

VERMEER CANADA, INC.
 27025 96 AVE
 ACHESON INDUSTRIAL PARK
 780-484-3600 780-451-5830
 ACHESON AB T7X 6J2

Account#	Work Ord	Br	Sls
211571	12020051	211	134

W O R K O R D E R
 I N V O I C E

Date	Invoice #	Page
11-21-19	12101474	1

Sold To: 000
 THOMAS ELECTRIC (1985) LTD.
 DIRECTIONAL DRILLING HYDRO VAC
 P.O. BOX 7 STN SITE 13 R.R.#2

Ship To:
 THOMAS ELECTRIC (1985) LTD.
 DIRECTIONAL DRILLING HYDRO VAC
 P.O. BOX 7 STN SITE 13 R.R.#2

BARRHEAD

AB T7N 1N3

BARRHEAD

AB T7N 1N3

Ship Via:

Purchase order	Date	Job Number	Job Contact
	10-29-19		

G.S.T. # 86352-8493

PRICES IN CANADIAN FUNDS

Seg# 000 Mfr:VER Model:D80X100II S/N:1VRZ27077C1000468 Meter: 6517
 Equip ID:468

COMPLAINT

- OUTRIGGERS LET MACHINE DOWN SLOWLY WHEN MACHINE IS RAISED

CAUSE

- WORN COUNTER BALANCE VALVES

CORRECTION

- ORDERED NEW VALVES
- REMOVED TOP CYLINDER PINS
- LIFTED CYLINDERS
- REMOVED COUNTERBALANCE VALVES
- INSTALLED NEW COUNTER BALANCE VALVES
- PUT TOP CYLINDER PIN BACK IN
- TESTED IF OUTRIGGERS HOLD UP RIG
- OUTRIGGERS NOW WORK PROPERLY

2	278769019	VALVE	328.93	657.86
2	278769023	VALVE	Rp 447.77	895.54
			Total Labor	472.50
	Total for segment			2,025.90

Seg# 001 Mfr:VER Model:D80X100II S/N:1VRZ27077C1000468 Meter: 6517
 Equip ID:468

COMPLAINT

THANK YOU FOR YOUR BUSINESS
 TERMS & CONDITIONS ARE:
 ON THE REVERSE SIDE OF DOCUMENT FOR PRINTED COPIES
 OR
 ATTACHED SEPARATELY FOR ELECTRONIC VERSIONS

Continued

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PRICES IN CANADIAN FUNDS

- CUSTOMER WANTED VISES INSPECTED

CAUSE

- REAR VISE FRAME HALF MOON HOLES WORN
- HALF MOONS WORN
- HALF MOON BOLTS MISSING
- BREAKOUT CYLINDER BUSHINGS WORN

11/19/2019

- REMOVED HOSES FROM VISE CYLINDERS
- REMOVED PINS FROM BREAKOUT CYLINDERS
- REMOVED BOLTS FROM HALF MOONS
- LIFTED REAR VISE OUT WITH CRANE
- REMOVED CYLINDERS FROM REAR VISE FRAME
- INSTALLED CYLINDERS INTO NEW VISE FRAME
- INSTALLED NEW VISE FRAME INTO RIG
- INSTALLE NEW HALF MOONS WITH BOLTS WITH RED LOCK TITE
- INSTALL NEW BUSHINGS AND PIN ON RIGHT BREAKOUT CYLINDER
- INSTALL HYD. HOSES
- TEST RIG

2	222433001	MOUNT- TRUNION	319.15	638.30
8	296300799	SCREW HFS .63 11	4.56	36.48
12	296300815	SCREW HFS, .75 -	7.74	92.88
2	296303036	PLATE - PIVOT	120.30	240.60
1	296303065	FRAME - ROCKING	4,322.69	4,322.69
1	296303086	PIN - TILT CYL	123.23	123.23
2	296303222	PLATE - SHIM	26.85	53.70
6	521014	3/4-10X1 1/2"FLT	4.35	26.10

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PRICES IN CANADIAN FUNDS

2	70070003	BUSHING - COMPOS	11.33	22.66
		Total Labor		945.00
	Total for segment			6,501.64

 Seg# 002 Mfr:VER Model:D80X100II S/N:1VRZ27077C1000468 Meter: 6517
 Equip ID:468

TRAVEL TO CUSTOMER SHOP AND BACK

	Total Labor	378.00
Total for segment		378.00

 ENVIRONMENTAL CHARGE 116.71
 MISCELLANEOUS SHOP SUPPLIES 80.80

Total parts	7,110.04	Total labor	1,795.50	Total misc	197.51
				Sub Total	9,103.05

GST	455.15
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Amount Due
 Due By:
 12/21/19

9,558.20