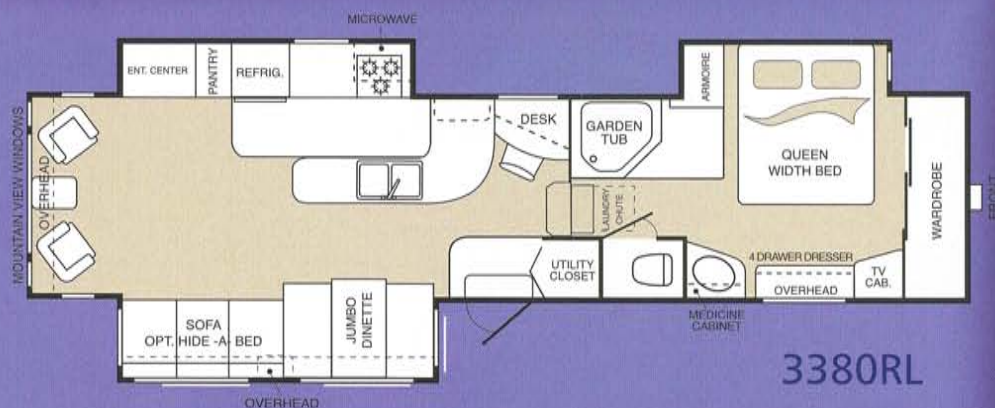
MODEL NAME	2950RK	2955RL	2980RL	3255RL	3295RK	3380RL	3400RL	3575RL	3650RK	3670RL	3685FL
GROSS DRY WEIGHT (UVW) ¹	TBA	9380	10060	9690	10360	10950	11380	10540	11480	10560	11020
CARRYING CAPACITY	TBA	1950	2400	2930	3940	2530	2410	3500	2520	3600	3320
HITCH	TBA	1980	2300	2220	2300	1840	1770	2040	2100	2160	2340
EXTERIOR LENGTH ²	30' 11"	32' 0"	32' 0"	34' 6"	34' 11"	37' 1"	37' 1"	36' 6"	37' 1"	36' 6"	36' 10"
EXTERIOR HEIGHT (TOP OF A/C)	12' 11"	12' 11"	12' 11"	12' 11"	12' 11"	12' 11"	12' 11"	12' 11"	12' 11"	12' 11"	12' 11"

¹ Hi-gloss fiberglass option will add approximately 600 lbs.

² Extended hitch pin adds 9"

GVWR = Gross Dry Weight + Carrying Capacity

Due to continuous product improvement, modifications may be made without prior notification or obligation. Specifications are calculated as base unit with standard equipment only.



Comfort.

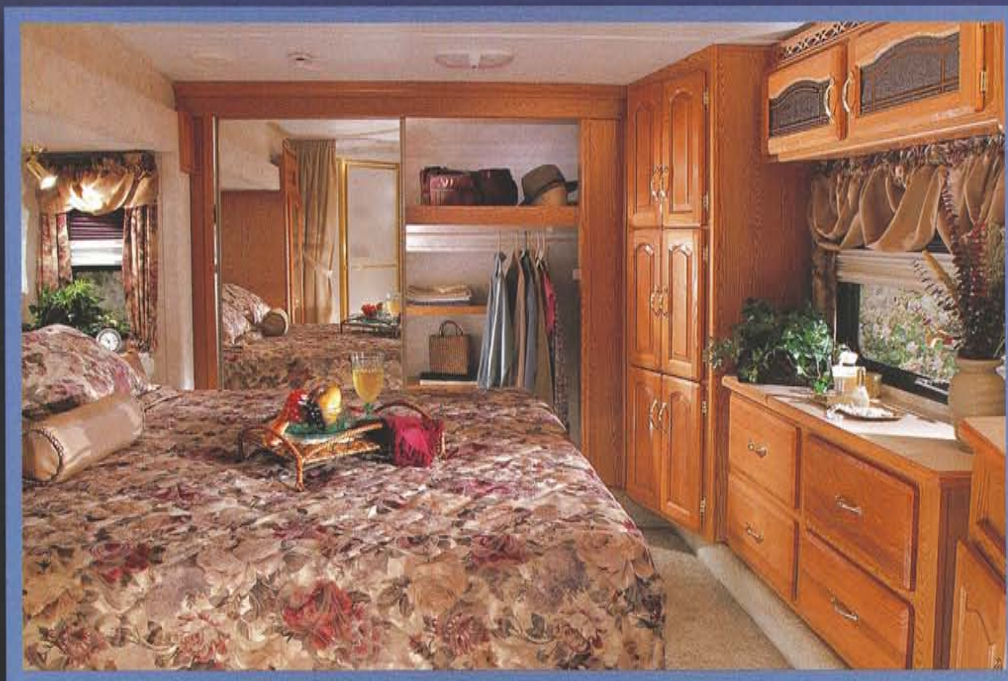
Your level of joy is directly proportional to your level of comfort. That's why Montana pays so much attention to providing comfort. Extra tall slide rooms and 6'5" of height entering the bedroom suite allow ample head room. High-back recliners and queen-sized sofas invite you to relax.

More examples of comfort-focused amenities include big, fully vented windows, residential-grade carpeting and extra-thick queen-size mattresses covered with designer spreads and pillow shams. The result—your sanctuary from the cares of the world is created.

Style.

Three fashionable color schemes form the foundation for Montana's carefully coordinated room decors. Beautiful drapery and upholstery fabrics, designer hardware, fashionable window treatments, walls and countertops in the latest colors and materials— all contribute to Montana's legendary style, setting your fifth wheel home apart from all others in a quiet but dramatic statement that says you've "arrived."

The Montana's bedroom features a single-level floor for safety and convenience, abundant storage and 6'5" of head room, maximizing your comfort.





The amazing 3685 FL front living room, shown here in the popular Merlot decor, features four slide rooms for the ultimate in livability. The matching 80-inch king-size sofas allow for plenty of space to converse with friends. A 25-inch television fits snugly in the front entertainment center and is connected to a DVD player with 5.1 surround sound for a truly residential video and audio experience.

Convenience.

At Montana, brilliant ergonomics are a trademark to be found literally at every turn. Veteran travelers instantly recognize RV-friendly features such as a computer work station with data port, Freezeguard™ winterizing system and E-Z Lube wheels. An abundance of more subtle conveniences like a cell phone holder with charging station, plate-depth overhead cabinets and a rechargeable flashlight exist to increase your relaxation.

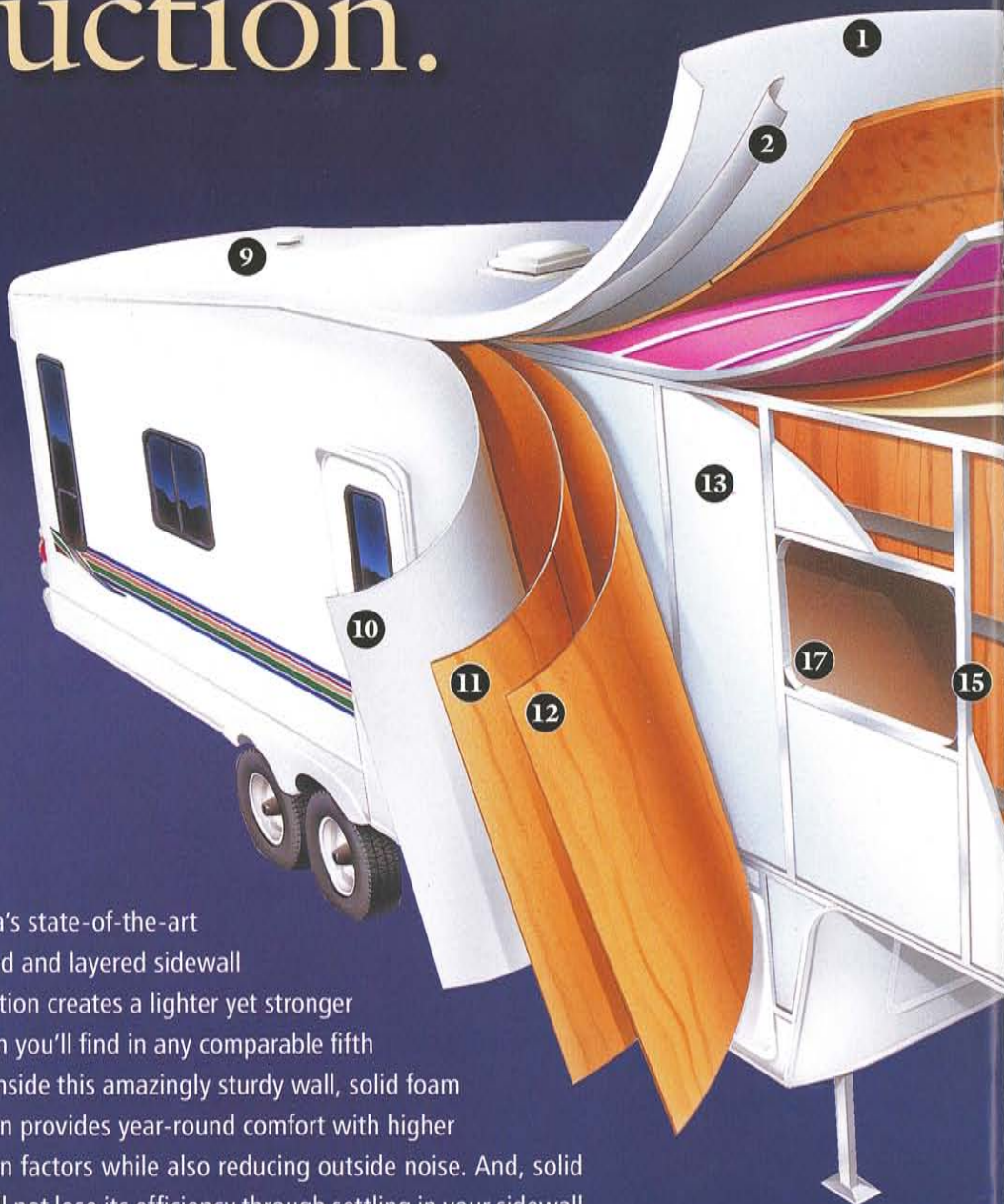
Our designers have also examined every detail to offer maximum storage and utilization of space. Pull-out pantry drawers, a multi-level Lazy Susan, the "Spacemaker" dinette group and a sliding waste container are just a few examples of the ease of use which is synonymous with all Montana fifth wheels.

Construction.

Roof (R-14)[†]

1. One-Piece EPDM Rubber Roof Membrane with 12-Year Warranty
2. Aluminum Radius Roof Transition Molding
3. 3/8" Structurewood Roof Decking with 25-Year Warranty
4. 5" Welded Aluminum Truss Rafters on 16" Centers
5. Fiberglass Insulation
6. Ceiling Decking
7. Vinyl Ceiling
8. Insulated, Foam-Core Air Conditioning Duct
9. Attic Vent

[†] When Equipped with "Arctic Insulation Package"



Light But Strong.



We don't recommend driving a truck over the wall of your RV, but isn't it nice to know you could?

Montana's state-of-the-art laminated and layered sidewall construction creates a lighter yet stronger wall than you'll find in any comparable fifth wheel. Inside this amazingly sturdy wall, solid foam insulation provides year-round comfort with higher insulation factors while also reducing outside noise. And, solid foam will not lose its efficiency through settling in your sidewall (unlike fiberglass insulation).

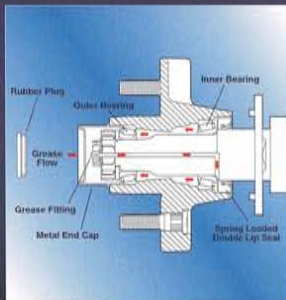
Montana Exterior Details.



The detachable marine power cord is safe, easy to use and completely sealed.



You'll provide easy, safe entry for everyone with our low first step and folding handrail.



Dexter E-Z-Lube™ axles can be lubricated without removing the wheel.



Attic vents provide vital escape routes for unwanted moisture that can accumulate with extended use.



Enclosed, protected sewer dump valves are one of many details in the hidden areas of your Montana.

Sidewalls (R-9)

10. Gel-Coated Filon™ Fiberglass
11. 1/8" Luan Board
12. Second Layer 1/8" Luan Board with Seams Staggered
13. Solid Block Insulating Foam
14. Interior Decorator Board
15. 2" Welded Aluminum Wall Studs
16. Electro-Galvanized Sheet (EGS) Metal Backing Strips
17. Radius Corner Blocks
18. Extended Hitchpin

Floor (R-21)†

1. 10" Steel "Rolled" I-Beam
2. 3" Welded Aluminum Floor Joists on 16" Centers
3. 3" Large-Capacity Heat Duct
4. 1/4" ABS Underbelly
5. Astro-Foil Insulation (97% Heat Reflection)†
6. Full Radius Wrap Aluminum Enclosure
7. Moisture Barrier
8. Fiberglass Insulation
9. 5/8" Seamless, Structurewood Floor Decking with 25-Year Warranty
10. Carpet Pad
11. Residential-Grade Carpeting with Stain Protectant
12. 2" Heat Duct from Furnace into Underbelly



Montana Interior Details.



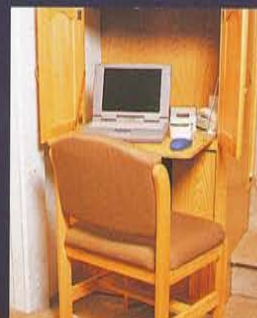
Montana's convenient Lazy Susan places food items at your fingertips.



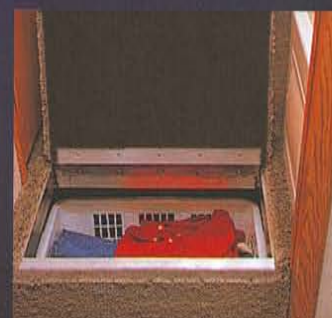
The no-fuss Freezeguard™ kit makes winterizing an easy, clean process.



Underbed storage area for bulkier, larger items includes a hidden and secured Brinks™ safe.



Your Montana computer center is built-in, complete with a data port.



The easy access laundry chute transfers dirty laundry to the outside storage area.



"Tailgate Compatibility" is another example of Montana's attention to detail that experienced RV'ers are quick to appreciate. No need for a special tailgate; just drop yours down and hitch up your Montana.

Standard Features.

Exterior

- Welded, totally aluminum-framed walls, roof and floor
- 2" laminated, gel-coated Filon™ exterior walls (R-9)
- Aerodynamic front and rear fiberglass caps • Outstanding exterior pass-thru storage • Insulated radius baggage doors with inside fasteners • Radius wrap lower walls • Heated, enclosed holding tanks • ABS, fully enclosed underbelly
- 16" radial tires (32" and larger) • Step well for lower first entry step • Seamless, one-piece 5/8" floor decking • Flip-up front storage shelf • "Wide Stance" front jack legs

Interior

Living Area

- High-density carpeting and upholstery with fabric protector • Solid oak cabinet doors with cathedral tops
- Entertainment center with TV cabinet • Residential steel drawer glides • 6'3" extra tall slide room with overhead cabinets • (1 or 2) swivel rocker(s) • Decorator jackknife sofa • Mini blinds • Computer work station with data port
- Flush floor slide room in living room

Kitchen

- Large, 8 cubic foot double door refrigerator • Oak edge counter top • Lighted range hood with fan • Wide, deep drawers – real wood • Residential-size overhead cabinets
- 2 sink-cover cutting boards • Linoleum kitchen floor and entryway • Oak knife holder in countertop

Bathroom

- 39" garden tub with glass enclosure (3255 and larger, n/a 3650) • Neo-angle shower with glass enclosure (2950, 2955, 2980, 3650) • Adult height vanity • Larger residential-size bath sink • Oak edge vanity • Decorative

Montana Fifth Wheel is a product of:



Keystone RV Company

17400 Hackberry Drive Goshen, IN 46526
(574) 535-2100 www.keystone-montana.com

Your Montana Dealer:



Product information and photography are as accurate as possible at the time of printing. Colors and finishes may appear differently when viewing actual materials. Some features shown are optional. Features, prices and specifications are subject to change without notice.

12/03

vanity light • Residential-style medicine cabinet • Linen shelf with towel hooks

Bedroom

- Single level bedroom/bath suite • Quilted bedspread and 2 pillow shams • Residential-sized chest of drawers • TV cabinet with cable and satellite outlets • Sliding privacy doors (most models) • Deluxe Innerspring mattress • "Shoe closet" storage area in wardrobe • Nightstand shelves

Utilities

- 35,000 BTU furnace • No-fuss, "Freezeguard" winterizing kit
- 6 gallon gas/electric DSI water heater • Systems monitor panel
- 55-amp converter • 30-amp detachable, marine power cord
- Automatic ignition furnace with in-floor ducting • Phone jack / data port • Cable TV hook-up • Fresh water system – 62 gal.; Grey water – 76 gal.; Black water – 38 gal.

Optional Features.

Moving To Montana Package:

- 13,500 BTU A/C with quick cool
- Microwave • Awning • Extended hitch pin • Television
- Customer Convenience Group:
 - "E-Z Lube" axles / Tinted windows / Vented attic
 - 12 v. rechargeable flashlight near exit / Cabinet toe kicks / White acrylic kitchen sink with hi-arch faucet
 - Lazy Susan / Thetford foot pedal toilet / Laundry chute to basement / Directional reading lights over bed / TV antenna and booster / High output range with automatic ignitor and 22" oven / Water heater by-pass kit / "Easy-Access" double 30-lb. LP bottles with auto change-over / Oak cell phone holder with charging station

Value Package:

- Fold-away entry/exit handle • Patio scare light: door and roadside • Crank-down stabilizer jacks • Electric front jacks
- Raised-oak refrigerator front • Flush mount range cover
- Roof ladder • DVD/AM/FM receiver with 5.1 surround sound
- Skydome over tub • Shock absorbers • Brinks® hidden safe
- Satellite prep • Black tank flush • Spare tire and carrier

Exterior Options

- Outside shower • Deep tint safety glass windows • Slide-room awning(s) • Aluminum wheels • Dual pane safety glass windows • Hi-gloss fiberglass

Interior Options

- Recliner/glider chair w/footrest IPO swivel (1 or 2) • Day/night shades • Spacemaker free-standing dinette w/4 storage chairs
- Neo-angle shower w/glass enclosure IPO garden tub
- Queen size hide-a-bed sofa • End table and lamp • Sofa table

Equipment Options

- 15,000 BTU A/C w/quick cool • Second 13,500 BTU A/C†
- Wire and frame for second A/C† • Ceiling fan • Fantastic vent fan w/rain sensor • Generator prep† • 10 cubic foot double-door refrigerator • Washer/Dryer prep • 50-amp service • 10-gallon gas/electric water heater • Arctic insulation package
- Fireplace • Hydraulic selector valves

† Requires 50 AMP Service IPO=In Place Of